

# **GRADALL®**

## **PART MANUAL**

### **G3WD**

**7739-4007**

**November 2003**

Starting Serial No.  
Upperstructure - 0134371  
also includes 0132371  
Undercarriage -  
G03319  
Also includes G03317

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**GRADALL**  
406 Mill Avenue S.W.  
New Philadelphia, OH, 44663, USA  
Telephone: (330) 339-2211  
Fax: (330) 339-3579



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**INTRODUCTION**

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Starting Serial No. 0134371

Also Includes Serial No. 0132371

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Starting Serial No. 0134371

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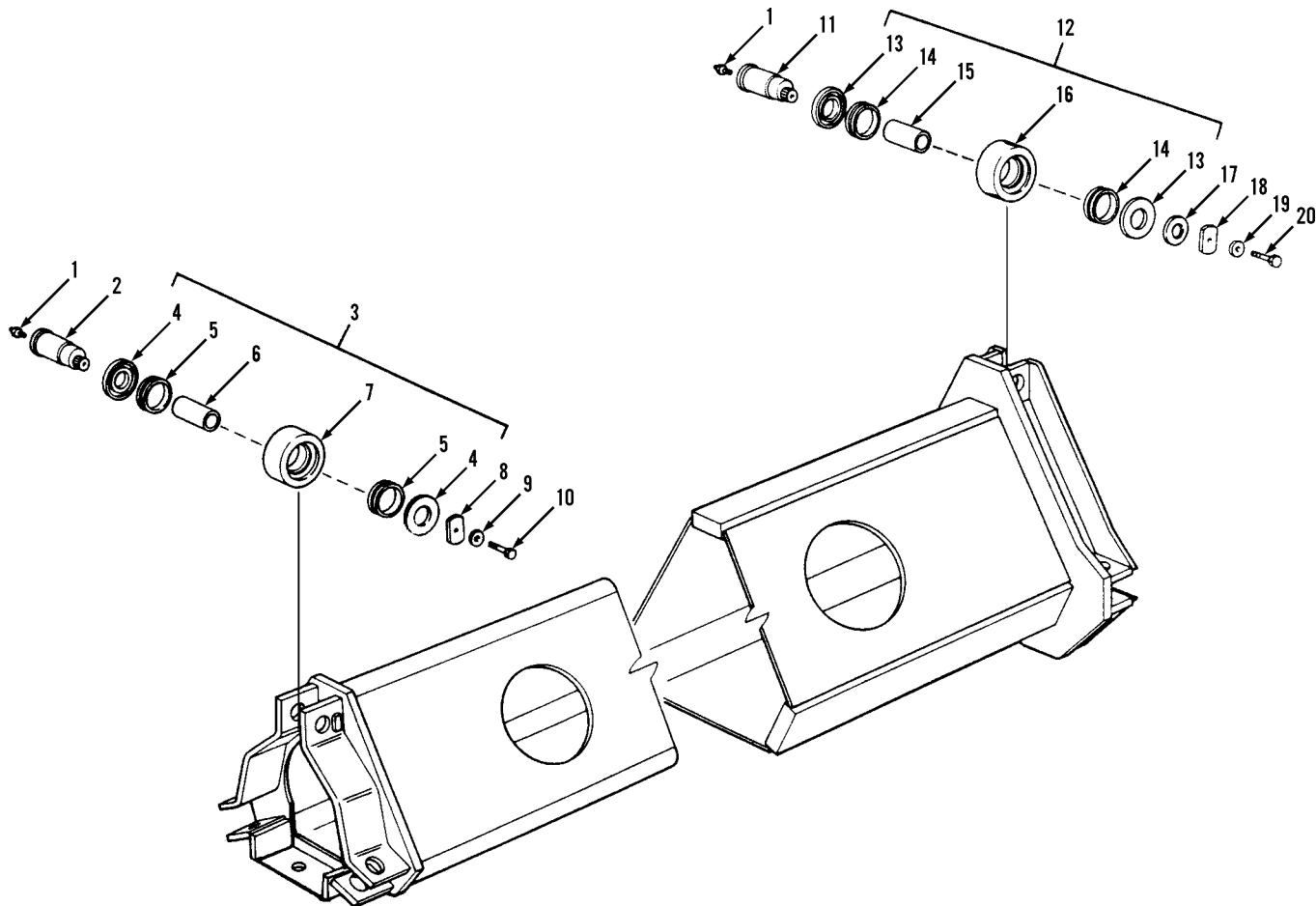
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\* - Revised logo in upper l.h. corner and added S.S.N.

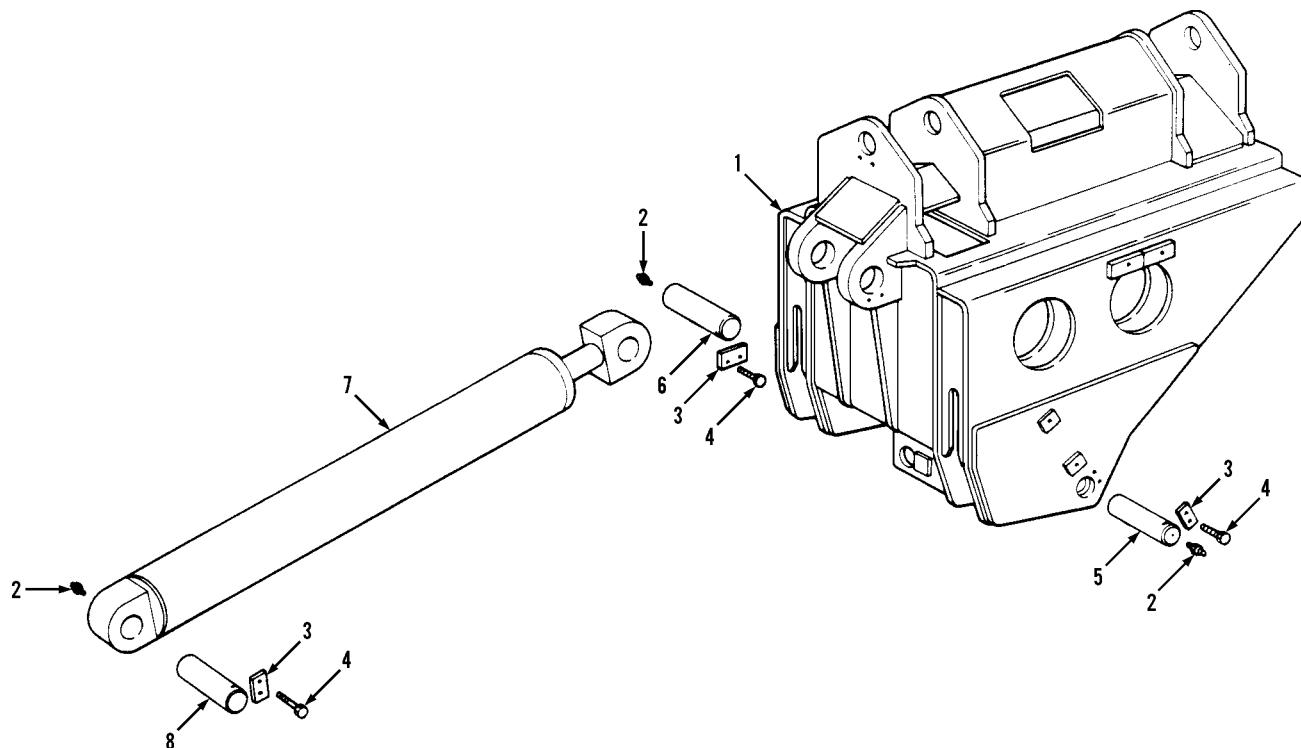
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\* - Revised logo in upper l.h. corner and added S.S.N.

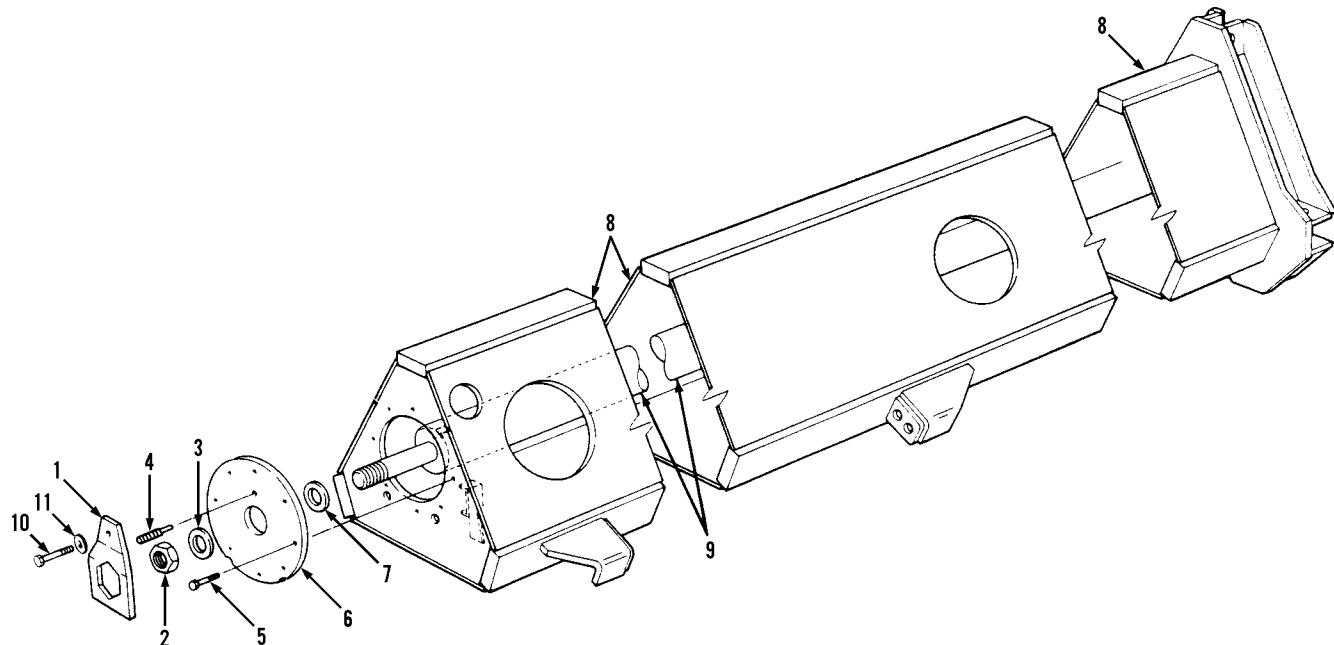


Item	Part No.	Qty.	Description Of Part
1	8867-1001	8	LUBE FITTING, STRAIGHT, 1/8
2	7732-1063	7	ECCENTRIC SHAFT
3	7732-5003	7	FLAT ROLLER ASSY, (includes items 4 thru 7)
4	8362-1262	2	THRUST WASHER
5	8362-3005	2	FACE SEAL
6	7732-1181	1	INNER BUSHING
7		1	FLAT ROLLER, (Not sold separately, order P/N 7732-5003)
8	7712-1178	7	SERRATED WASHER
9	7712-1225	7	FLAT WASHER
10	8320-1049	7	HEX HD CAPSCREW, 1/2-13X1 Self-locking (NYLOK) GR5

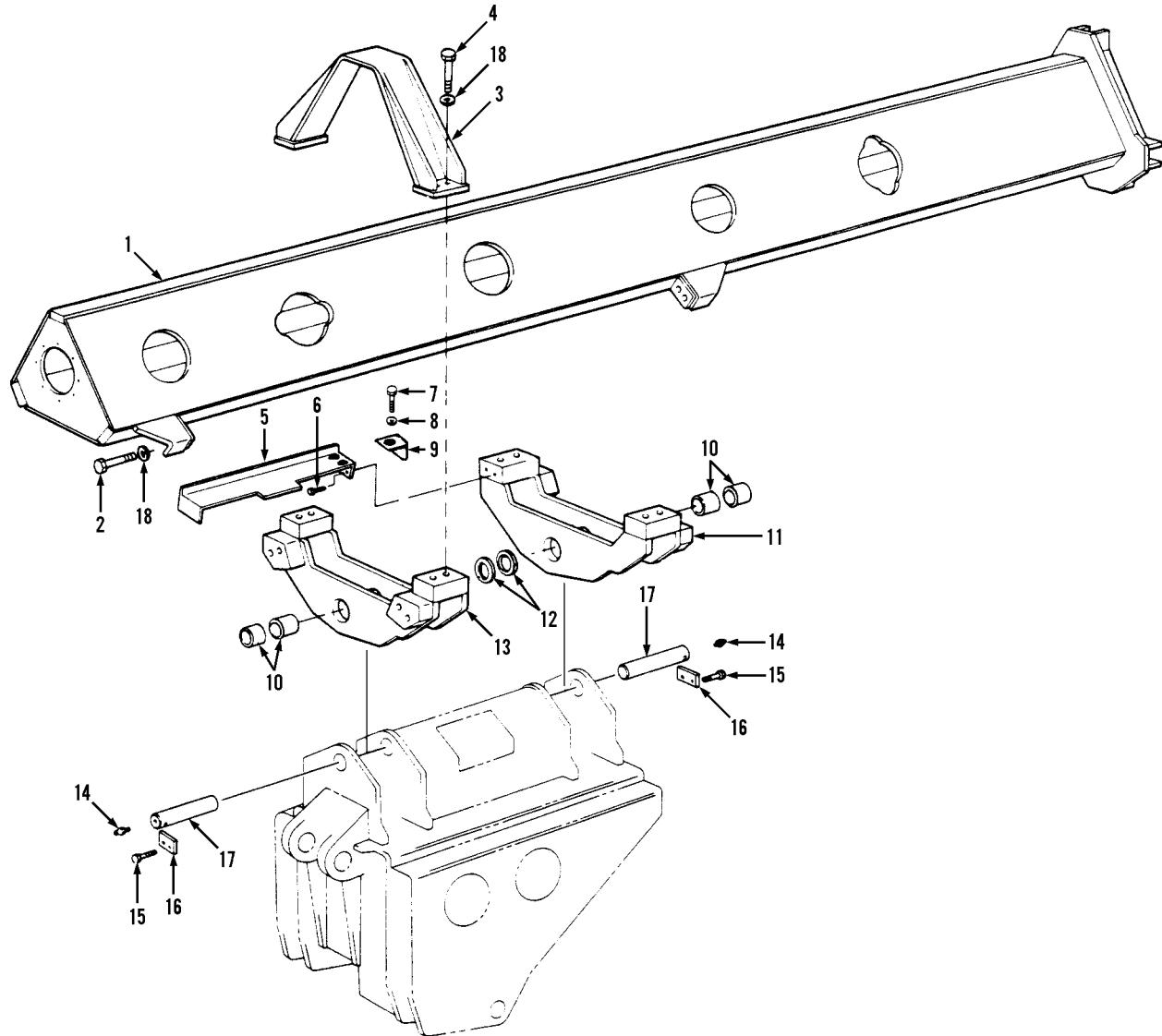
Item	Part No.	Qty.	Description Of Part
11	8342-1214	1	ECCENTRIC SHAFT
12	8362-5044	1	CONCAVE ROLLER ASSY, (includes items 13 thru 16)
13	8362-1262	2	THRUST WASHER
14	8362-3005	2	FACE SEAL
15	8362-1145	1	INNER BUSHING
16		1	CONCAVE ROLLER, (not sold separately, order P/N 8362-5044)
17	7732-1177	1	WASHER
18	8342-1165	1	SERRATED WASHER
19	8588-1153	1	FLAT WASHER
20	2443-1384	1	HEX HD CAPSCREW



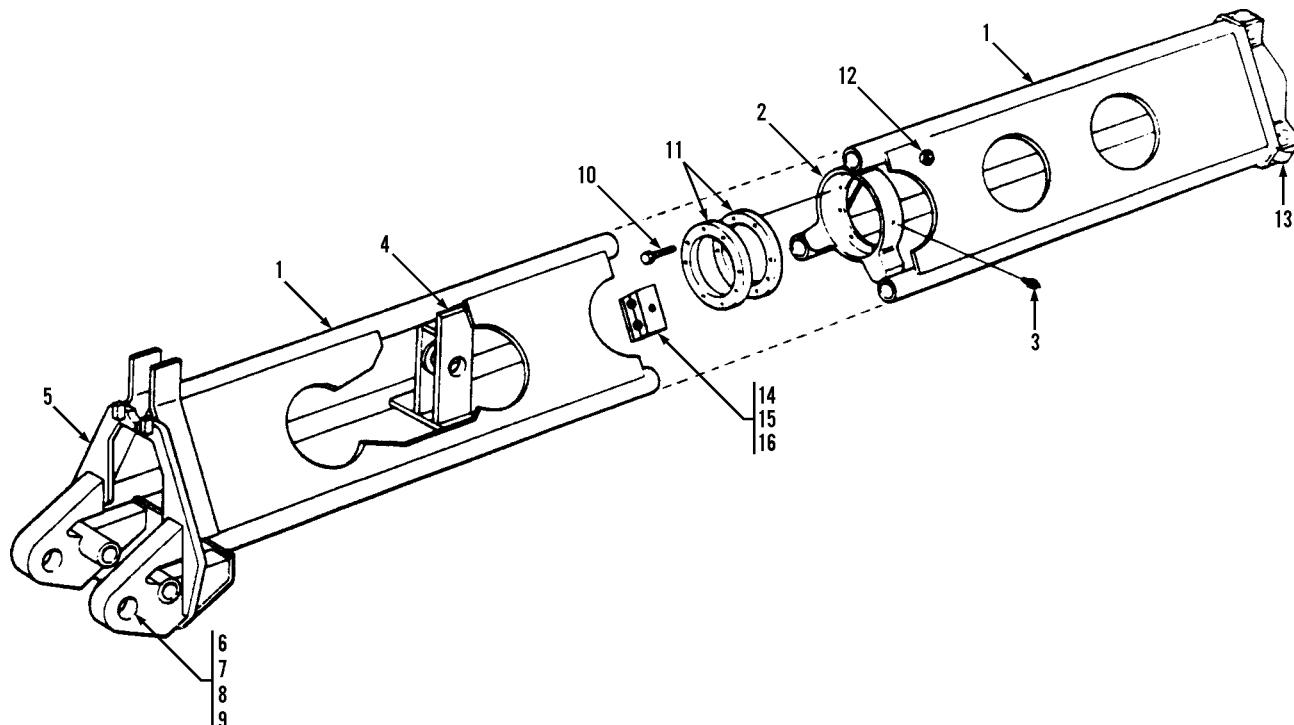
Item	Part No.	Qty.	Description Of Part
1	7732-6001	1	CRADLE
2	8867-1001	4	LUBE FITTING, STRAIGHT, 1/8
3	8664-1158	4	KEEPER
4	8820-1035	8	HEX HD CAPSCREW, 3/8-16X1, GR5
5	7734-1036	2	TRUNNION PIN
6	7734-1035	1	FRONT HOIST PIN
7		Ref	HOIST CYLINDER ASSY, (see page UP4-8 for details)
8	7734-1037	1	REAR HOIST PIN



Item	Part No.	Qty.	Description Of Part
1	7732-1088	1	NUT RETAINER
2	7732-1097	1	HEX NUT, (torque nut hand tight plus additional turn to mate with the next flat of the nut retainer)
3	7732-1095	1	THRUST WASHER
4	7732-1099	1	GLAND RETAINER
5	8320-1062	7	HEX HD CAPSCREW, 5/8-11X2 1/4, GR8
6	7732-1098	1	END PLATE
7	7732-1096	1	THRUST WASHER
8	7732-6008	1	MAIN BOOM WELDMENT
9		Ref	BOOM CYLINDER ASSY, (see page UP4-1 for details)
10	8320-1004	1	HEX HD CAPSCREW, SELF-LOCKING 5/8-11X2 1/2, GR8
11	7714-1077	1	FLAT WASHER, HARDENED



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	MAIN BOOM ASSY, (see page UP2-3 for details)	9	7732-1141	1	TUBE CLAMP BRACKET
2	8320-1053	4	HEX HD CAPSCREW, (lubricate and torque to 200-225 ft. lbs.)	10	7732-3022	4	BUSHING
3	7732-6012	2	BOOM MOUNTING BRACKET	11	7732-6014	1	FRONT BOOM SUPPORT
4	8320-1030	8	HEX HD CAPSCREW, (lubricate and torque to 200-225 ft. lbs.)	12	7732-1137	2	THRUST WASHER
5	7732-6021	1	TUBE CLAMP BRACKET	13	7732-6013	1	REAR BOOM SUPPORT
6	8820-1065	2	HEX HD CAPSCREW, 1/2-13X1, GR5	14	8867-1001	2	LUBE FITTING, STRAIGHT, 1/8
7	8820-1034	2	HEX HD CAPSCREW, 3/8-16X7/8, GR5	15	8820-1035	4	HEX HD CAPSCREW, 3/8-16X1, GR5
8	8856-1004	2	FLAT WASHER, 3/8	16	8664-1158	2	KEEPER
				17	8664-1157	2	PIN
				18	7732-3030	12	HARDENED WASHER

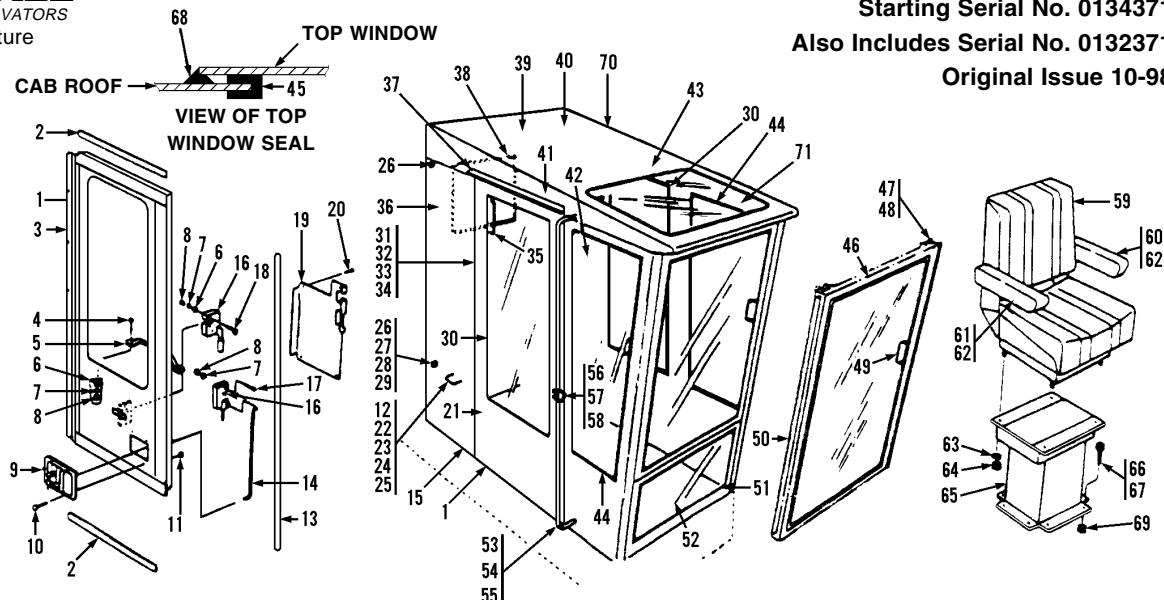


Item	Part No.	Qty.	Description Of Part
1	7732-6006	1	TELESCOPE BOOM ASSY, (includes items 2, 4 & 5)
2	7732-1094	1	BOOM CYLINDER RETAINER
3	8867-1001	1	LUBE FITTING, STRAIGHT, 1/8
4	8362-6006	1	TOOL CYLINDER BRACKET
5	7732-6015	1	TOOL EYE
6	8362-1033	2	BUSHING
7	8859-1112	2	O-RING
8	8362-1027	2	BACK-UP RING
9	8362-1035	2	LIP SEAL
10	8820-1315	8	HEX HD CAPSCREW, 1/2-13X5, GR5
11	8682-1129	2	BUSHING
12	8852-1208	8	HEX LOCKNUT, 1/2-13
13	7732-3068	Ref	ROLLER ASSY, (see page UP2-1 for details)
14	7732-3068	4	CLAMP SET
15	7713-3137	4	COVER PLATE
16	8820-1023	4	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5

**G3WD****GRADALL®**

HYDRAULIC EXCAVATORS

Upperstructure

**CAB & RELATED COMPONENTS****Cab Assembly**

Starting Serial No. 0134371

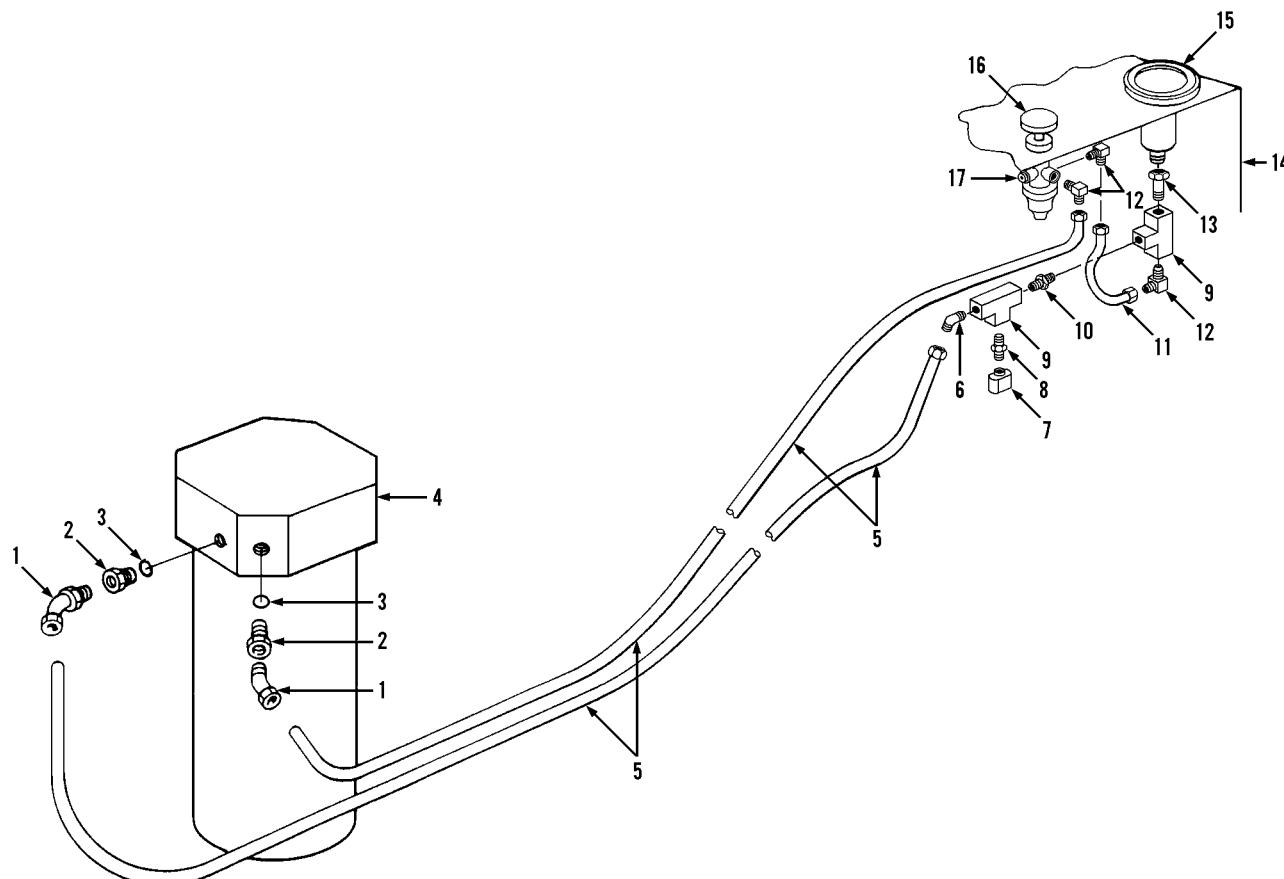
Also Includes Serial No. 0132371

Original Issue 10-98

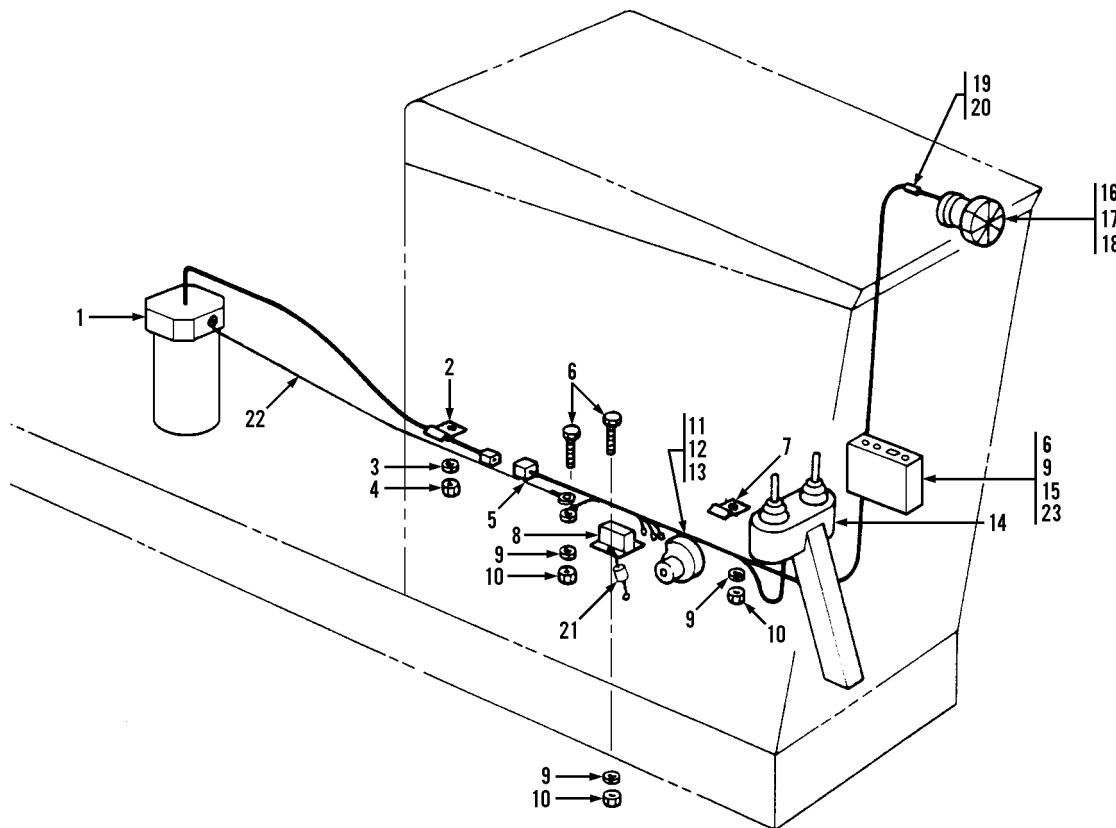
**NOTE: PLEASE CONTACT THE GRADALL PARTS DEPARTMENT TO DISCUSS YOUR CAB SHEET METAL REPLACEMENT REQUIREMENTS. ALSO CONTACT GRADALL FOR WINDOW GLASS, GIVING THE SERIAL NUMBER OF YOUR GRADALL.**

Item	Part No.	Qty.	Description Of Part
1	8366-6073	1	DOOR ASSY, (includes items 2 thru 20)
2	8521-1121	2	WEATHERSTRIP, (top & bottom of door)
3	8521-1210	1	HINGE
4	8820-1025	2	HEX HD CAPSCREW, 5/16-18X2-1/4, GR5
5	8367-1166	1	GRAB HANDLE
6	8856-1108	5	FLAT WASHER, 5/16
7	8855-1010	8	LOCKWASHER, 5/16
8	8850-1005	8	HEX NUT, 5/16-18
9	8366-3187	1	PADDLE LATCH
10	8830-1070	4	ROUND HD MACHINE SCREW, #8-32X1/2
11	8855-1006	4	LOCKWASHER, #8
12	8850-1106	2	HEAVY HEX JAM NUT, 3/8-16
13	8521-1202	1	WEATHERSTRIP, (door edge)
14	8366-1456	1	ROD
15	7734-3089	1	ACOUSTICAL LINER, R.H. SIDE REAR
16	8366-3188	2	ROTARY LATCH
17	8824-1043	3	SOCKET FLAT HD SCREW, 5/16-18X1-1/2
18	8820-1023	3	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5
19	8366-1443	1	COVER PANEL
20	8832-1023	5	SELF-TAPPING SCREW, #8-32X1/2
21	8366-3191	1	ACOUSTICAL LINER, DOOR PANEL
22	8096-6022	1	U-BOLT
23	8850-1006	2	HEX NUT, 3/8-16
24	8856-1109	2	FLAT WASHER, 3/8
25	8855-1011	2	LOCKWASHER, #6
26	8521-1088	2	RUBBER BUMPER
27	8855-1005	2	LOCKWASHER, #6
28	8850-1608	2	HEX NUT, #6-32
29	8830-1057	2	ROUND HD MACHINE SCREW, #6-32X3/4
30	8346-1203	2	WEATHERSTRIP, (door & sill window glass)
31	8830-4924	12	FLAT HD MACHINE SCREW
32	8505-1317	12	FLAT WASHER
33	8855-4918	12	LOCKWASHER

Item	Part No.	Qty.	Description Of Part
34	8505-1318	12	HEX NUT
35	8504-1446	4	GRAB BAR
36	7734-3086	1	ACOUSTICAL LINER, LOWER REAR
37	8504-1444	1	RAIN SPOUT
38	8346-1202	1	WEATHERSTRIP
39	7734-3087	1	ACOUSTICAL LINER, UPPER REAR
40	7734-1181	1	ROOF
41	8521-1170	1	ACOUSTICAL LINER, TOP OF DOOR
42	7734-3088	1	ACOUSTICAL LINER, L.H. SIDE REAR
43	7734-3100	1	ACOUSTICAL LINER, ROOF
44	8346-1205	2	WEATHERSTRIP
45	72"	1	RUBBER CHANNEL
46	8346-6019	1	WINDOW FRAME, (includes items 47, 48 & 49)
47	8687-1162	2	LIFT & TURN FASTENER
48	8346-1221	2	BRACKET
49	8504-1486	2	HANDLE BAR
50	8346-1204	2	WEATHERSTRIP
51	8346-1201	1	WEATHERSTRIP
52	7734-3106	1	FLOOR MAT
53	8521-1216	1	GRAB BAR
54	8820-1063	2	HEX HD CAPSCREW, 1/2-13X3/4, GR5
55	8855-1013	2	LOCKWASHER, 1/2
56	7716-3104	1	STRIKER PIN
57	8668-3431	1	WASHER
58	8850-1007	1	HEX NUT, 7/16-14
59	8366-3058	1	SEAT ASSY, (includes items 60, 61 & 62)
60	8366-4138	1	ARM REST & BRACKET, L.H., (includes item 62)
61	8366-4139	1	ARM REST & BRACKET, R.H., (includes item 62)
62	8366-4140	2	ARM REST PAD
63	8855-1010	4	LOCKWASHER, 5/16
64	8850-1005	4	HEX NUT, 5/16-18
65	7716-3019	1	SEAT PEDESTAL
66	8841-1062	2	ROUND HD CARRIAGE BOLT, 3/8-16X1, (rear of pedestal)
67	8841-1063	2	ROUND HD CARRIAGE BOLT, 3/8-16X1-1/4, (front of pedestal)
68	1440-4579	AR	URETHANE ADHESIVE
69	7714-3015	4	WHIZ-LOCK NUT, 3/8-16
70	7734-6021	1	CAB WELDMENT
71	7734-3094	1	FILLER STRIP

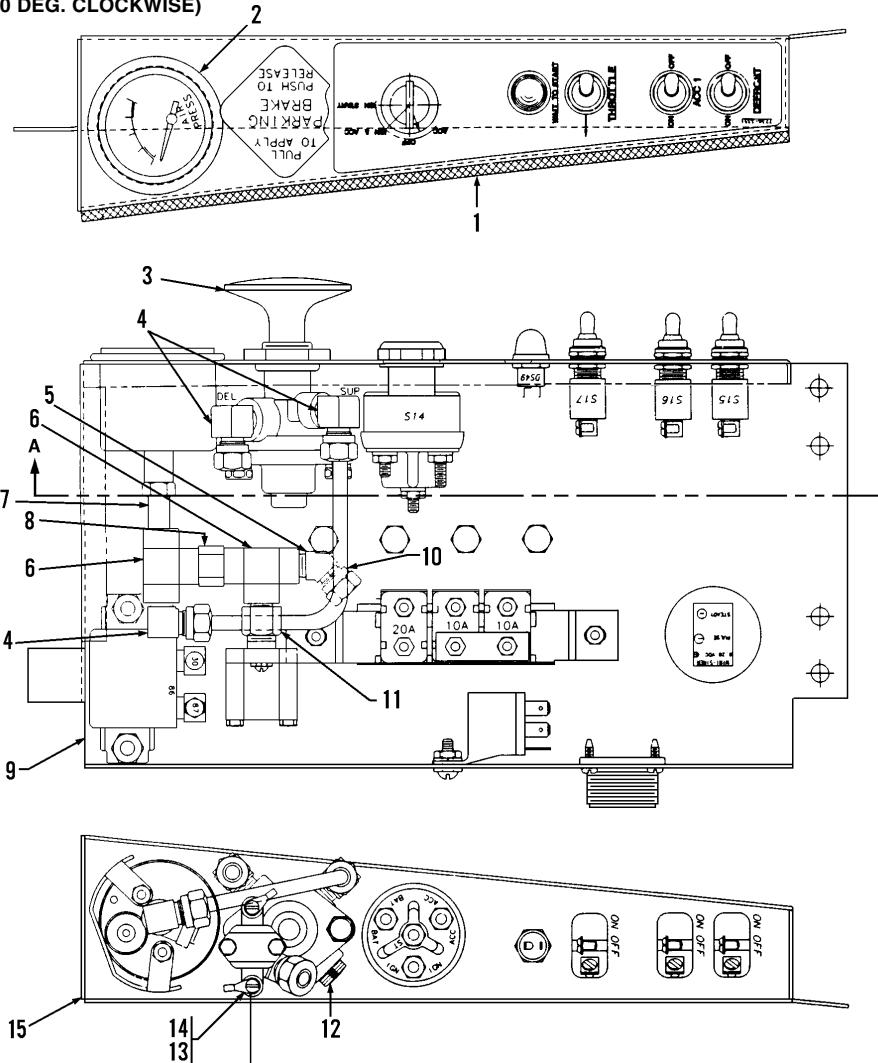


Item	Part No.	Qty.	Description Of Part
1	8367-1138	2	ELBOW, 90 DEGREES, 1/8X1/4 TUBE
2	8656-1326	2	ADAPTER
3	8859-1204	2	O-RING
4		Ref	CENTER PIN ASSY, (see page UP4-2 for details)
5		AR	NYLON TUBE, 1/4 O.D.
6	8688-1281	1	TUBE FITTING, 45 DEGREES, 1/8X1/4 TUBE
7	8688-3033	1	LOW PRESSURE INDICATOR
8	8871-1571	1	REDUCING BUSHING, 1/4X1/8
9	8871-2071	2	TEE, 1/8
10	8871-2107	1	PIPE NIPPLE, 1/8
11		9"	NYLON TUBE, 1/4
12	8688-1276	3	TUBE FITTING, 90 DEGREES, 1/8X1/4 TUBE
13	8869-1302	1	STRAIGHT CONNECTOR, 1/8
14		Ref	CONTROL BOX ASSY, (see page UP3-4 for details)
15	7738-3742	1	AIR PRESSURE GAUGE
16	8688-3028	1	PARKING BRAKE CONTROL VALVE
17	8871-1280	1	HEX SOCKET PIPE PLUG, 1/8



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	CENTER PIN ASSY, (see page UP4-2 for details)	13	2492-1395	1	HEX NUT
2	8584-1150	1	SUPPORT CLAMP	14		Ref	JOY STICK COLUMN ASSY, (see page UP3-5 for details)
3	8855-1011	3	LOCK WASHER, 3/8	15		Ref	ELECTRICAL CONTROL BOX ASSY, (see page UP3-4 for details)
4	8850-1006	3	HEX NUT, 3/8-16	16	8696-1113	1	DEFROSTER FAN
5	7736-3356	1	WIRING HARNESS ASSY	17	8830-1571	4	FILLISTER HD MACHINE SCREW, #10-32X3/8
6	8820-1003	4	HEX HD CAPSCREW, 1/4-20X3/4, GR5	18	8855-1007	4	LOCKWASHER, #10
7	2486-1170	3	SUPPORT CLAMP	19	2460-1588	1	TERMINAL
8	8666-1084	1	HORN RELAY	20	2460-1587	1	CONNECTOR
9	8855-1009	4	LOCK WASHER, 1/4	21	7738-3206	2	DIODE
10	8850-1004	4	HEX NUT, 1/4-20	22	7734-3050	1	UPPER CONSOLE GROUND WIRE
11	2492-1393	1	HORN	23	8368-3306	2	SELF-RETAINING NUT
12	2492-1394	1	HORN BRACKET				

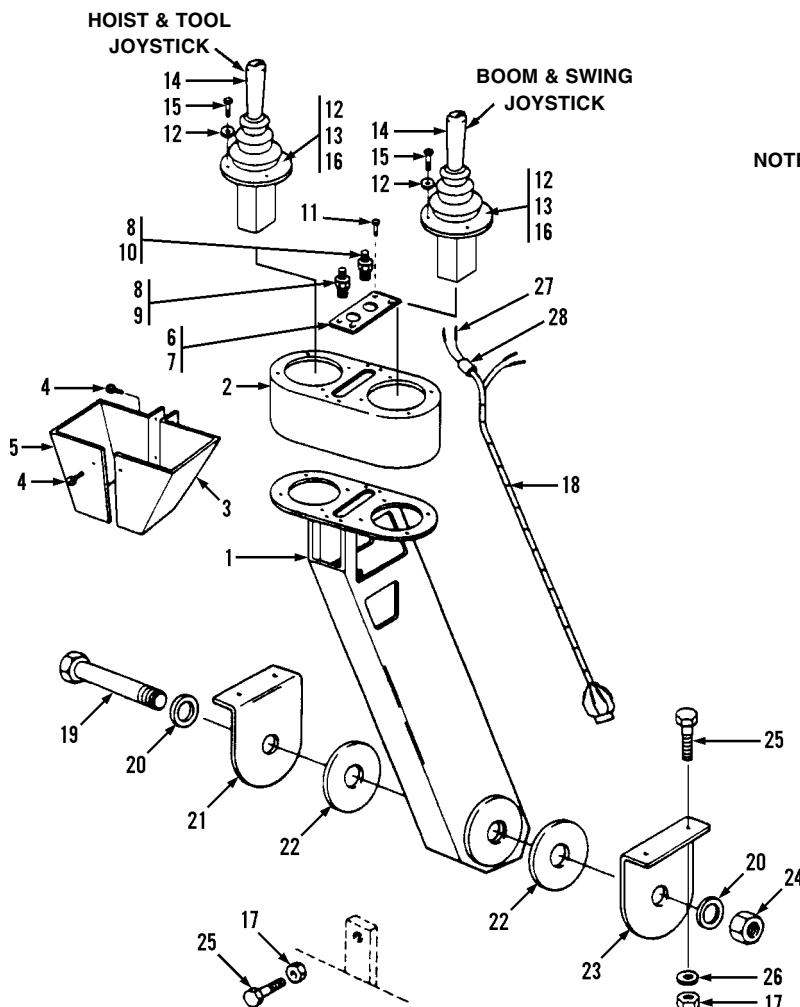
INSTALL GAUGE AS SHOWN  
(APPRX. 70 DEG. CLOCKWISE)



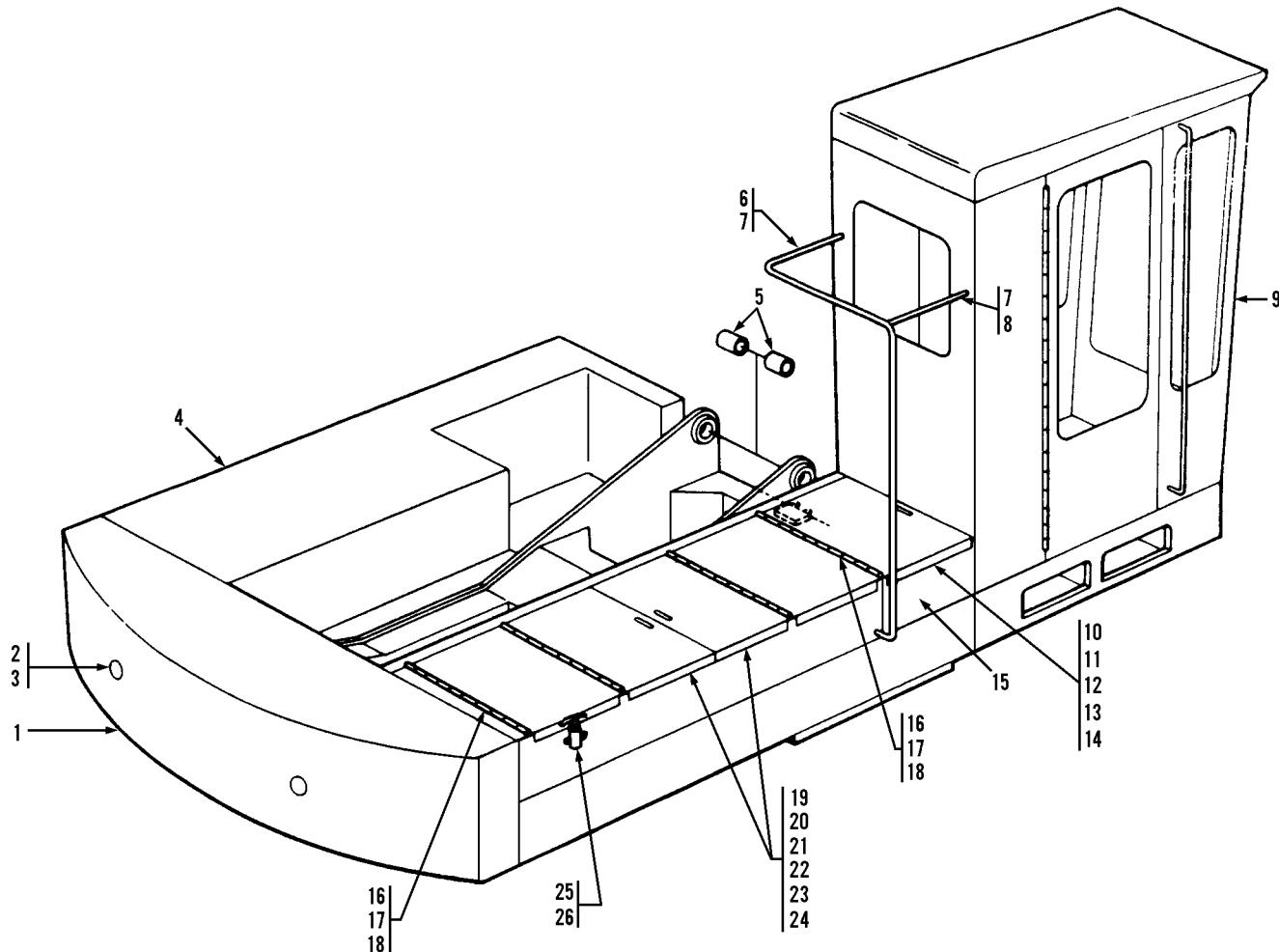
NOTE: CONNECT "LO AIR" WIRES  
FROM HARNESS TO SWITCH

VIEW A - A

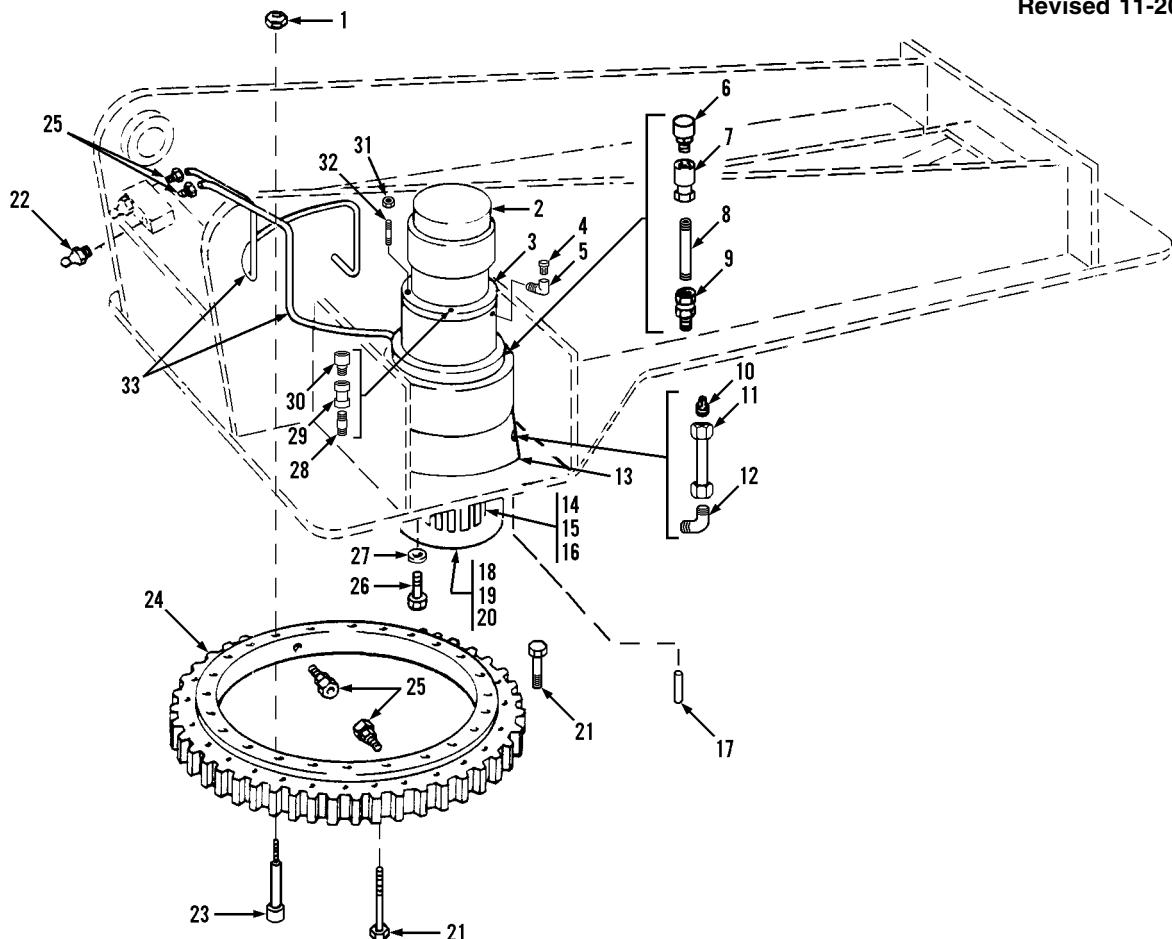
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-5070	1	CONTROL BOX ASSY, (includes all items)	7	8869-1302	1	STRAIGHT CONNECTOR, 1-1/4
1	7736-3198	1	GASKET	8	8871-2107	1	PIPE NIPPLE, 1/8
2	7738-3742	1	AIR GAUGE	9	7736-3357	1	CONTROL BOX ASSY
3	8688-3028	1	PARKING BRAKE	10		9"	NYLON TUBE, 1/4
4	8688-1276	3	TUBE FITTING, 90 DEGREES, 1/8X1/4 TUBE	11	8871-1571	1	REDUCING BUSHING, 1/4X1/8
5	8688-1281	1	TUBE FITTING, 45 DEGREES, 1/8X1/4 TUBE	12	8871-1280	1	HEX SOCKET PIPE PLUG, 1/8
6	8871-2071	2	TEE, 1/8	13	8688-3033	1	LOW PRESSURE INDICATOR
				14	8998-1036	2	SCREW
				15	Ref		CONTROL BOX ASSY, (see page UP3-8 for details)



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-5061	1	JOYSTICK COLUMN ASSY, (includes all items except items 17, 25 & 26)	14		1	JOYSTICK ASSY, HOIST & TOOL, (see page UP4-9 for details)
	7734-5029	AR	SERVICE KIT, (includes items 6 thru 11)	15	8830-2128	4	JOYSTICK ASSY, BOOM & SWING, (see page UP4-9 for details)
1	7736-6018	1	JOYSTICK COLUMN WELDMENT	16	8852-1204	4	ROUND HD MACHINE SCREW, 1/4-20X1
2	8366-3084	1	FIBERGLASS COVER	17	8850-1010	5	HEX NUT 1/4-20, (nylok)
3	8366-1235	1	SIDE COVER, R.H.	18	7734-3084	1	JOYSTICK HARNESS ASSY
4	8832-1029	6	SELF-TAPPING SCREW, #10-24X3/8	19	8820-1142	1	HEX HD CAPSCREW, 1-8X4-1/2, GR5
5	8366-1236	1	SIDE COVER, L.H.	20	8366-1227	2	HUB PLATE
6	7734-3056	1	BEZEL GASKET	21	8366-1225	1	SUPPORT PLATE, L.H.
7	7736-3292	1	BEZEL	22	8366-3073	2	FRICTION PAD
8	7738-3470	2	TOGGLE SWITCH BOOT	23	8366-1226	1	SUPPORT PLATE, R.H.
9	7738-3744	1	TOGGLE SWITCH, SINGLE POLE, DOUBLE THROW	24	8852-1316	1	HEX LOCKNUT, 1-8
10	7738-3467	1	TOGGLE SWITCH, SINGLE POLE, SINGLE THROW	25	8820-1096	5	HEX HD CAPSCREW, 5/8-11X1-3/4, GR5
11	8832-4908	4	SELF-TAPPING SCREW, #8X3/8	26	8855-1015	4	LOCKWASHER, 5/8
12	8856-1107	8	FLAT WASHER, 1/4	27	8348-3114	2	3-WAY CONNECTOR, MALE
13	8821-1040	4	SELF-TAPPING SCREW, 1/4-20X1-1/2	28	8668-3480	6	CONNECTOR

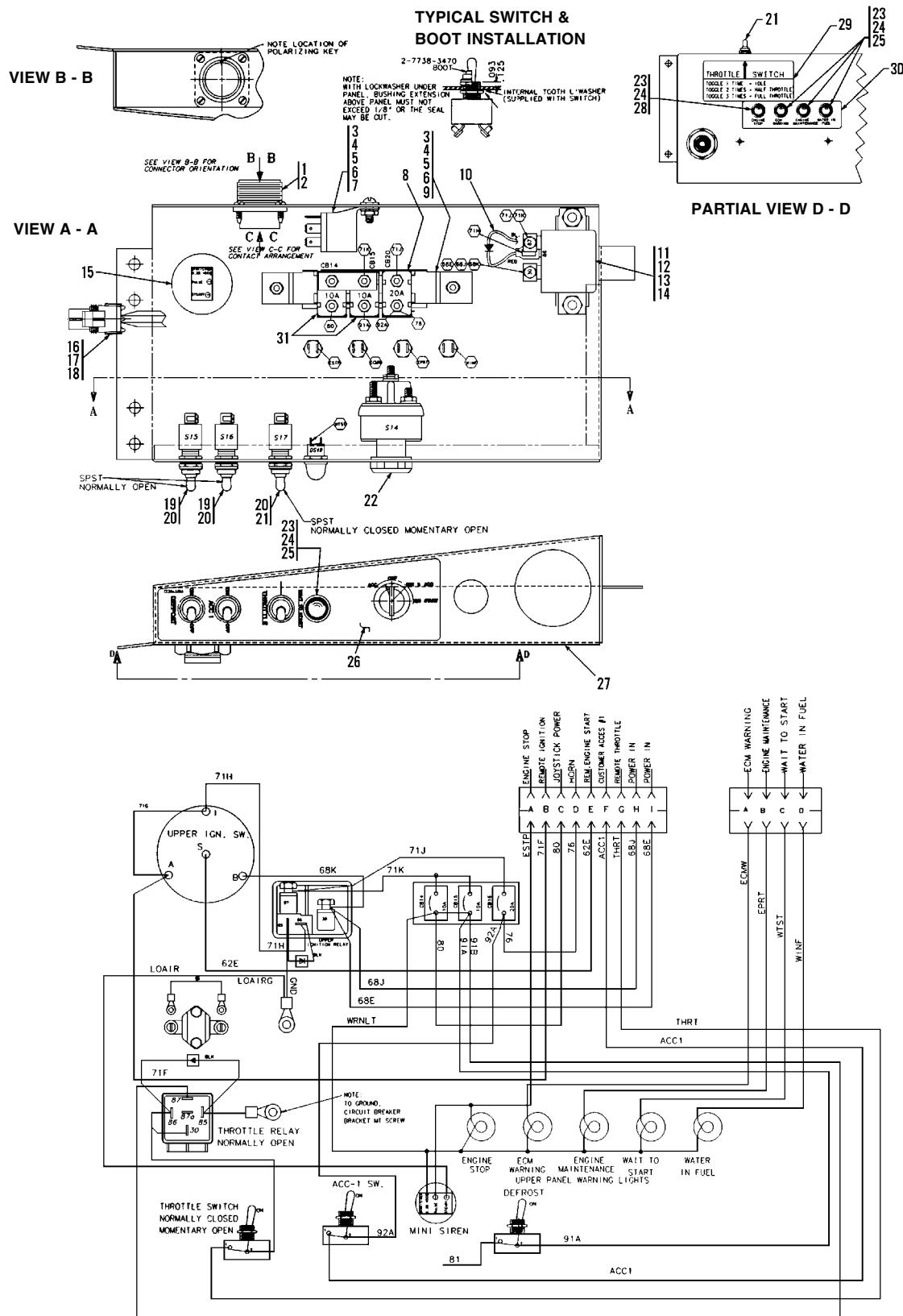


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7734-3001	1	COUNTERWEIGHT	14	8858-1117	2	RETAINING RING
2	8320-1080	4	HEX HD CAPSCREW, SELF-LOCKING 1-8X3, GR8	15	Ref		TOOL KIT, (see page UP3-9 for details)
3	7732-3030	4	FLAT WASHER	16	8820-1020	14	HEX HD CAPSCREW, 5/16-18X1, GR5
4	7734-6055	1	FRAME WELDMENT	17	8855-1010	14	LOCKWASHER, 5/16
5	7714-3002	2	TRUNION BUSHING	18	8850-1005	14	HEX NUT, 5/16-18
6	8364-1146	1	GRAB RAIL	19	8695-5004	2	COVER ASSY, (includes items 20 thru 24)
7	8820-1066	4	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5	20	8695-1055	2	COVER HALF, WITH LIFT HOLE
8	8364-1147	1	GRAB RAIL SUPPORT	21	8695-1056	2	COVER HALF
9	Ref		CAB ASSY, (see page UP3-1 for details)	22	8695-1057	2	HINGE
10	8364-5009	1	COVER ASSY, (includes items 11, 12, 13 & 14)	23	8695-1058	2	HINGE PIN
11	8364-1385	1	COVER	24	8858-1117	8	RETAINING RING
12	8364-1384	1	HINGE	25	8698-3052	5	DRAW LATCH
13	8695-1058	1	HINGE PIN	26	8368-3375	20	POP RIVET



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8852-1310	2	HEX LOCKNUT, 5/8-11	17	8863-1684	1	DOWEL PIN, 3/4X2
2	Ref		SWING MOTOR ASSY, (see page UP4-12 for details)	18	7734-6015	1	SWING PINION GUARD
3	Ref		SWING BRAKE ASSY, (see page UP4-10 for details)	19	8820-1005	3	HEX HD CAPSCREW, 1/4-20X1, GR5
4	8871-1251	1	SQUARE HD PIPE PLUG, 1/4	20	8855-1009	3	LOCKWASHER, 1/4
5	8871-1101	1	STREET ELBOW, 90 DEGREES, 1/4	21	8320-1044	50	HEX HD CAPSCREW, 5/8-11X4, GR8, (lubricate & torque to 200-215 ft. lbs.)
6	7734-3070	1	VENT	22	8867-1002	2	LUBE FITTING, STRAIGHT, 1/8
7	8688-3291	1	TUBE FITTING	23	7738-1749	2	SHOULDER BOLT, 5/8-11X4-1/2
8	8090-3006	1	STEEL TUBE	*24	7734-3149	1	SWING GEAR BEARING
9	8688-3044	1	TUBE FITTING	25	8688-1273	4	TUBE FITTING, 1/8X1/4 TUBE
10	8866-1385	1	HEX PLUG, 1/2	26	8320-1039	8	HEX HD CAPSCREW, 3/4-10X2-1/2, GR8, (loctite & torque to 340-365 ft. lbs.)
11	8090-3005	1	TUBE ASSY	27	9002-7473	8	WASHER
12	8866-1112	1	MALE ELBOW, 90 DEGREES, 1/2X3/8	28	8870-1020	1	NIPPLE, 1/8X1-1/2
13	Ref		SWING TRANSMISSION ASSY, (see page UP4-13 for details)	29	8871-1210	1	PIPE COUPLER, 1/8
14	Ref		SWING PINION, (see page UP4-13 for details)	30	8407-1251	1	VENT, 1/8
15	7714-1036	1	RETAINER PLATE	31	8540-3085	4	STOVER LOCKNUT, 1/2-13
16	8320-1066	2	HEX HD CAPSCREW, 1/2-20X1-1/4, GR8, SELF-LOCKING, (nylok), (torque to 75-85 ft. lbs.)	32	8364-1853	4	STUD, 1/2-13X6-3/4
				33	AR		NYLON TUBE, 1/4 O.D.

\* - Changed part number on item 24.

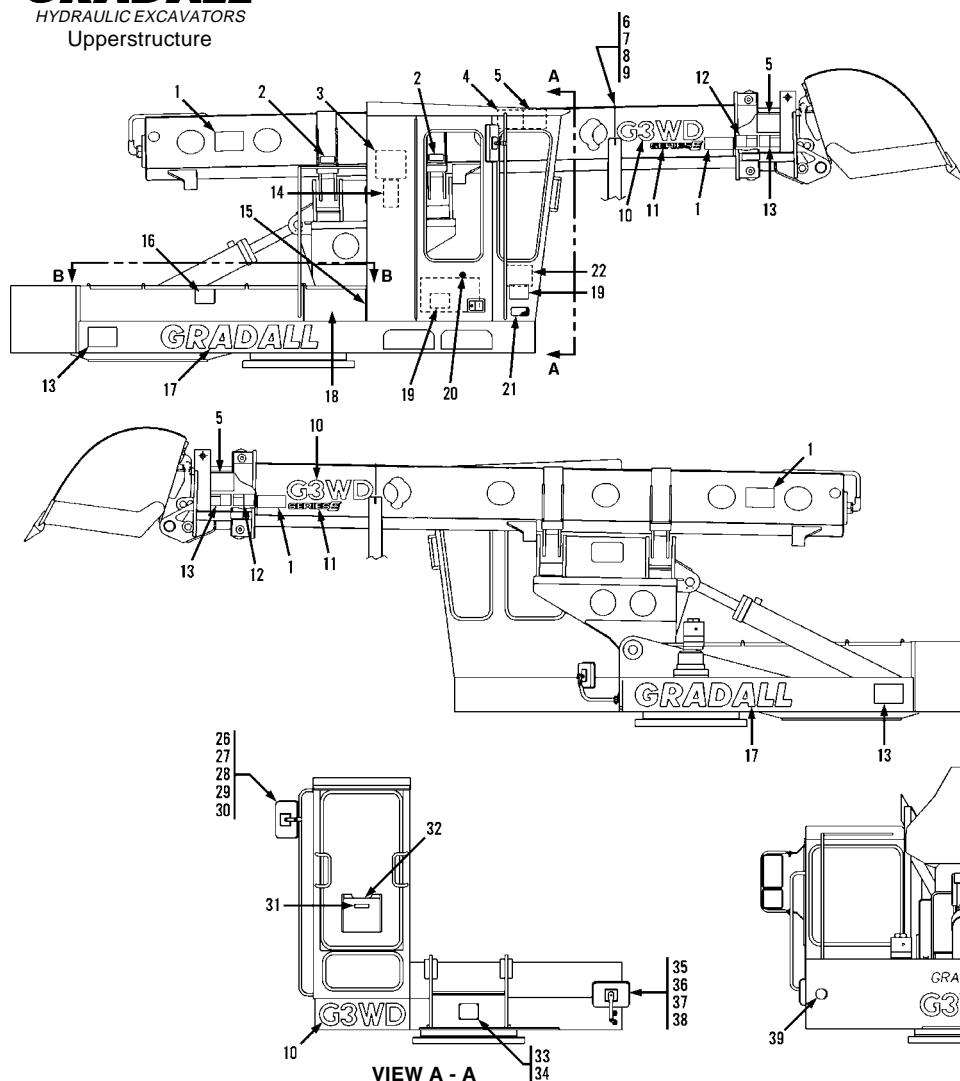


<b>Item</b>	<b>Part No.</b>	<b>Qty.</b>	<b>Description Of Part</b>
	7736-3357	1	CONTROL BOX ASSY, (includes all items)
1	7736-3194	1	CABLE CONNECTION
2	8832-1015	4	SELF-TAPPING SCREW, #6-32X1/2
3	8830-1090	3	ROUND HD MACHINE SCREW, #10-24X1/2
4	8856-1105	3	FLAT WASHER, #10
5	8855-1007	3	LOCKWASHER, #10
6	8850-1612	3	HEX NUT, #10-24
7	7738-3410	1	RELAY
8	8698-3041	1	CIRCUIT BREAKER, 20 AMP
9	7736-3191	1	CIRCUIT BREAKER BRACKET
10	7738-5131	2	DIODE ASSY
11	7738-3377	1	RELAY
12	8830-1126	2	ROUND HD MACHINE SCREW, 1/4-20X3/4
13	8850-1616	2	HEX NUT, 1/4-20
14	8855-1009	2	FLAT WASHER, 1/4
15	7738-3433	1	MINI-SIREN
16	8096-3068	4	FEMALE PIN TERMINAL
17	8096-3065	4	CABLE SEAL, #18
18	8096-3061	1	WEATHERPAK TOWER
19	7738-3467	2	TOGGLE SWITCH, (single pole-single throw), (normally open)
20	7738-3470	3	TOGGLE SWITCH BOOT
21	8096-3181	1	TOGGLE SWITCH, (single pole-single throw), (normally closed)
22	9103-3317	1	IGNITION START SWITCH
23	7736-3192	5	DASH LIGHT SOCKET
24	7736-3195	5	BULB
25	7736-3355	4	YELLOW LENS
26	7736-3351	1	CONTROL BOX DECAL
27	7736-1161	1	CONTROL BOX
28	7736-3196	1	RED LENS
29	7736-3353	1	THROTTLE SWITCH DECAL
30	7736-3352	1	WARNING LIGHT DECAL
31	8688-3071	2	CIRCUIT BREAKER, 10 AMP



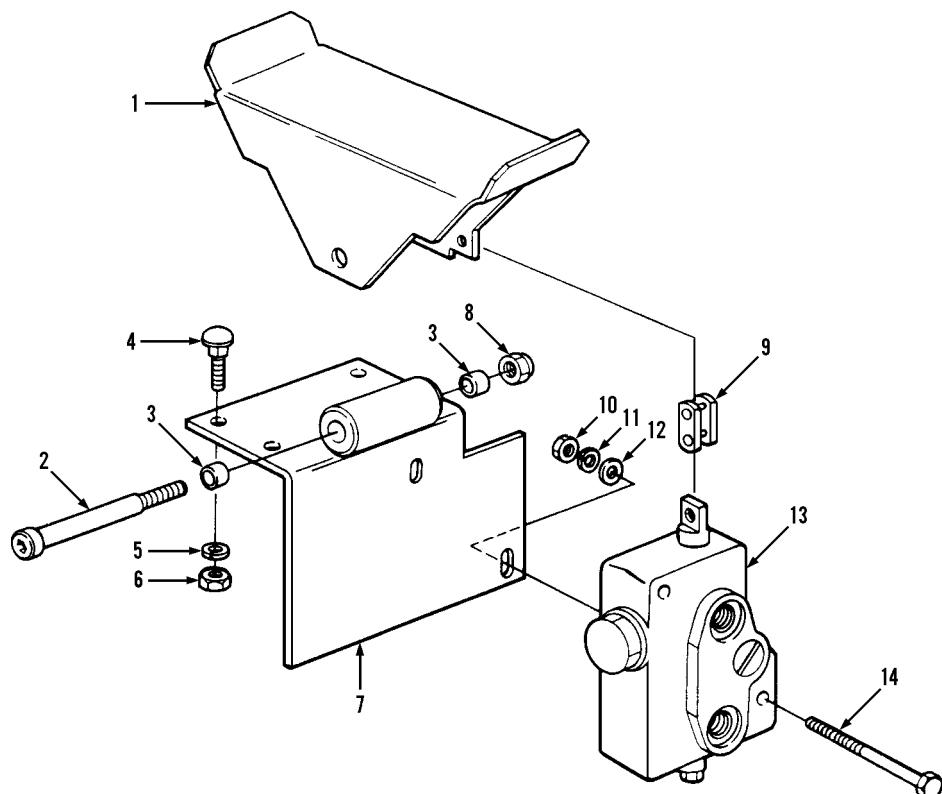
**CAB & RELATED COMPONENTS**  
**(7734-5006) Tool Kit**  
Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98

Item	Part No.	Qty.	Description Of Part
	7734-5006	1	TOOL KIT, (includes all items)
	8504-1300	1	GREASE GUN
	8504-1302	2	GREASE CARTRIDGE
	8504-1301	1	HOSE & COUPLING
	8504-1356	1	BOX WRENCH, 1-7/8
	7713-3089	1	MINI-CHECK COUPLING
	7713-3258	1	ADAPTER
	7713-3259	1	HIGH PRESSURE HOSE
	7713-3263	1	PRESSURE GAUGE, (6000 PSI)
	1440-2466	1	LOCTITE SEALANT, 50CC, (PURPLE 222)
	9020-1617	1	TRANSMISSION FILTER
	8582-1020	1	SOCKET, (for ROLLER ADJUSTMENT)
	8664-1304	1	OPEN GEAR LUBE
	8664-1305	1	GEAR LUBE GUN
	8859-1507	5	O-RING
	8859-1508	10	O-RING
	8859-1509	10	O-RING
	8859-1510	5	O-RING



Item	Part No.	Qty.	Description Of Part
1	8060-3037	4	WARNING DECAL
2	7738-3322	4	CLAMP BOLT TORQUE DECAL
3	7733-3066	1	LIFT CAPACITY CHART, (4X2 only)
	7733-3069	1	LIFT CAPACITY CHART, (4X4 only)
4	7739-3002	1	OPERATING NAMEPLATE, (standard)
	7739-3004	1	OPERATING NAMEPLATE, (SAE)
	7739-3005	1	OPERATING NAMEPLATE, (J. Deer)
5	8360-1011	3	ACCIDENT PREVENTION DECAL
6	7738-5031	1	BOOM TIE DOWN ASSY, (includes items 7, 8, & 9)
7	8562-1047	1	TURN BUCKLE
8	8362-1026	3	COLD SHUT LINK
9	8368-3286	2	CHAIN
10	7733-3051	3	MODEL DECAL, (standard)
	7733-3005	3	MODEL DECAL, (special)
11	7733-3054	2	MODEL DECAL, (standard)
	7733-3034	2	MODEL DECAL, (special)
12	8090-3017	1	WARNING DECAL
13	8060-3039	4	WARNING DECAL
14	7733-3004	1	ACCIDENT PREVENTION DECAL
15	9114-3358	1	WARNING DECAL, (inside tool box above heater exhaust, if so equipped)
16	8060-3038	2	WARNING DECAL
17	8091-3031	2	GRADALL DECAL, (standard)
	8364-1673	2	GRADALL DECAL, (special)

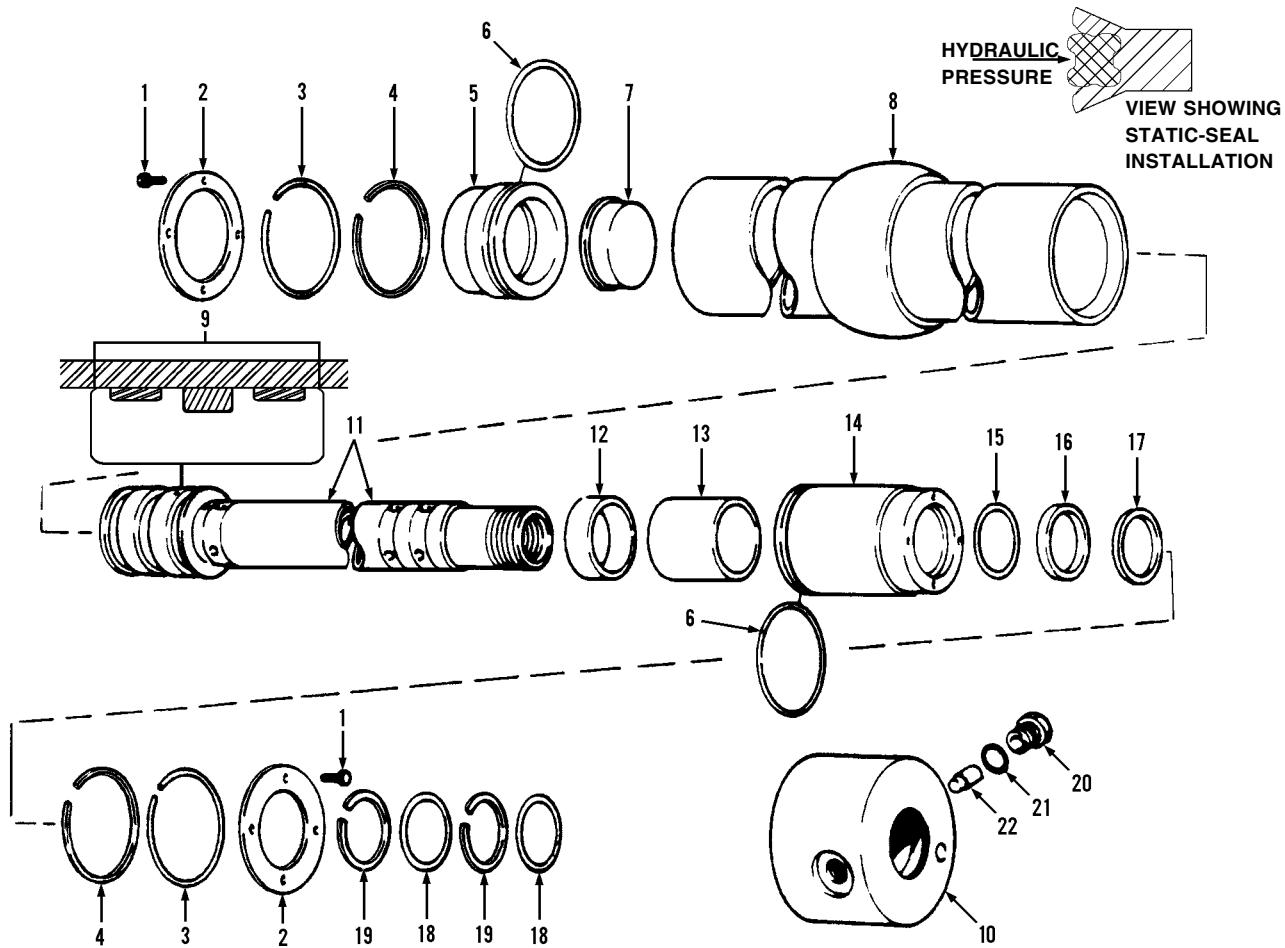
Item	Part No.	Qty.	Description Of Part
18		Ref	TOOL KIT, (see page UP3-9 for details)
19	8060-3036	2	WARNING DECAL
20	8060-3029	1	METAL DOT, (locate to align w/rubber door stop)
21	7733-3027	1	GRADALL U.S.A. DECAL
22	7739-3003	1	UPPER REMOTE LABEL
23	9108-3492	1	OIL WARNING DECAL, (inside cover)
24	7733-3029	1	OPERATING DECAL, (standard)
	7738-3887	1	OPERATING DECAL, (SAE)
	7733-3321	1	OPERATING DECAL, (J. Deer)
25	7733-3070	1	BOOM OPERATION DECAL
26	8026-3054	1	MIRROR
27	8026-3052	1	MIRROR MOUNT
28	8820-1035	1	HEX HD CAPSCREW, 3/8-16X1, GR5
29	8852-1306	1	HEX LOCKNUT, 3/8-16
30	8856-1109	1	FLAT WASHER, 3/8
31	8321-1037	1	MANUAL DECAL
32	7733-3001	1	LUBRICATION CHART
33	7733-3047	1	SERIAL PLATE
34	8834-1012	4	DRIVE SCREW, #4X5/16
35	8026-3051	1	MIRROR MOUNT
36	8026-3053	1	MIRROR
37	8097-3025	2	WHIZ-LOK BOLT, 3/8-16X1
38	7714-3015	2	WHIZ-LOK NUT, 3/8-16
39	8660-1002	2	STICK-ON REFLECTOR



Item	Part No.	Qty.	Description Of Part
1	7736-1159	1	FOOT PEDAL
2	8825-1029	1	SOCKET HD SHOULDER SCREW, 3/8X3, (5/16-18 THREAD)
3	8343-1013	2	NYLON BEARING
4	8841-1062	4	ROUND CARRIAGE BOLT, 3/8-16X1
5	8855-1011	4	LOCK WASHER, 3/8
6	8850-1006	4	HEX NUT, 3/8-16
7	7736-6009	1	VALVE BRACKET
8	8852-1305	1	HEX LOCKNUT, 5/16-18
9	8877-1104	1	CONNECTING LINK
10	8850-1004	2	HEX NUT, 1/4-20
11	8855-1009	2	LOCK WASHER, 1/4
12	8856-1107	2	FLAT WASHER, 1/4
13	Ref		DIRECTIONAL CONTROL VALVE ASSY, (see page UP4-4 for details)
14	8820-1009	2	HEX HD CAPSCREW, 1/4-20X2, GR5

**HYDRAULIC SYSTEM COMPONENTS**  
**(8000-5056) Boom Cylinder Assembly**

Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98  
Revised 1-10-02

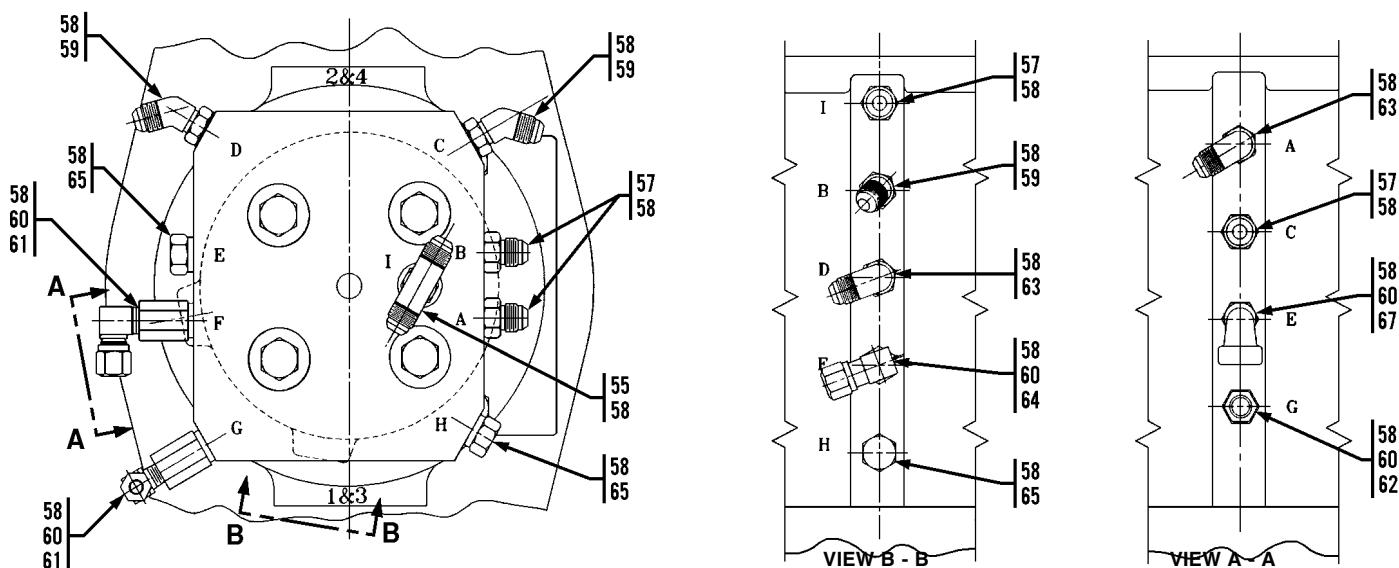
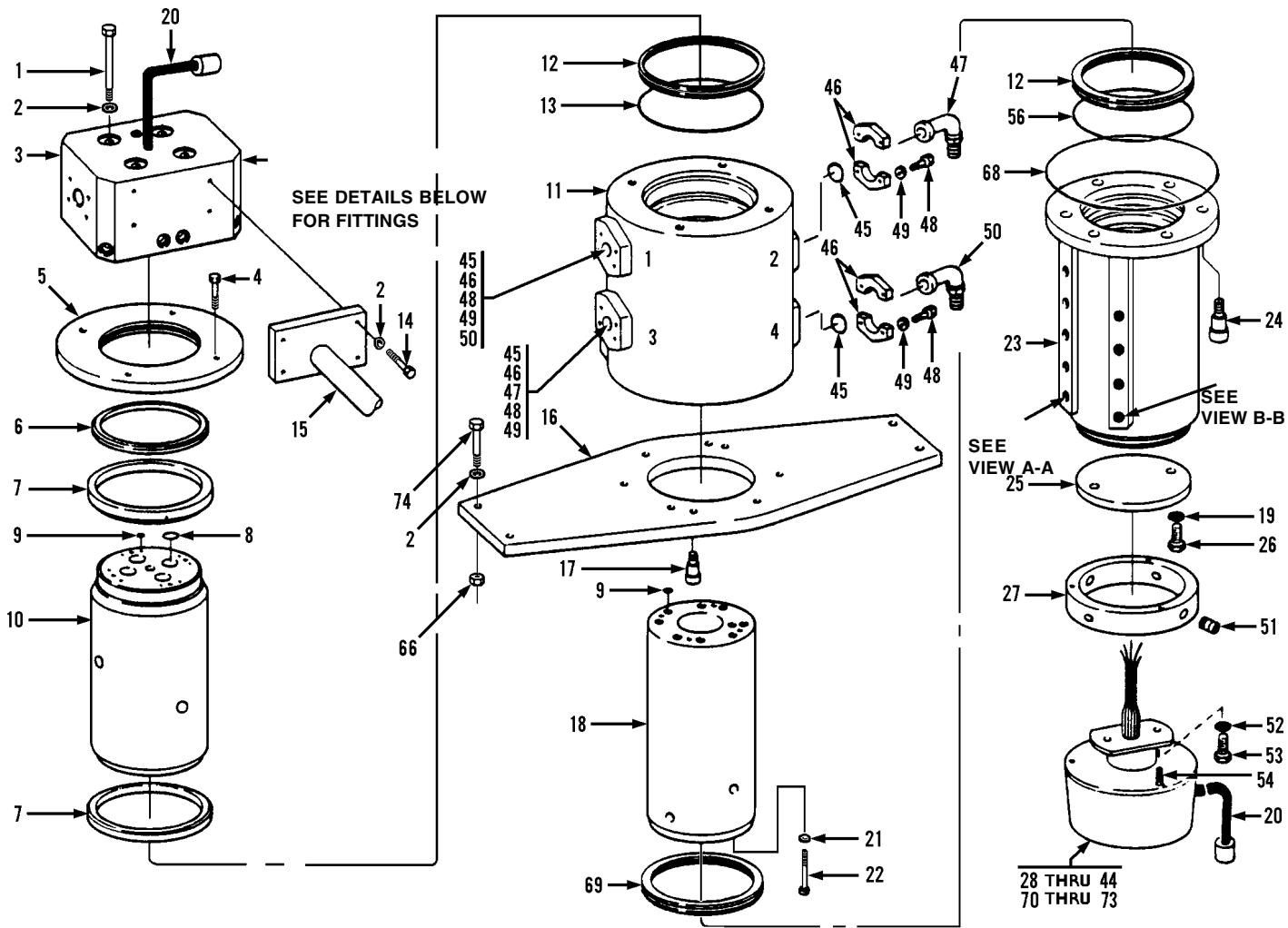


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8000-5056	1	BOOM CYLINDER ASSY, (includes all items)	10	8000-1633	1	GLAND
	8000-3529	AR	BOOM CYLINDER KIT, (includes items 6, 9, 13, 15, 16, 17, 18, & 19)	11	8000-6053	1	PISTON ROD WELDMENT
1	8320-1132	8	HEX HD CAPSCREW, 1/4-20X1/2, GR8, SELF-LOCKING, (nylok)	12	8000-3381	1	CUSHION BEARING, (graphite)
2	8000-1123	2	HEAD RETAINING PLATE	13	8000-3227	1	ROD BEARING, (plastic)
3	8000-3152	2	NEOPRENE CORD, (13" long)	14	8000-1631	1	CYLINDER HEAD
4	8000-3065	2	RETAINING RING	15	8000-3252	1	BUFFER SEAL
5	8000-1626	1	REAR CYLINDER HEAD	16	8000-3082	1	ROD SEAL
6	8000-3257	2	STATIC SEAL	17	8000-3337	1	ROD WIPER
7	8000-1196	1	CUSHION STOP	18	7736-3188	2	O-RING
8	8000-6005	1	CYLINDER TUBE WELDMENT	19	7736-3185	2	BACK-UP RING
9	8000-3536	1	PISTON PACKING SET	20	8866-2179	1	HEX HD PLUG, (includes item 21)
				21	8859-1209	1	O-RING
				22	7736-1122	1	LOCK PIN

\* - Changed inclusion note for Boom Cylinder Kit.

LK

UP 4-1



**G3WD**

**GRADALL®**  
HYDRAULIC EXCAVATORS  
Upperstructure

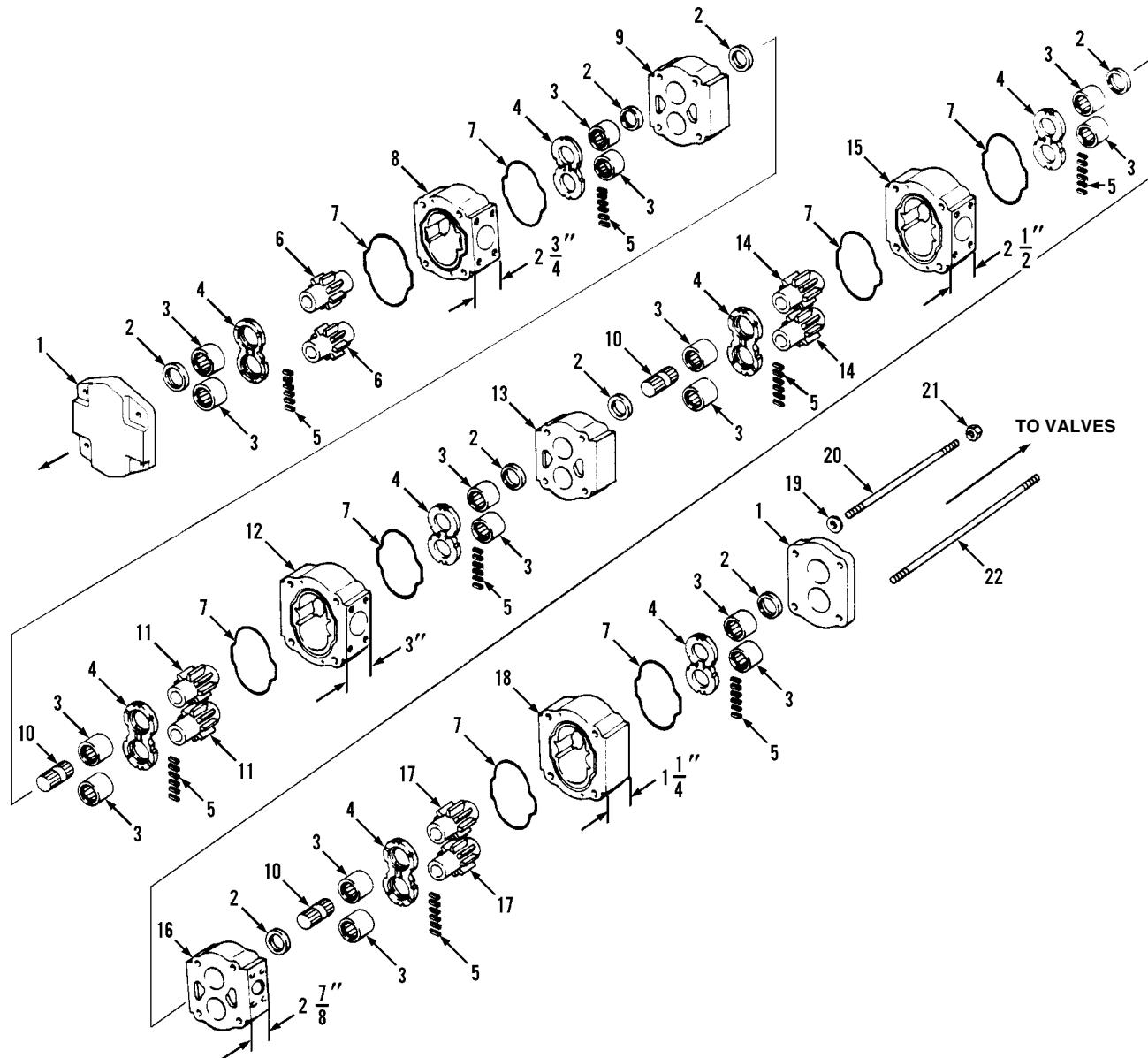
**HYDRAULIC SYSTEM COMPONENTS****(7736-5072) Center Pin Assembly**

Starting Serial No. 0134371

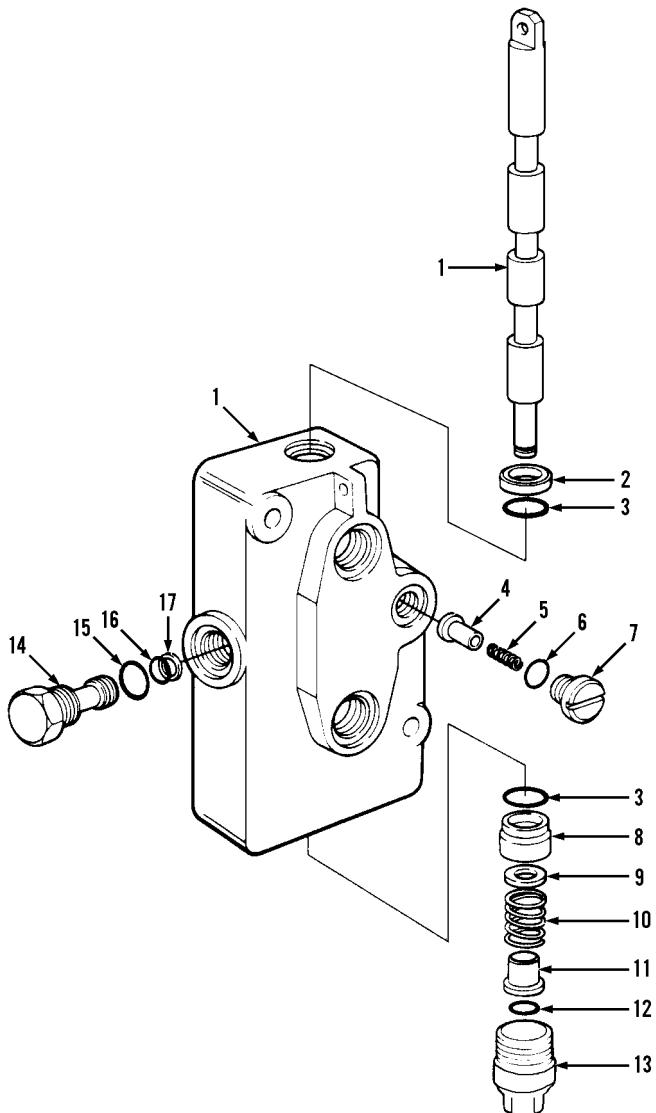
Also Includes Serial No. 0132371

Original Issue 10-98

<b>Item</b>	<b>Part No.</b>	<b>Qty.</b>	<b>Description Of Part</b>	<b>Item</b>	<b>Part No.</b>	<b>Qty.</b>	<b>Description Of Part</b>
	7736-5072	1	CENTER PIN ASSY, (includes all items except items 14, 15 and eight pieces of item 2)	34	7736-4326	1	ROUND BASE CASTING
	7736-5069	1	SERVICE REPAIR KIT, (includes items 6, 8, 9, 12, 13, 56, 68 & 69)	35	7736-4348	2	BRUSH STUD
1	8820-1315	4	HEX HD CAPSCREW, 1/2-13X5, GR5	36	7736-4346	2	HEX LOCKNUT, 5/16-18, (ny-lok)
2	8855-1013	12	LOCKWASHER, 1/2	37	7736-4347	3	SEALING WASHER, (neoprene back)
3	7736-1017	1	INLET MANIFOLD	38	7736-4330	1	NYLON BEARING, (0.63 long)
4	8320-1019	4	HEX HD CAPSCREW	39	7736-4349	1	CENTER HARNESS
5	7736-1046	1	BEARING CAP	40	7736-4350	1	BRUSH HARNESS
6	8454-1115	1	WIPER RING	41	7736-4351	1	MOUNTING TUBE
7	8454-1056	2	BEARING, (install bearings with their chamfer facing each other)	42	7736-4352	1	COVER
8	7736-1020	4	O-RING	43	7736-4353	1	RUB DISK
9	8859-1009	18	O-RING	44	7736-4336	1	SHAFT SEAL
10	7736-1011	1	UPPER CENTER PIN	45	8366-1304	4	SQUARE RING SEAL
11	7736-1010	1	UPPER CENTER PIN GLAND	46	8471-1333	8	FLANGE HALF
12	8454-1054	4	SLIPPER SEAL, (bottom)	47	8661-1041	2	ADAPTER, 90 DEGREES
13	8859-1128	5	O-RING	48	8820-1036	16	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
14	8820-1066	4	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5	49	8855-1011	16	LOCKWASHER, 3/8
15	7736-6005	1	STABILIZER WELDMENT	50	8366-1059	2	ADAPTER, 90 DEGREES
16	7736-1143	1	MOUNTING PLATE	51	8822-1800	4	SOCKET SET SCREW, 1/4-20X1/2, (flat point)
17	8821-1040	2	SOCKET HD CAPSCREW, 1/4-20X3/4, GR8	52	8856-1109	2	FLAT WASHER, 3/8
18	7736-1142	1	LOWER CENTER PIN	53	8820-1036	2	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
19	8856-1109	2	FLAT WASHER, 3/8	54	8820-1034	3	HEX HD CAPSCREW, 3/8-16X7/8, GR5
20		AR	LOOM, 1/2 O.D.	55	8866-2152	1	BRANCH TEE, (includes item 58)
21	8855-1107	4	LOCKWASHER, 3/8	56	8859-1126	10	O-RING
22	8821-1084	4	SOCKET HD CAPSCREW, 3/8-16X5, GR8	57	8866-2005	4	CONNECTOR, (includes item 58)
23	7736-1013	1	LOWER CENTER PIN GLAND	58	8859-1204	18	O-RING
24	8825-1036	6	SOCKET HD SHOULDER SCREW, 1/2X3/4, (3/8-16 thread)	59	8866-2084	3	ELBOW, 45 DEGREES, (includes item 58)
25	7736-1086	1	CAP	60	8656-1326	5	ADAPTER, (includes item 58)
26	8820-1036	2	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	61	8367-1138	2	TUBE FITTING, 90 DEGREES
27	7736-1044	1	ADAPTER	62	8688-3047	1	TUBE FITTING, 3/8
28	7736-3354	1	SLIP RING ASSY, (includes items 29 thru 44)	63	8866-2064	2	ELBOW, 90 DEGREES, (includes item 58)
29	7736-4321	6	BRUSH & HOLDER ASSY, (pair), (yellow, 15 amp)	64	8688-3046	2	TUBE FITTING, 90 DEGREES
30	7736-4322	1	BRUSH & HOLDER ASSY, (pair), (black, 45 amp)	65	8866-2174	3	HEX HD PLUG, (includes item 58)
31	7736-4344	1	CORE BASE ASSY	66	8850-1008	4	HEX NUT, 1/2-13
32	7736-4345	1	ACORN NUT, 5/16-18	67	8871-2080	1	STREET ELBOW, 90 DEGREES, 1/4
33	7736-4325	1	OUTBOARD BEARING	68	8859-1072	1	O-RING
				69	7736-3339	11	SLIPPER SEAL, (top)
				70	7736-4354	1	HEX HD CAPSCREW
				71	7736-4355	2	HEX JAM NUT, 5/16-18
				72	7736-4356	2	FLAT WASHER, 5/16-18
				73	7736-4357	2	SET COLLAR
				74	8820-1070	4	HEX HD CAPSCREW, 1/2-13X2-1/4, GR5



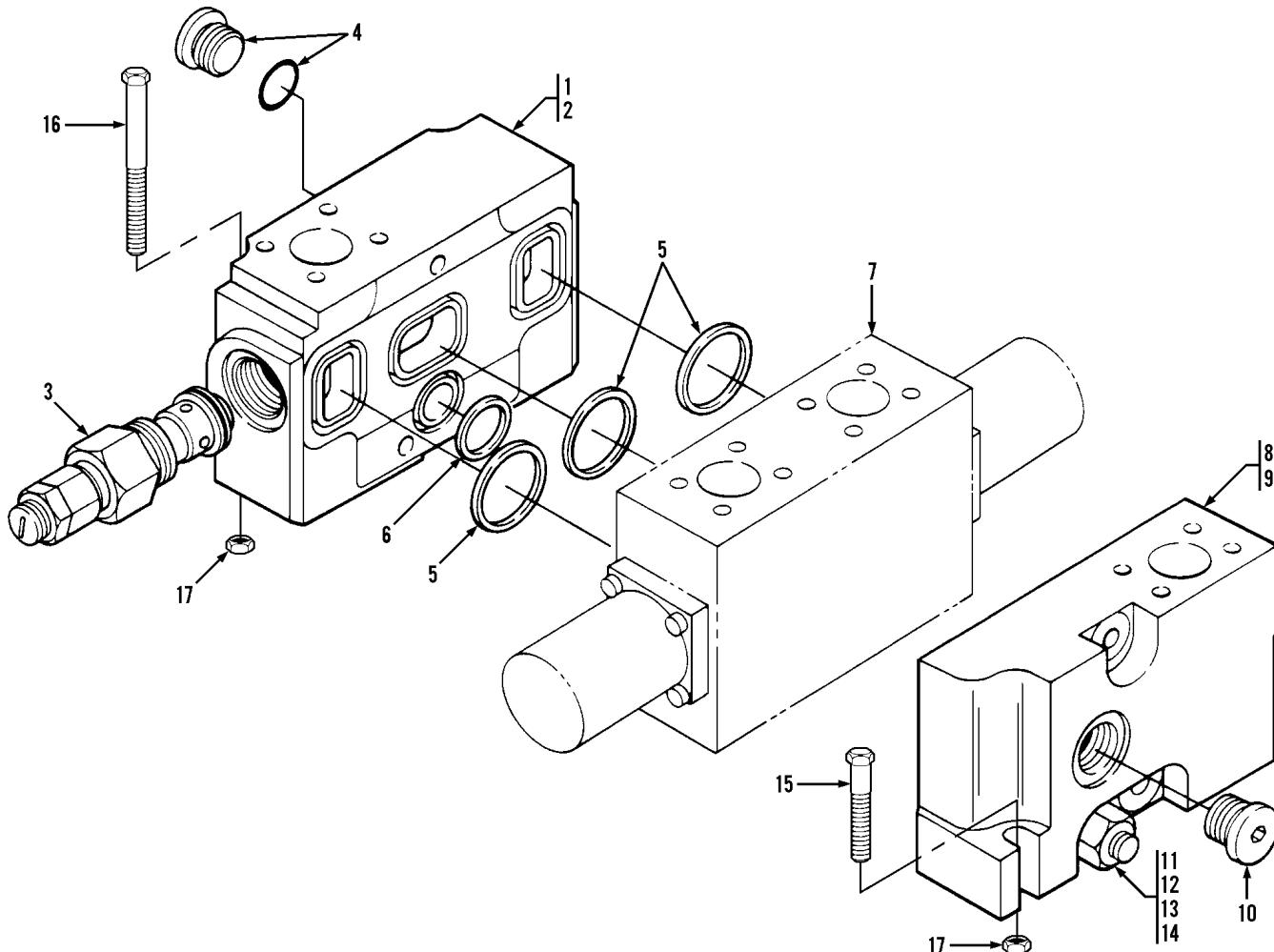
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-3004	1	FLOW DIVIDER ASSY, (includes all items)	11	7736-4038	1	GEAR SET
1	8664-1048	2	PORT END COVER	12	7736-4039	1	GEAR HOUSING
2	8664-1047	8	RING SEAL	13	7736-4040	1	BEARING CARRIER
3	8664-1046	16	ROLLER BEARING	14	8367-1017	1	GEAR SET
4	8664-1044	8	THRUST PLATE	15	7736-4041	1	GEAR HOUSING
5	7736-4034	48	POCKET SEAL	16	7736-4042	1	BEARING CARRIER
6	7736-4035	1	GEAR SET	17	7736-4043	1	GEAR SET
7	8664-1043	8	GASKET SEAL	18	7736-4044	1	GEAR HOUSING
8	7736-4036	1	GEAR HOUSING	19	7713-4044	8	FLATWASHER
9	7736-4037	1	BEARING CARRIER	20	7736-4045	2	STUD
10	8667-1057	3	CONNECTING SHAFT	21	7713-4046	8	HEX NUT
				22	7736-4046	2	STUD



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-3143	1	DIRECTIONAL CONTROL VALVE ASSY, (includes all items)	10	7736-4185	1	SPRING
	7736-4179	1	SEAL REPAIR KIT, (includes items 2, 3, 6, 12, 15, 16, 17)	11	7736-4186	1	SPACER
1		1	BODY & SPOOL ASSY, (Not sold separately, Order P/N 7736-3143)	12	7736-4187	1	RETAINING RING
2		1	WIPER SEAL	13	7736-4187	1	CAP ASSY, (lubricate and torque to 20-25 ft. lbs.)
3		2	O-RING	14	7736-4188	1	PLUG ASSY, (includes items 15, 16, 17)
4	7736-4180	1	PLUNGER	15		1	O-RING
5	7736-4181	1	SPRING	16		1	O-RING
6		1	O-RING	17		1	BACKUP WASHER
7	7736-4182	1	PLUG ASSY, (includes item 6)				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
8	7736-4183	1	BUSHING				
9	7736-4184	1	WASHER				

**HYDRAULIC SYSTEM COMPONENTS**  
**(7736-3163) Boom Control Valve Assembly**

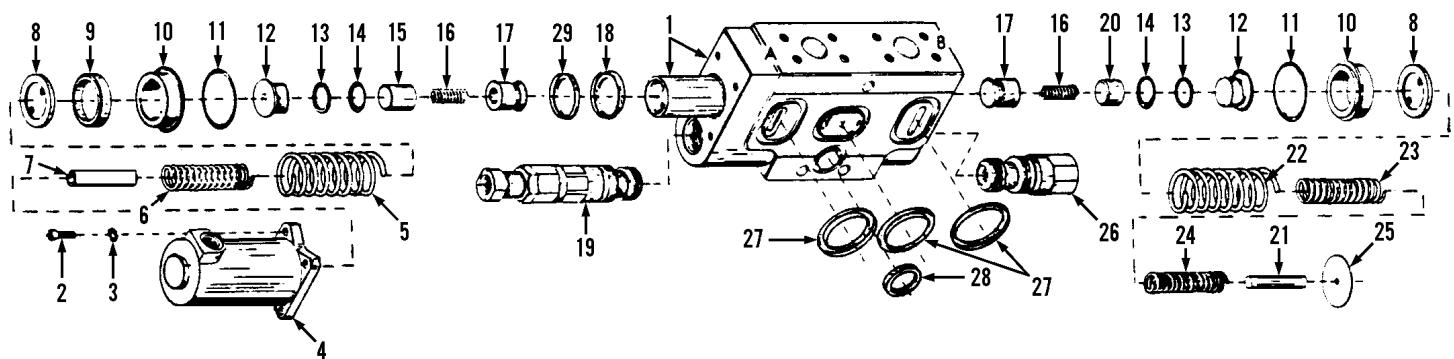
Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98



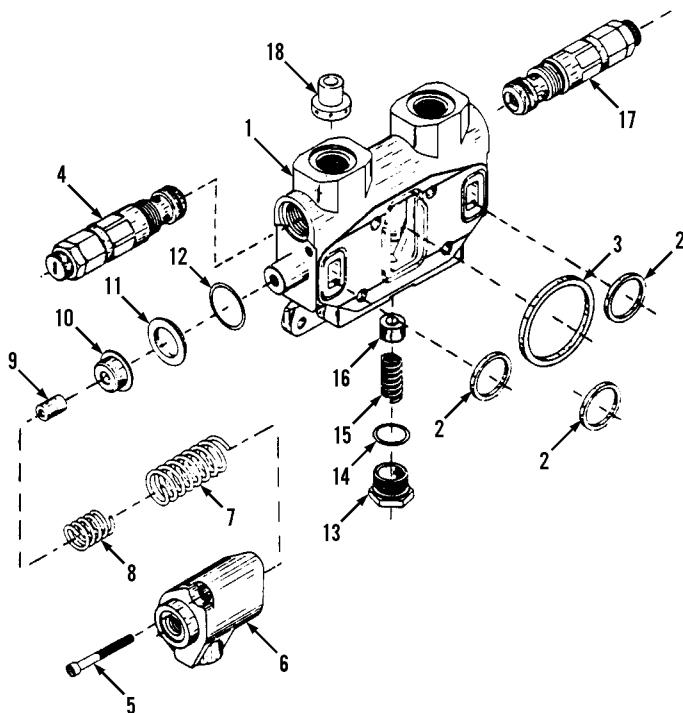
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-3163	1	BOOM CONTROL VALVE ASSY, (includes all items on page UP4-5, except items 15 thru 17 and all items on page UP4-6)	5		3	SQUARE SECTION SEAL
	7736-4219	1	RELIEF VALVE SEAL KIT, (kit contains back up rings & o-ring for relief valves item 3 on page UP4-5 & item 19 on page UP4-6. Also in the kit are o-rings for plugs item 4 & 10 and o-rings & back up ring for anti-cavitation check valve, item 26 on page UP4-6)	6		1	SQUARE SECTION SEAL
	7736-4220	1	SECTION SEAL KIT, (includes items 5 & 6 on page UP4-5 and items 27 & 28 on page UP4-6)	7		Ref	BOOM VALVE SECTION ASSY, (see page UP4-6 for details)
1	7736-4174	1	INLET SECTION ASSY, (includes items 2 thru 6)	8	8366-1283	1	OUTLET SECTION ASSY
2			1 INLET HOUSING	9	8366-4041	1	OUTLET HOUSING
3	7736-4221	1	RELIEF VALVE ASSY, (2100 PSI), (use 8366-4237 seal kit)	10			1 PLUG
4		1	PLUG	11	7736-4222	3	STUD ASSY, (includes items 12, 13, 14)
				12		3	STUD
				13	8366-4044	6	FLAT WASHER
				14	8367-4015	6	HEX NUT, (lubricate & torque to 900 in.lbs.)
				15	8820-1071	1	HEX HD CAPSCREW, 1/2-13X2-1/2, GR5
				16	8820-1318	2	HEX HD CAPSCREW, 1/2-13X6, GR5
				17	8850-1008	3	HEX NUT, 1/2-13
							NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.

**HYDRAULIC SYSTEM COMPONENTS**  
**(8366-1279) Boom Valve Section Assembly**

Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98



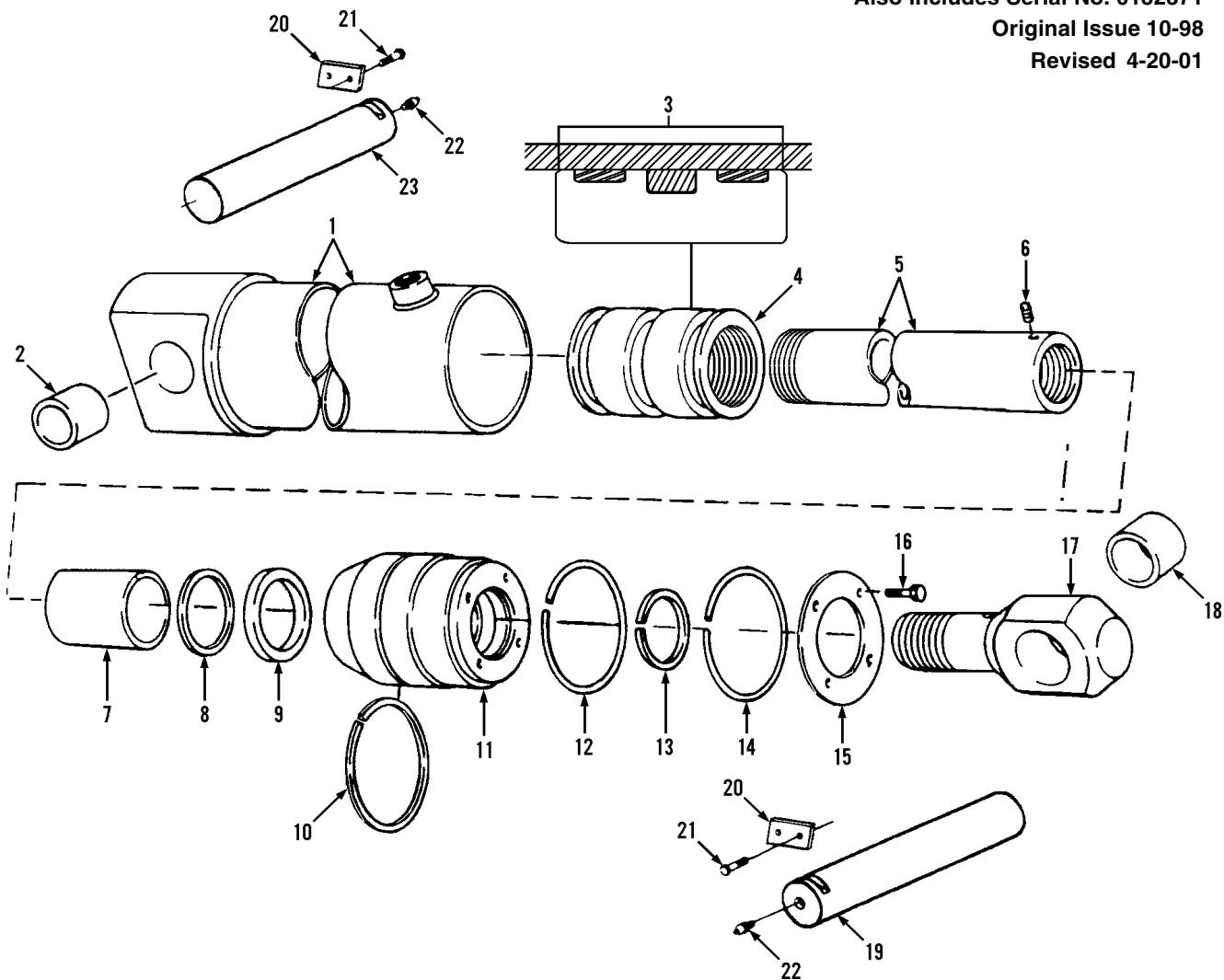
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8366-1279	1	BOOM VALVE SECTION ASSY, (includes all items)	16	8366-4186	2	CHECK SPRING
	8366-4050	1	SEAL & SPRING KIT, (includes items 5, 6, 11, 13, 14, 16, 18, 22, 23, 24 & 29)	17	8366-4187	2	CHECK POPPET
2	8366-4155	8	HOUSING & SPOOL ASSY, (not sold separately), (order P/N 8366-1279)	18	8366-4165	2	BACK-UP RING
3	8366-4156	8	CAPSCREW	19	8366-4052	1	RELIEF VALVE ASSY, (750 PSI), (use 8366-4234 seal kit)
4	8366-4051	2	LOCKWASHER	20	8366-4188	1	SPACER, ("B" port end)
5	8366-4180	1	END CAP	21	8366-4189	1	STROKE LIMITER
6	8366-4181	1	OUTER SPRING	22	8366-4190	1	OUTER SPRING
7	8366-4182	1	INNER SPRING	23	8366-4191	1	INTERMEDIATE SPRING
8	8366-4183	2	STROKE SLEEVE	24	8366-4192	1	INNER SPRING
9	8366-4184	1	SPRING RETAINER PLATE	25	8366-4193	1	SPRING RETAINER
10	8366-4161	2	SPACER	26	8366-4238	1	ANTI-CAVITATION CHECK, (use 8366-4240 seal kit)
11	8366-4162	2	SEAL RETAINER	27	7736-4249	3	SQUARE SECTION SEAL
12	8366-4163	2	O-RING	28	8366-4167	1	SQUARE SECTION SEAL
13	8366-4136	2	STRIPPER BOLT	29	8366-4249	2	BACK-UP RING (steel)
14	8366-4164	2	O-RING				NOTE: ITEMS 27 & 28 ARE INCLUDED IN SECTION SEAL KIT. SEE PAGE UP4-5.
15	8366-4185	1	BACK-UP RING				
			SPACER, ("A" port end)				



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7736-4206	1	HOIST VALVE SECTION ASSY, (includes all items except item 18)	9	8366-4147	2	STROKE SLEEVE
	7736-4207	1	SEAL & SPRING KIT, (includes items 7, 8, 12, 14 & 15)	10	8366-4148	2	SPRING GUIDE
		1	VALVE HOUSING & SPOOL ASSY, (not sold separately, order P/N 7736-4206)	11	8366-4149	2	RETAINING PLATE
2	7736-4248	3	SQUARE SECTION SEAL	12	8366-4150	2	O-RING
3	7736-4249	1	SQUARE SECTION SEAL	13	8366-4151	1	CHECK CAP
4	7736-4208	1	RELIEF VALVE ASSY, (2800 PSI), (use 8366-4236 seal kit)	14	8366-3044	1	O-RING
5	8364-4144	4	CAPSCREW, (lubricate & torque to 175 in.lbs.)	15	8366-4152	1	SPRING
6	8366-4057	3	END CAP	16	8366-4153	1	CHECK POPPET
7	7736-4255	2	OUTER SPRING	17	7736-4209	1	RELIEF VALVE ASSY, (900 PSI), (use 8366-4236 seal kit)
8	7736-4256	2	INNER SPRING	18	7736-4257	1	RESTRICTION CHECK VALVE 5/16 DIAMETER, (in hoist up port)
							NOTE: ITEMS 2 & 3 ARE INCLUDED IN SECTION SEAL KIT. SEE PAGE UP4-14.

**HYDRAULIC SYSTEM COMPONENTS**  
**(8000-5057) Hoist Cylinder Assembly**

Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98  
Revised 4-20-01

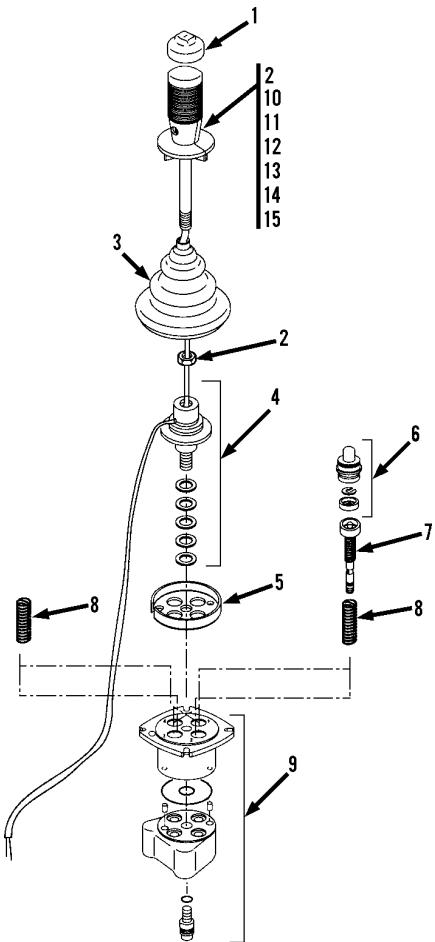


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	8000-5057	1	HOIST CYLINDER ASSY, (includes items 1 thru 18)	18	7713-3003	1	BUSHING
	8000-3530	AR	PACKING KIT, (includes items 3, 7, 8, 9, 10 & 13)	19	7734-1035	1	PIN
1	8000-6006	1	CYLINDER TUBE WELDMENT	20	8664-1158	2	KEEPER
2	7713-3004	1	BUSHING	21	8820-1035	4	HEX HD CAPSCREW, 3/8-16X1, GR5
3	8000-3533	1	PISTON PACKING SET	22	8867-1001	2	LUBE FITTING, STRAIGHT, 1/8
4		1	PISTON	23	7734-1037	1	PIN
5	8000-5058	1	PISTON ROD ASSY, (includes item 4)				NOTE: WHEN (item 5), PISTON ROD AND/OR ROD EYE, (item 17), IS FURNISHED SEPARATELY, TWO HOLES MUST BE DRILLED & TAPPED FOR (item 6), HEX SOCKET SET SCREW. BE SURE ROD EYE IS PROPERLY TORQUED TO PISTON ROD BEFORE DRILLING. LUBRICATE & TORQUE TO 400-500 FT.LBS.
6	8822-1386	2	HEX SOCKET SET SCREW, (half dog point), 3/8-16X1/2				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
7	8000-3001	1	ROD BEARING				
8	7736-3124	1	BUFFER SEAL				
9	8000-3081	1	ROD SEAL				
10	8000-3260	1	STATIC SEAL				
*11	8000-1627	1	CYLINDER HEAD				
12	8000-3062	1	RETAINING RING				
13	8000-3194	1	ROD WIPER				
14	8000-3152	1	NEOPRENE CORD, (20" long)				
15	8000-1124	1	HEAD RETAINING PLATE				
16	8320-1034	4	HEX HD CAPSCREW, 3/8-16X3/4, GR8, SELF-LOCKING, (nylok)				
17	8000-1107	1	ROD EYE				

\* - Changed part number on item 11.

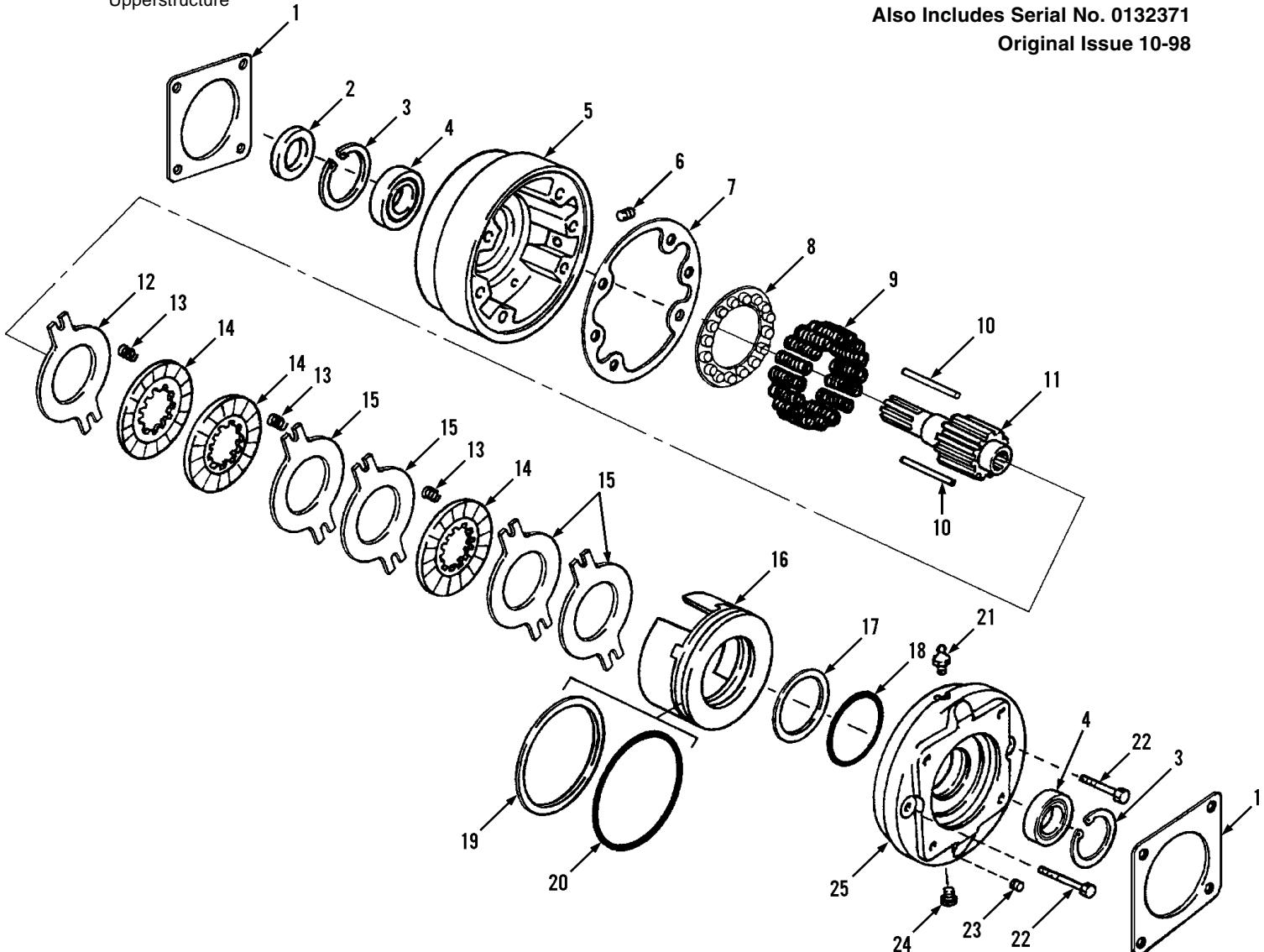
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**HYDRAULIC SYSTEM COMPONENTS**  
**(7736-3285) Joystick Assembly, L. H. Hoist & Tool**  
**(7736-3286) Joystick Assembly, R. H. Boom & Swing**  
Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98  
Revised 5-27-05



Item	Part No.	Qty.	Description Of Part
	7736-3285	1	JOYSTICK ASSY, L.H., HOIST & TOOL, (includes all items)
	7736-3286	1	JOYSTICK ASSY, R.H., BOOM & SWING, (includes all items)
1	8093-4228	1	CAP
*2	80934656	1	HANDLE GRIP KIT, (includes items 10 thru 15)
3	8093-4241	1	BOOT
4	8026-4140	1	STRAIGHT LEVER KIT
5	9130-4026	1	RETAINING PLATE
6	8093-4659	2	PLUNGER & GUIDE CURVE KIT
7	7736-4364	4	REGULATING KIT, L.H.
	7736-4365	4	REGULATING KIT, R.H.
8	8093-4259	1	RETURN SPRING
9	9140-4326	1	SEAL KIT
10	9130-4023	2	ROUND HD MACHINE SCREW, M4X12
11	8093-4233	3	ROUND HD MACHNE SCREW, M4X12
12	8093-4234	1	ROUND HD MACHINE SCREW, M5X10
13	8093-4235	1	EXTERNAL STARWASHER
14	8093-4236	4	FLAT WASHER, M4
15	8093-4240	3	HEX LOCKNUT

\* - Changed part number on item 2.



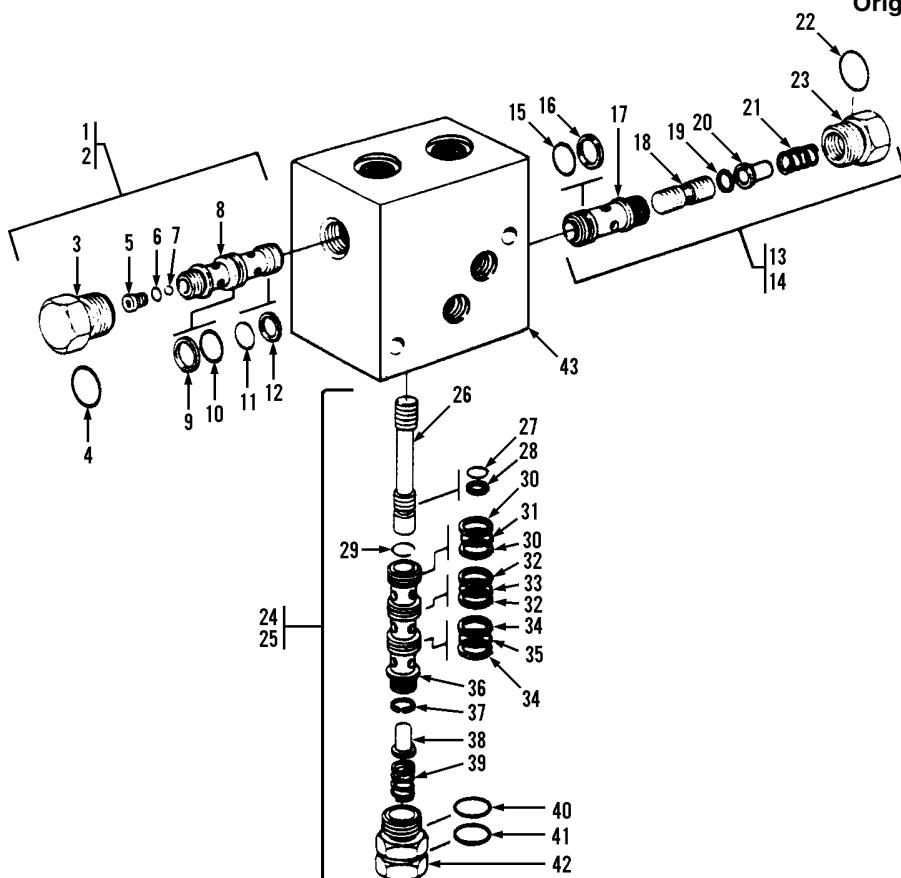
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	8094-3008	1	SWING BRAKE ASSY, (includes all items)	10	7734-4048	2	TORQUE PIN
	7734-4021	AR	BEARING KIT, (includes items 2, 3 & 4)	11	7734-4027	1	SPLINED SHAFT
	7734-4022	AR	O-RING KIT, (includes items 7, 17, 18, 19 & 20)	12	7734-4049	1	PRIMARY DISC
	7734-4045	AR	STACK KIT, (includes items 9, 10, 12, 13, 14 & 15)	13	8669-1296	6	COMPRESSION SPRING
1	8568-1076	2	GASKET	14	7734-4050	3	ROTATING DISC
2	7734-4044	1	OIL SEAL	15	7734-4051	4	STATIONARY DISC
3	8669-1290	2	RETAINING RING	16	7734-4028	1	PISTON
4	7734-4043	2	BALL BEARING	17	7713-4073	1	BACK-UP RING
5	7734-4024	1	HOUSING	18	7713-4074	1	O-RING
6	7734-4025	1	HEX SOCKET PLUG	19	7734-4052	1	BACK-UP RING
7	7734-4047	1	GASKET	20	7734-4053	1	O-RING
8	7734-4026	1	SPRING RETAINER	21	8669-3001	1	BLEEDER SCREW
9	7713-4212	11	COMPRESSION SPRING	22	8344-1316	2	HEX FLANGE SCREW
				23	7734-4030	1	HEX SOCKET PLUG
				24	7713-4220	1	PLUG
				25	7734-4029	1	POWER PLATE

**HYDRAULIC SYSTEM COMPONENTS**  
**(8391-3002) Swing Brake Release Valve Assembly**

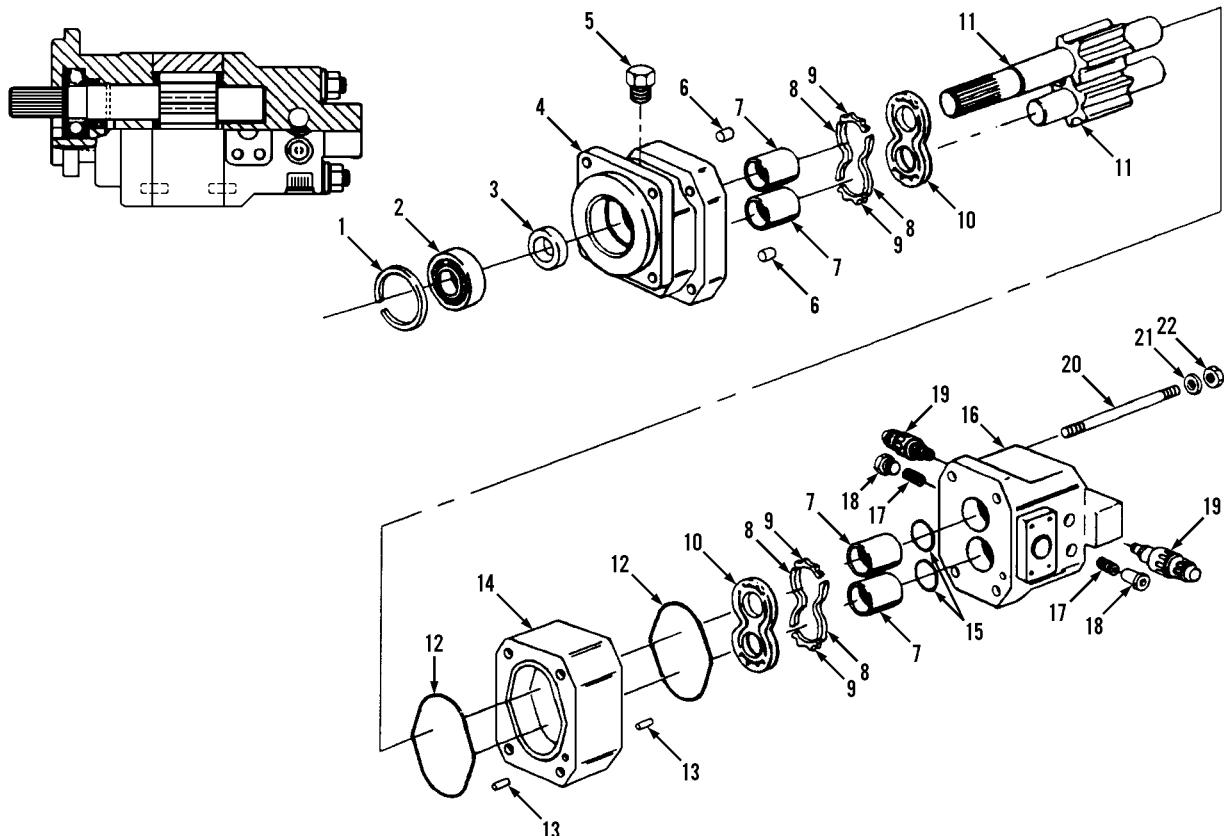
Starting Serial No. 0134371

Also Includes Serial No. 0132371

Original Issue 10-98



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8391-3002	1	SWING BRAKE RELEASE VALVE ASSY, (includes all items)	23		1	RETAINER
1	9020-6601	1	SHUTTLE VALVE ASSY, (includes items 3 thru 12)	24	8391-4004	1	DIRECTIONAL VALVE ASSY, (includes items 26 thru 42)
2	9104-4001	1	SHUTTLE VALVE SEAL KIT, (includes item 4, 6, 8, 10, 11 & 12)	25	7738-4264	1	DIRECTIONAL VALVE SEAL KIT, (includes items 27, 28, 30 thru 35, 40 & 41)
3		1	RETAINER	26		1	SPOOL
4		1	O-RING	27	7738-4414	1	O-RING
5		1	PLUG	28	7738-4415	1	BACK-UP WASHER
6		1	O-RING	29	7738-4416	1	SPRING WASHER
7		1	BALL	30		2	BACK-UP WASHER
8		1	CAGE	31		1	O-RING
9	7738-4419	1	BACK-UP WASHER	32		2	BACK-UP WASHER
10		1	O-RING	33		1	O-RING
11		1	O-RING	34		2	BACK-UP RING
12		1	BACK-UP WASHER	35		1	O-RING
13	7713-3186	1	FLOW REGULATOR ASSY, (includes items 15 thru 23)	36		1	CAGE
14	9104-4002	1	FLOW REGULATOR SEAL KIT, (includes items 15, 16 & 22)	37		1	SEALING RING
15		1	O-RING	38	7738-4418	1	SPRING GUIDE
16		1	BACK-UP WASHER	39		1	SPRING
17		1	CAGE	40		1	O-RING
18		1	SPOOL	41	7738-4422	1	O-RING
19	7738-4416	1	SPRING GUIDE	42	7738-4421	1	RETAINER
20		1	SPRING	43		1	1 VALVE MANIFOLD
21		1	O-RING				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
22		1					

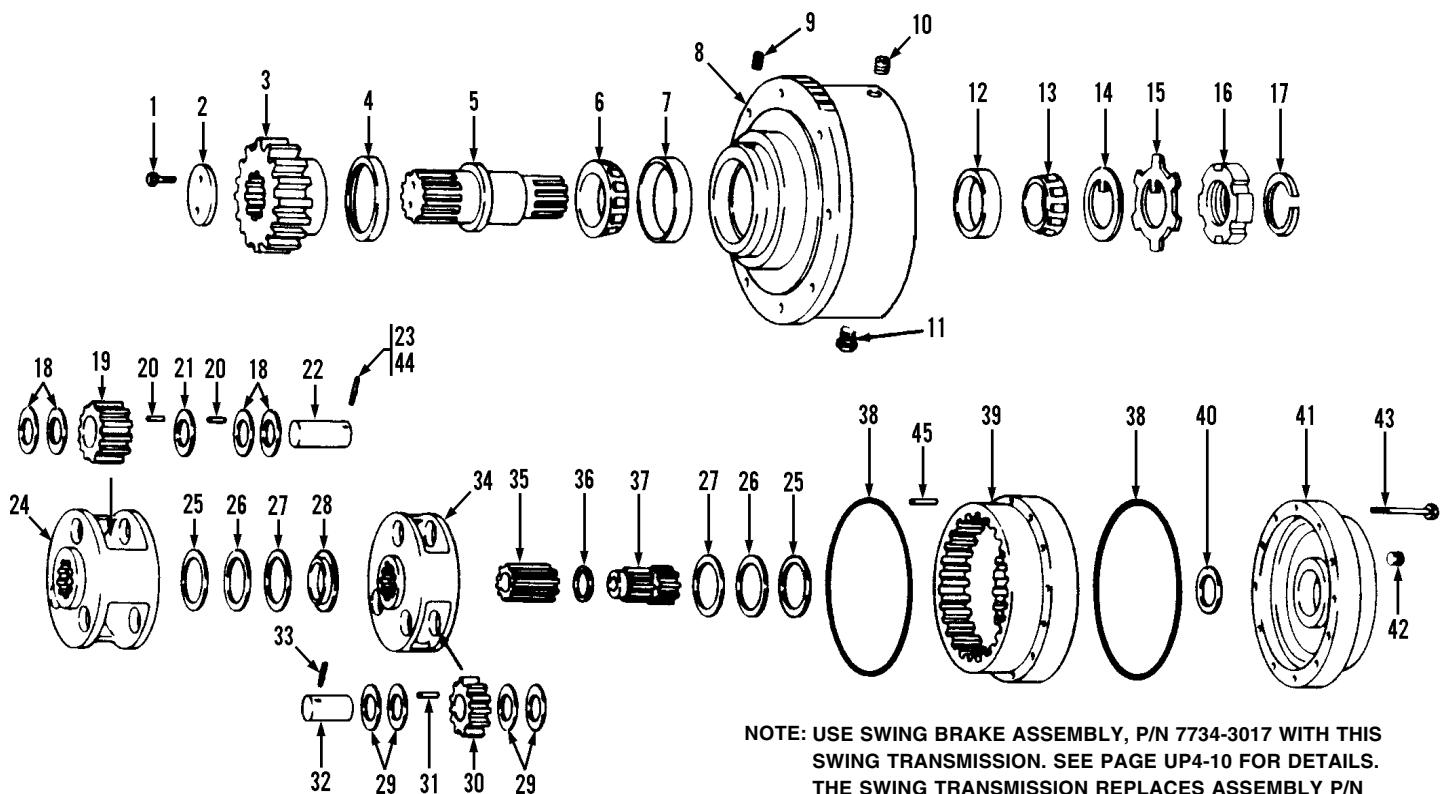


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7734-3083	1	SWING MOTOR ASSY, (includes all items)	12	8664-1043	2	GASKET SEAL
	8366-4061	1	SEAL KIT, (includes items 1, 3, 8, 9, 12 & 15)	13	8367-1037	4	DOWEL PIN
	8366-4062	1	SEAL & THRUST PLATE KIT, (includes items 1, 2, 3, 8, 9, 10 & 12)	14	7734-4001	1	GEAR HOUSING
1	8664-1051	1	SNAP RING	15	7734-4042	2	BACK-UP SEAL
2	7734-4032	1	SEAL RETAINER	16	7734-4054	1	PORT END COVER, (includes 2 of items 7, 17 & 18)
3	8664-1053	1	LIP SEAL	17	7713-4085	2	CHECK ASSY
4	8366-4063	1	SHAFT END COVER ASSY, (includes 2 of item 7)	18	7713-4085	2	PLUG
5	7734-4041	1	PLUG	*19	8366-4068	2	RELIEF VALVE ASSY, (2500 PSI), (use seal kit 8366-4355)
6	8507-5051	2	CHECK ASSY	20	7734-4040	4	STUD
7	8366-4064	4	BUSHING	21	7713-4044	4	WASHER
8	7734-4036	4	SIDE CHANNEL SEAL	22	7713-4046	4	HEX NUT
9	7734-4034	4	END CHANNEL SEAL				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
10	7734-4038	2	THRUST PLATE				
11	8366-4065	1	GEAR SET & SHAFT				

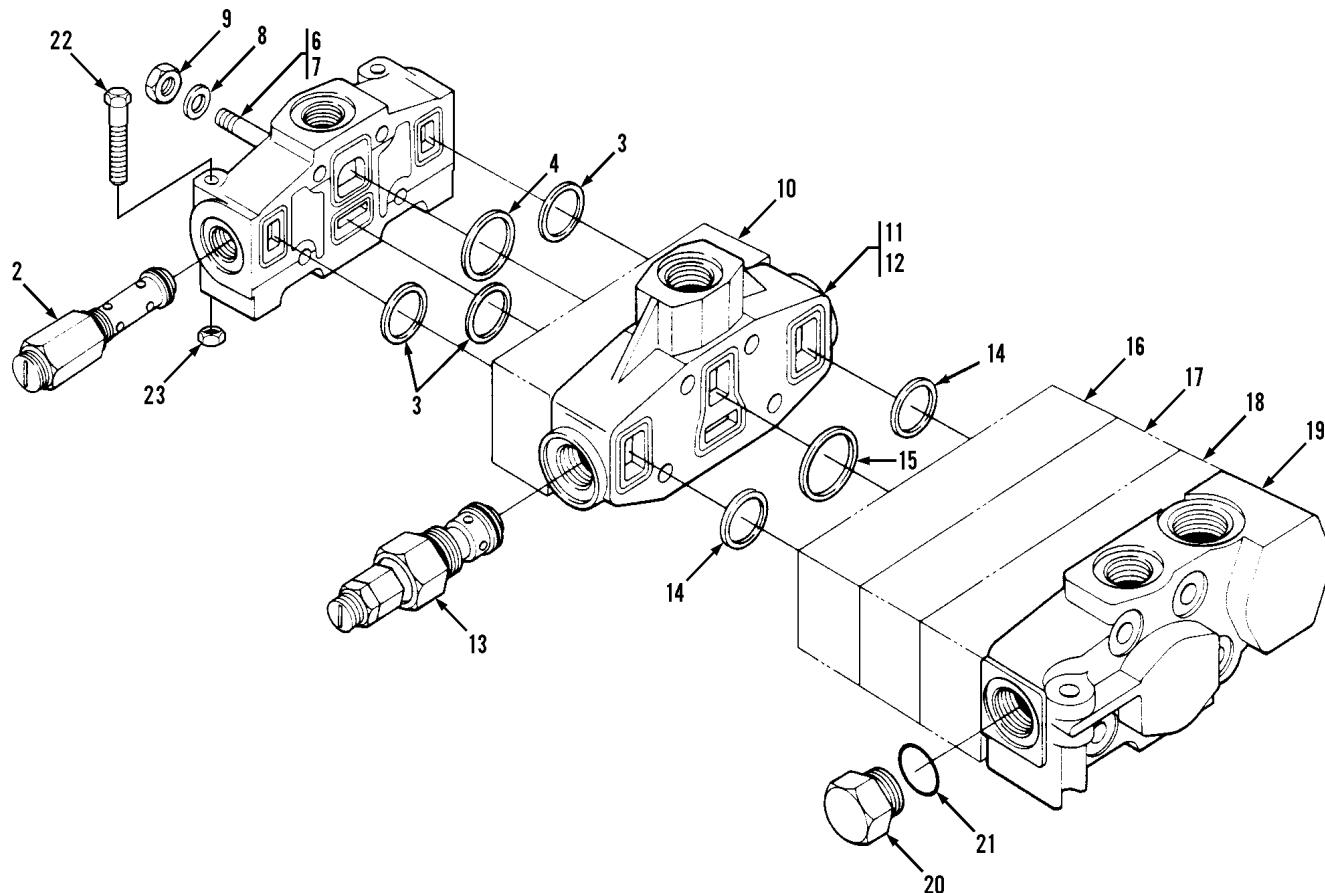
\* - Revised seal kit on item 19.

**HYDRAULIC SYSTEM COMPONENTS**  
**(7734-3082) Swing Transmission Assembly**

Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98

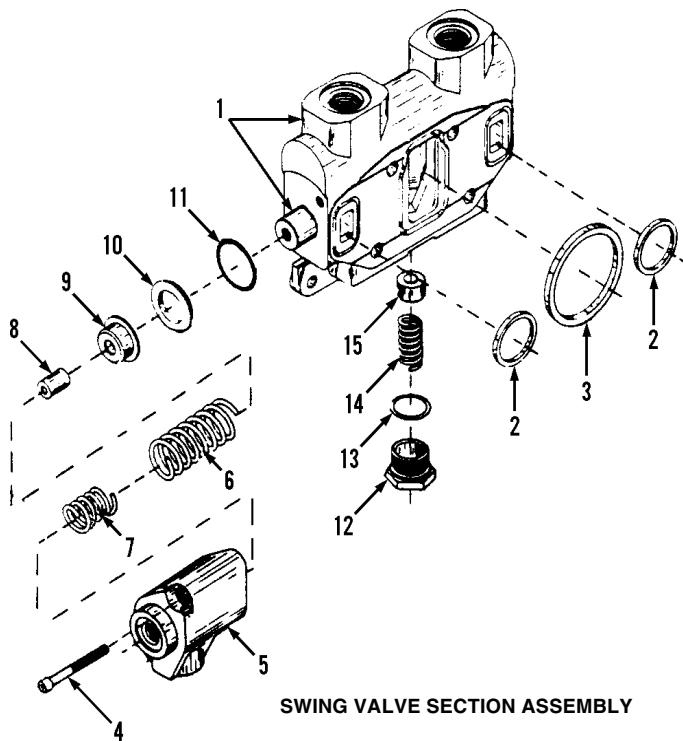


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7734-3082	1	SWING TRANSMISSION ASSY, (includes all items except items 1, 2 & 3)	22	8364-4011	3	PLANET SHAFT
	8320-1066	2	HEX HD CAPSCREW, 1/2-20X1-1/4, GR8, (NYLOK), (lubricate & torque to 75-85 ft.lbs.)	23	9020-2517	3	ROLL PIN
2	7714-1036	1	RETAINER PLATE	24	8364-4012	1	SECOND STAGE CARRIER
3	7734-1139	1	SWING PINION	25	9020-2542	2	THRUST WASHER, (thin)
4	7734-4004	1	OIL SEAL	26	9020-2543	2	THRUST BEARING
5	7734-4005	1	OUTPUT SHAFT	27	7714-4019	2	THRUST WASHER, (thick)
6	7734-4006	1	BEARING CONE	28	7714-4020	1	THRUST BEARING CARRIER
7	7734-4007	1	BEARING CUP	29	7714-4022	12	THRUST WASHER
8	8364-4010	1	HOUSING	30	7714-4023	3	PLANET GEAR
9	7714-4007	2	PIPE PLUG	31	7714-4024	57	NEEDLE ROLLER
10	7712-4007	1	PIPE PLUG	32	7714-4025	3	PLANET SHAFT
11	7714-4008	1	MAGNETIC PLUG	33	7714-4036	3	ROLL PIN
12	7714-4005	1	BEARING CUP	34	7714-4026	1	FIRST STAGE CARRIER
13	7714-4004	1	BEARING CONE	35	7734-4015	1	SECOND STAGE SUN GEAR
14	7734-4009	1	TANGED WASHER	36	7714-4028	1	THRUST WASHER
15	7734-4010	1	LOCKWASHER	37	7734-4016	1	INPUT GEAR
16	7734-4011	1	LOCKNUT	38	7712-4024	2	O-RING
17	7734-4012	1	RETAINING RING	39	7734-4017	1	RING GEAR
18	7714-4012	13	THRUST WASHER	40	7712-4027	1	THRUST WASHER
19	7734-4014	3	PLANET GEAR	41	7734-4018	1	COVER
20	7714-4014	108	NEEDLE ROLLER	42	7712-4007	1	PIPE PLUG
21	7714-4015	3	SPACER	43	7734-4019	24	BOLT
				44	8094-4033	3	SPRING PIN
				45	7734-4055	3	DOWEL PIN



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-3215	1	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (includes all items on page UP4-7, UP4-14 except items 22 & 23, UP4-15 & UP4-18)	11	7736-4204	1	MID INLET SPLIT FLOW SECTION ASSY, (includes items 12 thru 15)
	7736-4199	1	RELIEF VALVE SEAL KIT, (kit contains back-up rings & o-rings for relief valves, items 4 & 17 on page UP4-7, items 2 & 13 on page UP4-14, item 4 on page UP4-15 & item 2 on page UP4-18)	12		1	VALVE HOUSING
	7736-4200	1	SECTION SEAL KIT, (kit contains square section seals to seal all valve sections together)	13	7736-4205	1	RELIEF VALVE ASSY, (2750 PSI), (use 8366-4003 seal kit)
1	7736-4201	1	INLET SECTION ASSY, (includes items 2 thru 5)	14	7736-4248	2	SQUARE SECTION SEAL
2	7736-4202	1	RELIEF VALVE ASSY, (3000 PSI), (use 8366-4003 seal kit)	15	7736-4250	1	SQUARE SECTION SEAL
3	7736-4248	3	SQUARE SECTION SEAL	16		Ref	SWING VALVE SECTION ASSY, (see page UP4-15 for details)
4	7736-4249	1	SQUARE SECTION SEAL	17		Ref	TIILT VALVE SECTION ASSY, (see page UP4-18 for details)
5	7736-4127	1	INLET HOUSING	18		Ref	TOOL VALVE SECTION ASSY, (see page UP4-15 for details)
6	7736-4203	4	STUD ASSY, (includes items 7, 8 & 9)	19	8366-4123	1	OUTLET SECTION ASSY, (includes items 20 & 21)
7		4	STUD	20	8366-1252	1	PLUG
8	8366-4044	8	FLATWASHER	21	8366-1251	1	GASKET
9	8367-4015	8	HEX NUT, (lubricate & torque to 900 in.lbs.)	22	8820-1078	3	HEX HD CAPSCREW, 1/2-13X4-1/2, GR5
10		Ref	HOIST VALVE SECTION ASSY, (see page UP4-7 for details)	23	8850-1008	3	HEX NUT, 1/2-13
NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.							

**HYDRAULIC SYSTEM COMPONENTS**  
**(7736-4210) Swing Valve Section Assembly**  
**(7736-4217) Tool Valve Section Assembly**  
Starting Serial No. 0134371  
Also Includes Serial No. 0132371  
Original Issue 10-98

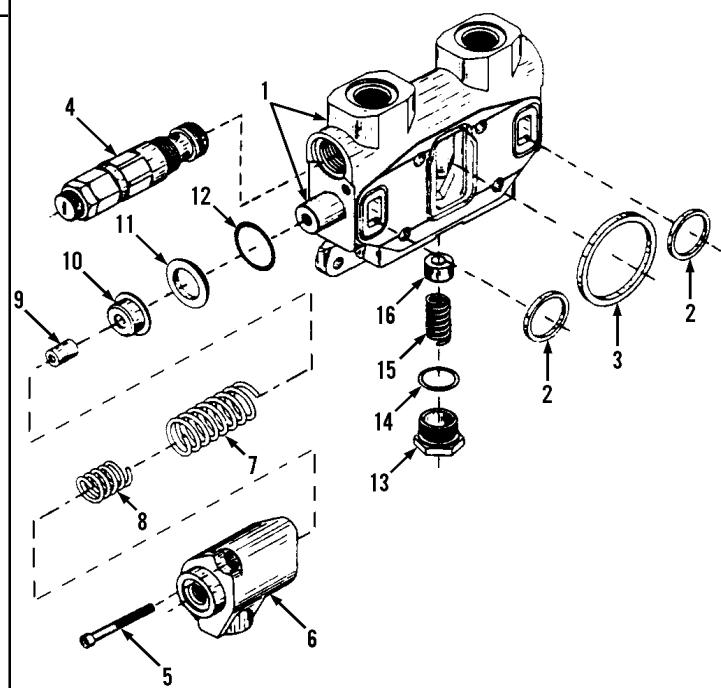


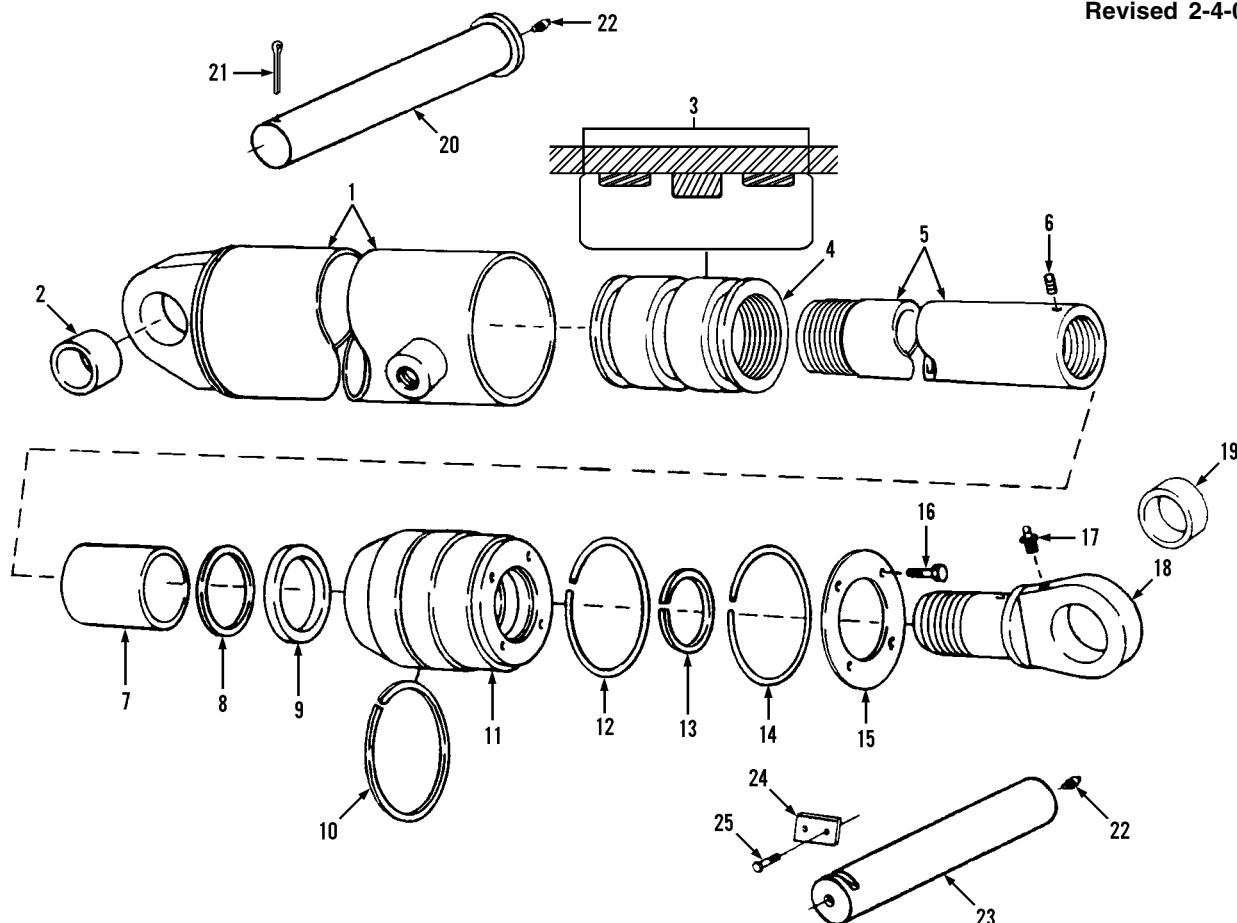
Item	Part No.	Qty.	Description Of Part
	7736-4210	1	SWING VALVE SECTION ASSY, (includes all items)
1	7736-4211	1	SEAL & SPRING KIT, (includes items 6, 7, 11, 13 & 14)
2	7736-4248	2	VALVE HOUSING & SPOOL ASSY, (not sold separately, order P/N 7736-4210)
3	7736-4250	1	SQUARE SECTION SEAL
4	8366-4144	4	CAPSCREW, (lubricate & torque to 175 in.lbs.)
5	8366-4057	2	END CAP
6	8366-4145	2	OUTER SPRING
7	8366-4146	2	INNER SPRING
8	8366-4147	2	STROKE SLEEVE
9	8366-4148	2	SPRING GUIDE
10	8366-4149	2	RETAINING PLATE
11	8366-4150	2	O-RING
12	8366-4151	1	CHECK CAP
13	8366-3044	1	O-RING
14	8366-4152	1	SPRING
15	8366-4153	1	CHECK POPPET

NOTE: ITEMS 2 & 3 ARE INCLUDED IN SECTION SEAL KIT. SEE PAGE UP4-14.

Item	Part No.	Qty.	Description Of Part
1	7736-4217	1	TOOL VALVE SECTION ASSY, (includes all items)
	7736-4218	1	SEAL & SPRING KIT, (includes items 7, 8, 12, 14 & 15)
1		1	VALVE HOUSING & SPOOL ASSY, (not sold separately, order P/N 7736-4217)
2	7736-4248	2	SQUARE SECTION SEAL
3	7736-4250	1	SQUARE SECTION SEAL
4	8366-4058	2	RELIEF VALVE ASSY, (3000 PSI), (use 8366-4236 seal kit)
5	8366-4144	4	CAPSCREW, (lubricate & torque to 175 in.lbs.)
6	8366-4057	2	END CAP
7	8366-4145	2	OUTER SPRING
8	8366-4146	2	INNER SPRING
9	8366-4147	2	STROKE SLEEVE
10	8366-4148	2	SPRING GUIDE
11	8366-4149	2	RETAINING PLATE
12	8366-4150	2	O-RING
13	8366-4151	1	CHECK CAP
14	8366-3044	1	O-RING
15	8366-4152	1	SPRING
16	8366-4153	1	CHECK POPPET

NOTE: ITEMS 2 & 3 ARE INCLUDED IN SECTION SEAL KIT. SEE PAGE UP4-14.

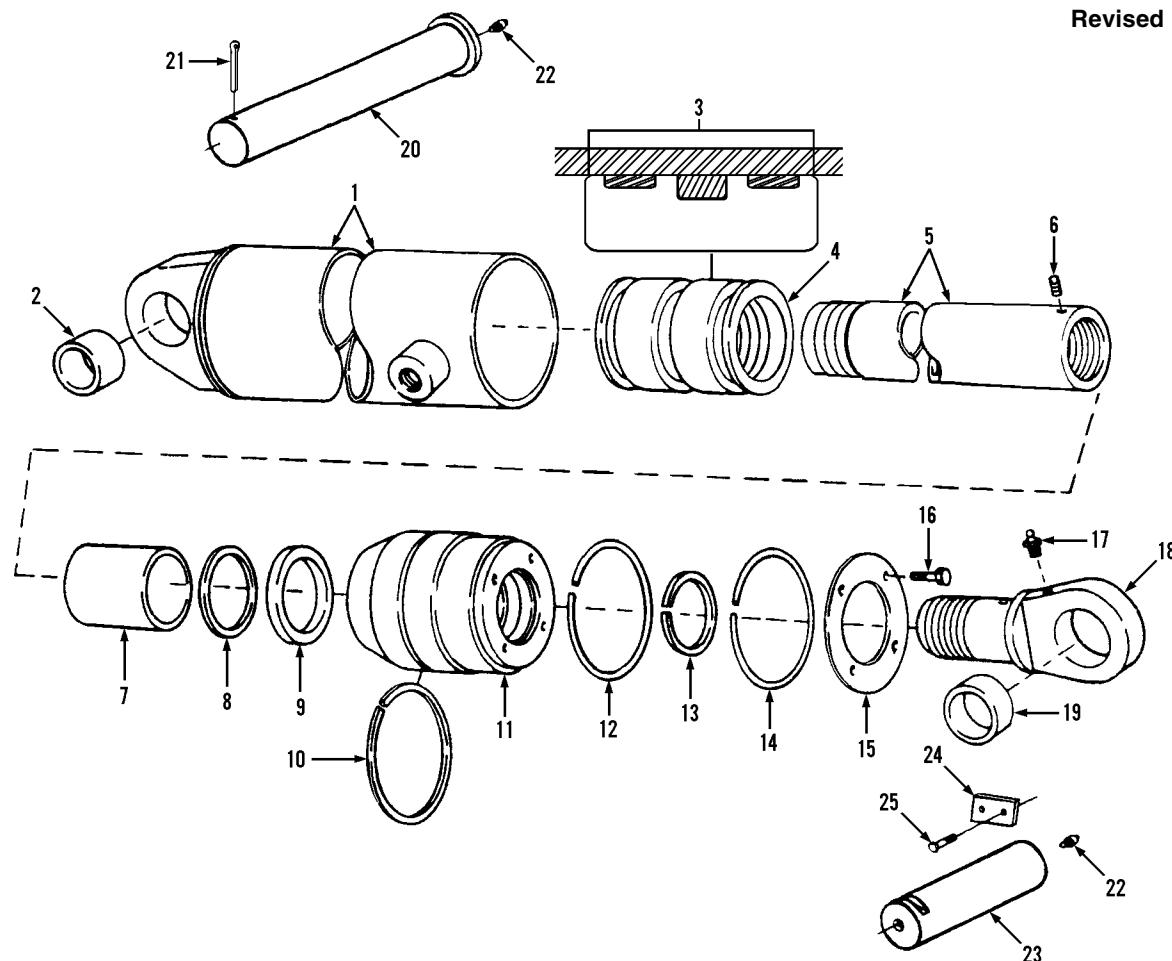




Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	8000-5039	1	TIILT CYLINDER ASSY, (includes items 1 thru 19)	18	8000-1101	1	ROD EYE
	8000-3523	AR	PACKING KIT, (includes items 3, 7, 8, 9, 10 & 13)	19	8662-1004	1	BUSHING
1	8000-6007	1	CYLINDER TUBE WELDMENT	20	8662-1012	1	PIN
*2	8422-1006	1	BUSHING	21	8863-1341	1	COTTER PIN, 3/16X2-1/2
3	8000-3531	1	PISTON PACKING SET	22	8867-1001	2	LUBE FITTING, STRAIGHT, 1/8
4		1	PISTON	23	7732-1104	1	PIN
5	8000-5040	1	PISTON ROD ASSY	24	8664-1158	2	KEEPER
6	8822-1386	2	HEX SOCKET SET SCREW, (half dog point), 3/8-16X1 1/2	25	8820-1035	4	HEX HD CAPSCREW, 3/8-16X1, GR5
7	8000-3001	1	ROD BEARING				NOTE: WHEN (item 5), PISTON ROD AND/OR ROD EYE, (Item 18), IS FURNISHED SEPARATELY, TWO HOLES MUST BE DRILLED & TAPPED FOR (item 6), HEX SOCKET SET SCREW. BE SURE ROD EYE IS PROPERLY TORQUED TO PISTON ROD BEFORE DRILLING. LUBRICATE & TORQUE TO 400-500 FT. LBS.
8	7736-3124	1	BUFFER SEAL				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
9	8000-3081	1	ROD SEAL				
10	8000-3259	1	STATIC SEAL				
11	8000-1628	1	CYLINDER HEAD				
12	8000-3061	1	RETAINING RING				
13	8000-3194	1	ROD WIPER				
14	8000-3152	1	NEOPRENE CORD, (18" long)				
15	8000-1121	1	HEAD RETAINING RING				
16	8320-1034	4	HEX HD CAPSCREW, 3/8-16X3/4, GR8, SELF-LOCKING, (nylok)				
17	8822-1182	1	SOCKET SET SCREW, (cup point), 1/4-20x3/16				

\* - Changed part number on item 2.

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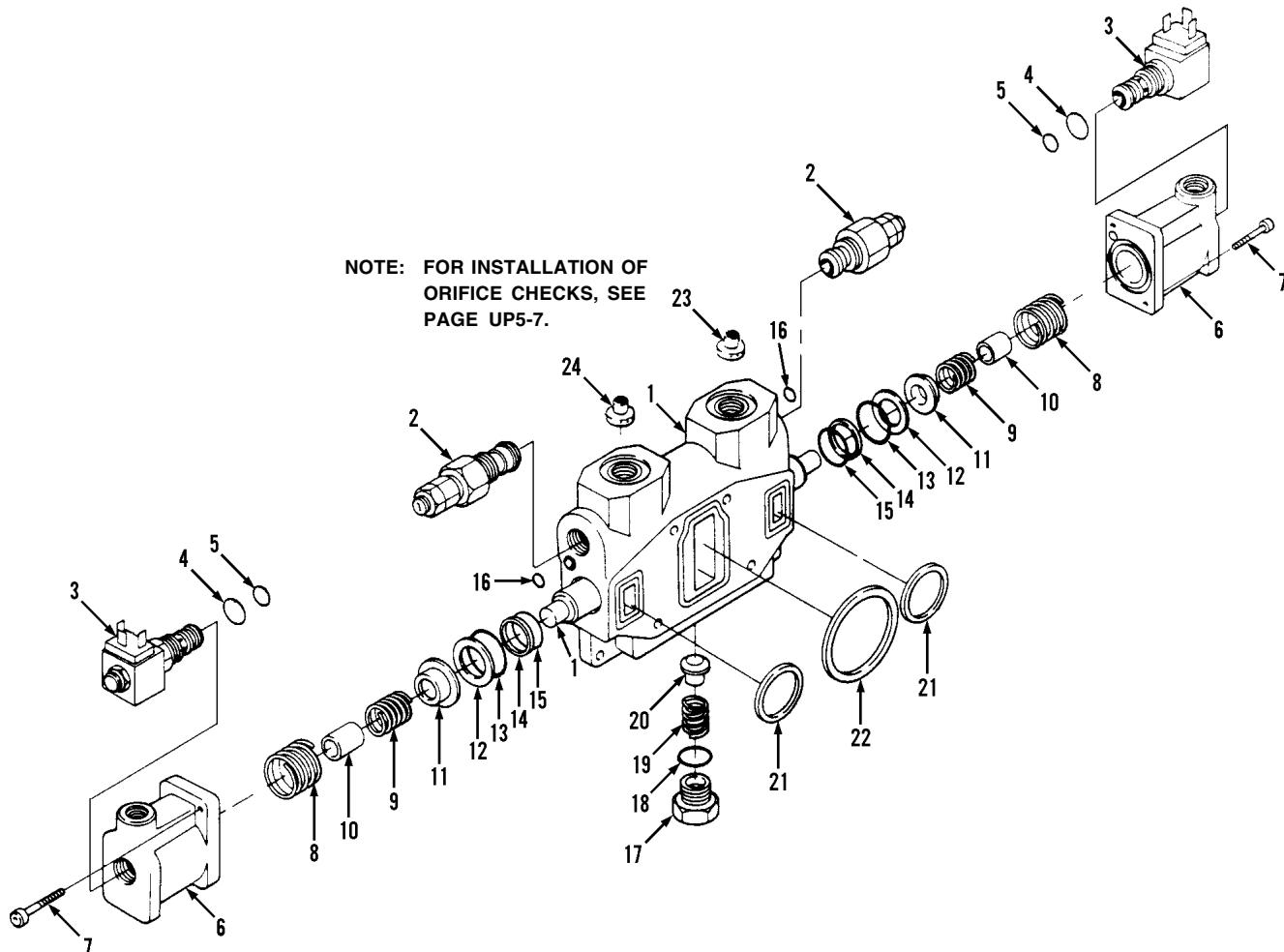


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	8000-5054	1	TOOL CYLINDER ASSY, (includes items 1 thru 19)	19	8362-1244	1	BUSHING
	8000-3523	AR	PACKING KIT, (includes items 3, 7, 8, 9, 10 & 13)	20	8662-1012	1	PIN
1	8000-6001	1	CYLINDER TUBE WELDMENT	21	8863-1341	1	COTTER PIN, 3/16X2-1/2
*2	8422-1006	1	BUSHING	22	8867-1001	2	LUBE FITTING, STRAIGHT, 1/8
3	8000-3531	1	PISTON PACKING SET	23	7732-1042	1	PIN
4		1	PISTON	24	7732-1043	1	KEEPER
5	8000-5055	1	PISTON ROD ASSY, (includes item 4)	25	8320-1024	2	HEX HD CAPSCREW, 3/8-16X1, GR5
6	8822-1386	2	HEX SOCKET SET SCREW, (half dog point), 3/8-16X1/2				NOTE: WHEN (item 5), PISTON ROD AND/OR ROD EYE, (Item 18), IS FURNISHED SEPARATELY, TWO HOLES MUST BE DRILLED & TAPPED FOR (item 6), HEX SOCKET SET SCREW. BE SURE ROD EYE IS PROPERLY TORQUED TO PISTON ROD BEFORE DRILLING. LUBRICATE & TORQUE TO 400-500 FT. LBS.
7	8000-3001	1	ROD BEARING				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
8	7736-3124	1	BUFFER SEAL				
9	8000-3081	1	ROD SEAL				
10	8000-3259	1	STATIC SEAL				
*11	8000-1628	1	CYLINDER HEAD				
12	8000-3061	1	RETAINING RING				
13	8362-3194	1	ROD WIPER				
14	8000-3152	1	NEOPRENE CORD, (18" long)				
15	8000-1121	1	HEAD RETAINING RING				
16	8320-1034	4	HEX HD CAPSCREW, 3/8-16X3/4, GR8, SELF-LOCKING, (nylok)				
17	8867-1008	1	LUBE FITTING, STRAIGHT, 1/4-28				
18	8000-1101	1	ROD EYE				

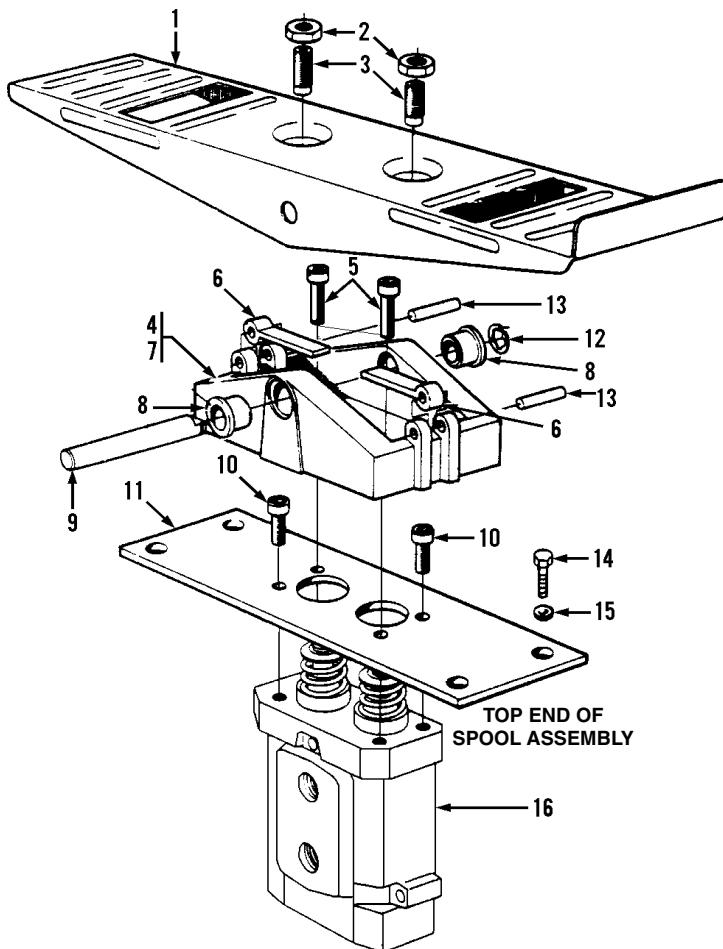
\* - Changed part number on item 2.

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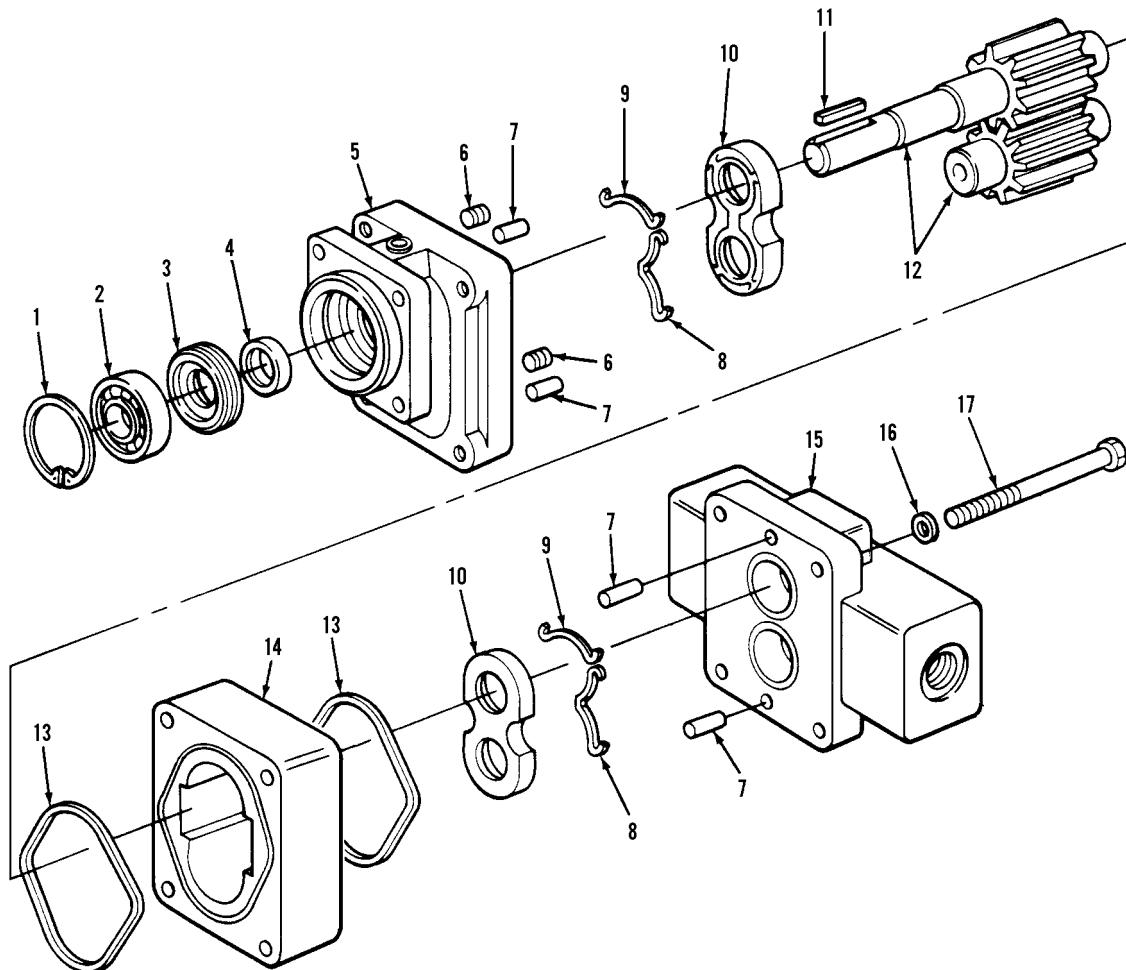
UP 4-17



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8366-3259	1	TIILT VALVE SECTION ASSY, (includes all items except items 23 & 24)	14	8366-4176	2	BACK-UP RING
	8366-4171	1	SEAL & SPRING KIT, (includes items 8, 9, 13, 14, 15, 16, 18 & 19)	15	8366-4177	2	O-RING
		1	VALVE HOUSING & SPOOLASSY, (not sold separately, order P/N 8366-3259)	16	8366-4178	2	O-RING
2	8366-4172	2	RELIEF VALVE ASSY, (2750 PSI), (use 8366-4236 seal kit)	17	8366-4151	1	CHECKCAP
3	8366-4173	2	SOLENOID ASSY, (includes items 4 & 5)	18	8366-3044	1	O-RING
4		2	O-RING	19	8366-4152	1	CHECK SPRING
5		2	O-RING	20	8366-4153	1	CHECK POPPET
6	8366-4174	2	SOLENOID VALVE CAP	21	7736-4248	2	SQUARE SECTION SEAL
7	8366-4175	4	SOCKET HD CAPSCREW, (lubricate & torque to 175 in.lbs.)	22	7736-4250	1	SQUARE SECTION SEAL
8	8366-4145	2	OUTER SPRING	23	7713-3853	1	ORIFICE CHECK, 3/32 DIAMETER, (front port), (c.w. tilt)
9	8366-4146	2	INNER SPRING	24	7736-4254	1	ORIFICE CHECK, 1/16 DIAMETER, (rear port), (c.c.w. tilt)
10	8366-4147	2	STROKE SLEEVE				NOTE: ITEMS 21 & 22 ARE INCLUDED IN SECTION SEAL KIT. SEE PAGE UP4-14.
11	8366-4148	2	SPRING GUIDE				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
12	8366-4149	2	RETAINING PLATE				
13	8366-4150	2	O-RING				

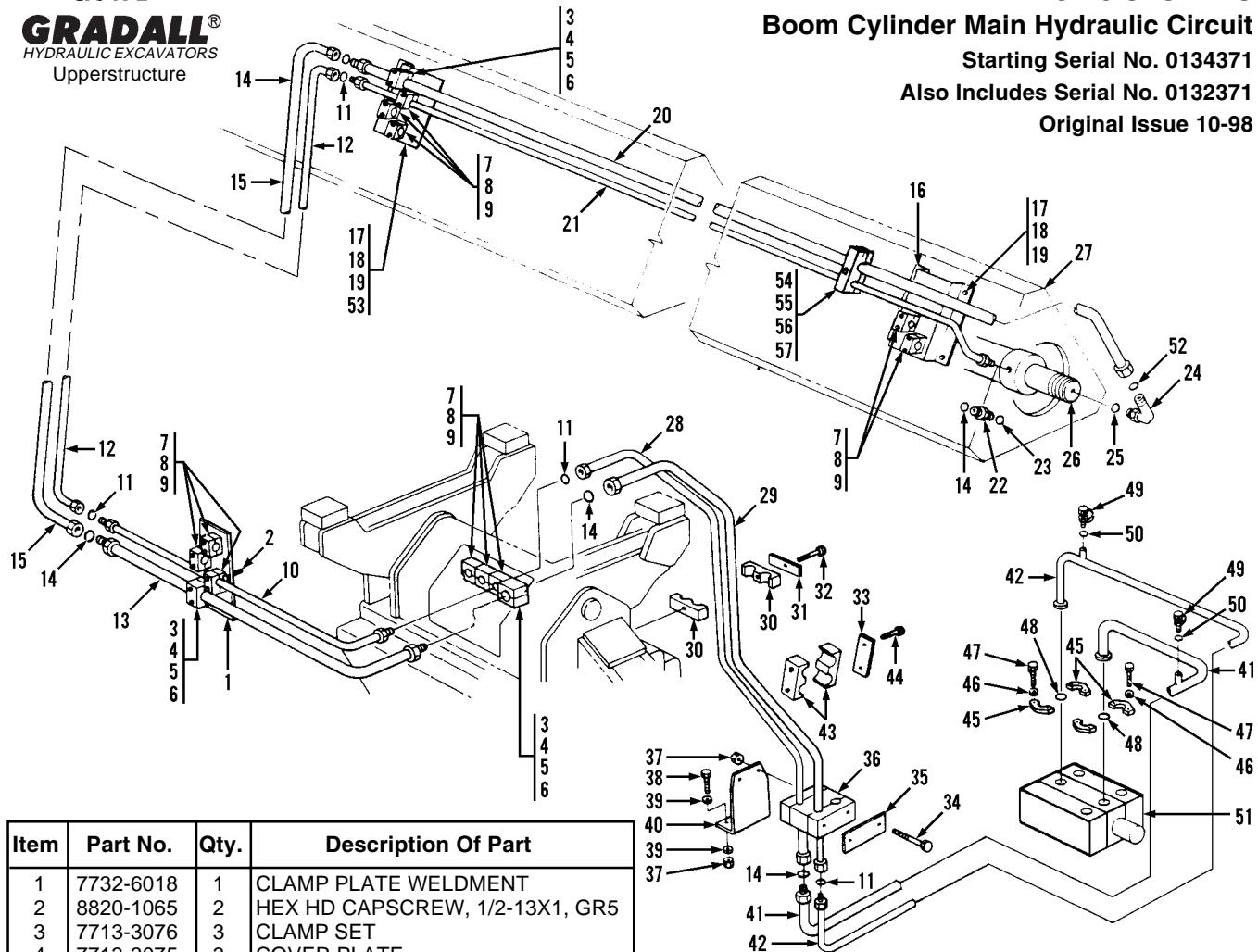


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-3144	1	FOOT OPERATED PEDAL VALVE ASSY, (includes all items except items 14 & 15)	14	8820-1018	4	HEX HD CAPSCREW, 5/16-18X3/4, GR5
	8366-4253	1	PRESSURE PIN SET, (includes items 19, 20 & 21)	15	8855-1010	4	LOCKWASHER, 5/16
1	7736-4189	1	PEDAL ASSY, (includes items 2 & 3)	16		1	BODY & SPOOL ASSY
2	8366-4070	2	HEX NUT	17		1	WIRE COIL
3	7736-4190	2	HEX SOCKET SCREW	18		1	GUIDEWASHER
4	7736-4191	1	MOUNTING PLATE ASSY, (includes items 5 thru 12)	19		1	SPRING
5	7736-4192	2	HEX SOCKET SCREW	20		1	PIN
6	7736-4193	2	ROCKER ARM	21		1	BUSH
7		1	MOUNTING BRACKET	22	7736-4342	1	O-RING
8	7736-4194	2	BUSHING	23	8366-4209	1	SEALING RING
9	7736-4195	1	PIN	24		1	COLLAR
10	7736-4196	2	HEX SOCKET SCREW	25		2	SPACER
11		1	MOUNTING PLATE	26		1	COLLAR
12	7736-4197	1	CIRCLIP	27		1	WIRE COIL
13	7736-4198	2	PIN				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.



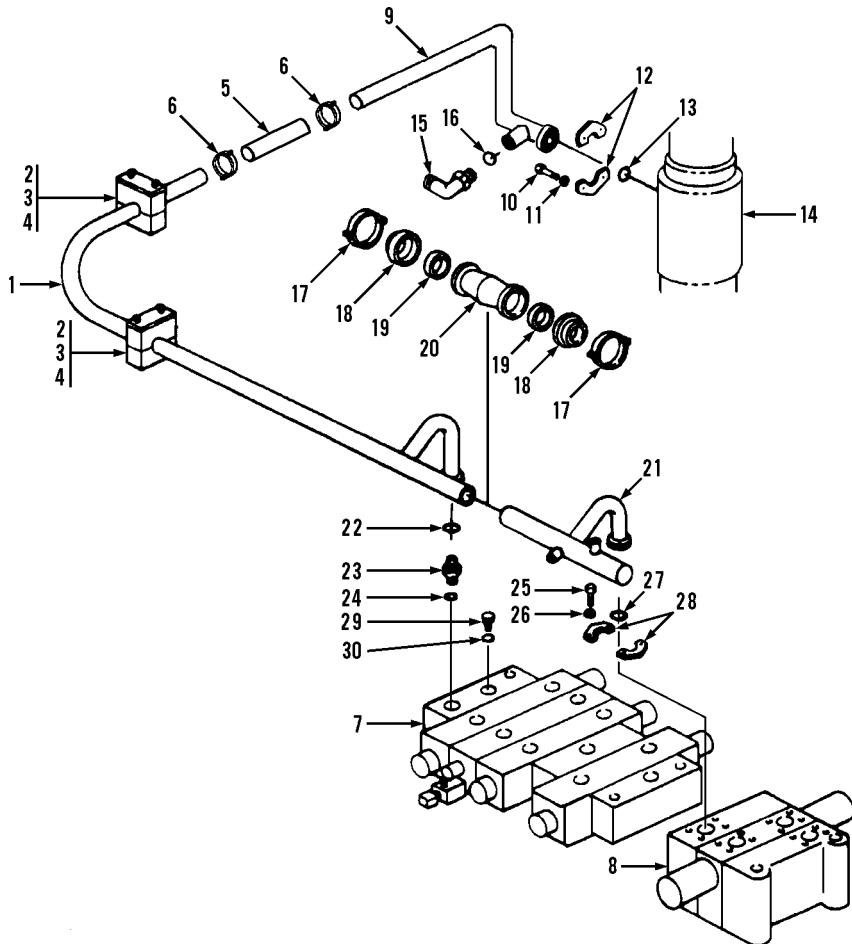
Item	Part No.	Qty.	Description Of Part
1	7738-3386	1	HYDRAULIC MOTOR ASSY (includes all items)
2	7738-4481	1	SEAL KIT (includes items 4, 8, 9, 13)
3	7713-4079	1	SNAP RING
4	7738-4003	1	BALL BEARING
5	7713-4081	1	SEAL RETAINER
6	7713-4082	1	LIP SEAL
7	7738-4482	1	SHAFT END COVER ASSY (includes bushings)
8	7713-4085	2	CHECK ASSY
9	7713-4035	4	DOWEL PIN
10	7713-4035	4	SIDE SEAL
	7738-4483	4	END SEAL
	7738-4483	2	THRUST PLATE

Item	Part No.	Qty.	Description Of Part
11	7738-4484	1	KEY
12	7738-4485	1	GEAR SHAFT SET
13	7738-4486	1	2 SQUARE RING SEAL
14	7738-4487	1	GEAR HOUSING
15	7713-4044	4	PORT END COVER ASSY (includes bushings)
16	7738-4488	4	WASHER
17			HEX HD CAPSCREW
			NOTE: BUSHINGS INSTALLED IN ITEMS 5 AND 15 ARE NOT AVAILABLE AS A SERVICE REPLACEMENT.

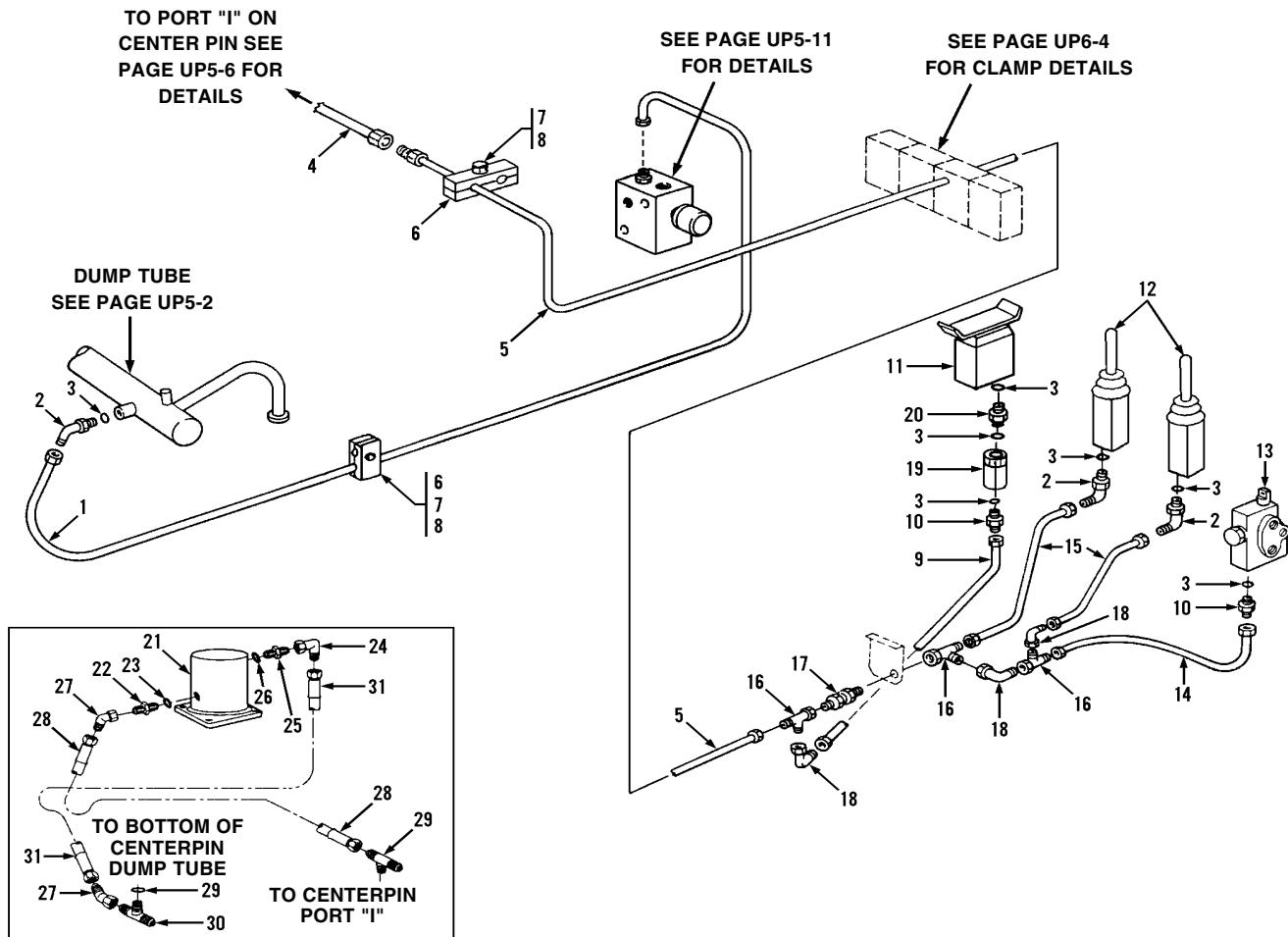


Item	Part No.	Qty.	Description Of Part
1	7732-6018	1	CLAMP PLATE WELDMENT
2	8820-1065	2	HEX HD CAPSCREW, 1/2-13X1, GR5
3	7713-3076	3	CLAMP SET
4	7713-3075	3	COVER PLATE
5	8820-1011	6	HEX HD CAPSCREW, 1/4-20X2-1/2, GR5
6	8855-1009	6	LOCKWASHER, 1/4
7	7713-3052	11	COVER PLATE
8	7713-3209	22	HEX HD CAPSCREW
9	7713-3073	11	CLAMP SET
10	7732-3008	1	TUBE ASSY
11	8859-1508	5	O-RING SEAL
12	8471-7456	1	HOSE ASSY
13	7732-3009	1	TUBE ASSY
14	8859-1509	6	O-RING SEAL
15	8471-7457	1	HOSE ASSY
16	7732-6019	1	TUBE BRACKET WELDMENT
17	8820-1035	6	HEX HD CAPSCREW, 3/8-16X1, GR5
18	8856-1004	6	FLAT WASHER, 3/8
19	8852-1206	6	HEX LOCKNUT, 3/8-16
20	7732-3010	1	TUBE ASSY
21	7732-3011	1	TUBE ASSY
22	8866-2305	1	CONNECTOR
23	8859-1209	1	O-RING
24	8866-2334	1	ELBOW, 90 DEGREES
25	8859-1210	1	O-RING
26	Ref	BOOM CYLINDER ASSY, (see page UP4-1 for details)	
27	Ref	MAIN BOOM ASSY, (see page UP2-3 for details)	
28	8471-7440	1	HOSE ASSY
29	8471-7442	1	HOSE ASSY
30	7713-3280	1	CLAMP SET
31	7713-3281	1	COVER PLATE
32	8820-1026	1	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5

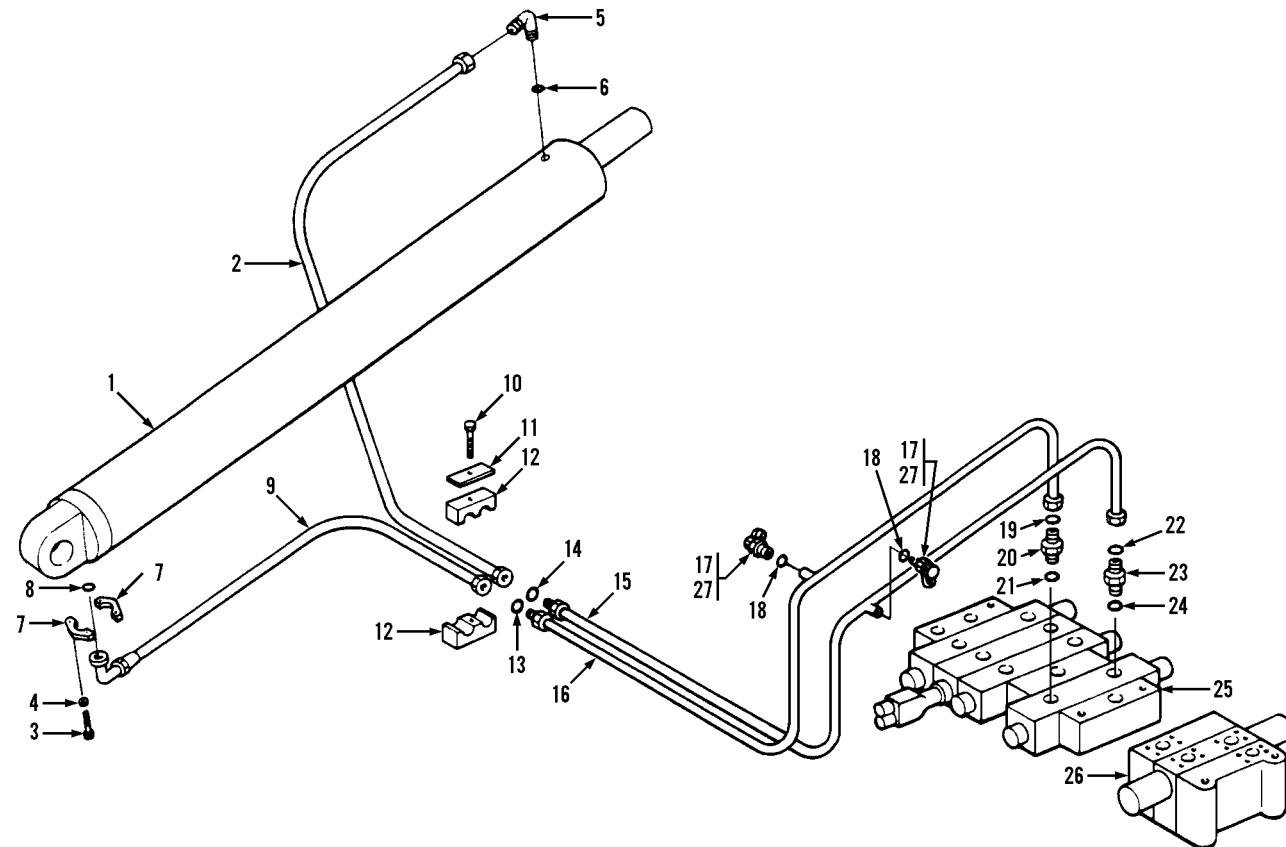
Item	Part No.	Qty.	Description Of Part
33	7732-1139	1	HOSE CLAMP COVER
34	8820-1317	2	HEX HD CAPSCREW, 1/2-13X5-1/2, GR5
35	7734-1049	1	CLAMP BAR
36	7734-3004	1	HOSE CLAMP
37	8850-1008	4	HEX NUT, 1/2-13
38	8820-1067	2	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5
39	8856-1006	4	FLAT WASHER, 1/2
40	7734-6007	1	CLAMP BRACKET
41	7736-3152	1	TUBE ASSY
42	7736-3151	1	TUBE ASSY
43	7732-3025	1	HOSE CLAMP
44	8820-1073	2	HEX HD CAPSCREW, 1/2-13X3, GR5
45	8471-1333	4	FLANGE HALF
46	8855-1011	8	LOCKWASHER, 3/8
47	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1, GR5
48	8366-1304	2	SQUARE RING SEAL
49	7713-3089	2	MINI-CHECK COUPLING
50	8859-1204	2	O-RING
51	Ref	BOOM CONTROL VALVE ASSY, (see page UP4-5 for details)	
52	8859-1510	1	O-RING
53	7732-6029	1	TUBE BRACKET WELDMENT
54	7736-3035	1	CLAMP SET
55	7713-3281	2	COVER PLATE
56	8852-1305	1	HEX LOCKNUT, 5/16-18
57	8820-1028	1	HEX HD CAPSCREW, 5/16-18X3, GR5, (lubricate and torque to 94-104 in.lbs.)



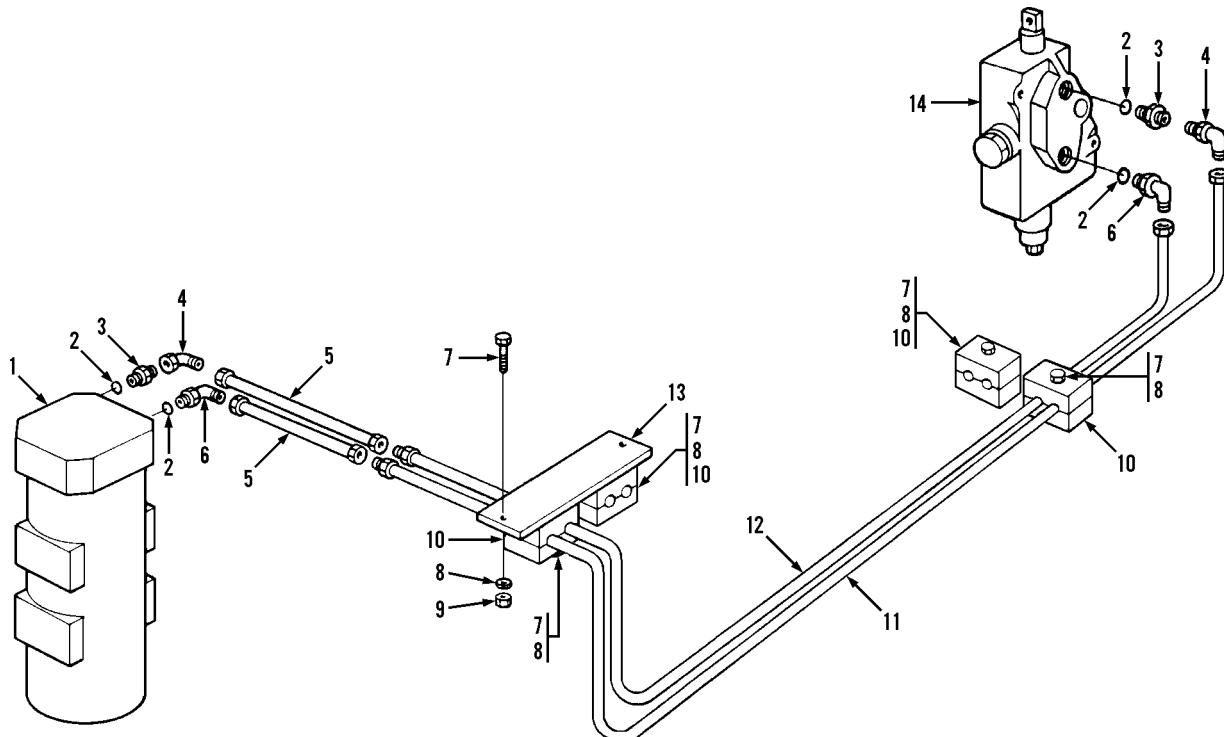
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7736-3314	1	DUMP TUBE ASSY	15	8866-2064	1	ELBOW, 90°, (includes item 16)
2	8820-1062	4	HEX HD CAPSCREW, 7/16-14X4, GR5	16	8859-1204	1	O-RING
3	8325-3006	2	COVER PLATE	17	8657-1120	2	COUPLING
4	7736-3115	2	CLAMP HALF	18	8657-1121	2	GASKET RETAINER
5	7736-3312	1	HOSE	19	8657-1119	2	GASKET
6	7736-3316	4	HEAVY DUTY CLAMP	20	8697-1349	1	SLEEVE
7		Ref	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)	21	7736-3153	1	DUMP TUBE ASSY
8	7736-3163	Ref	BOOM CONTROL VALVE ASSY, (see page UP4-5 for details)	22	8859-1510	1	O-RING
9	7736-3315	1	DUMP TUBE ASSY, W/SPUD	23	8866-2308	1	CONNECTOR, (includes item 24)
10	8820-1067	4	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5	24	8859-1210	1	O-RING
11	8855-1013	4	LOCKWASHER, 1/2	25	8820-1051	4	HEX HD CAPSCREW, 7/16-14X1-1/4, GR5
12	8471-1427	2	FLANGE HALF	26	8855-1012	4	LOCKWASHER, 7/16
13	7736-3038	1	SQUARE RING SEAL	27	8366-1305	1	SQUARE RING SEAL
14		Ref	CENTER PIN ASSY, (see page UP4-2 for details)	28	8471-1334	2	FLANGE HALF
				29	8866-2179	1	HEX HD PLUG, (includes item 30)
				30	8859-1209	1	O-RING



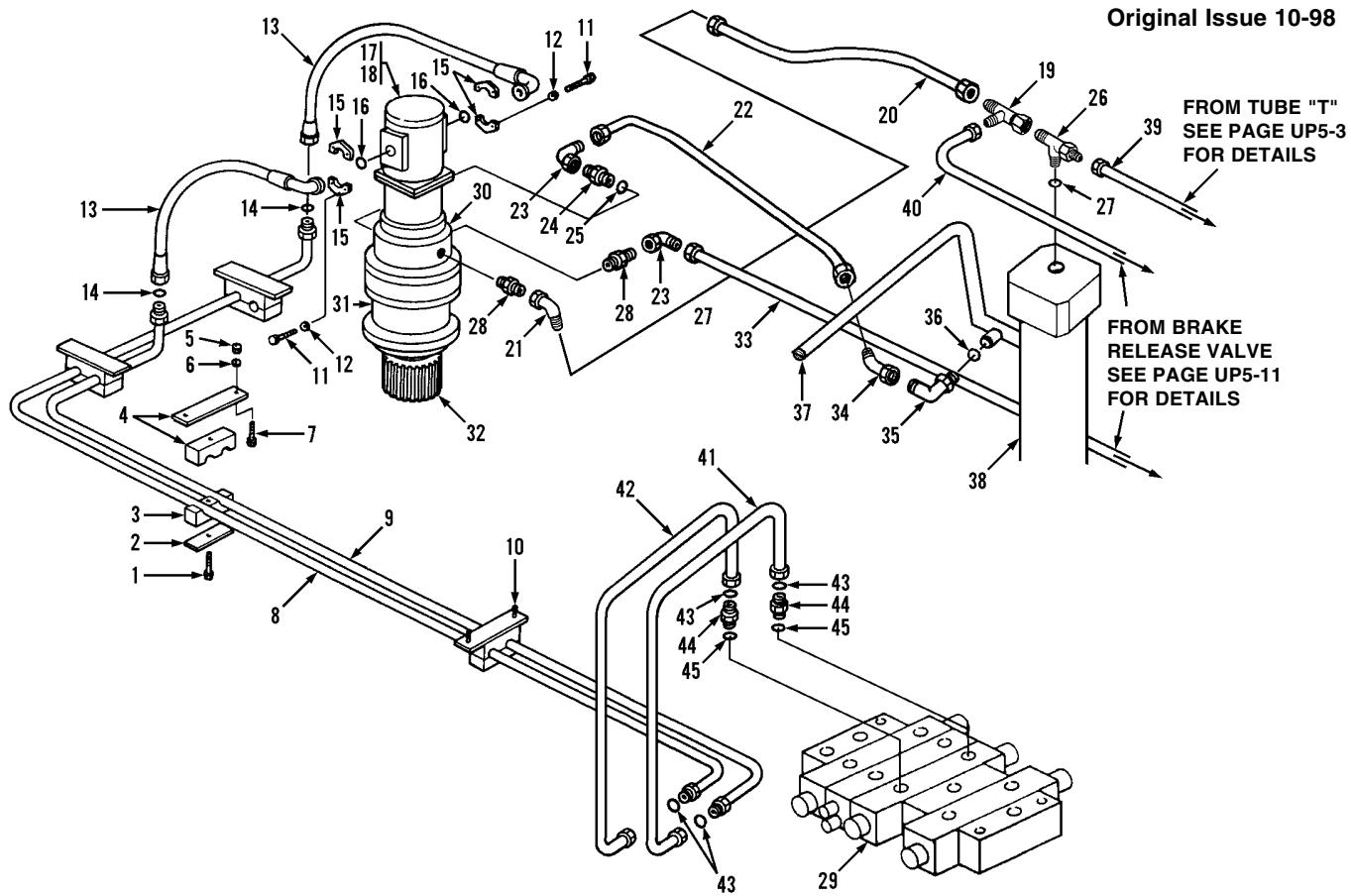
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7736-3087	1	TUBE ASSY	16	8866-2239	3	RUN TEE, (swivel nut)
2	8866-2084	3	ELBOW, 45 DEGREES, (Includes item 3)	17	8866-1084	1	BULKHEAD UNION, 9/16-18X3/8, TUBE
3	8859-1204	5	O-RING	18	8866-2105	3	ELBOW, 90 DEGREES, (swivel nut)
4	7713-3412	1	HOSE ASSY	19	7736-3178	1	CHECK VALVE
5	7736-3221	1	TUBE ASSY	20	7713-3400	1	UNION
6	7713-3270	2	CLAMP SET	21	Ref		SWING MOTOR ASSY, (see page UP4-12 for details)
7	8820-1005	2	HEX HD CAPSCREW, 1/4-20X1, GR5	22	8366-1316	1	ADAPTER, (includes item 23)
8	8856-1002	2	FLAT WASHER, 1/4	23	8859-1503	1	O-RING
9	7713-3406	1	HOSE ASSY	24	8866-2105	1	ELBOW, 90 DEGREES, (swivel nut)
10	8866-2005	2	CONNECTOR, (includes item 3)	25	8866-2018	1	CONNECTOR, (includes item 26)
11		Ref	FOOT OPERATED PEDAL VALVE, (see page UP4-19 for details)	26	8859-1205	1	O-RING
12		Ref	JOYSTICK ASSY, (see page UP4-9 for details)	27	8866-2119	2	ELBOW, 45 DEGREES, (swivel nut)
13		Ref	DIRECTIONAL CONTROL VALVE ASSY, (see page UP4-4 for details)	28	8471-6434	1	HOSE ASSY
14	7713-3406	1	HOSE ASSY	29	8866-2152	2	BRANCH TEE, (Includes item 30)
15	8471-7289	2	HOSE ASSY	30	8859-1204	2	O-RING
				31	7713-3412	1	HOSE ASSY



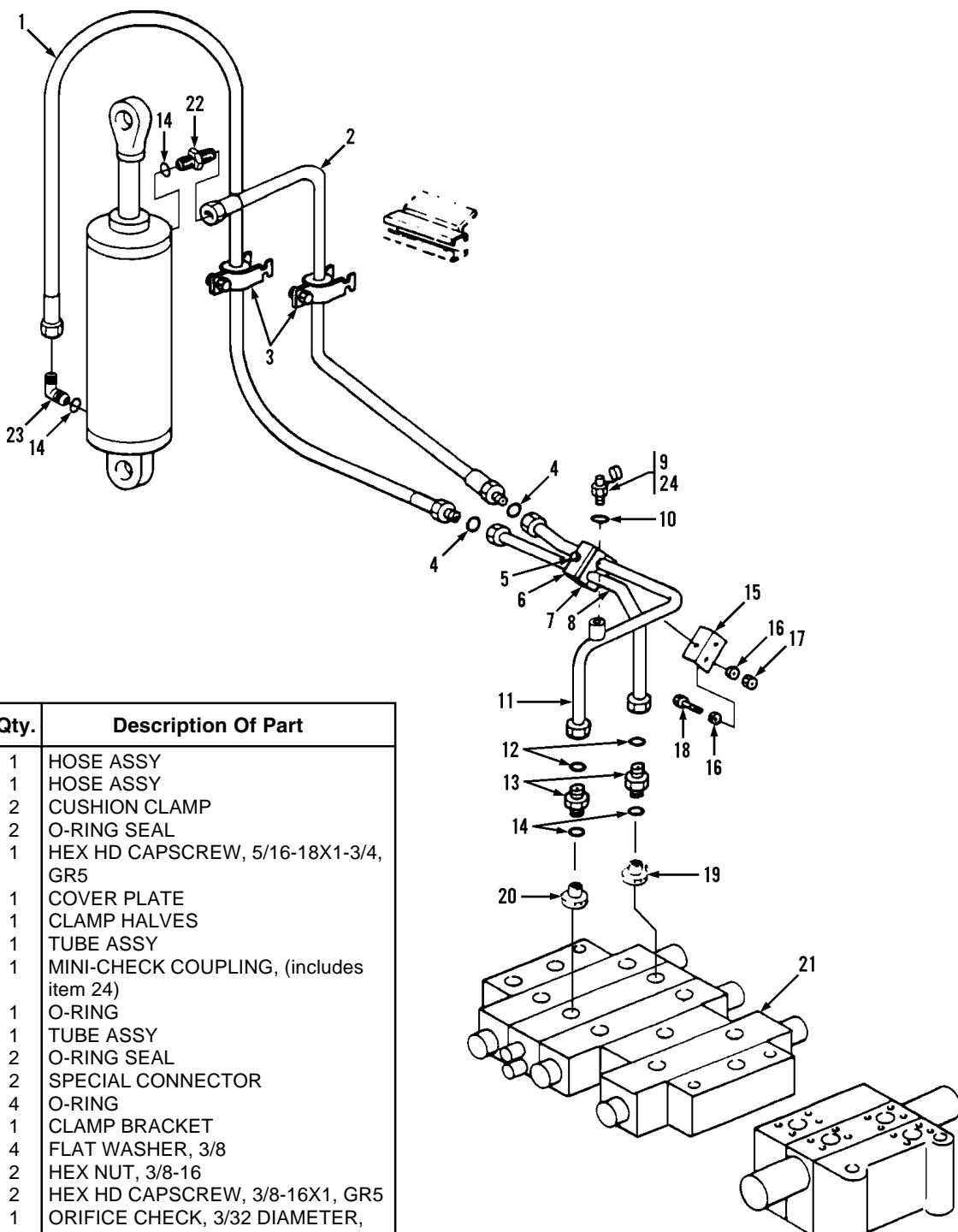
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	HOIST CYLINDER ASSY, (see page UP4-8 for details)	15	7736-3150	1	TUBE ASSY
2	8471-8035	1	HOSE ASSY	16	7736-3149	1	TUBE ASSY
3	8820-1036	4	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	17	7713-3089	2	MINI-CHECK COUPLING, (includes item 27)
4	8855-1011	4	LOCKWASHER	18	8859-1204	2	O-RING
5	8866-2332	1	ELBOW, 90 DEGREES, (includes item 6)	19	8859-1510	1	O-RING SEAL
6	8859-1207	1	O-RING	20	8866-2313	1	CONNECTOR, (includes item 21)
7	8471-1333	2	FLANGE HALF	21	8859-1209	1	O-RING
8	8366-1304	1	SQUARE RING SEAL	22	8859-1509	1	O-RING SEAL
9	8471-7430	1	HOSE ASSY	23	7734-1134	1	SPECIAL CONNECTOR, (includes item 24)
10	8820-1026	1	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5	24	8859-1207	1	O-RING
11	7713-3281	1	COVER PLATE	25		Ref	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
12	7713-3280	1	CLAMP HALVES	26		Ref	BOOM CONTROL VALVE ASSY, (see page UP4-5 for details)
13	8859-1509	1	O-RING SEAL	27	8376-3056	2	VITON O-RING, (lubricate lightly)
14	8859-1508	1	O-RING SEAL				



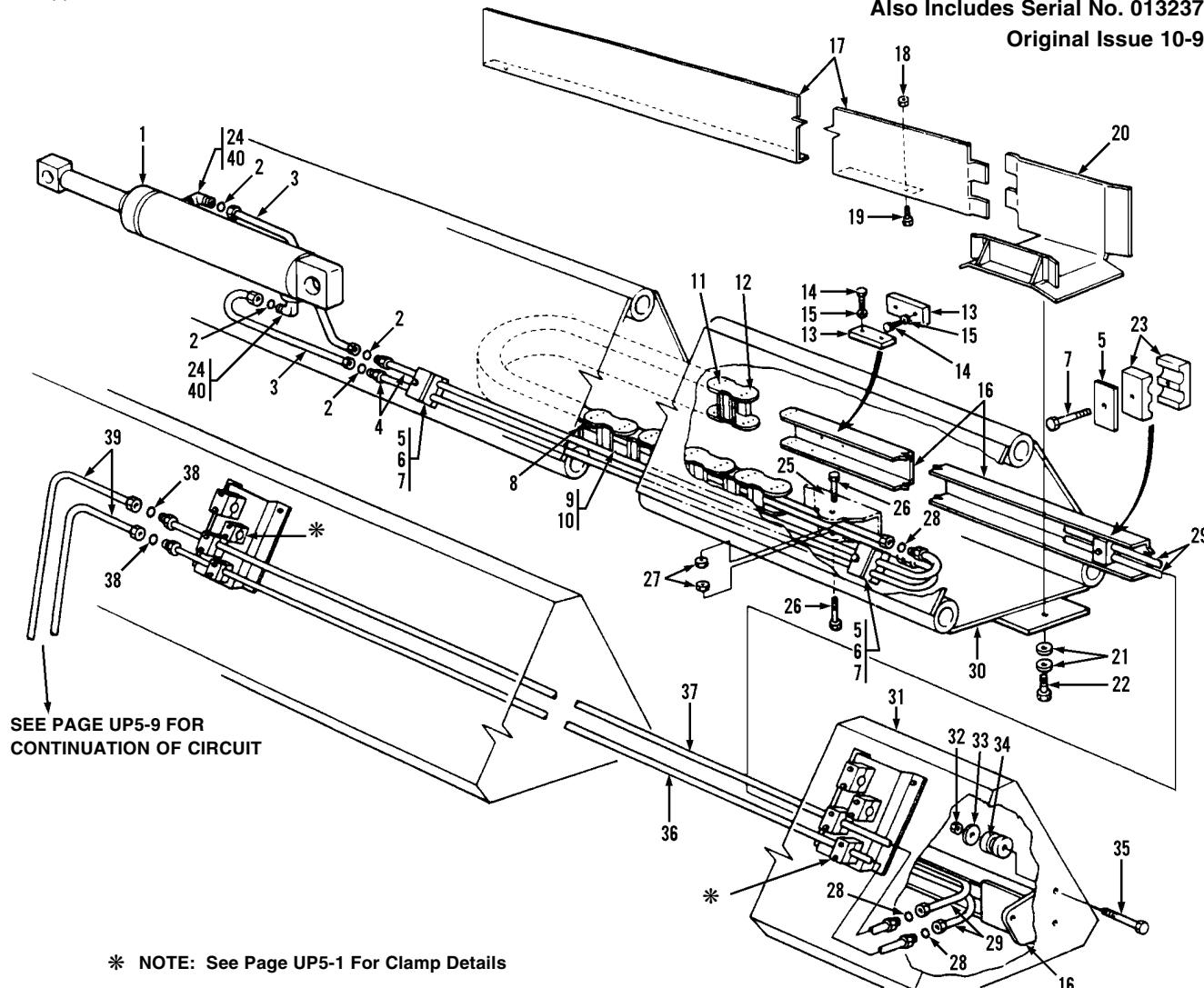
Item	Part No.	Qty.	Description Of Part
1		Ref	CENTER PIN ASSY, (see page UP4-2 for details)
2	8859-1204	4	O-RING
3	8866-2005	2	CONNECTOR (Includes item 2)
4	8866-2105	2	ELBOW, 90 DEGREES, (swivel nut)
5	8471-6434	2	HOSE ASSY
6	8866-2064	2	ELBOW, 90 DEGREES, (includes item 2)
7	8820-1005	6	HEX HD CAPSCREW, 1/4-20X1, GR5
8	8856-1002	6	FLAT WASHER, 1/4
9	8850-1004	2	HEX NUT, 1/4-20
10	7713-3270	4	CLAMP SET
11	7736-3146	1	TUBE ASSY
12	7736-3145	1	TUBE ASSY
13	7734-6017	1	CLAMP PLATE WELDMENT
14		Ref	DIRECTIONAL CONTROL VALVE ASSY, (see page UP4-4 for details)



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8820-1023	4	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5	25	8859-1206	1	O-RING
2	7713-3137	4	COVER PLATE	26	8866-2152	1	BRANCH TEE, (includes item 27)
3	7732-3068	4	CLAMP HALVES	27	8859-1204	1	O-RING
4	7734-6008	4	CLAMP BASE WELDMENT	28	8366-1316	2	ADAPTER
5	8850-1006	8	HEX NUT, 5/16-18	29		1	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
6	8856-1004	8	FLAT WASHER, 5/16	30		1	SWING BRAKE ASSY, (see page UP4-10 for details)
7	8820-1037	6	HEX HD CAPSCREW, 3/8-16X1-1/2, GR5	31		1	SWING TRANSMISSION ASSY, (see page UP4-13 for details)
8	7736-3028	1	TUBE ASSY	32	7734-1139	1	SWING PINION
9	7736-3029	1	TUBE ASSY	33	8471-7420	1	HOSE ASSY
10	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5	34	8866-2119	1	ELBOW, 45°, (swivel nut)
11	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	35	8866-2064	1	ELBOW, 90°, (includes item 36)
12	8855-1011	8	LOCKWASHER, 3/8	36	8859-1204	1	O-RING
13	8471-7423	2	HOSE ASSY	37		1	DUMP TUBE ASSY, (see page UP5-2 for details)
14	8859-1508	2	O-RING SEAL	38		1	CENTER PIN ASSY, (see page UP4-2 for details)
15	8471-1369	4	FLANGE HALF	39	7713-3412	1	HOSE ASSY
16	8503-1525	2	O-RING	40	7713-3197	1	HOSE ASSY
17	7734-3003	1	SWING MOTOR ASSY, (see page UP4-12 for details)	41	7736-3027	1	TUBE ASSY
18	8568-1076	1	MOTOR GASKET	42	7736-3026	1	TUBE ASSY
19	8866-2239	1	SWIVEL NUT RUN TEE - 3/8 TUBE	43	8859-1509	4	O-RING
20	8471-6088	1	HOSE ASSY	44	8866-2309	2	CONNECTOR
21	8866-2119	1	ELBOW, 45°, (swivel nut)	45	8859-1207	2	O-RING
22	7713-3412	1	HOSE ASSY				
23	8866-2105	2	ELBOW, 90°, (swivel nut)				
24	8866-2018	1	CONNECTOR, (includes item 25)				

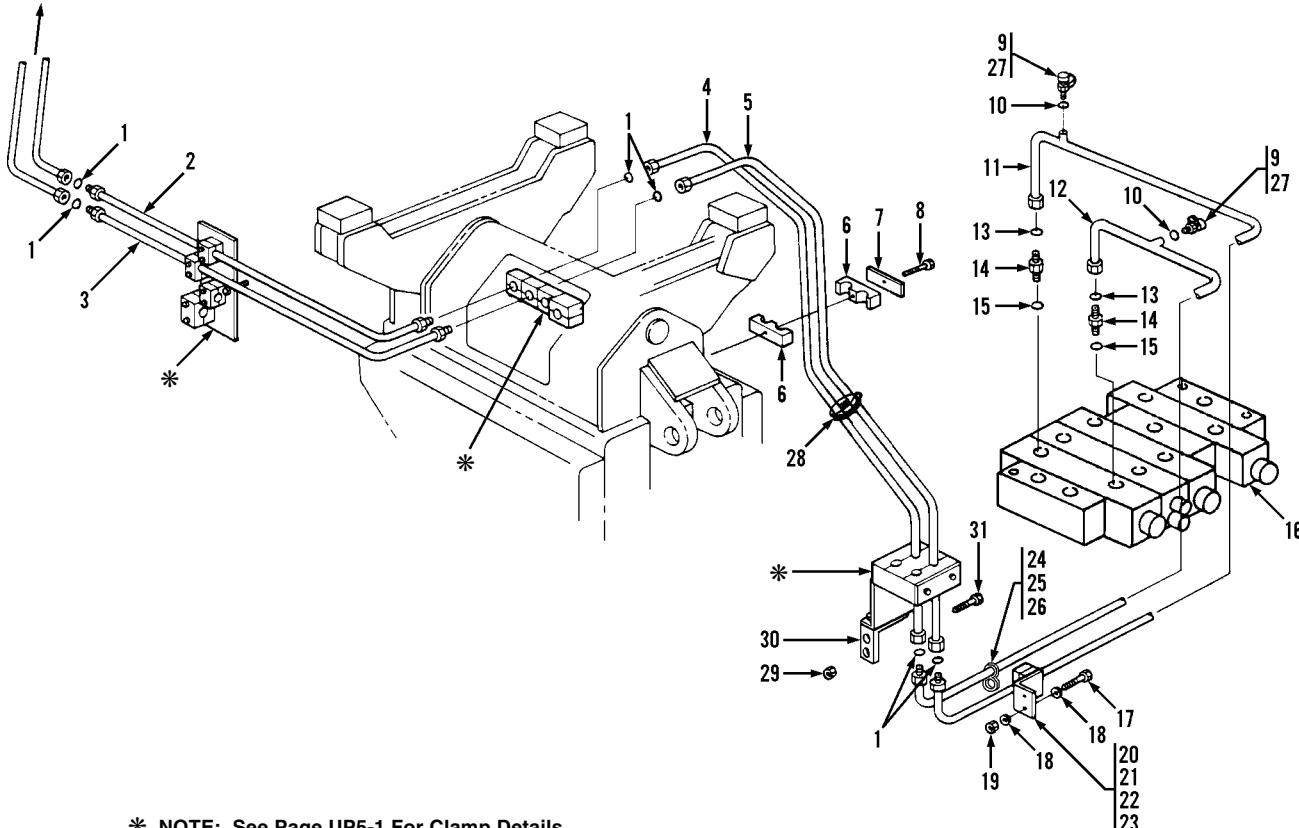


Item	Part No.	Qty.	Description Of Part
1	8471-7424	1	HOSE ASSY
2	8471-7425	1	HOSE ASSY
3	9020-5792	2	CUSHION CLAMP
4	8859-1508	2	O-RING SEAL
5	8820-1023	1	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5
6	7713-3137	1	COVER PLATE
7	7732-3068	1	CLAMP HALVES
8	7736-3031	1	TUBE ASSY
9	7713-3089	1	MINI-CHECK COUPLING, (includes item 24)
10	8859-1204	1	O-RING
11	7736-3030	1	TUBE ASSY
12	8859-1509	2	O-RING SEAL
13	8364-1876	2	SPECIAL CONNECTOR
14	8859-1207	4	O-RING
15	7734-6006	1	CLAMP BRACKET
16	8856-1004	4	FLAT WASHER, 3/8
17	8850-1006	2	HEX NUT, 3/8-16
18	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5
19	7713-3853	1	ORIFICE CHECK, 3/32 DIAMETER, (front port), (C.W. tilt)
20	7736-4254	1	ORIFICE CHECK, 1/16 DIAMETER, (rear port), (C.C.W. tilt)
21	Ref	1	HOIST SWING TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
22	8866-2304	1	CONNECTOR, (includes item 14)
23	8866-2332	1	ELBOW, 90 DEGREES, (includes item 14)
24	8376-3056	1	VITON O-RING



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	TOOL CYLINDER ASSY, (see page UP4-17 for details)	20	7732-6032	1	WEAR GUIDE WELDMENT
2	8859-1508	2	O-RING SEAL	21	8856-1006	2	FLAT WASHER, 1/2
3	8471-7428	2	HOSE ASSY	22	8820-1063	1	HEX HD CAPSCREW, 1/2-13X3/4, GR5
4	7732-3016	2	TOOL TUBE ASSY	23	7713-3279	5	CLAMP SET
5	7713-3137	9	COVER PLATE	24	8859-1207	2	O-RING
6	7732-3068	4	CLAMP SET	25	7732-1159	1	MOUNTING BRACKET
7	8820-1023	9	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5, (loctite & torque to 94-104 in.lbs.)	26	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5
8	7732-3028	1	HOSE CARRIER ASSY, (includes items 9 thru 12)	27	8852-1206	2	HEX LOCKNUT, 3/8-16
9	7732-4001	AR	GLIDE BAR	28	8859-1507	4	O-RING SEAL
10	8826-1105	AR	SOCKET BUTTON HD CAPSCREW, #10-32X1/4	29	8471-7433	2	HOSE ASSY
11	7732-4002	AR	LINK PIN ASSY	30		Ref	TELESCOPE BOOM ASSY, (see page UP2-5 for details)
12	7732-4003	AR	LINK BOLT ASSY	31		Ref	MAIN BOOM ASSY, (see page UP2-3 for details)
13	9103-3186	2	BEARING	32	8852-1310	3	HEX LOCKNUT, 5/8-11
14	8820-1530	4	HEX HD CAPSCREW, 3/8-24X1/2, GR5	33	8688-1287	3	FLAT WASHER
15	8855-1011	4	LOCKWASHER, 3/8	34	8347-1033	3	MOUNTING PAD
16	7732-6031	1	CHANNEL WELDMENT	35	8820-1105	3	HEX HD CAPSCREW, 3/8-11X4, GR5
17	7732-1164	1	GUIDE	36	7732-3018	1	MAIN TOOL TUBE ASSY
18	8852-1306	4	HEX LOCKNUT, 3/8-16	37	7732-3024	1	MAIN TOOL TUBE ASSY
19	8841-1062	4	ROUND HD CARRIAGE BOLT, 3/8-16X1	38	8859-1508	2	O-RING SEAL
				39	8471-7456	2	HOSE ASSY
				40	8866-2332	2	ELBOW, 90 DEGREES, (includes item 24)

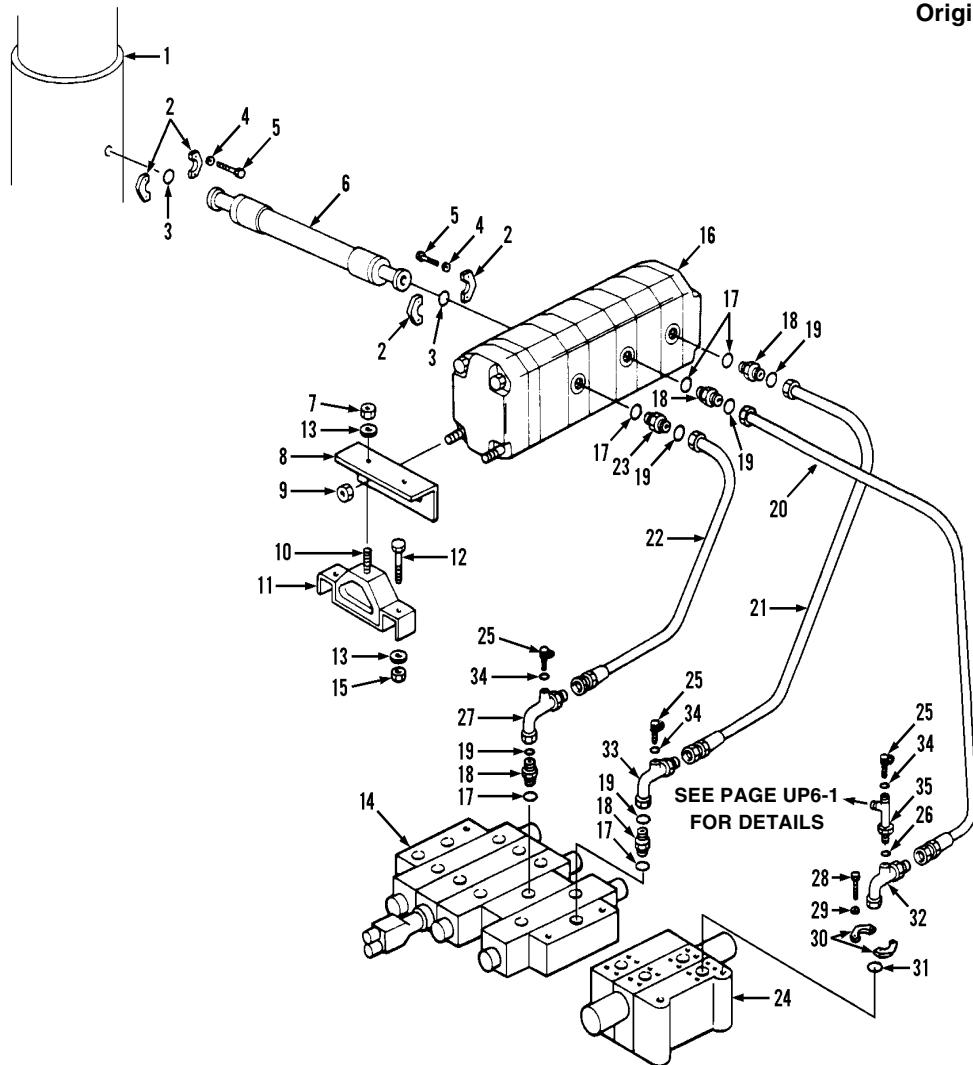
SEE PAGE UP5-8 FOR  
CONTINUATION OF CIRCUIT



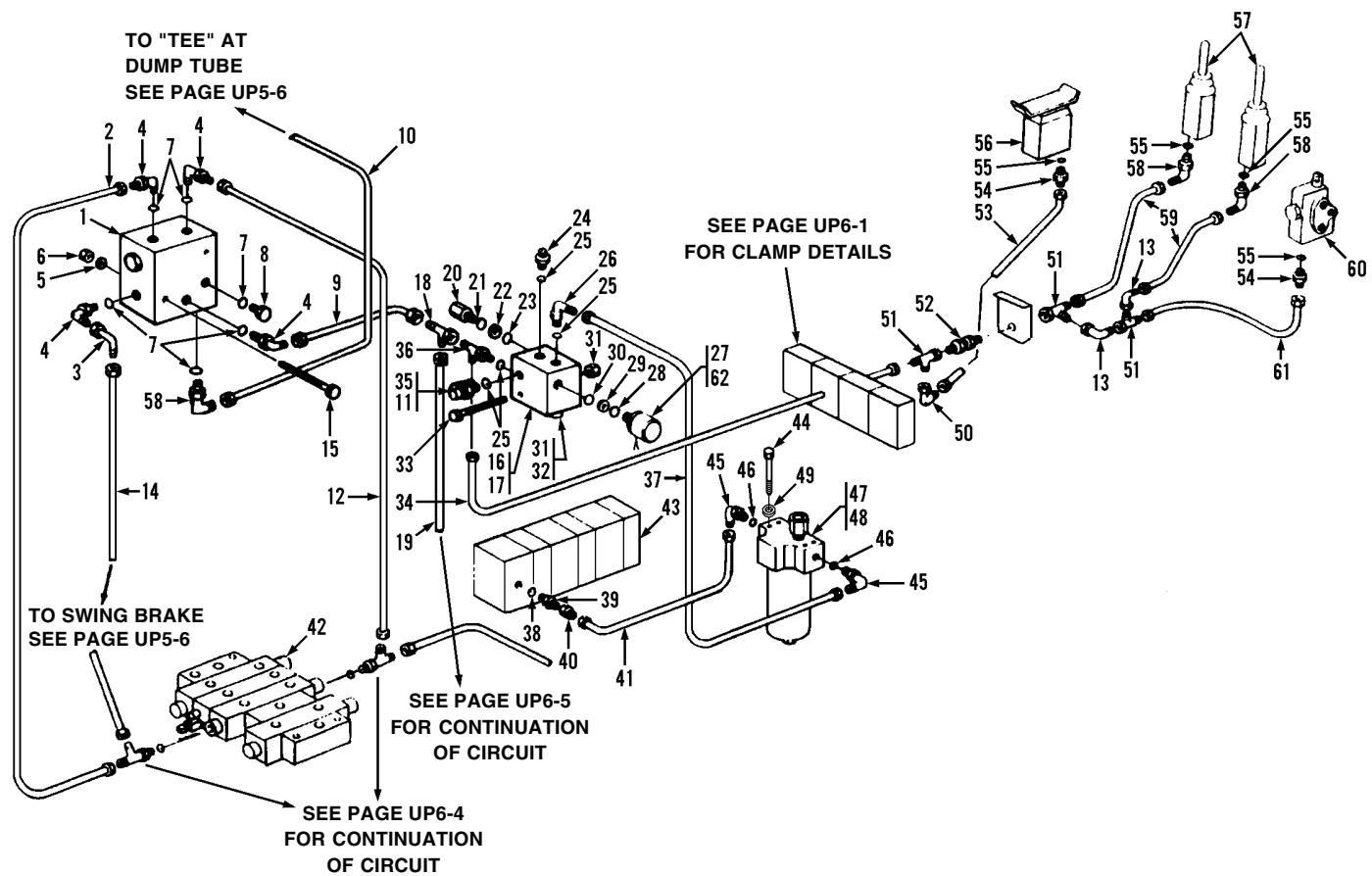
\* NOTE: See Page UP5-1 For Clamp Details

Item	Part No.	Qty.	Description Of Part
1	8859-1508	6	O-RING SEAL
2	7732-3006	1	TUBE ASSY
3	7732-3007	1	TUBE ASSY
4	8471-7438	1	HOSE ASSY
5	8471-7439	1	HOSE ASSY
6	7713-3133	1	CLAMP SET
7	7713-3134	1	COVER PLATE
8	8820-1024	1	HEX HD CAPSCREW, 5/16-18, GR5
9	7713-3089	2	MINI-CHECK COUPLING, (includes item 27)
10	8859-1204	2	O-RING
11	7736-3023	1	TUBE ASSY
12	7736-3022	1	TUBE ASSY
13	8859-1509	2	O-RING SEAL
14	8866-2309	2	CONNECTOR, (includes item 15)
15	8859-1207	2	O-RING
16	Ref		HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)

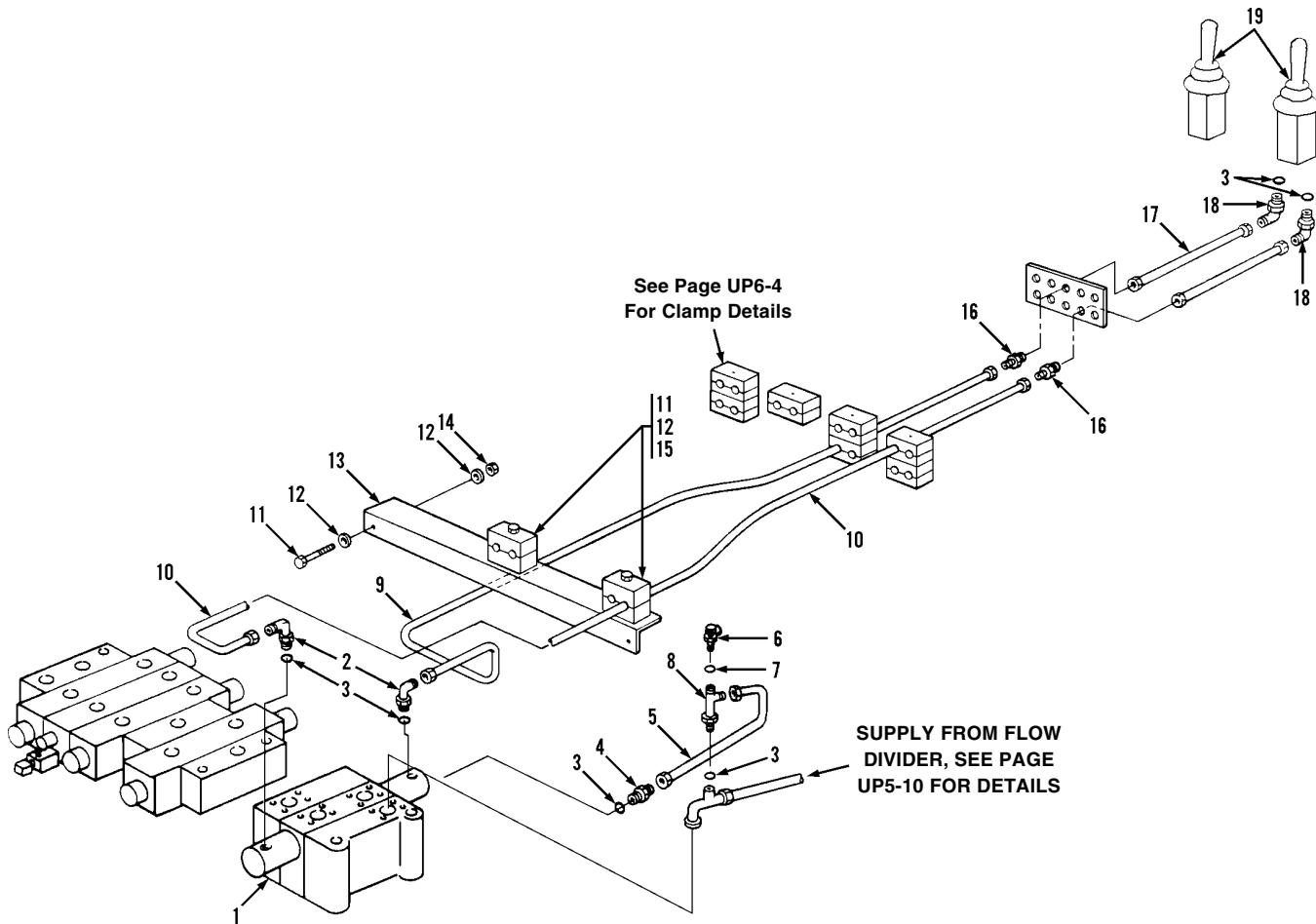
Item	Part No.	Qty.	Description Of Part
17	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5
18	8856-1004	4	FLAT WASHER, 3/8
19	8850-1006	2	HEX NUT, 3/8-16
20	7734-6005	1	CLAMP BRACKET
21	7736-3035	1	CLAMP HALVES
22	7713-3281	1	COVER PLATE
23	8820-1026	1	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5
24	9020-0482	2	TUBE CLAMP
25	8821-1073	1	SOCKET HEAD CAPSCREW, 3/8-16X1-1/2, GR8
26	8852-1206	1	HEX LOCKNUT, 3/8-16
27	8376-3089	2	VITON O-RING, (lubricate lightly)
28	9002-7187	4	TIE STRAP
29	8850-1008	2	HEX NUT, 1/2-13
30	7734-1044	1	SUPPORT CLAMP
31	8820-1065	2	HEX HD CAPSCREW, 1/2-13X1, GR5



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	CENTER PIN ASSY, (see page UP4-2 for details)	17	8859-1209	5	O-RING
2	8471-1342	4	FLANGE HALF	18	8866-2306	4	CONNECTOR, (includes item 17)
3	7736-3037	2	SQUARE RING SEAL	19	8859-1508	5	O-RING
4	8855-1013	8	LOCKWASHER, 1/2	20	8471-7427	1	HOSE ASSY
5	8820-1067	8	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5	21	8471-7475	1	HOSE ASSY
6	8471-7431	1	HOSE ASSY	22	8471-7429	1	HOSE ASSY
7	8850-1006	4	HEX NUT, 3/8-16	23	8866-2304	1	CONNECTOR, (includes item 17)
8	7734-1048	2	FLOW DIVIDER BRACKET	24		Ref	BOOM CONTROL VALVE ASSY, (see page UP4-5 for details)
9	8850-1010	4	HEX NUT, 5/8-11	25	7713-3089	3	MINI-CHECK COUPLING, (includes item 34)
10	8820-1035	4	HEX HD CAPSCREW, 3/8-16X1, GR5	26	8859-1204	1	O-RING
11	7734-3005	4	CHAN-L-MOUNT	27	7736-3013	1	ELBOW, 90 DEGREES
12	8820-1037	8	HEX HD CAPSCREW, 3/8-16X1-1/2, GR5	28	8820-1036	4	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
13	8856-1004	8	FLAT WASHER, 3/8	29	8855-1011	4	LOCKWASHER, 3/8
14		Ref	HOIST, TILT, TOOL & SWING CONTROL VALVE ASSY, (see page UP4-14 for details)	30	8471-1333	2	FLANGE HALF
15	8850-1006	8	HEX NUT, 3/8-16	31	8366-1304	1	SQUARE RING SEAL
16		Ref	FLOW DIVIDER ASSY, (see page UP4-3 for details)	32	7736-3015	1	ELBOW, 90 DEGREES
				33	7736-3013	1	ELBOW, 90 DEGREES
				34	8376-3056	3	VITON O-RING, (lubricate lightly)
				35	8866-2139	1	RUN TEE, (includes item 26)

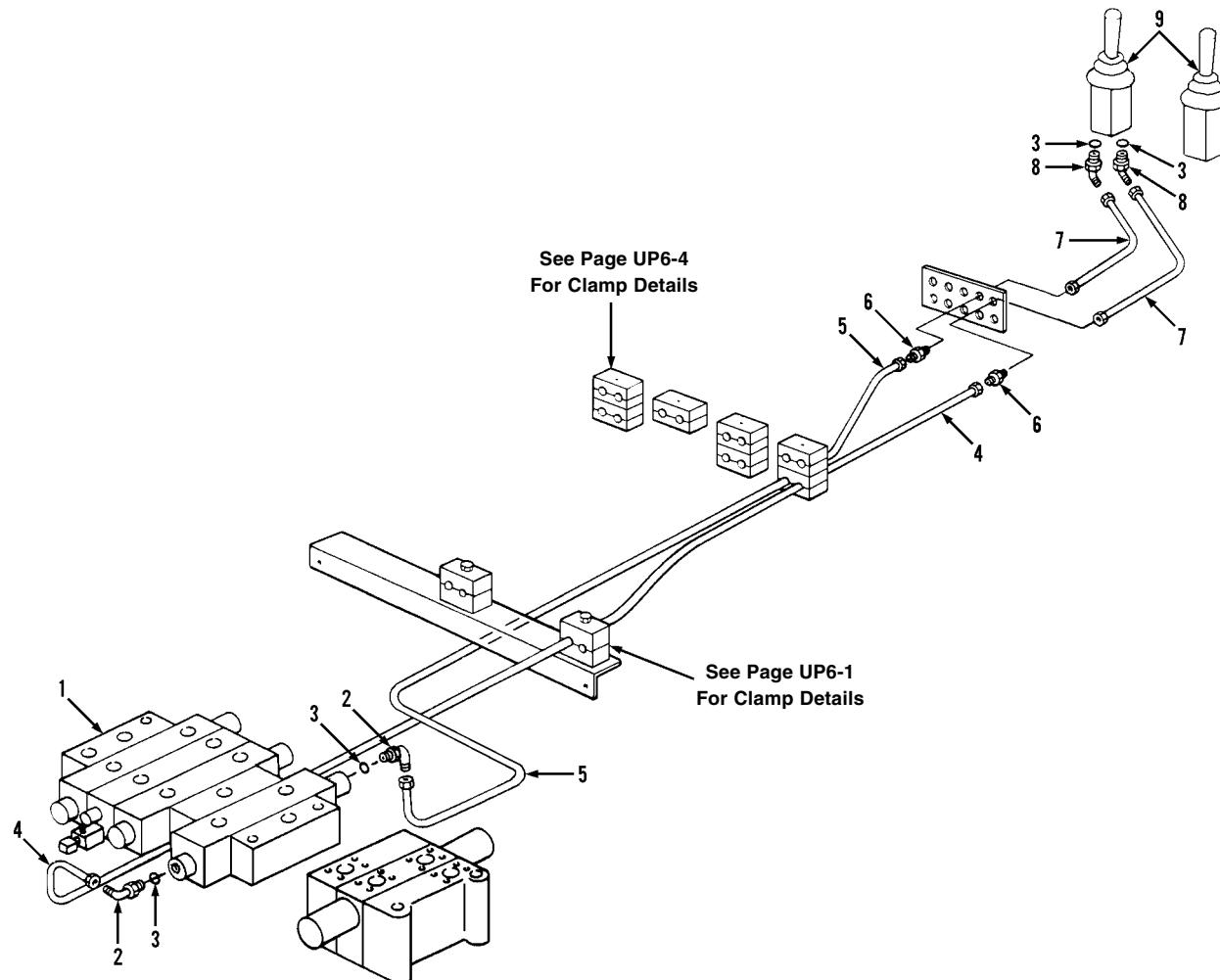


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	BRAKE RELEASE VALVE ASSY, (see page UP4-11 for details)	36	8866-2139	1	RUN TEE, (includes item 25)
2	7736-3174	1	TUBE ASSY	37	7713-3406	1	TUBE ASSY
3	8866-2105	2	ELBOW, 90 DEGREES, (swivel nut)	38	8859-1205	1	O-RING
4	8866-2064	4	ELBOW, 90 DEGREES, (includes item 7)	39	8866-2020	1	CONNECTOR, (includes item 38)
5	8855-1010	2	LOCKWASHER, 5/16	40	8688-3469	1	ADAPTER
6	8850-1005	2	HEX NUT, 5/16-18	41	8471-6751	1	HOSE ASSY
7	8859-1204	6	O-RING	42	Ref	Ref	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
8	8866-2174	1	HEX HD PLUG, (includes item 7)	43	Ref	Ref	FLOW DIVIDER ASSY, (see page UP4-3 for details)
9	7736-3173	1	TUBE ASSY	44	8820-1002	4	HEX HD CAPSCREW, 1/4-20X5/8, GR5
10	7713-3197	1	HOSE ASSY	45	8866-2064	2	ELBOW, 90 DEGREES, (includes item 46)
11	8376-3056	1	VITON O-RING, (lubricate lightly)	46	8859-1204	2	O-RING
12	7736-3175	1	TUBE ASSY	47	8093-3056	1	FILTER ASSY, (10 micron), (includes item 48)
13	8866-2105	2	ELBOW, 90 DEGREES, (swivel nut)	48	8093-3057	1	FILTER ELEMENT, (long)
14	8471-7420	1	HOSE ASSY	49	7736-4178	1	FILTER ELEMENT, (short)
15	8820-1024	2	HEX HD CAPSCREW, 5/16-18X2, GR5	50	8855-1009	4	LOCKWASHER, 1/4
16	7734-3040	1	PILOT VALVE ASSY, (includes items 17, 18, 20 thru 30, 32, 35 & 36)	51	8866-2119	1	ELBOW, 45 DEGREES, (swivel nut)
17		1	VALVE BLOCK	52	8866-2239	3	SWIVEL NUT RUN TEE
18	8866-2239	1	SWIVEL NUT RUN TEE	53	8866-1084	1	BULKHEAD UNION, 9/16-18X3/8
19	7736-3216	1	TUBE ASSY	54	7713-3447	1	HOSE ASSY
20	7736-3284	1	RELIEF VALVE ASSY, (included items 21, 22 & 23), (set crack at 450 PSI)	55	8866-2005	2	CONNECTOR, (includes item 55)
21	8859-1206	1	O-RING	56	8859-1204	4	O-RING
22	7713-3603	1	BACK-UP RING	57	Ref	Ref	FOOT OPERATED PEDAL VALVE, (see page UP4-19 for details)
23	7713-3506	1	O-RING	58	8866-2084	3	JOYSTICK ASSY, (see page UP4-9 for details)
24	8866-2005	1	CONNECTOR, (includes item 25)	59	8471-7289	2	ELBOW, 45 DEGREES, (includes item 55)
25	8859-1204	4	O-RING	60	Ref	Ref	HOSE ASSY
26	8866-2064	1	ELBOW, 90 DEGREES, (includes item 25)	61	7713-3406	1	DIRECTIONAL CONTROL VALVE ASSY, (see page UP4-4 for details)
27	7736-3283	1	SOLENOID VALVE ASSY, (includes items 28, 29, 30 & 62)	62	7738-5131	1	HOSE ASSY
28	8859-1206	1	O-RING				DIODE ASSY
29	7713-3608	1	BACK-UP RING				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
30	7713-3510	1	O-RING				
31	8850-1005	2	HEX NUT, 5/16-18				
32	8866-2174	1	HEX HD PLUG, (includes item 25)				
33	8820-1025	2	HEX HD CAPSCREW, 5/16-18X2-1/4, GR5				
34	7736-3092	1	TUBE ASSY				
35	7713-3089	1	MINI-CHECK COUPLING, (includes item 11)				

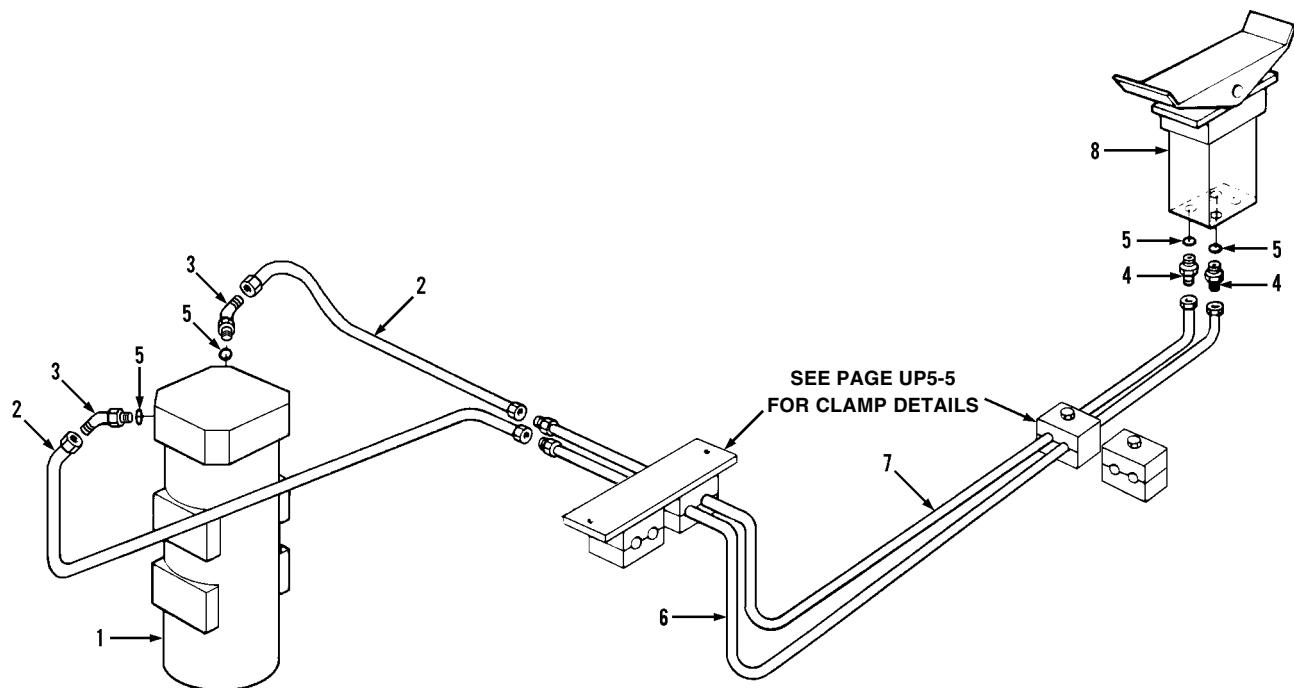


Item	Part No.	Qty.	Description Of Part
1		Ref	BOOM CONTROL VALVE ASSY, (see page UP4-5 for details)
2	8866-2064	2	ELBOW, 90 DEGREES, (includes item 3)
3	8859-1204	6	O-RING
4	8866-2005	1	CONNECTOR, (includes item 3)
5	7736-3083	1	TUBE ASSY
6	7713-3089	1	MINI-CHECK COUPLING, (includes item 7)
7	8376-3056	1	VITON O-RING, (lubricate lightly)
8	8866-2139	1	RUN TEE, (Includes item 3)
9	7736-3168	1	TUBE ASSY
10	7736-3158	1	TUBE ASSY

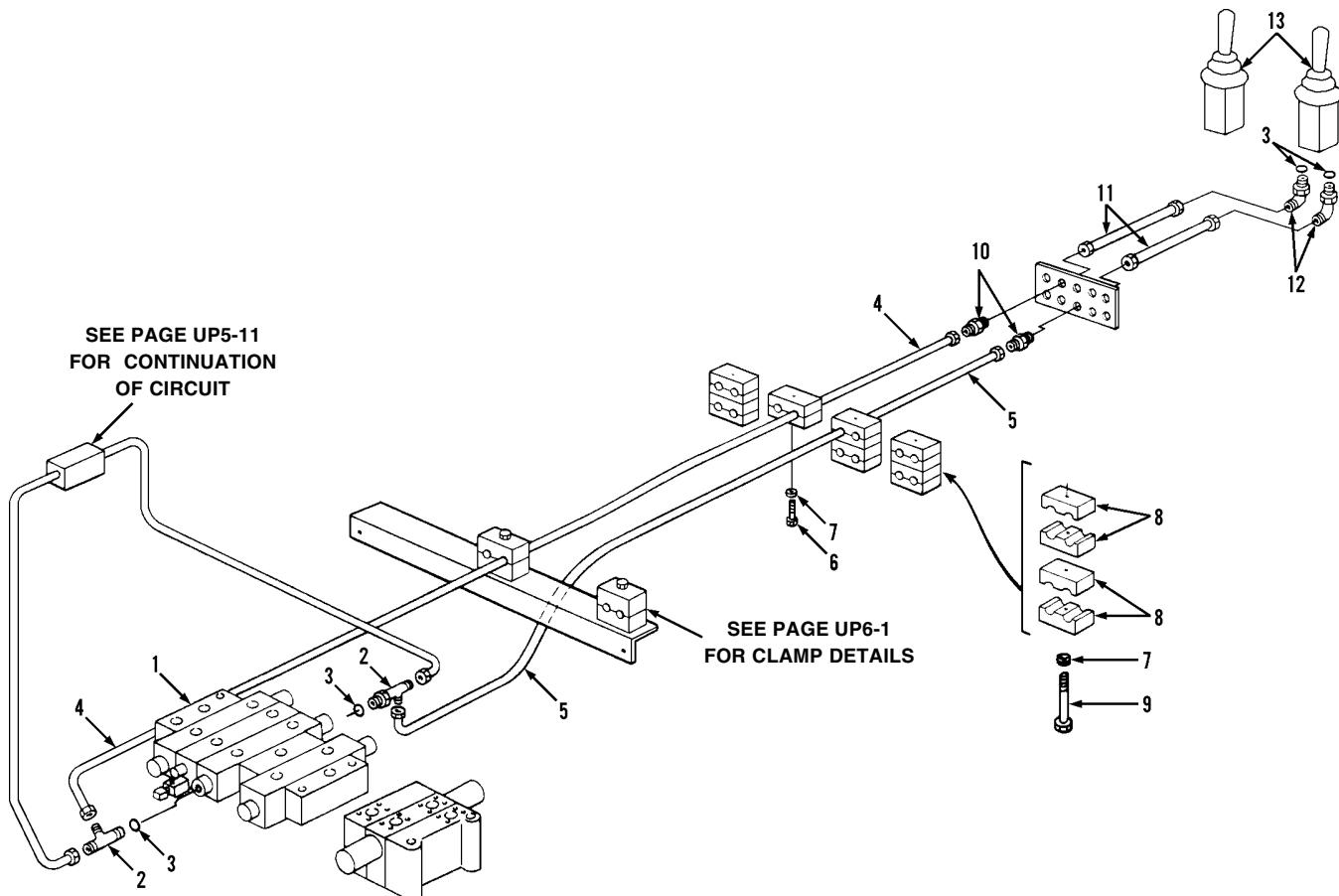
Item	Part No.	Qty.	Description Of Part
11	8820-1005	4	HEX HD CAPSCREW, 1/4-20X1, GR5
12	8856-1002	6	FLAT WASHER, 1/4
13	7734-6016	1	TUBE CLAMP BRACKET
14	8850-1004	2	HEX NUT, 1/4-20
15	7713-3270	2	CLAMP SET
16	8866-1084	2	BULKHEAD UNION, 9/16-18X3/8 TUBE
17	8471-7340	2	HOSE ASSY
18	8866-2084	2	ELBOW, 45 DEGREES, (includes item 3)
19		Ref	JOYSTICK ASSY, (see page UP4-9 for details)



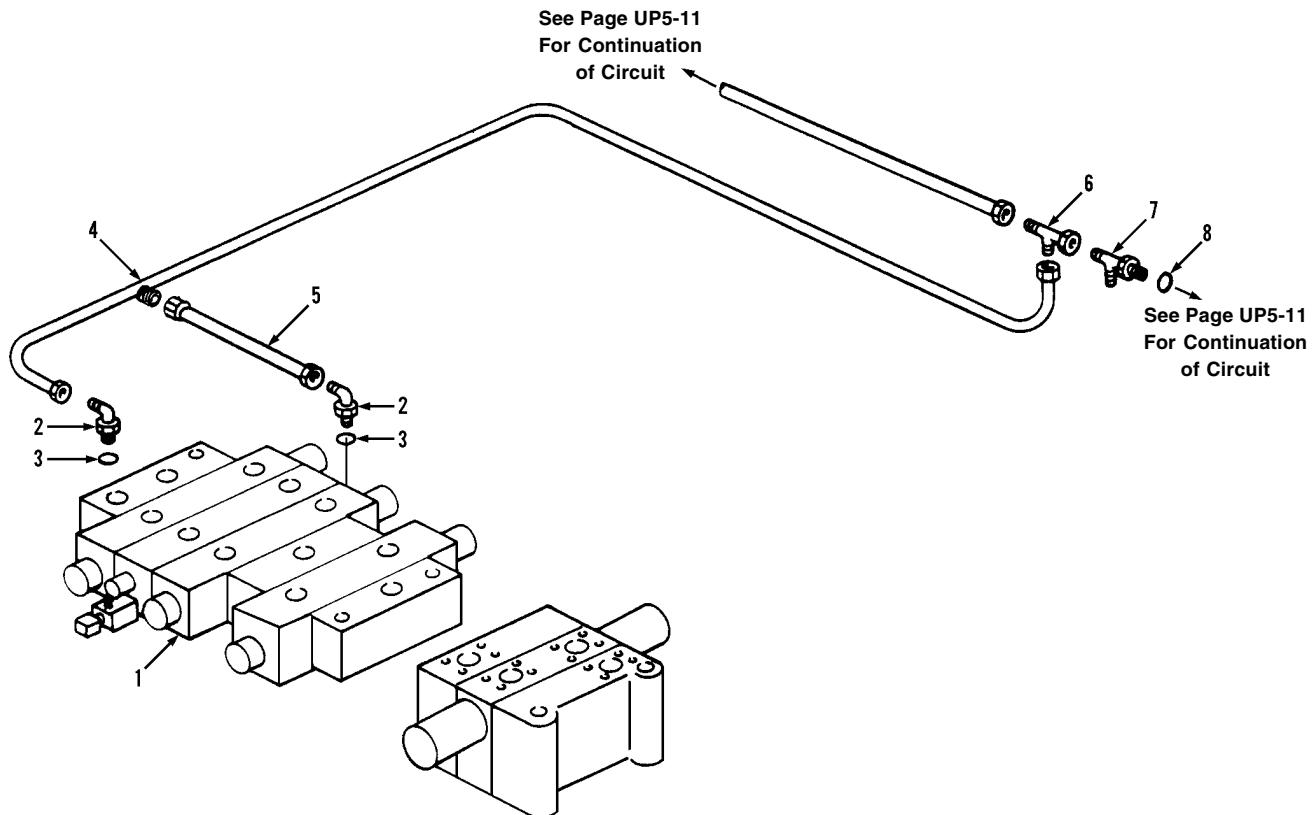
Item	Part No.	Qty.	Description Of Part
1		Ref	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
2	8866-2064	2	ELBOW, 90 DEGREES, (includes item 3)
3	8859-1204	4	O-RING
4	7736-3167	1	TUBE ASSY
5	7736-3155	1	TUBE ASSY
6	8866-1084	2	BULKHEAD UNION, 9/16-18X3/8 TUBE
7	8471-7289	2	HOSE ASSY
8	8866-2084	2	ELBOW, 45 DEGREES, (includes item 3)
9		Ref	JOYSTICK ASSY, (see page UP4-9 for details)



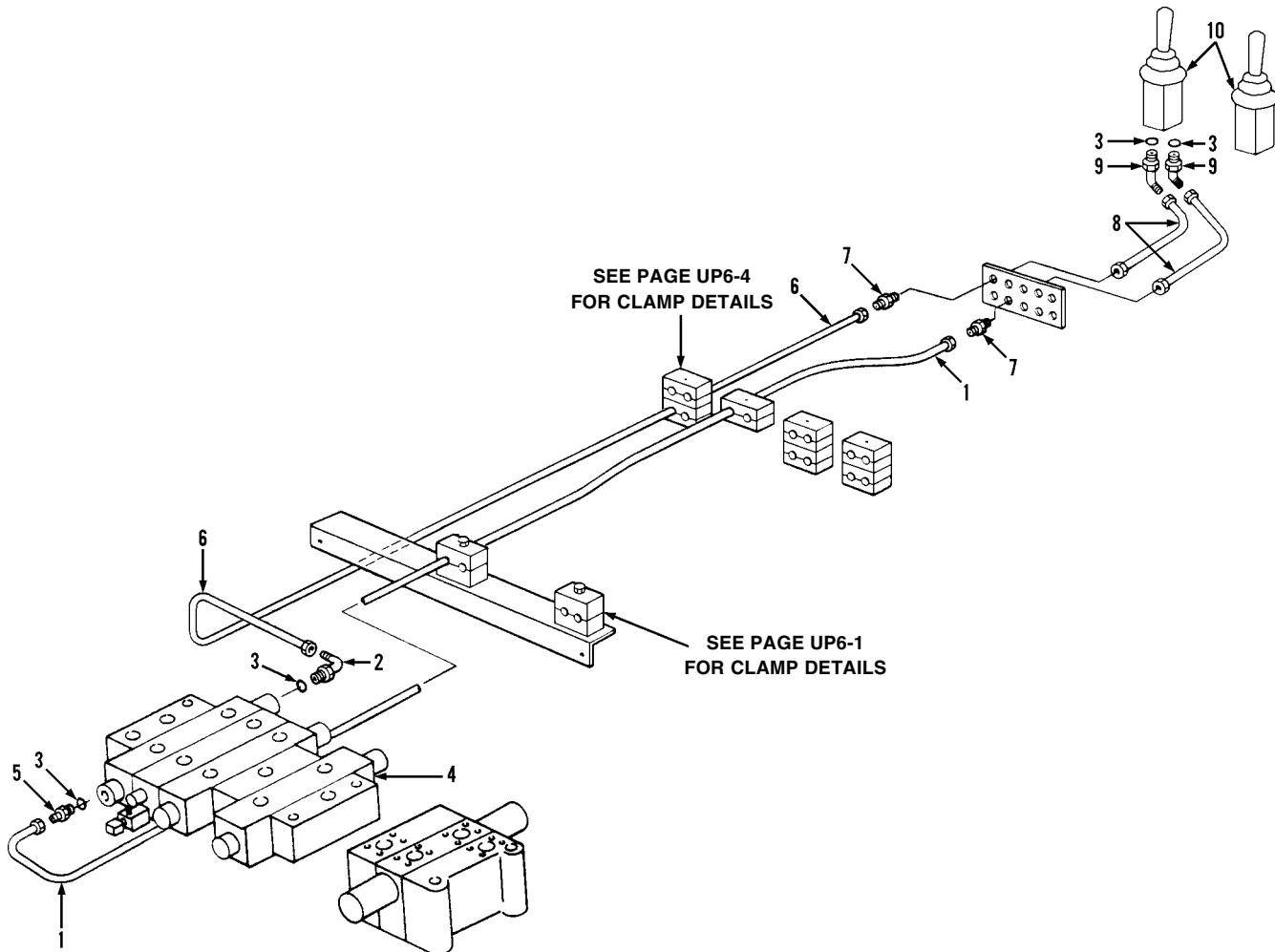
Item	Part No.	Qty.	Description Of Part
1		Ref	CENTER PIN ASSY, (see page UP4-2 for details)
2	8471-6434	2	HOSE ASSY
3	8866-2084	2	ELBOW, 45 DEGREES, (includes item 5)
4	8866-2005	2	CONNECTOR, (includes item 5)
5	8859-1204	4	O-RING
6	7736-3137	1	TUBE ASSY
7	7736-3136	1	TUBE ASSY
8		Ref	FOOT OPERATED PEDAL VALVE ASSY, (see page UP4-19 for details)



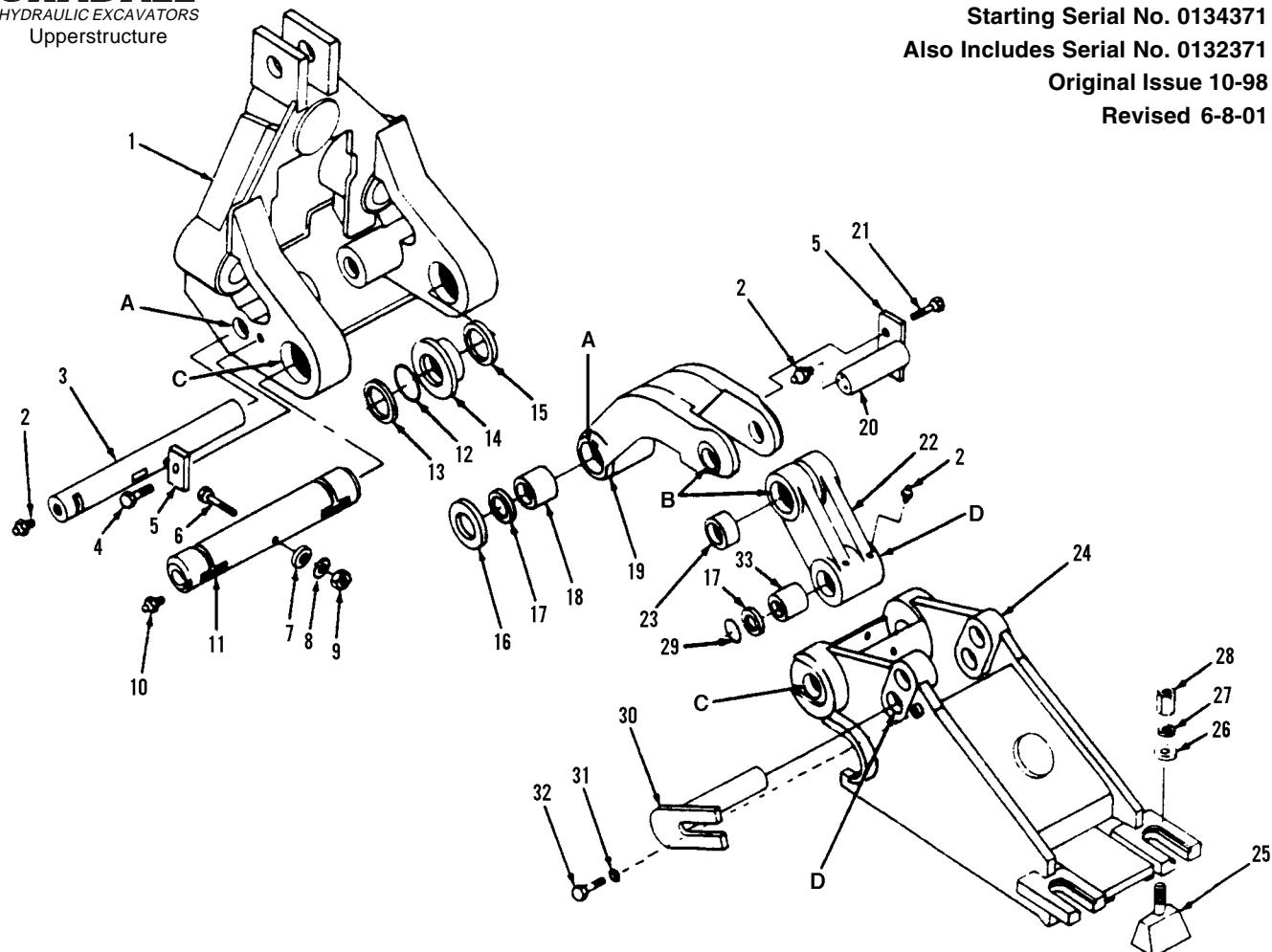
Item	Part No.	Qty.	Description Of Part
1		Ref	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
2	8866-2139	2	RUN TEE, (includes item 3)
3	8859-1204	4	O-RING
4	7736-3100	1	TUBE ASSY
5	7736-3094	1	TUBE ASSY
6	8820-1005	1	HEX HD CAPSCREW, 1/4-20X1, GR5
7	8856-1002	4	FLAT WASHER, 1/4
8	7713-3270	7	CLAMP SET
9	8820-1008	3	HEX HD CAPSCREW, 1/4-20X1-3/4, GR5
10	8866-1084	2	BULKHEAD UNION, 9/16-18X3/8, TUBE
11	8471-7340	2	HOSE ASSY
12	8866-2084	2	ELBOW, 45 DEGREES, (includes item 3)
13		Ref	JOYSTICK ASSY, (see page UP4-9 for details)



Item	Part No.	Qty.	Description Of Part
1		1	HOIST SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
2	8866-2064	2	ELBOW, 90 DEGREES, (includes item 3)
3	8859-1204	2	O-RING
4	7736-3216	1	TUBE ASSY
5	7736-3217	1	TUBE ASSY
6	8866-2239	1	SWIVEL NUT RUN TEE
7	8866-2139	1	RUN TEE, (includes item 8)
8	8859-1204	1	O-RING

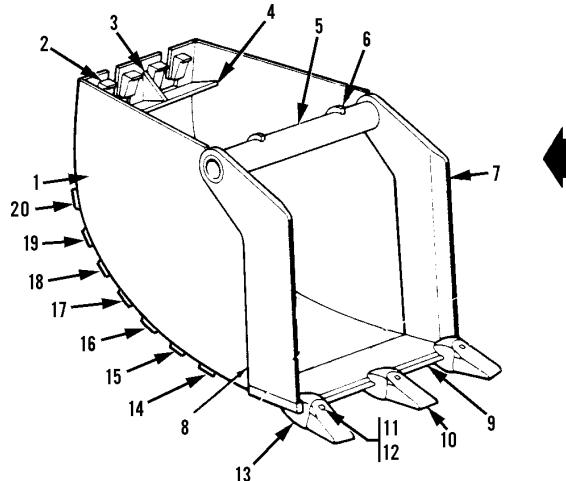


Item	Part No.	Qty.	Description Of Part
1	7736-3160	1	TUBE ASSY
2	8866-2064	1	ELBOW, 90 DEGREES, (includes item 3)
3	8859-1204	4	O-RING
4		Ref	HOIST, SWING, TILT & TOOL CONTROL VALVE ASSY, (see page UP4-14 for details)
5	8866-2005	1	CONNECTOR, (includes item 3)
6	7736-3091	1	TUBE ASSY
7	8866-1084	2	BULKHEAD UNION, 9/16-18X3/8 TUBE
8	8471-7289	2	HOSE ASSY
9	8866-2084	2	ELBOW, 45 DEGREES, (includes item 3)
10		Ref	JOYSTICK ASSY, (see page UP4-9 for details)



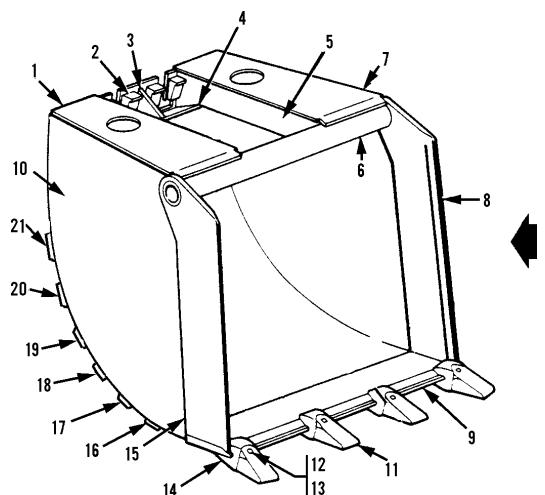
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
*	7732-5025	1	BOOM END KIT, (includes all items except 1, 19, 22 & 24)	22	8362-5072	1	TOOL LINK ASSY, (includes two of item 17, two of item 33 & item 23)
1	Ref		TELESCOPE BOOM, (see page UP2-5 for details)	23	8362-1030	2	BUSHING
2	8867-1001	8	LUBE FITTING, STRAIGHT, 1/8	24	7732-6038	1	BUCKET ADAPTER
3	7732-1040	1	PIN	25	7712-6027	2	WEDGE BLOCK ASSY
4	8320-1011	2	HEX HD CAPSCREW	26	8662-1223	2	WASHER
5	7732-1043	2	KEEPER	27	8855-1018	2	LOCKWASHER, 1"
6	8320-1118	1	HEX HD CAPSCREW	28	8092-1174	2	HIGH NUT
7	8362-1276	2	BENT WASHER	29	8362-3017	2	O-RING
8	7732-3067	2	BENT WASHER, 1/16	30	8362-6031	1	PIN
9	8852-1312	1	HEX LOCKNUT, 3/4-10	31	8362-1283	1	SPECIAL WASHER
10	8867-1008	2	LUBE FITTING, STRAIGHT. 1/4	*32	8320-1123	1	HEX HD CAPSCREW, 1/2-13x1-3/4, GR8
11	8362-1235	1	SHAFT	33	8362-1246	2	BUSHING
12	8859-1112	2	O-RING				NOTE: ITEM 6, ASSEMBLE AS SHOWN. IF NOT, IT WILL DAMAGE TOOL CYLINDER ROD WHEN BUCKET ACTION APPROACHES CLOSED POSITION.
13	8362-1027	2	BACK-UP RING				NOTE: FOR ASSEMBLY PROCEDURE, ASSEMBLE "A" TO "A", "B" TO "B", "C" TO "C" & "D" TO "D".
14	8362-1033	2	BUSHING				
15	8362-1035	2	SEAL				
16	8362-1040	2	THRUST WASHER				
17	8362-1036	4	SEAL				
18	8362-1037	2	BUSHING				
19	8362-5012	1	CONNECTING LINK ASSY, (includes two of item 17 & two of item 18)				
20	7732-1042	1	PIN				
21	8320-1024	2	HEX HD CAPSCREW, 3/8-16X1, GR8				

\* - Added part number 7732-5025; changed part number on item 32.

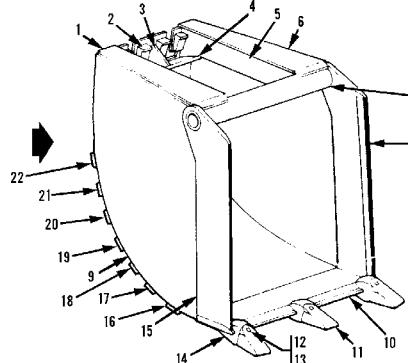


Item	Part No.	Qty.	Description Of Part
	8345-6002	1	30" EXCAVATING BUCKET, (includes all items)
1	8345-1071	1	TOP PLATE, L.H.
2	8345-1018	4	WEDGE BLOCK
3	8345-1023	1	GUSSET
4	8345-1160	1	PLATE
5	8345-1016	2	ARM
6	8345-1019	1	TOP PLATE, R.H.
7	8345-1020	1	TUBE
8	8345-1006	1	CUTTING EDGE, R.H.
9	8345-1008	2	SIDE PLATE
10	8345-1015	1	FRONT CUTTER
11	8665-1013	3	TOOTH
12	8596-1018	3	LOCKING PIN
13	8596-1019	3	RUBBER PINLOCK
14	8665-1012	3	TOOTH BASE, (includes item 13)
15	8345-1007	1	CUTTING EDGE, L.H.
16	8095-1105	1	WEAR STRIP
17	8095-1103	1	WEAR STRIP
18	8025-1062	1	WEAR STRIP
*19	8345-1289	1	WEAR STRIP
20	8345-1290	1	WEAR STRIP
21	8065-1106	1	WEAR STRIP
22	8065-1094	1	WEAR STRIP

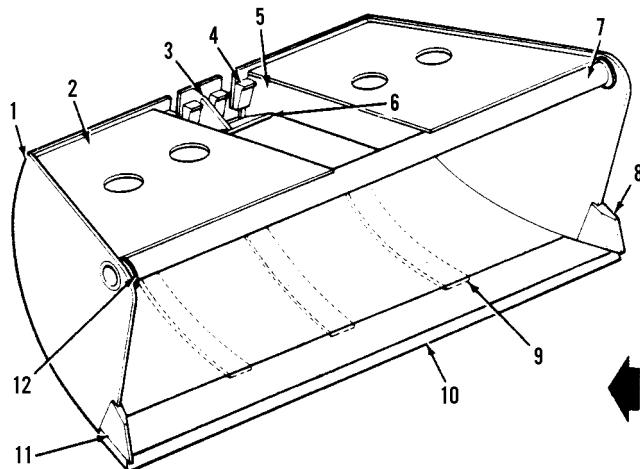
\* - Changed part number on item 19.



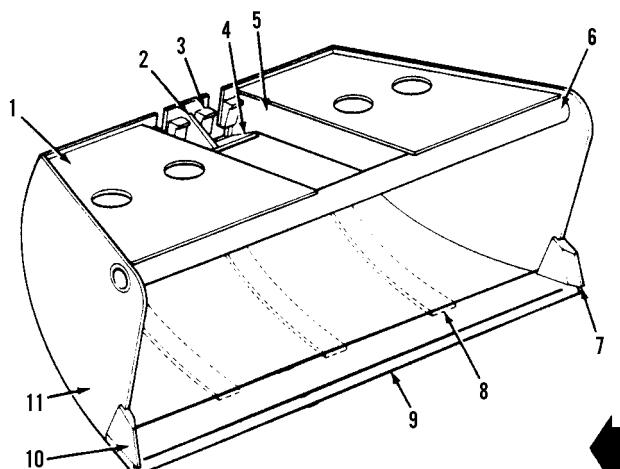
Item	Part No.	Qty.	Description Of Part
	8345-6003	1	24" EXCAVATING BUCKET, (includes all items)
1	8345-1036	2	SIDE PLATE
2	8345-1027	4	WEDGE BLOCK
3	8345-1029	1	GUSSET
4	8345-1030	1	BRACE
5	8345-1031	1	CROSS TUBE
6	8345-1028	2	STOP
7	8345-1034	1	CUTTING EDGE, R.H.
8	8345-1033	1	CUTTING EDGE, L.H.
9	8345-1035	1	CUTTING EDGE
10	8665-1013	3	TOOTH
11	8596-1018	3	LOCKING PIN
12	8596-1019	3	RUBBER PINLOCK
13	8665-1012	3	TOOTH BASE, (includes item 12)
14	8345-1289	1	WEAR STRIP
15	8345-1290	1	WEAR STRIP
16	8065-1113	1	WEAR STRIP
17	8065-1106	1	WEAR STRIP
18	8065-1094	1	WEAR STRIP
19	8345-1291	1	WEAR STRIP
20	8065-1391	1	WEAR STRIP



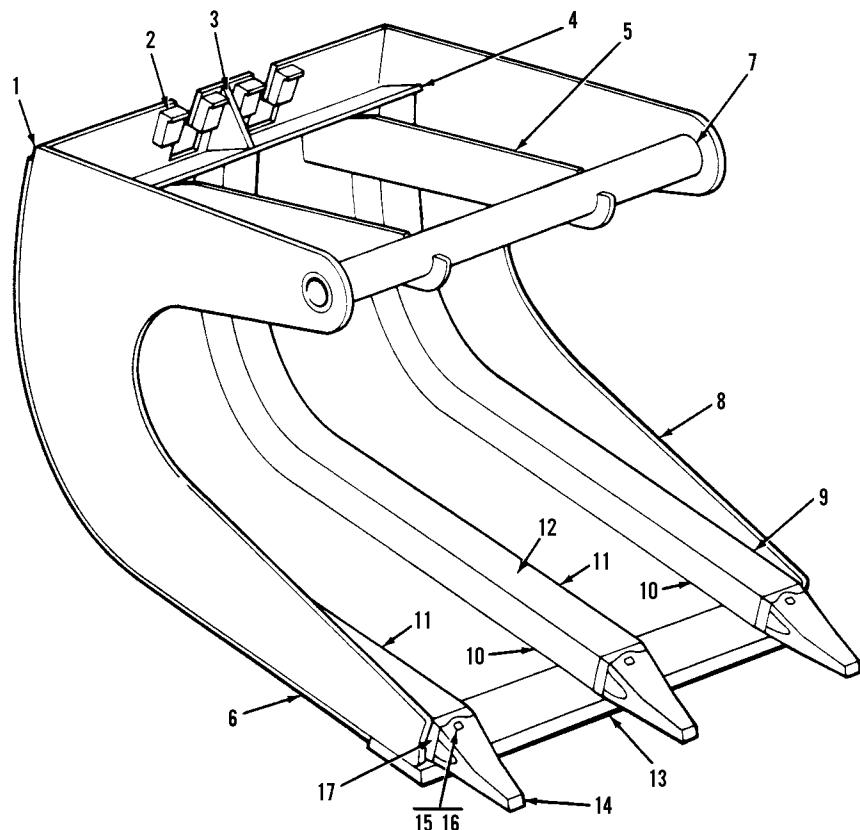
Item	Part No.	Qty.	Description Of Part
	8345-6006	1	36" EXCAVATING BUCKET, (includes all items)
1	8345-1075	1	TOP PLATE, L.H.
2	8345-1018	4	WEDGE BLOCK
3	8345-1085	1	GUSSET
4	8345-1079	1	BRACE
5	8345-1084	2	ARM
6	8345-1078	1	CROSS TUBE
7	8345-1076	1	TOP PLATE, R.H.
8	8345-1081	1	CUTTING EDGE, R.H.
9	8345-1080	1	CUTTING EDGE
10	8345-1083	2	SIDE PLATE
11	8665-1013	4	TOOTH
12	8596-1018	4	LOCKING PIN
13	8596-1019	4	RUBBER PINLOCK
14	8665-1012	4	TOOTH BASE, (includes item 13)
15	8345-1082	1	CUTTING EDGE, L.H.
16	8065-1121	1	WEAR STRIP
17	8065-1071	1	WEAR STRIP
18	8095-1108	1	WEAR STRIP
19	8025-1013	1	WEAR STRIP
20	8025-1013	1	WEAR STRIP
21	8065-1068	1	WEAR STRIP



Item	Part No.	Qty.	Description Of Part
	8345-6026	1	60" DITCHING BUCKET, (includes all items)
1	8345-1197	2	SIDE PLATE
2	8345-1159	2	TOP PLATE
3	8345-1163	1	GUSSET
4	8345-1161	4	WEDGE BLOCK
5	8345-1162	2	ARM
6	8345-1160	1	PLATE
7	8345-1156	1	TUBE
8	2429-1027	1	CUTTING EDGE R.H.
9	8345-1196	3	WEAR PLATE
10	8345-1004	1	CUTTING EDGE
11	2429-1026	1	CUTTING EDGE L.H.
12	8345-1198	2	COLLAR



Item	Part No.	Qty.	Description Of Part
	8345-6019	1	66" DITCH CLEANING BUCKET, (includes all items)
1	8345-1171	2	TOP PLATE
2	8345-1168	1	GUSSET
3	8345-1170	4	WEDGE BLOCK
4	8345-1169	1	PLATE
5	8345-1173	2	ARM
6	8345-1167	1	TUBE
7	2429-1027	1	CUTTING EDGE R.H.
8	8345-1172	3	WEAR BAR
9	8345-1165	1	CUTTING EDGE
10	2429-1026	1	CUTTING EDGE L.H.
11	8345-1164	2	SIDE PLATE

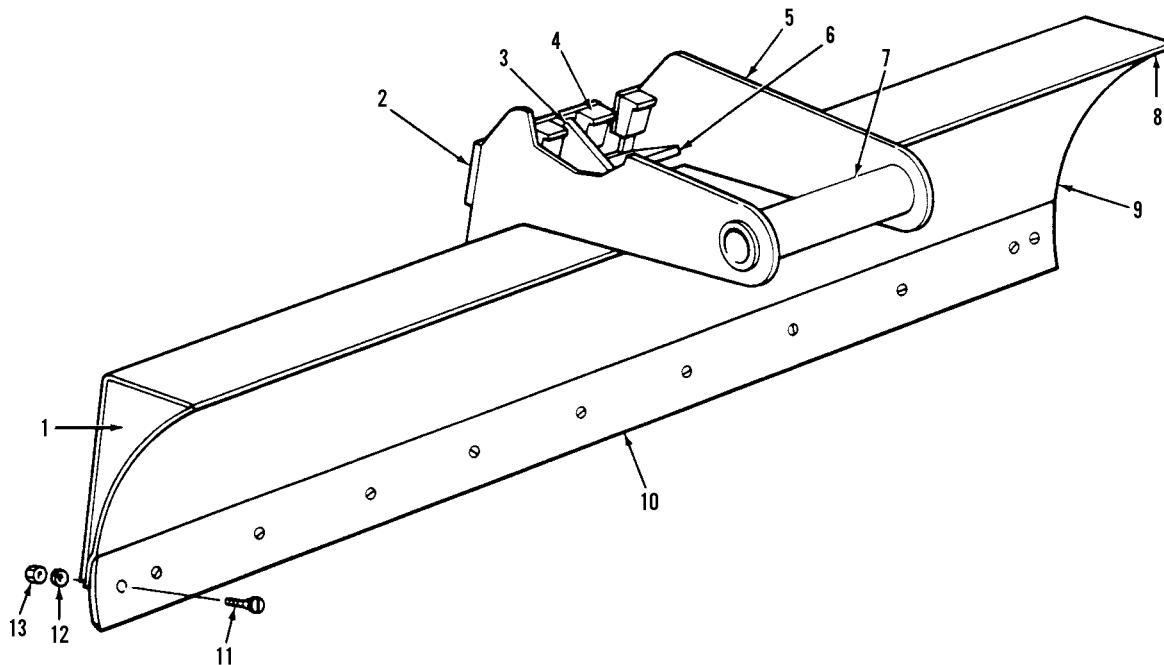


Item	Part No.	Qty.	Description Of Part
	8345-6005	1	30" PAVEMENT REMOVAL BUCKET, (includes all items)
1	8345-1058	1	SIDE PLATE, L.H.
2	8345-1018	4	WEDGE BLOCK
3	8345-1072	1	GUSSET
4	8345-1063	1	PLATE
*5	8345-1266	2	ARM
*6	8345-1067	3	WEAR STRIP
7	8345-1064	1	TUBE
8	8345-1059	1	SIDE PLATE, R.H.
9	8345-1061	2	RUNNER, TOP
10	8345-1068	2	RUNNER, L.H.
11	8345-1069	2	RUNNER, R.H.
12	8345-1062	1	RUNNER, TOP
13	8345-1065	1	FRONT CUTTING EDGE
14	8598-1009	3	TOOTH
15	8598-1012	3	PIN
16	8598-1011	3	PINLOCK
17	8598-1010	3	ADAPTER

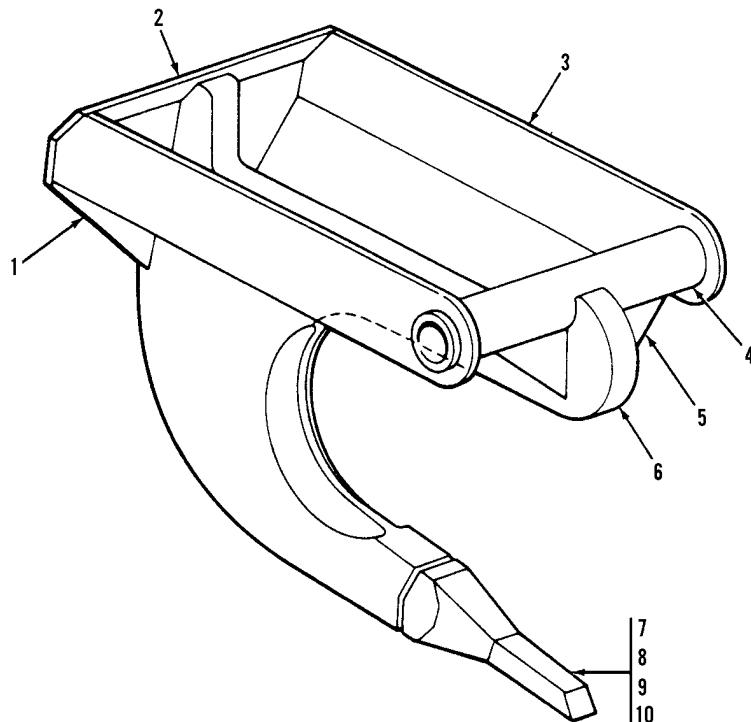
\* - Changed part numbers on items 5 & 6; removed item 18.

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UP 7-4



Item	Part No.	Qty.	Description Of Part
	8345-6004	1	8 FOOT GRADING BLADE, (includes all items)
1	8345-1070	4	STIFFENER
2	8345-1053	1	BACK PLATE
3	8345-1022	1	GUSSET
4	8345-1003	4	WEDGE BLOCK
5	8345-1055	2	ARM
6	8345-1001	1	PLATE
7	8345-1056	1	TUBE
8	8345-1057	1	BENT PLATE
9	2413-1039	1	MOLDBOARD
10	2413-1047	1	BLADE
11	8842-1038	10	PLOW BOLT, 5/8-11X2
12	8855-1015	10	LOCKWASHER, 5/8
13	8850-1010	10	HEX NUT, 5/8-11

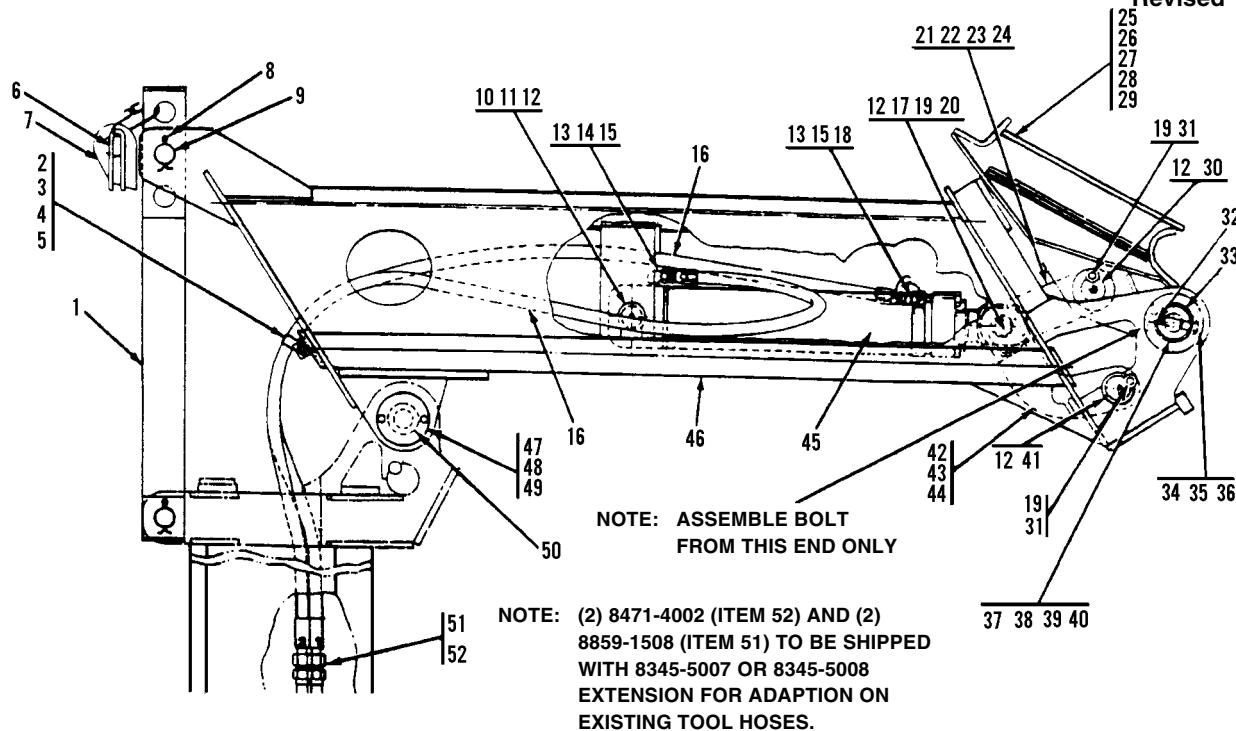


Item	Part No.	Qty.	Description Of Part
	8345-6015	1	SINGLE TOOTH RIPPER, (includes all items)
1	8345-1140	2	GUSSET
2	8365-1069	1	BAR
3	8345-1139	2	ARM
4	8345-1138	1	TUBE
*5	8372-1003	2	GUSSET
6	8345-1141	1	RIPPER ARM
7	8598-1009	1	TOOTH
8	8598-1010	1	ADAPTER
9	8598-1011	1	RUBBER LOCK
10	8598-1012	1	PIN

\* - Changed part number on item 5.

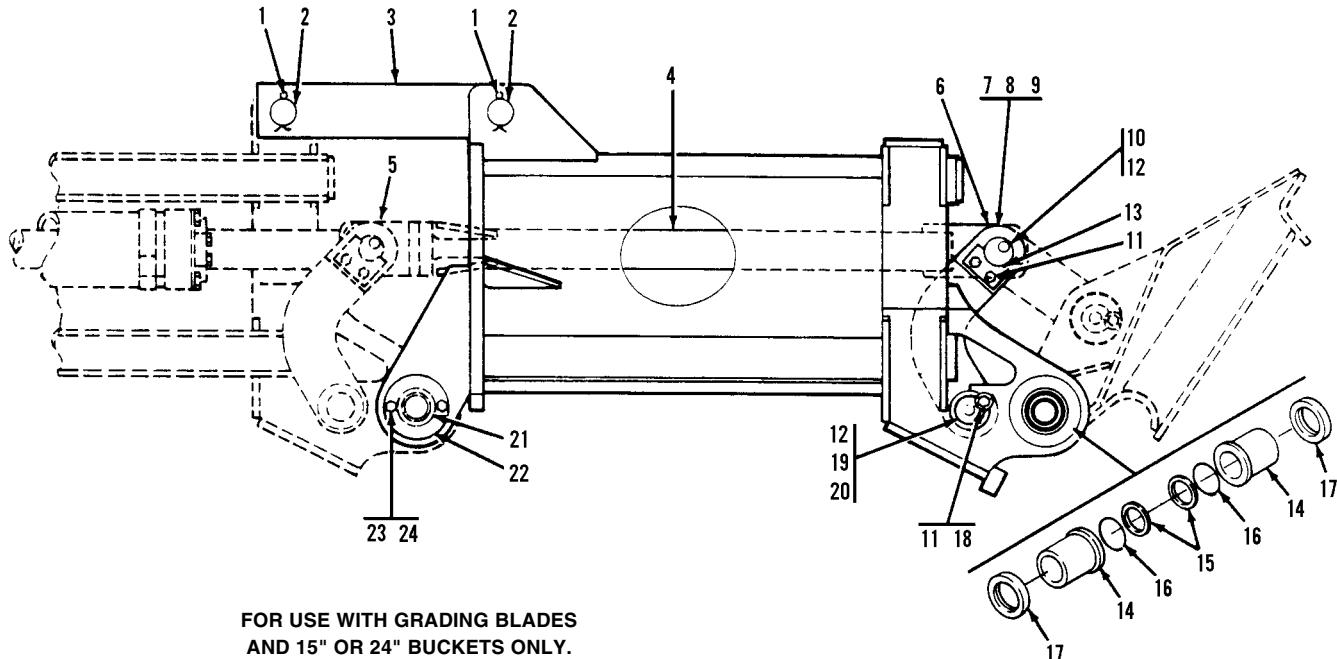
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UP 7-6



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	8345-5008	1	6 FOOT MATERIAL UNLOADING EXTENSION W/TOOL CYLINDER, (includes all items)	25	8342-6007	1	BUCKET ADAPTER
	8345-5007	1	6 FOOT MATERIAL UNLOADING EXTENSION W/O TOOL CYLINDER, (includes all items except item 45)	26	8345-5001	2	WEDGE BLOCK ASSY
1	8345-6013	1	LINK WELDMENT	27	8662-1222	2	HIGH NUT
2	2460-1710	2	HOSE CLAMP	28	8662-1223	2	WASHER
3	8820-1066	2	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5	29	8855-1018	2	LOCKWASHER, 1"
4	8855-1013	2	LOCKWASHER, 1/2	30	8342-1239	1	PIN
5	8850-1008	2	HEX NUT, 1/2-13	31	8662-1374	2	WASHER
6	2448-1005	3	BUCKET CLIP	32	8867-1008	2	LUBE FITTING, STRAIGHT, 1/4-28
7	8345-1180	2	EAR	33	8362-1034	1	SHAFT
8	8863-1342	2	COTTER PIN, 3/16X3	34	8820-1120	1	HEX HD CAPSCREW, 3/4-10X4-1/2, GR5
9	8665-1081	2	PIN	35	8856-1009	1	FLAT WASHER, 3/4
10	8662-1012	1	PIN	36	8852-1312	1	HEX LOCKNUT, 3/4-10
11	8863-1341	1	COTTER PIN, 3/16X2-1/2	37	8362-1033	2	BUSHING
12	8867-1001	6	LUBE FITTING, STRAIGHT, 1/8	38	8362-1027	2	BACK-UP RING
13	8866-2332	2	ELBOW, 90 DEGREES, (includes item 15)	39	8362-1035	2	LIP SEAL
14	8859-1207	1	O-RING	40	8859-1112	2	O-RING
15	8859-1508	2	O-RING, (flat-faced seal)	41	8342-1240	1	PIN
16	8471-7476	2	HOSE ASSY	42	8342-5007	1	CONNECTION LINK ASSY, (includes item 43 & 44)
17	7732-1043	1	KEEPER	43	8362-1037	2	BUSHING
18	8859-1206	1	O-RING	44	8362-1036	2	LIP SEAL
19	8320-1011	3	HEX HD CAPSCREW	45	Ref	TOOL CYLINDER, (see page UP4-17 for details)	
20	7732-1042	1	PIN	46			
21	8362-5072	1	TOOL LINK ASSY, (includes items 22, 23 & 24)	47	8665-1086	2	CAP
22	8362-1030	2	BUSHING	48	8820-1035	4	HEX HD CAPSCREW, 3/8-16X1, GR5
23	8362-1036	4	SEAL	49	8855-1011	4	LOCKWASHER, 3/8
*24	8362-1246	4	BUSHING	50	8345-1109	1	SHAFT
				51	8859-1508	2	O-RING, (flat-faced seal)
				52	8471-4002	2	PLUG

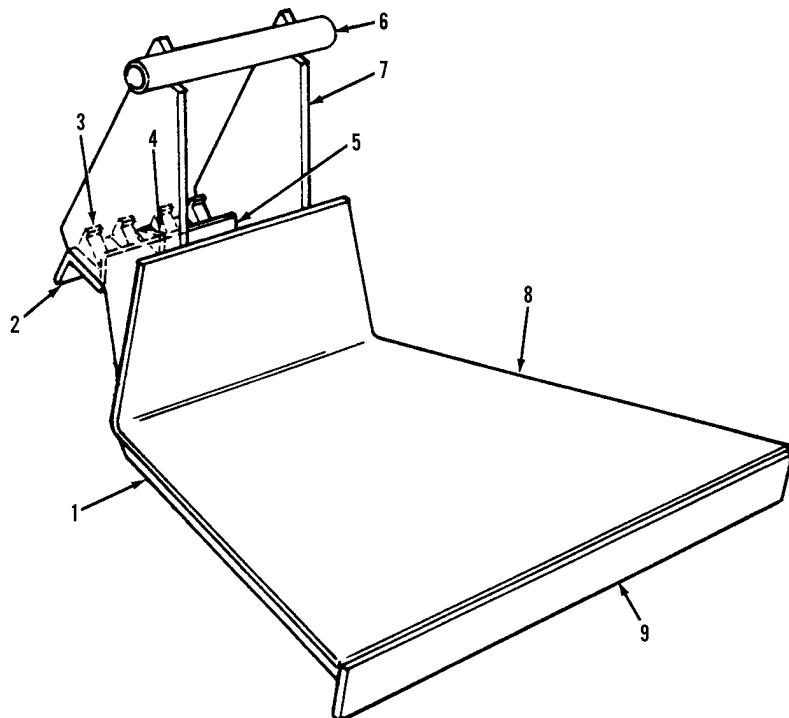
\* - Chnaged part number on item 24.



**NOTE: USE ONLY CHROME PLATED PINS WITH  
PARTS HAVING STEEL BUSHINGS.**

**ILLUSTRATION SHOWN AS ASSEMBLED TO TELESCOPE BOOM.  
USE ONLY PARTS LISTED TO MAKE UP THE ASSEMBLY.**

Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8863-1352	2	COTTER PIN, 1/4X3	11	8320-1011	5	HEX HD CAPSCREW, 3/8-16X1, GR5 SELF-LOCKING, (Nylok)
2	8665-1081	2	PIN	12	8867-1001	4	LUBE FITTING, STRAIGHT, 1/8
3	8345-1025	1	EXTENSION LINK	13	7732-1043	1	KEEPER
4	8345-5003	1	PUSH ROD ASSY, (includes items 5 & 6)	14	8362-1033	2	BUSHING
5	8362-1030	2	BUSHING	15	8362-1027	2	BACK-UP RING
6	8662-1004	1	BUSHING	16	8859-1112	2	O-RING
7	8342-5007	1	CONNECTION LINK ASSY, (includes items 8 & 9)	17	8362-1035	2	LIP SEAL
8	8362-1037	2	BUSHING	18	8662-1374	1	WASHER
9	8362-1036	2	LIP SEAL	19	8342-1240	1	PIN
10	7732-1042	1	PIN	20	8342-1215	2	SPACER
				21	8345-1109	1	SHAFT
				22	8665-1086	2	CAP
				23	8820-1035	4	HEX HD CAPSCREW, 3/8-16X1, GR5
				24	8855-1011	4	LOCKWASHER, 3/8



Item	Part No.	Qty.	Description Of Part
	8345-6032	1	GUARD RAIL BACK SCRAPER, (includes all items)
1	8345-1221	2	OUTER RIB
2	8345-1258	1	BACK PLATE
3	8345-1003	4	WEDGE BLOCK
4	8345-1022	1	GUSSET
5	8345-1001	1	PLATE
6	8345-1031	1	TUBE
7	8345-1219	2	INNER RIB
8	8345-1220	1	COVER PLATE
9	8345-1222	1	CUTTING EDGE

## **SECTION 1 — INTRODUCTION**

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**Starting Serial No. G03319**

**Also Includes Serial No. G03317**

**Original Issue 3-98**

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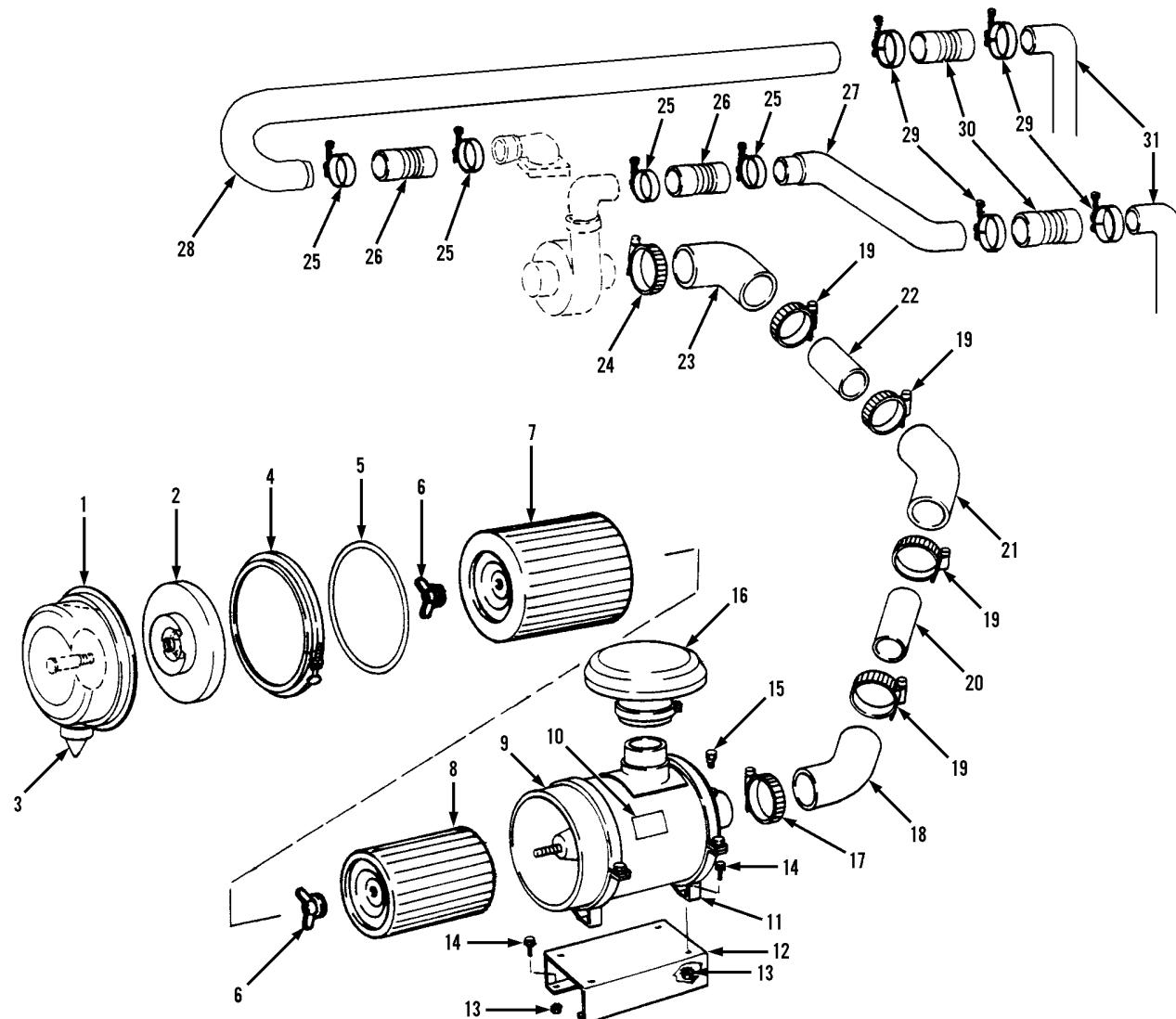
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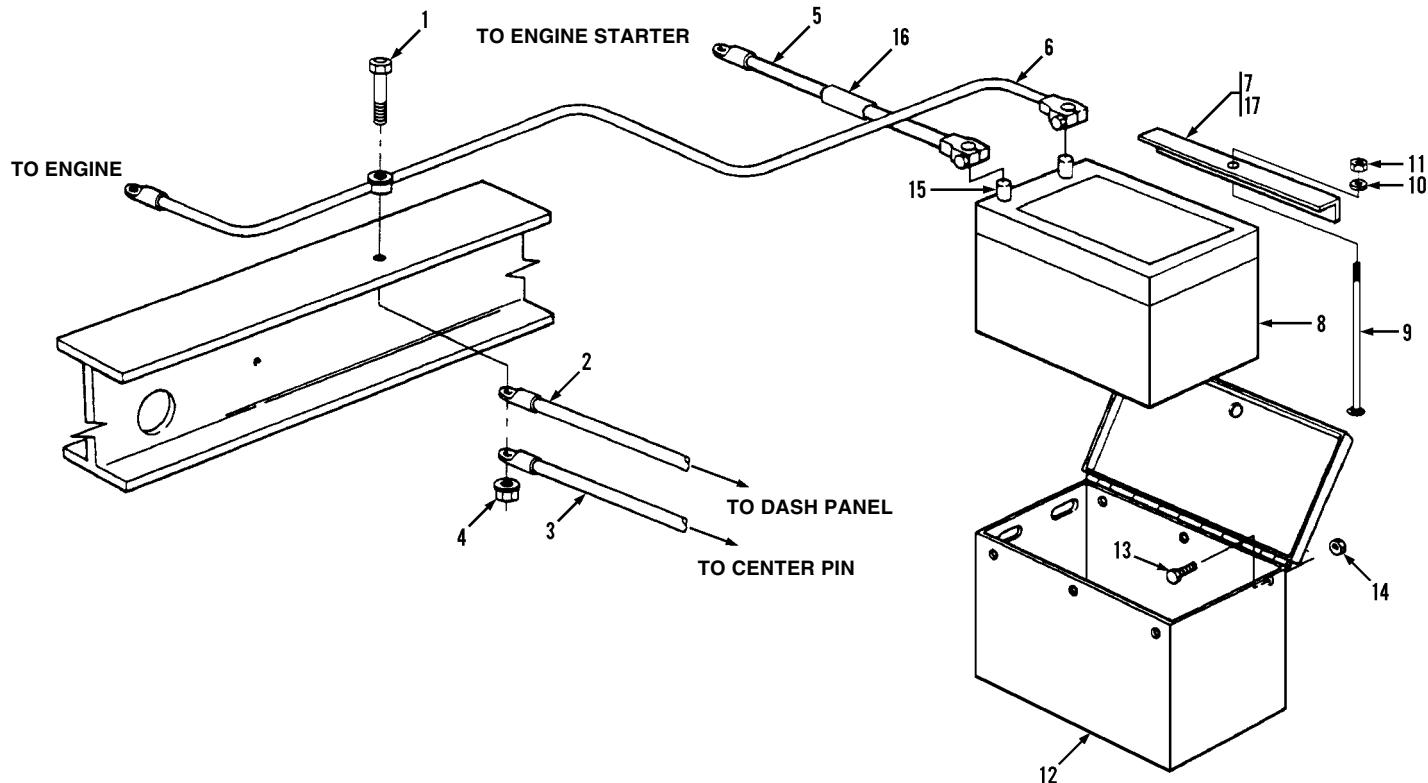
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4 x 2 or 4 x 4 Undercarriage  
ISB-190 Cummins Diesel  
Starting Serial No. G03319  
Also includes Serial No. G03317  
Original Issue 10-98



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8395-3073	1	AIR CLEANER ASSY, (includes items 1 thru 9)	16	8395-3075	1	AIR INLET HOOD
2	8395-4108	1	CUPASSY	17	7738-3792	1	BAND CLAMP
3	8395-4109	1	BAFFLE ASSY	18	7738-3783	1	REDUCING ELBOW, 45 DEGREES
4	8367-1290	1	VACUATOR VALVE	19	7738-3791	4	BAND CLAMP
5	8395-4110	1	CLAMPASSY	20	7738-3782	1	INTAKE TUBE
6	8395-4111	1	O-RING	21	7738-3818	1	REDUCING ELBOW, 45 DEGREES
7	8367-1284	2	NUT ASSY	22	7738-3784	1	INTAKE TUBE
8	8395-4112	1	ELEMENT	23	7717-3014	1	REDUCING ELBOW, 90 DEGREES
9	8395-4113	1	SAFETY ELEMENT	24	7738-3790	1	BAND CLAMP
10	8395-4114	1	BODY ASSY	25	7738-3788	4	T-BOLT CLAMP
11	7737-3048	1	WARNING DECAL	26	7738-3786	2	CHARGE AIR HOSE, (small)
12	7738-3074	2	MOUNTING BAND	27	7738-3794	1	CHARGE AIR TUBE, R.H.
13	7738-1643	1	AIR CLEANER SUPPORT	28	7737-3047	1	CHARGE AIR TUBE, L.H.
14	7714-3006	8	WHIZ-LOK NUT, 5/16-18	29	7738-3789	4	T-BOLT CLAMP
15	7714-3004	8	WHIZ-LOK SCREW, 5/16-18X1-1/4	30	7738-3787	2	CHARGE AIR HOSE, (large)
16	7738-3154	1	RESTRICTION INDICATOR	31	Ref		CHARGE AIR COOLER, (see page UN2-9 for details)



Item	Part No.	Qty.	Description Of Part
1	8820-1037	1	HEX HD CAPSCREW, 3/8-16X1-1/2, GR5
2	7738-3883	1	DASH PANEL GROUND
3	7738-3884	1	CENTER PIN GROUND
4	8852-1206	1	HEX LOCKNUT, 3/8-16
5	7737-3028	1	BATTERY CABLE, POSITIVE
6	7738-3889	1	BATTERY CABLE, NEGATIVE
7	8684-1069	1	HOLD-DOWN ANGLE
8		2	BATTERY, (purchase locally)
9	8098-3056	2	CARRIAGE BOLT
10	8856-1108	2	FLATWASHER, 5/16
11	8852-1305	2	HEX LOCKNUT, 5/16-18
12	7722-6014	1	BATTERY BOX
13	7714-3004	6	WHIZ-LOK SCREW, 5/16-18X1-1/4
14	7714-3006	6	WHIZ-LOK NUT, 5/16-18
15	7738-3567	4	TERMINAL NUT
16		10"	FLEX GUARD
17	8097-3041	1	RUBBER GUARD

**UNDERCARRIAGE ASSEMBLY**  
**Engine Covers**

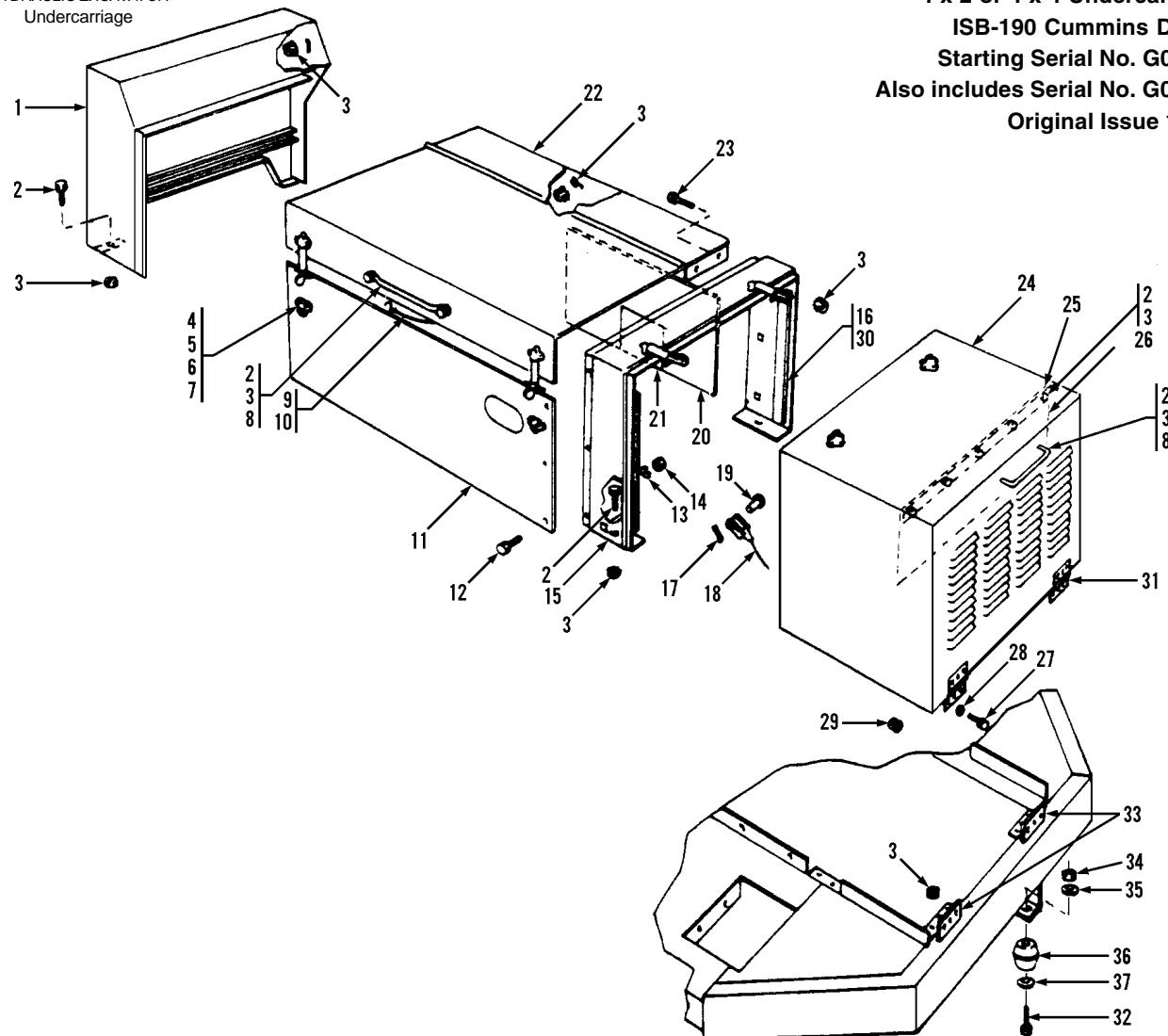
4 x 2 or 4 x 4 Undercarriage

ISB-190 Cummins Diesel

Starting Serial No. G03319

Also includes Serial No. G03317

Original Issue 10-98



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-6136	1	ENGINE REAR COVER	21	7738-3321	1	FIRE WALL
2	7714-3004	13	WHIZ-LOK SCREW, 5/16-18X1-1/4	22	7738-6129	1	HOOD & HINGE WELDMENT
3	7714-3006	32	WHIZ-LOK NUT, 5/16-18	23	7714-3003	4	WHIZ-LOK SCREW, 5/16-18X5/8
4	8668-3216	4	HOOD CATCH LATCH	24	7738-6172	1	FRONT COVER, (includes item 31)
5	8830-1372	24	FLAT HD MACHINE SCREW, #10-32X5/8	25	7738-1784	1	RUBBER FLAP STRIP
6	8855-1007	24	LOCKWASHER, #10	26	7738-3906	1	RUBBER FLAP
7	8850-1613	24	HEX NUT, #10-32	27	8097-3025	4	WHIZ-LOK SCREW, 3/8-16
8	8367-1166	2	GRAB HANDLE	28	8856-1109	4	FLATWASHER, 3/8
9	7738-1308	2	CLIP	29	7714-3015	4	WHIZ-LOK NUT, 3/8-16
10	7738-3197	1	RUBBER TIE STRAP	30	7738-3903	2	SOUNDPROOFING
11	7738-1857	1	HOOD SILL	31	7738-3817	2	HINGE
12	8820-1003	6	HEX HD CAPSCREW, 1/4-20X3/4, GR5	32	8664-1057	5	HEX HD CAPSCREW, 5/8-11X4-1/2, GR8
13	8855-1009	6	LOCKWASHER, 1/4	33	7738-1686	2	MOUNTING BRACKET
14	8850-1004	6	HEX NUT, 1/4-20	34	8852-1210	5	HEX LOCKNUT, 5/8-11
15	7738-6132	1	FRONT COVER SUPPORT	35	8688-1287	5	WASHER
16	7738-3897	2	SOUNDPROOFING	36	8688-1227	5	SHOCK MOUNT
17		4	COTTER PIN	37	7738-1205	3	WASHER, (used under each shock mount for left side installation only)
18	7738-3144	2	HOOD STOP CABLE, (includes items 17 & 19)				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
19		4	YOKES PIN				
20	7738-3151	1	FIRE WALL				

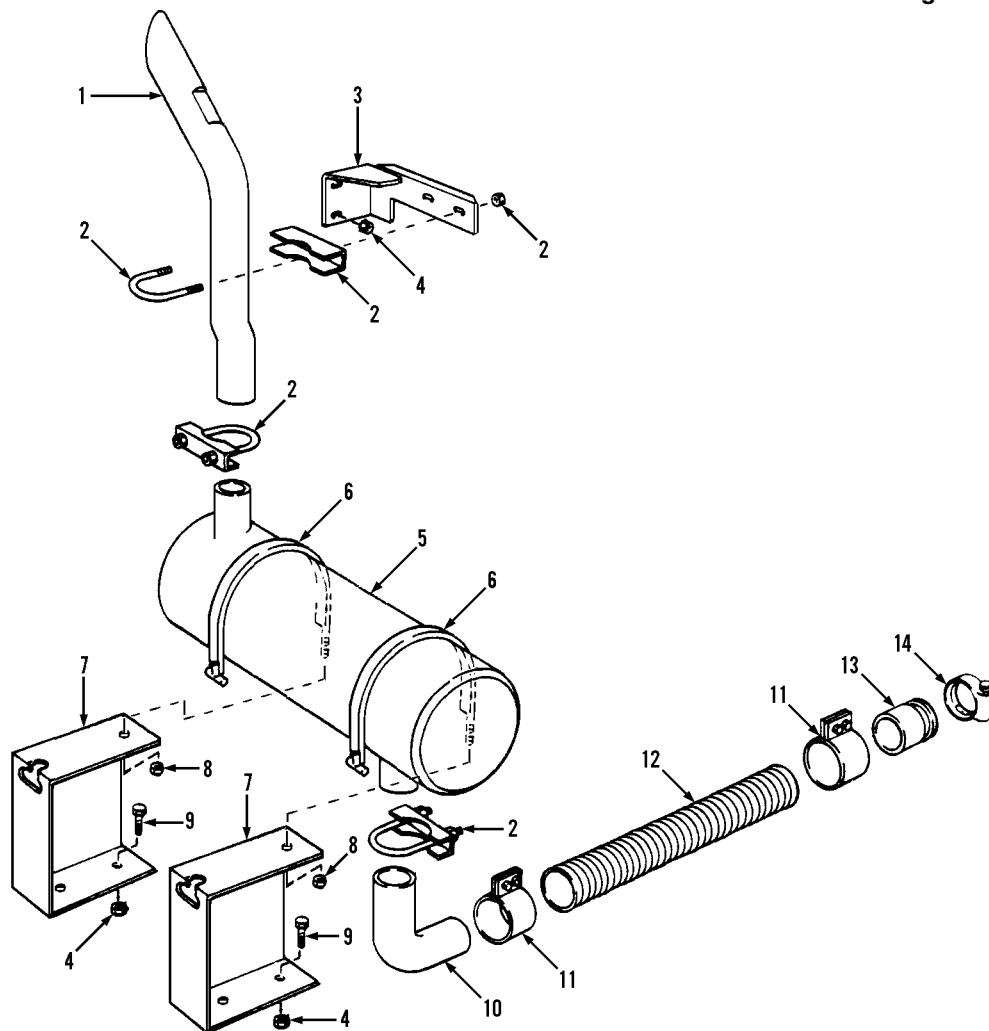
**4 x 2 or 4 x 4 Undercarriage**

**ISB-190 Cummins Diesel**

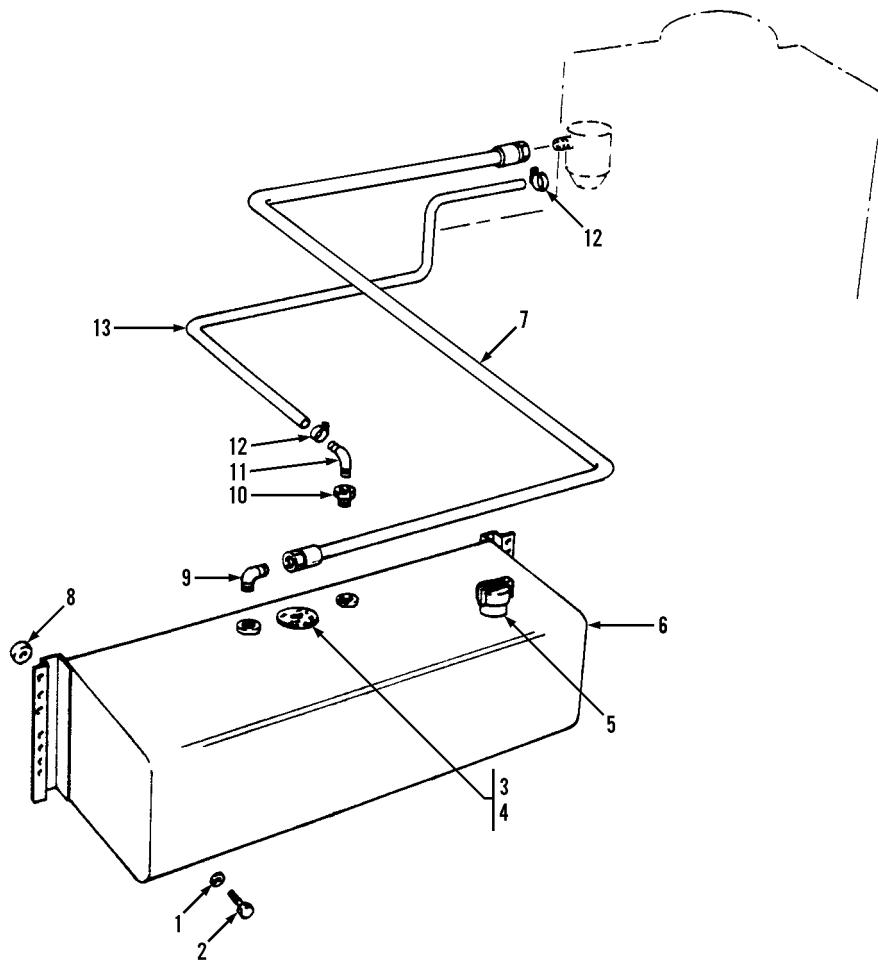
**Starting Serial No. G03319**

**Also includes Serial No. G03317**

**Original Issue 10-98**



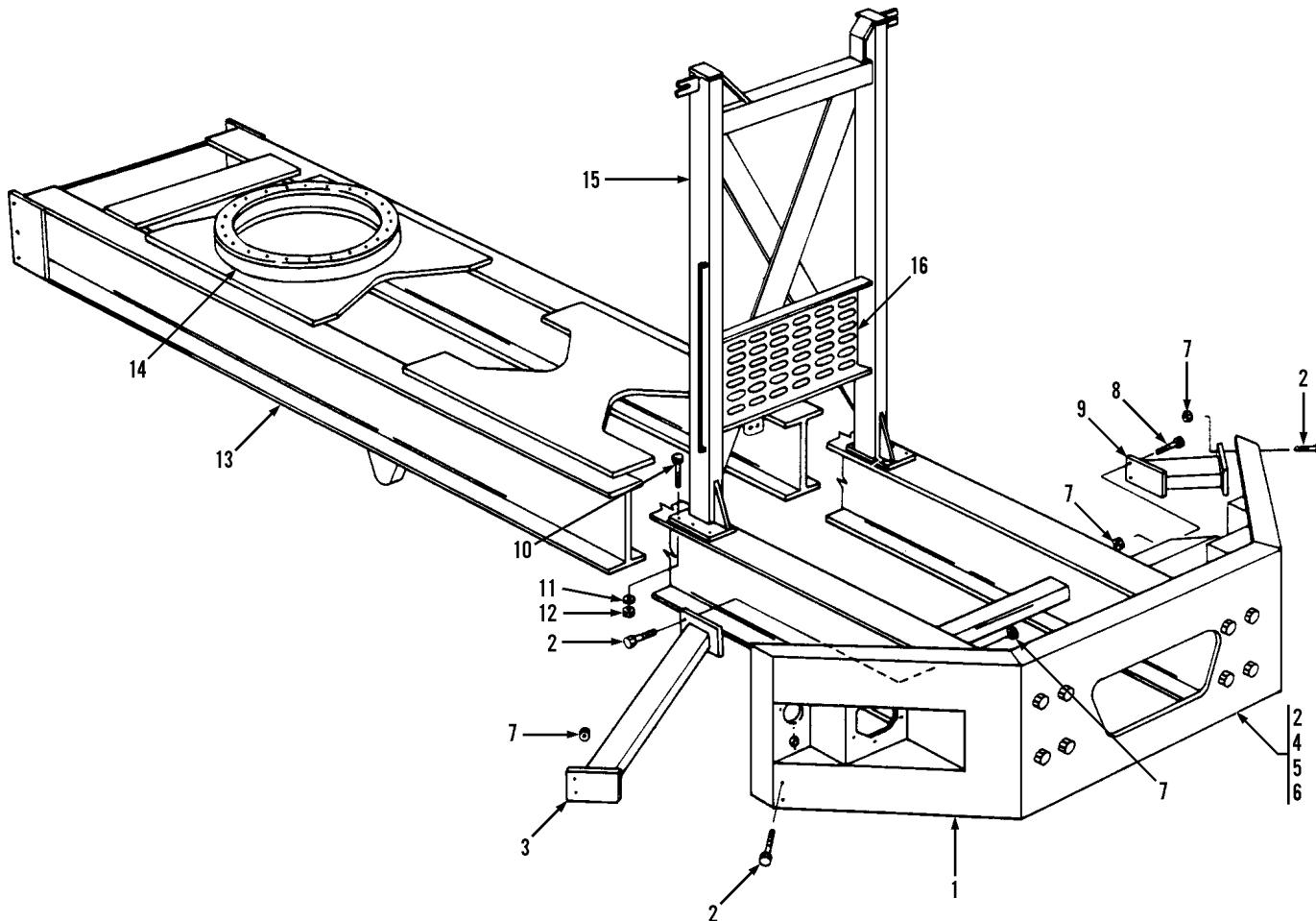
Item	Part No.	Qty.	Description Of Part
1	7738-3779	1	EXHAUST STACK
2	8688-3127	1	MUFFLER CLAMP
3	7738-1641	1	STACK BRACKET
4	7714-3006	6	WHIZ-LOK SCREW, 5/16-18
5	7738-3778	1	MUFFLER
6	7738-6074	2	MUFFLER MOUNTING STRAP
7	7738-1642	2	MUFFLER BRACKET
8	8852-1406	2	HEX LOCKNUT, 3/8-16
9	7714-3004	4	WHIZ-LOK SCREW, 5/16-18X1-1/4
10	7738-3780	1	EXHAUST ELBOW
11	8371-3009	2	SEAL CLAMP
12	7738-3385	1	FLEXIBLE PIPE
13	7738-1466	1	ADAPTER
14	7738-4830	2	V-BAND CLAMP



Item	Part No.	Qty.	Description Of Part
1	8855-1015	4	LOCKWASHER, 5/8
2	8820-1098	4	HEX HD CAPSCREW, 5/8-11X2-1/4, GR5
3	7738-5186	1	FUEL LEVEL SENDER
4	8855-1007	5	LOCKWASHER, #10
5	8368-3030	1	FUEL TANK CAP
6	7738-3823	1	FUEL TANK ASSY, (includes item 5)
7	8471-9098	1	HOSE ASSY

Item	Part No.	Qty.	Description Of Part
8	8368-1338	4	SPACER
9	8874-3045	1	MALE ELBOW, 90 DEGREES, 1/2X5/8 TUBE
10	8871-1384	1	REDUCING BUSHING, 1/2-1/4
11	8471-2745	1	HOSE NIPPLE, 90 DEGREES, (brass)
12	8688-3106	2	HOSE CLAMP
13	AR		FUEL HOSE, 5/16 I.D.

**4 x 2 or 4 x 4 Undercarriage**  
**ISB-190 Cummins Diesel**  
**Starting Serial No. G03319**  
**Also includes Serial No. G03317**  
**Original Issue 10-98**



Item	Part No.	Qty.	Description Of Part
1	7738-6137	1	FRONT BUMPER WELDMENT
2	8820-1067	14	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5
3	7738-1585	1	SUPPORT BRACE, R.H.
4	8856-1006	8	FLAT WASHER, 1/2
5	8855-1013	8	LOCKWASHER, 1/2
6	8850-1008	8	HEX NUT, 1/2-13
7	8852-1008	8	HEX LOCKNUT, 1/2-13
8	8820-1068	2	HEX HD CAPSCREW, 1/2-13X1-3/4, GR5
9	7738-1305	1	SUPPORT BRACE, L.H.
10	8820-1069	10	HEX HD CAPSCREW, 1/2-13X2, GR5
11	8856-1006	10	FLAT WASHER, 1/2
12	7714-3014	10	WHIZ-LOK NUT, 1/2-13
13	7738-6144	1	SPECIAL CHASSIS FRAME
14	7738-6102	1	SWING ADAPTER
15	7738-6131	1	BOOM REST WELDMENT, (includes item 16)
16	7738-1771	1	MUFFLER GUARD

**UNDERCARRIAGE ASSEMBLY**  
**Head Lights**

4 x 2 or 4 x 4 Undercarriage

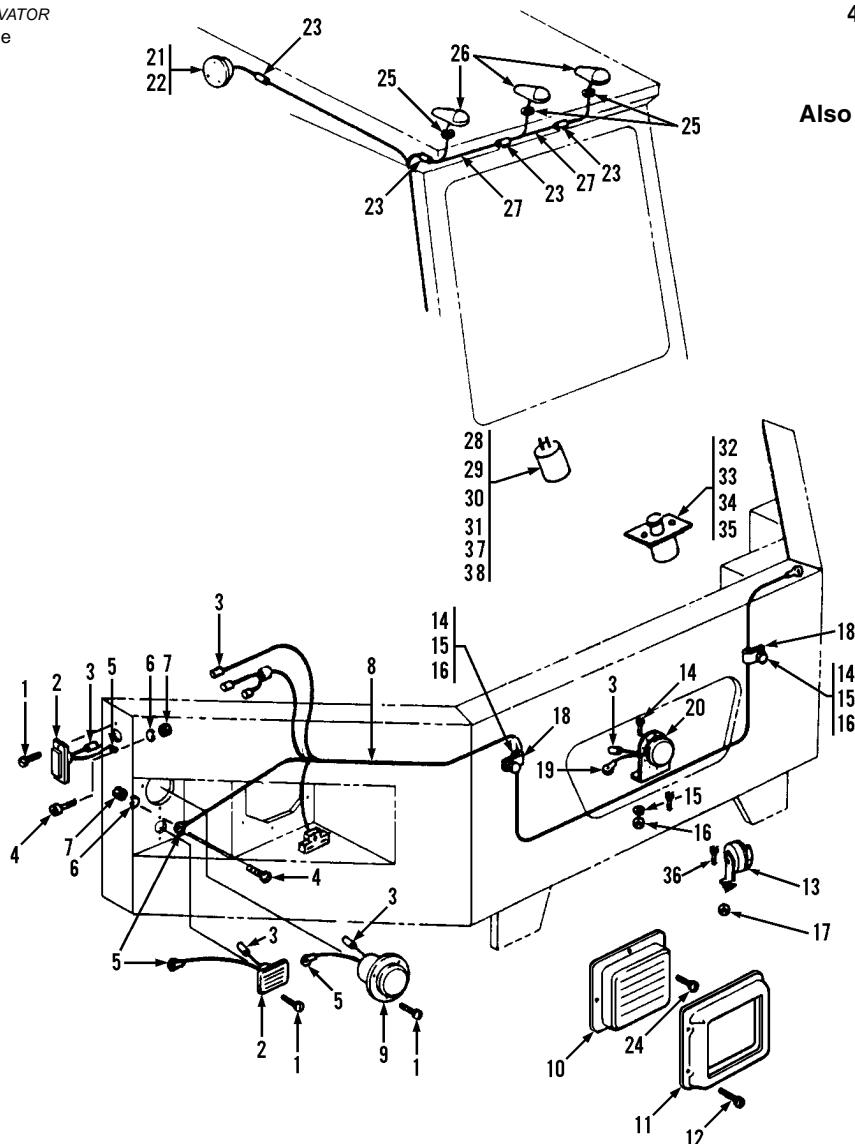
ISB-190 Cummins Diesel

Starting Serial No. G03319

Also includes Serial No. G03317

Original Issue 10-98

Revised 4-14-00



Item	Part No.	Qty.	Description Of Part
1	9002-7316	14	HEX HD DRIVE SCREW
2	8668-3450	4	AMBER CLEARANCE LIGHT ASSY
3	8698-3193	7	BULLET TERMINAL
4	8830-1092	4	ROUND HD MACHINE SCREW, #10-24X3/8
5	8698-3188	4	RING TERMINAL, 3/16
6	8855-1007	4	LOCKWASHER, #10
7	8850-1612	4	HEX NUT, #10-24
8	Ref	1	CHASSIS WIRING HARNESS, (see page UN2-18 for details)
9	8698-3219	2	AMBER TURN SIGNAL LIGHT ASSY
10	8368-3082	2	HEAD LAMP
11	8368-3083	2	BEZEL
12	8368-3229	8	SHEET METAL SCREW
*13	9114-3357	1	HORN ASSY
*14	8820-1003	4	HEX HD CAPSCREW, 1/4-20X3/4, GR5
*15	8855-1009	4	LOCKWASHER, 1/4
*16	8850-1004	4	HEX NUT, 1/4-20
*17	7714-3006	1	WHIZ-LOK NUT, 5/16-18
18	8584-1094	2	SUPPORT CLAMP
19	8698-3191	1	RING TERMINAL, 1/4

Item	Part No.	Qty.	Description Of Part
*20	9140-3420	1	TRAVEL ALARM
21	2486-1167	1	DOME LIGHT ASSY
22	8832-1022	3	SELF-TAPPING SCREW, #8-32X3/8
23	8668-3480	4	BUTT CONNECTOR
24	9002-7319	8	DRILL & TAP SCREW, 1/4-20X1
25	8505-1383	3	GROMMET
26	8688-3336	3	AMBER MARKER LIGHT ASSY
27	Ref	1	WIRE, 16 GAUGE, BLACK
*28	8098-3168	1	DIRECTIONAL SIGNAL FLASHER
29	8830-2070	1	FLAT HD MACHINE SCREW, #8-32X1/8
30	8855-1006	1	LOCKWASHER, #8
31	8850-1610	1	HEX NUT, #8-32
32	8668-3136	1	FOOT DIMMER SWITCH
33	8830-2123	2	ROUND HD MACHINE SCREW, 1/4-20X1/2
34	8855-4918	2	LOCKWASHER, 1/4
35	8850-1004	2	HEX NUT, 1/4-20
*37	7714-3003	1	WHIZ-LOK SCREW 5/16-18X5/8
*37	8368-3181	1	TIE WRAP BASE
*38	8668-3122	1	TIE WRAP

\* - Revised illustration and parts list

**4 x 2 or 4 x 4 Undercarriage**

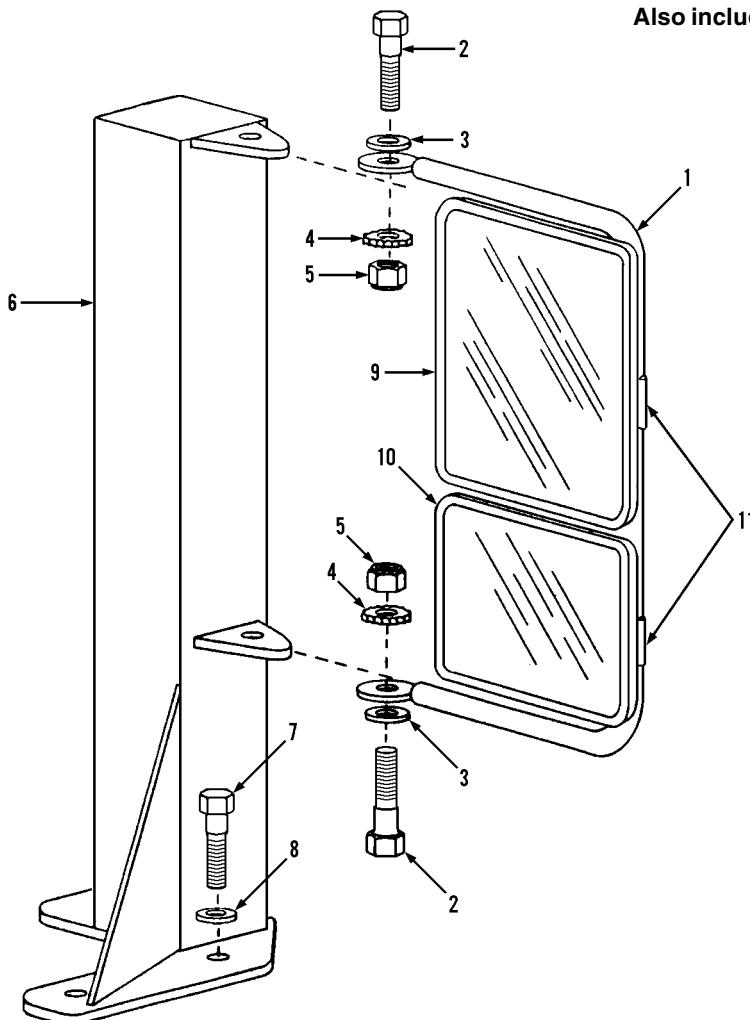
**ISB-190 Cummins Diesel**

**Starting Serial No. G03319**

**Also includes Serial No. G03317**

**Original Issue 10-98**

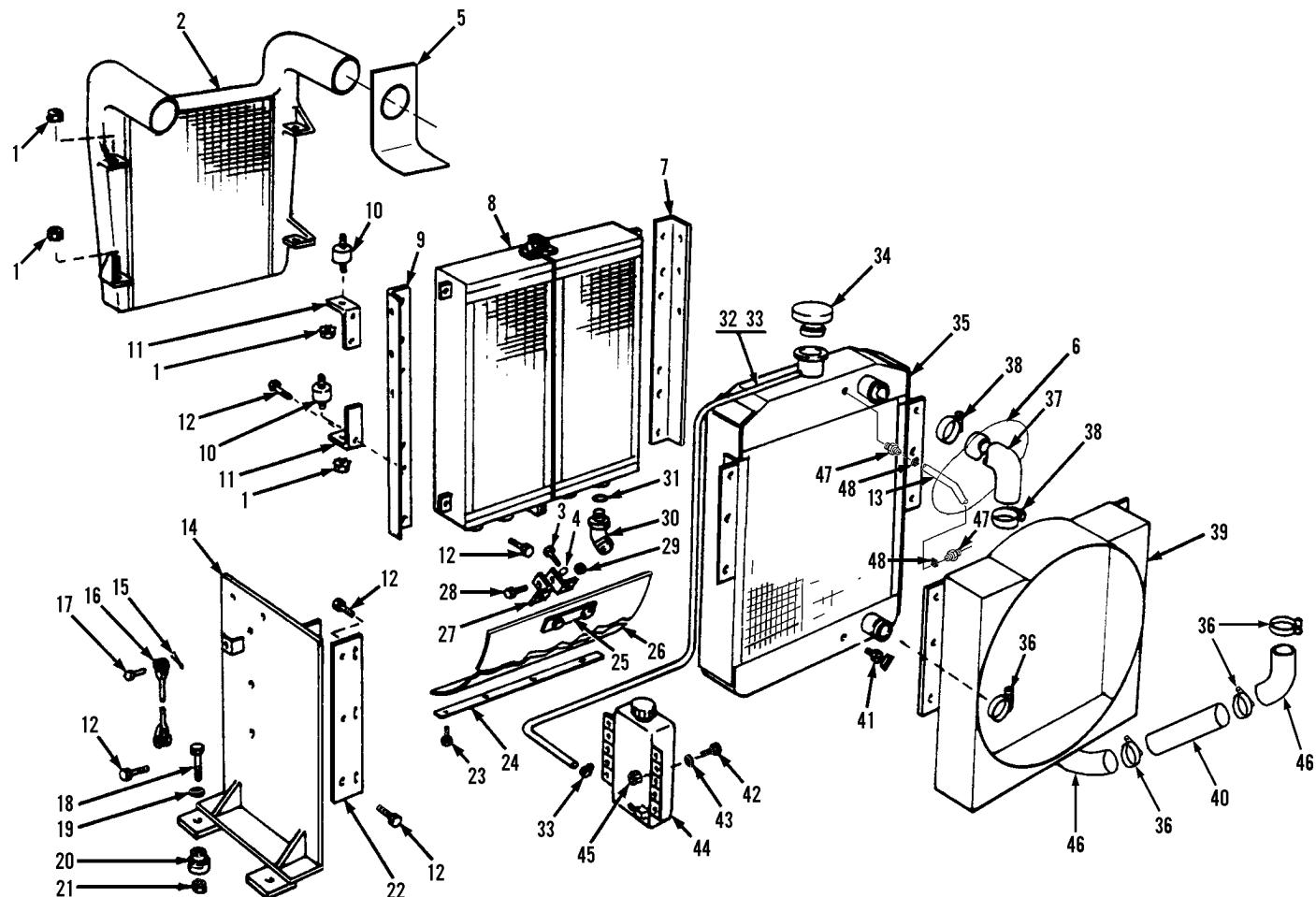
**Revised 9-13-02**



Item	Part No.	Qty.	Description Of Part
1	8368-3545	1	MIRROR SET, (includes items 2, 3, 4, 5, 9 & 10; each mirror set includes two mirror assemblies, one L.H. & R.H., see page UN7-6 for details)
2	8820-1023	2	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5
3	8856-1003	2	FLAT WASHER, 5/16
4	8852-1305	2	LOCKWASHER, (external tooth), 5/16, (purchase locally)
5	7738-6106	1	HEX LOCKNUT, 5/16
6	8820-1035	3	MIRROR POST
7	8855-1011	3	HEX HD CAPSCREW, 3/8-16X1, GR5
8	8368-7047	1	LOCKWASHER, 3/8
9	8368-3291	1	MIRROR HEAD, FLAT, (includes item 11)
10	8368-7062	2	MIRROR HEAD, CONVEX, (includes item 11)
			MIRROR CLAMP KIT, (includes hardware)

\* - Added note and removed part number from item 4.

**4 x 2 or 4 x 4 Undercarriage**  
**ISB-190 Cummins Diesel**  
**Starting Serial No. G03319**  
**Also includes Serial No. G03317**  
**Original Issue 10-98**  
**Revised 11-27-98**



**UNDERCARRIAGE ASSEMBLY**

**Radiator Hoses**

**4 x 2 or 4 x 4 Undercarriage**

**ISB-190 Cummins Diesel**

**Starting Serial No. G03319**

**Also includes Serial No. G03317**

**Original Issue 10-98**

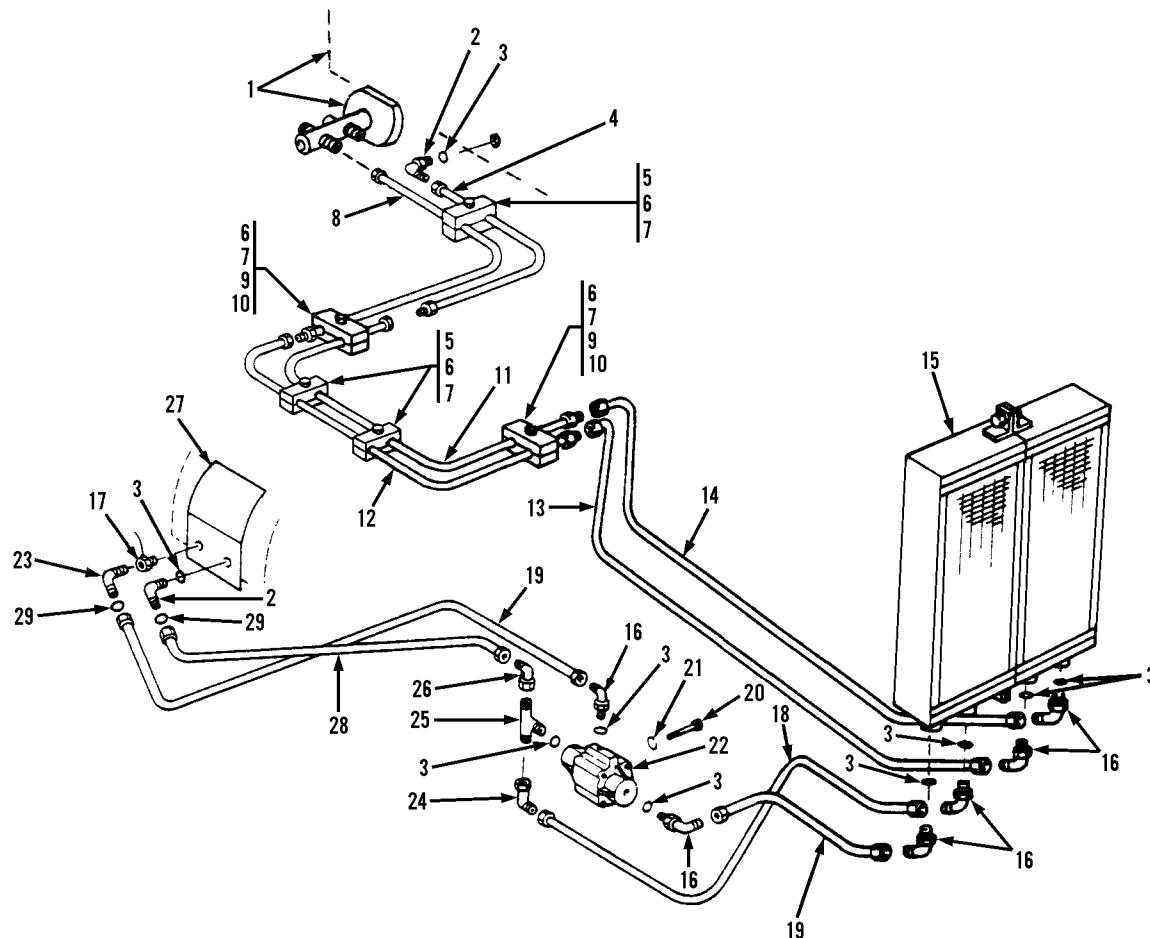
**Revised 11-27-98**

Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5195	1	RADIATOR & COOLERS ASSY, (includes all items except items 5, 6, 13, 16, 18, 19, 21, 23, 24, 32, 33, 36, 37, 38, 40 & 42 thru 48)	27	7738-1732	2	BRACKET
*1	7714-3006	8	WHIZ-LOK NUT, 5/16-18	28	8820-1068	1	HEX HD CAPSCREW, 1/2-13X1-3/4, GR8
2	7738-3776	1	CHARGE AIR COOLER	29	8852-1208	1	HEX LOCKNUT, 1/2-13
3	8820-1003	10	HEX HD CAPSCREW, 1/4-20X3/4, GR5	30	8866-2089	4	ELBOW, 45 DEGREES, (includes item 31)
4	8856-1107	6	FLATWASHER, 1/4	31	8859-1209	4	O-RING
5	7738-3907	2	RUBBER FLAP STRIP	32		1	HOSE, 5/16 I.D. 5' LONG
6	9002-7187	1	TY-RAP	33	8348-3497	2	HOSE CLAMP
7	7738-1781	1	OIL COOLER BRACKET, R.H.	34	7738-4722	1	RADIATOR CAP, 7 PSI
8	7738-3773	1	TRANSMISSION/OIL COOLER ASSY, (see note)	35	7738-3908	1	RADIATOR, (includes item 34)
9	7738-1780	1	OIL COOLER BRACKET, L.H.	36	7738-3668	2	HOSE CLAMP
10	7738-3800	4	SHOCK MOUNT	37	7738-3146	1	UPPER RADIATOR HOSE
11	7738-1699	4	BRACKET	38	8507-1128	2	HOSE CLAMP
12	8097-3025	30	WHIZ-LOK SCREW, 3/8-16X1	39	7738-1779	1	FAN SHROUD
13		19"	NYLON HOSE, 5/16 I.D.	40	8688-1733	1	LOWER RADIATOR HOSE
14	7738-6156	1	SUPPORT WELDMENT, L.H.	41	8668-3172	1	DRAIN VALVE
	7738-6139	1	SUPPORT WELDMENT, R.H.	42	7714-3003	4	WHIZ-LOK SCREW, 5/16-18X5/8
15	8863-1302	4	COTTER PIN, 1/6-3/4	43	8856-1109	4	FLATWASHER, 3/8
16	7738-3798	2	HOOD STOP CABLE, (includes items 15 & 17)	44	7738-3825	1	OVERFLOW TANK
17	8863-3000	4	YOKE PIN, 3/16X9/32	45	7714-3006	4	WHIZ-LOK NUT, 5/16-18
18	8820-1072	4	HEX HD CAPSCREW, 1/2-13X2-3/4, GR5	46	7737-3020	2	RADIATOR HOSE, 45 DEGREE ELBOW
19	9020-5031	4	SPECIAL WASHER	47	9002-8674	2	PUSH-LOK FITTING
20	9020-5032	4	SHOCK MOUNT	48	8348-3497	2	HOSE CLAMP
21	8852-1308	2	HEX LOCKNUT, 1/2-13, (lock nuts used on right hand side only), (weld nuts on left hand side)				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
22	7738-1790	1	MOUNTING BRACKET				NOTE: FOR SERVICE ONLY. USE P/N 7738-3774 FOR TRANSMISSION OIL COOLER & P/N 7738-3775 FOR HYDRAULIC OIL COOLER.
23	7714-3006	4	WHIZ-LOK NUT, 5/16-18				
24	7738-1729	1	RUBBER FLAP STRIP				
25	7738-1742	1	RUBBER FLAP STRIP				
26	7738-3905	1	RUBBER FLAP				

\* - Revised part number on item 1.

DS

UN 2-9

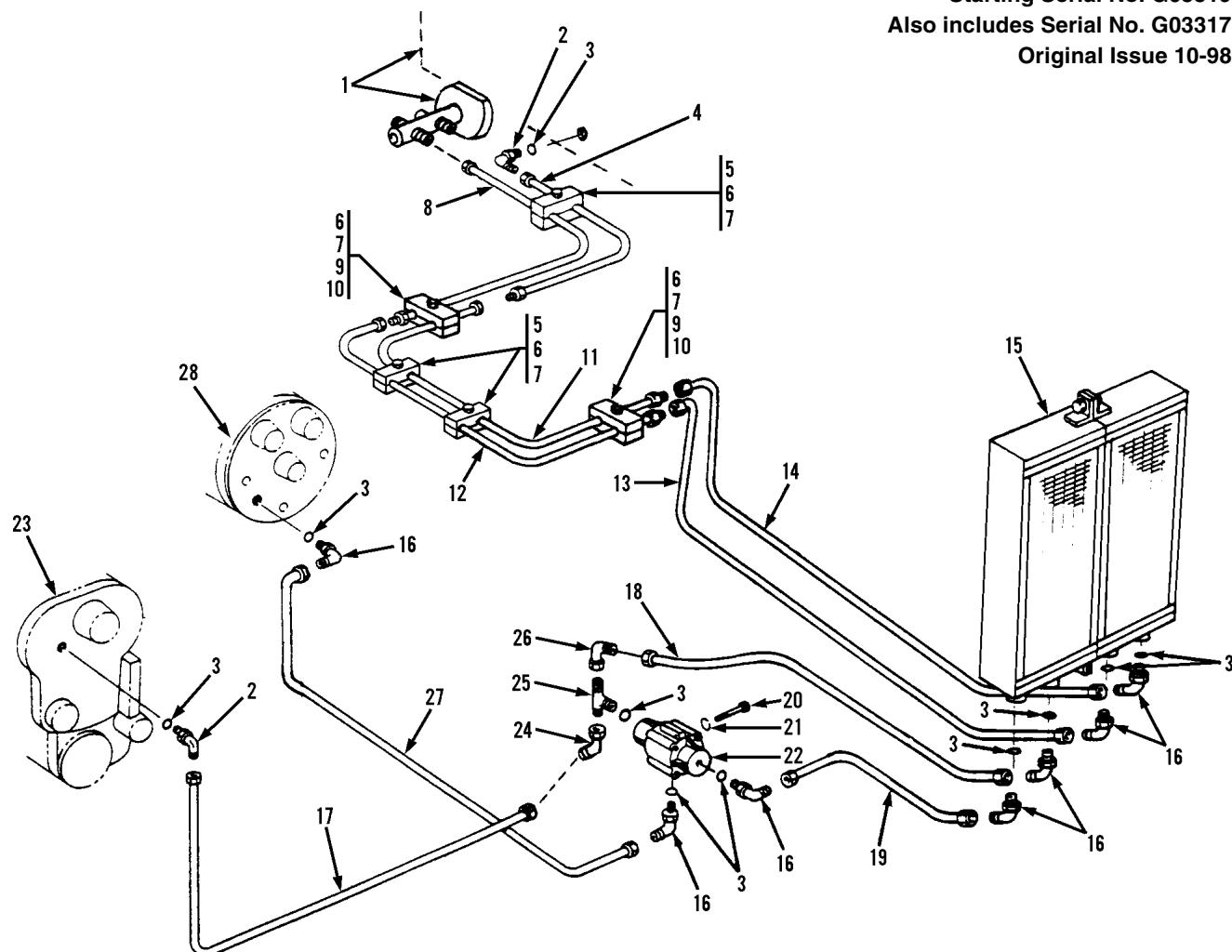


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	HYDRAULIC RESERVOIR ASSY, (see page UN2-13 for details)	16	8866-2089	6	ELBOW, 45 DEGREES, (includes item 3)
2	8866-2069	2	ELBOW, 90 DEGREES, (includes item 3)	17	7738-3760	1	OIL TEMP. SENDER, 1/8 NPT
3	8859-1209	9	O-RING	18	8471-6195	1	HOSE ASSY
4	7738-3417	1	TUBE ASSY	19	8471-6808	2	HOSE ASSY
5	8820-1023	3	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5	20	8820-1044	2	HEX HD CAPSCREW, 3/8-16X3-1/4, GR5
6	7713-3137	6	COVER PLATE	21	8855-1011	2	LOCKWASHER, 3/8
7	7732-3068	5	CLAMP SET	22		Ref	THERMAL BY-PASS VALVE ASSY, (see page UN2-19 for details), (includes items 16, 22 & 24 thru 26)
8	7738-3523	1	TUBE ASSY	23	7738-1825	1	ELBOW, 90 DEGREES
9	8820-1026	2	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5	24	8866-2110	1	ELBOW, 90 DEGREES, (swivel nut)
10	7714-3006	2	WHIZ LOCKNUT, 5/16-18	25	8866-2157	1	BRANCH TEE, (includes item 3)
11	7738-3228	1	TUBE ASSY	26	8866-2124	1	ELBOW, 45 DEGREES, (swivel nut)
12	7738-3225	1	TUBE ASSY	27		Ref	TRANSMISSION ASSY, (see page UN3-4 for details)
13	8471-7448	1	HOSE ASSY	28	8471-6370	1	HOSE ASSY
14	8471-6370	1	HOSE ASSY	29	8859-1509	2	O-RING
15		Ref	TRANSMISSION OIL COOLER, (see page UN2-9 for details)				

## UNDERCARRIAGE ASSEMBLY

### Oil Coolers & Hoses

4 x 4 Undercarriage  
ISB-190 Cummins Diesel  
Starting Serial No. G03319  
Also includes Serial No. G03317  
Original Issue 10-98



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	HYDRAULIC RESERVOIR ASSY, (see page UN2-13 for details)	16	8866-2089	7	ELBOW, 45 DEGREES, (includes item 3)
2	8866-2069	2	ELBOW, 90 DEGREES, (includes item 3)	17	8471-6004	1	HOSE ASSY
3	8859-1209	10	O-RING	18	8471-6195	1	HOSE ASSY
4	7738-3417	1	TUBE ASSY	19	8471-6808	1	HOSE ASSY
5	8820-1023	3	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5	20	8820-1044	2	HEX HD CAPSCREW, 3/8-16X3-1/4, GR5
6	7713-3137	6	COVER PLATE	21	8855-1011	2	LOCKWASHER, 3/8
7	7732-3068	5	CLAMP SET	22		Ref	THERMAL BY-PASS VALVE ASSY, (see page UN2-19 for details), (includes items 16, 22 & 24 thru 26)
8	7738-3523	1	TUBE ASSY	23		Ref	TRANSMISSION ASSY, (see page UN3-36 for details)
9	8820-1026	2	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5	24	8866-2110	1	ELBOW, 90 DEGREES, (swivel nut)
10	7714-3006	2	WHIZ LOCKNUT, 5/16-18	25	8866-2157	1	BRANCH TEE, (includes item 3)
11	7738-3228	1	TUBE ASSY	26	8866-2124	1	ELBOW, 45 DEGREES, (swivel nut)
12	7738-3225	1	TUBE ASSY	27	7713-3875	1	HOSE ASSY
13	8471-7448	1	HOSE ASSY	28		Ref	TORQUE CONVERTER ASSY, (see page UN3-45 for details)
14	8471-6370	1	HOSE ASSY				
15		Ref	TRANSMISSION OIL COOLER, (see page UN2-9 for details)				

## UNDERCARRIAGE ASSEMBLY

R.H. Fenders

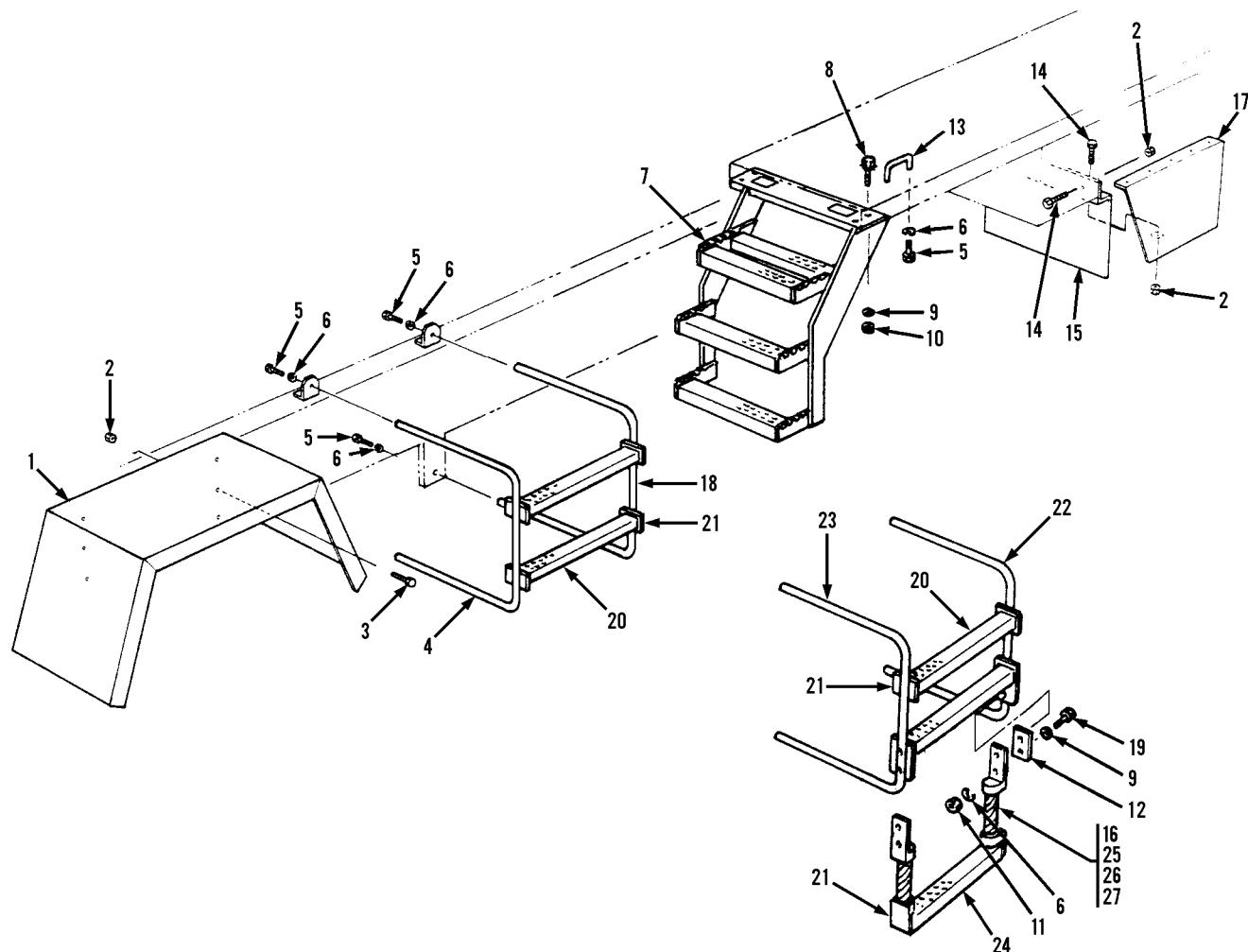
4x2 or 4 x 4 Undercarriage

ISB-190 Cummins Diesel

Starting Serial No. G03319

Also includes Serial No. G03317

Original Issue 10-98



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-6118	1	STEP WELDMENT, (4x2 undercarriage), (includes items 4, 18, 20 & 21)	12	7738-1631	2	SPACER
	7738-6120	1	STEP WELDMENT, (4x4 undercarriage), (includes items 6, 9, 11, 12, 16 & 19 thru 27)	13	8688-1010	1	GRAB BAR
1	7738-6003	1	REAR FENDER, R.H.	14	7714-3004	8	WHIZ-LOK SCREW, 5/16-18X1-1/4
2	7714-3006	14	WHIZ-LOK NUT, 5/16-18	15	7738-1307	1	PARTITION
3	7714-3003	6	WHIZ-LOK SCREW, 5/16-18X5/8	16	7738-3770	2	CABLE
4	7738-3767	1	STEP RAIL	17	7738-1105	1	FENDER SKIRT, R.H.
5	8820-1067	6	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5	18	7738-3766	1	STEP RAIL W/BRACE
6	8855-1013	10	LOCKWASHER, 1/2	19	8820-1070	4	HEX HD CAPSCREW, 1/2-13X2-1/4, GR5
7	7738-6123	1	FRONT FENDER WELDMENT, R.H.	20	7738-1624	4	LADDER RUNG
8	8820-1065	4	HEX HD CAPSCREW, 1/2-13X1, GR5	21	7738-1623	8	SPACER
9	8856-1111	8	FLAT WASHER, 1/2	22	7738-3768	1	STEP RAIL W/BRACE
10	7714-3014	4	WHIZ-LOK NUT, 1/2-13	23	7738-3769	1	STEP RAIL
11	8850-1008	4	HEX NUT, 1/2-13	24	7738-1630	1	BOTTOM LADDER RUNG
				25	7738-1632	2	BAR
				26	7738-1633	2	BAR
				27	7738-1555	4	SLEEVE

## UNDERCARRIAGE ASSEMBLY

### L.H. Fenders

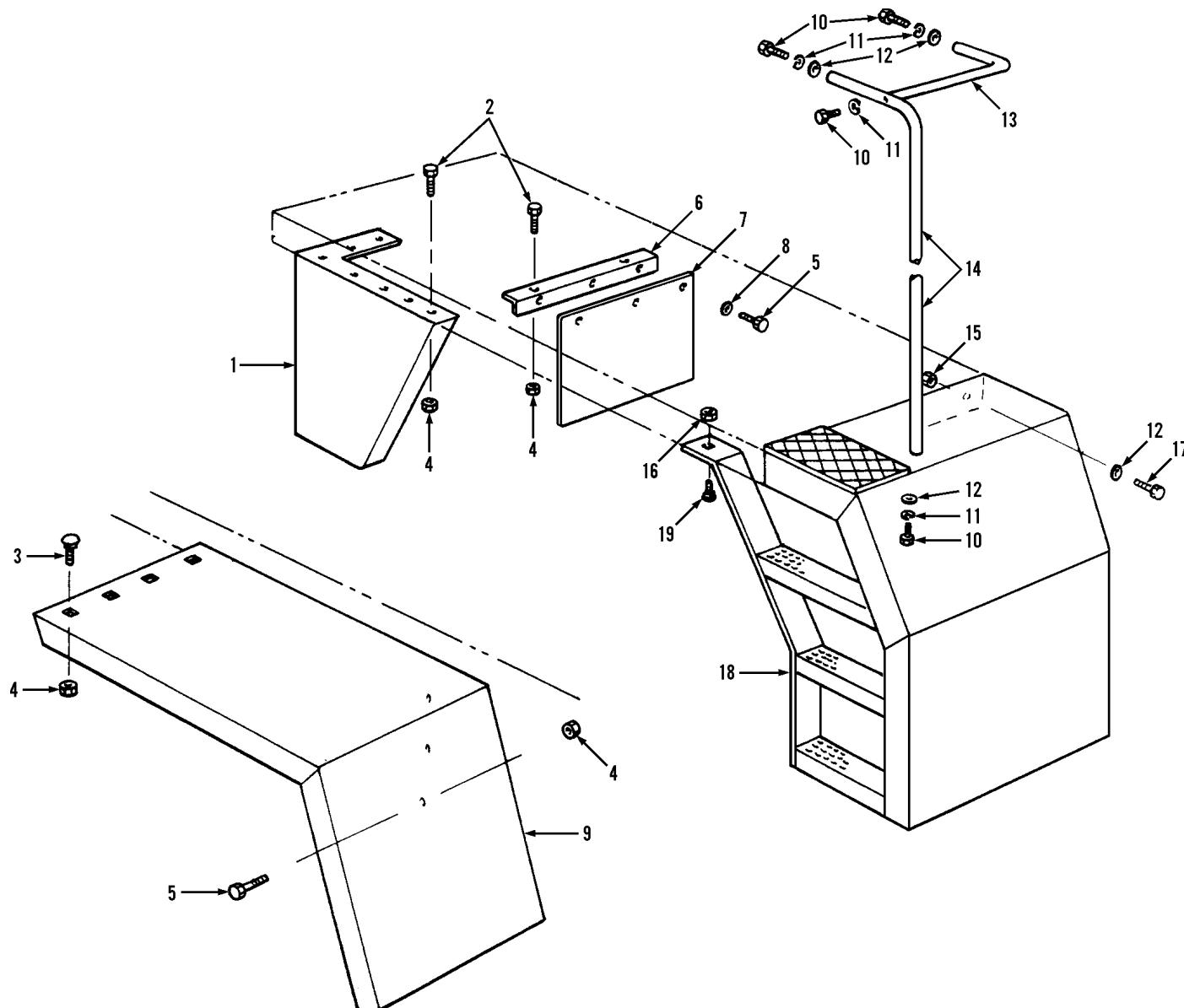
4x2 or 4 x 4 Undercarriage

ISB-190 Cummins Diesel

Starting Serial No. G03319

Also includes Serial No. G03317

Original Issue 10-98



Item	Part No.	Qty.	Description Of Part
1	7738-1104	1	FENDER SKIRT, L.H.
2	7714-3004	8	WHIZ-LOK NUT, 5/16-18X1-1/4
3	8841-1036	4	ROUND HD CARRIAGE BOLT, 5/16-18X1/2
4	7714-3006	15	WHIZ-LOK NUT, 5/16-18
5	7714-3003	6	WHIZ-LOK SCREW, 5/16-18
6	7738-6061	1	ANGLE WELDMENT
7	7738-3246	1	RUBBER FLAP
8	8856-1108	3	FLAT WASHER, 5/16
9	7738-6004	1	REAR FENDER, L.H.
10	8820-1067	4	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5

Item	Part No.	Qty.	Description Of Part
11	8855-1013	4	LOCKWASHER, 1/2
12	8856-1006	9	FLAT WASHER, 1/2
13	8368-3563	1	GRAB BAR
14	8395-3034	1	GRAB BAR
15	7714-3014	6	WHIZ-LOK NUT, 1/2-13
16	7714-3015	1	WHIZ-LOK NUT, 3/8-16
17	8820-1065	6	HEX HD CAPSCREW, 1/2-13X1, GR5
18	7738-6117	1	STEP WELDMENT
19	8841-1062	1	ROUND HD CARRIAGE BOLT, 3/8-16X1

**UNDERCARRIAGE ASSEMBLY**  
**(7736-5033) Hydraulic Oil Reservoir & Filter**

4x2 or 4 x 4 Undercarriage

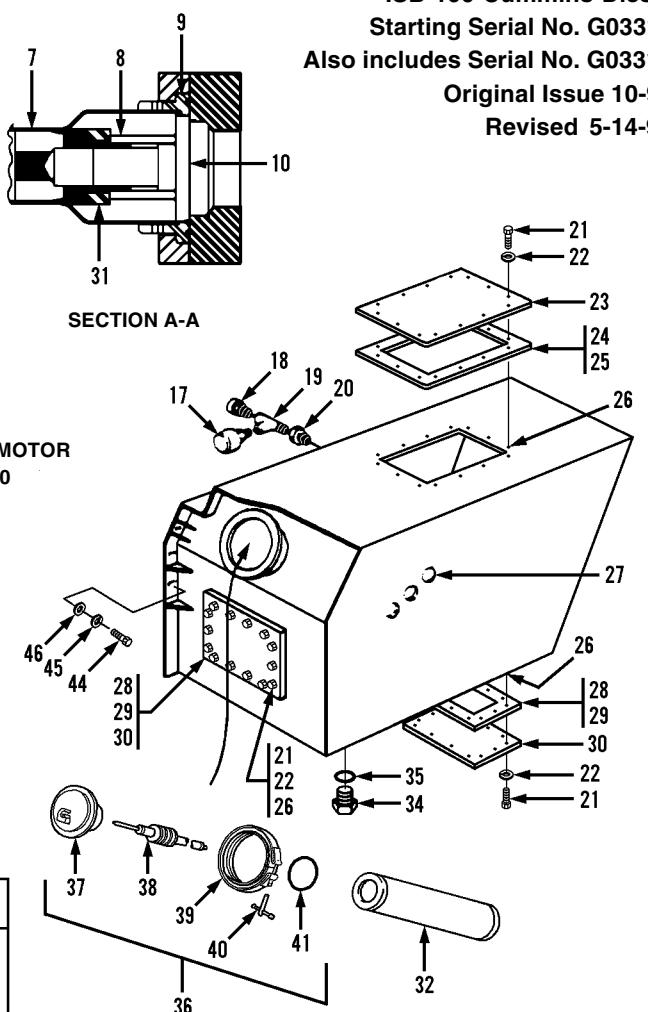
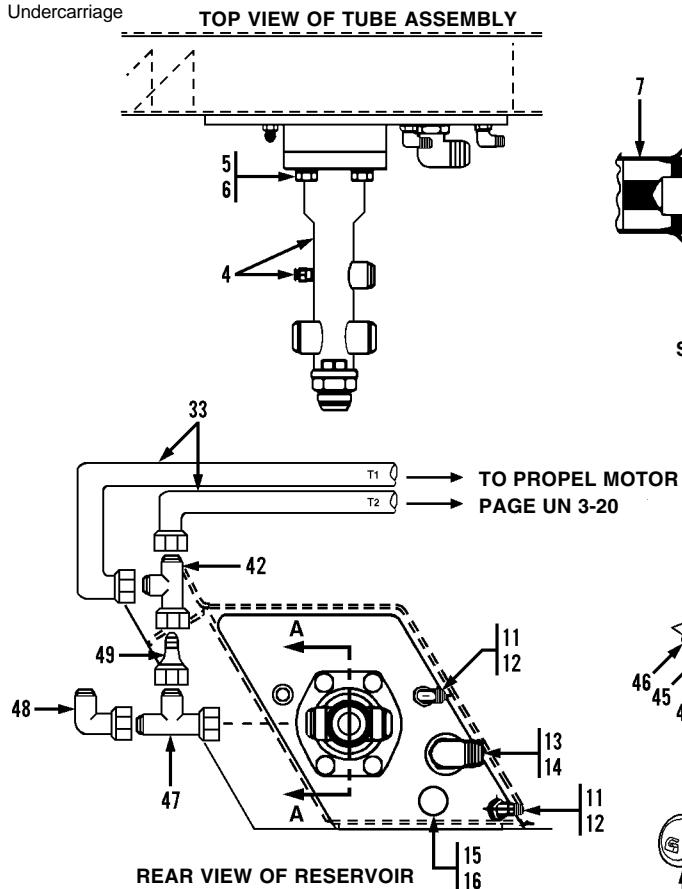
ISB-190 Cummins Diesel

Starting Serial No. G03319

Also includes Serial No. G03317

Original Issue 10-98

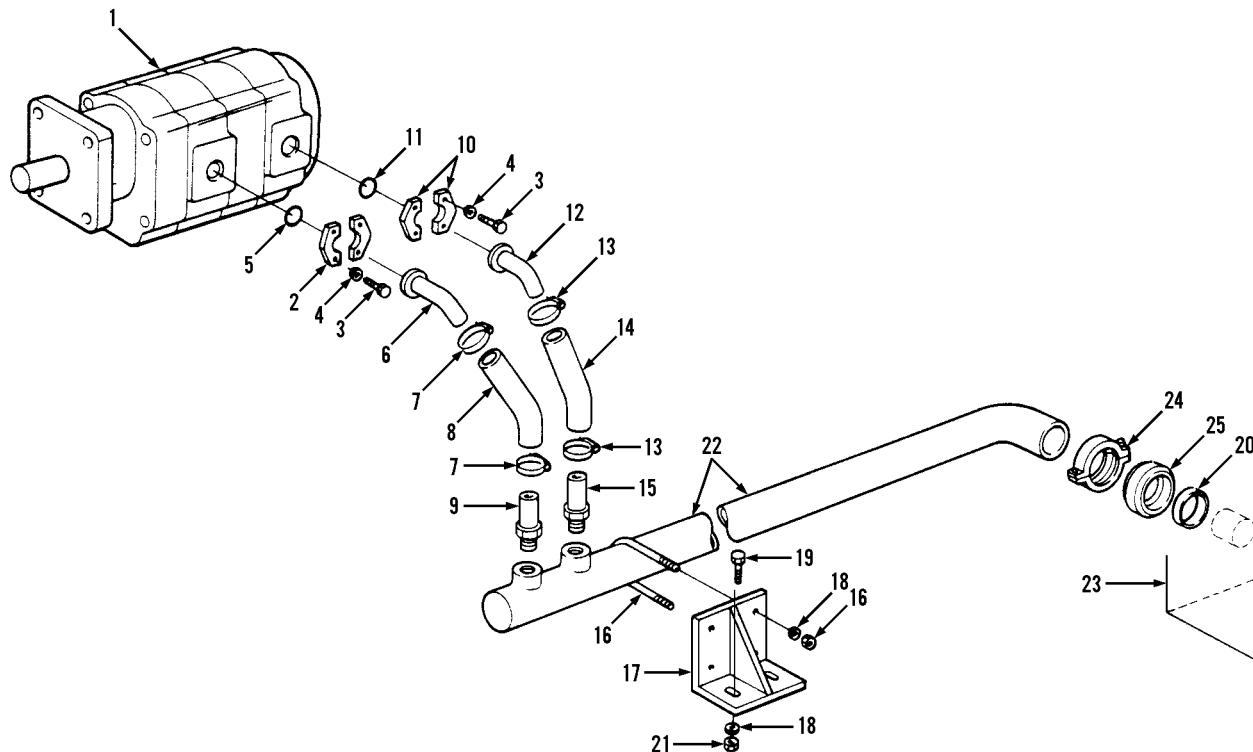
Revised 5-14-99



Item	Part No.	Qty.	Description Of Part
	7736-5033	1	HYDRAULIC RESERVOIR ASSY, (includes all items except items 33, 42 & 44 thru 49)
1	8866-2005	1	CONNECTOR, (includes item 2)
2	8859-1204	1	O-RING
3	8346-1123	1	TUBE FITTING
4	7736-3214	1	TUBE ASSY, (includes cap nut)
5	8820-1097	4	HEX HD CAPSCREW, 5/8-11X2, GR5
6	8855-1015	4	LOCKWASHER, 5/8
7	8367-1548	1	PLUNGER
8	8367-3084	1	SPRING
9	8859-1115	1	O-RING
10	7736-1134	1	PLUNGER RETAINER
11	8866-2064	2	ELBOW, 90 DEGREES, (includes item 12)
12	8859-1204	2	O-RING
13	8866-2069	1	ELBOW, 90 DEGREES, (includes item 14)
14	8859-1209	1	O-RING
15	8866-2177	1	HEX HD PLUG, (includes item 16)
16	8859-1207	1	O-RING
17	8367-3030	1	PRESSURIZED BREATHER
18	7713-5040	1	RELIEF VALVE
19	8871-1143	1	STREET VALVE
20	8871-1386	1	REDUCING BUSHING, 3/4X1/2
21	8820-1005	54	HEX HD CAPSCREW, 1/4-20X1, GR5
22	8855-1009	54	LOCKWASHER, 1/4
23	7736-1069	1	TOP COVER
24	7736-3040	2	GASKET, (short)
25	7736-3039	2	GASKET, (long)
26	2492-1134	54	RIVNUT
27	8697-1094	3	SIGHTGLASS

Item	Part No.	Qty.	Description Of Part
28	7736-3059	4	GASKET, (long)
29	7736-3058	4	GASKET, (short)
30	7736-1070	2	COVER
31	7736-1125	1	SPACER
32	8097-3110	1	ELEMENT, (10B)
33	8471-7570	2	HOSE ASSY, (4X4 only)
	8471-7296	2	HOSE ASSY, (4X2 only)
34	8866-2180	2	HEX HD PLUG, (includes item 35)
35	8859-1210	2	O-RING
36	7736-3044	1	UPPER ELEMENT ASSY, (includes item 37 thru 41)
37	7736-4140	1	COVER ASSY, (includes item 38)
38	7736-4141	1	MAGNET ASSY
39	7736-4142	1	COVER CLAMP
40	7736-4143	1	T-HANDLE ASSY
41	7736-4144	1	O-RING
42	8866-2242	1	SWIVEL NUT RUN TEE, 3/4 TUBE
43	7736-6019	1	RESERVOIR WELDMENT
44	8820-1096	6	HEX HD CAPSCREW, 5/8-11X1-3/4, GR5
45	8855-1015	6	LOCKWASHER, 5/8
46	8856-1008	6	FLAT WASHER, 5/8
47	8381-1001	1	SWIVEL NUT RUNTEE
48	8866-2111	1	ELBOW, 90 DEGREES, (swivel nut)
49	8696-1145	1	TUBE REDUCER

\* - Revised illustration and parts list.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	MAIN HYDRAULIC PUMP ASSY, (see page UN3-21 for details)	14	7736-3128	1	SUCTION HOSE
2	8471-1427	2	FLANGE HALF	15	7713-3160	1	HOSE FITTING
3	8820-1067	8	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5	16	8667-1583	2	CLAMP, (loctite)
4	8855-1013	8	LOCKWASHER, 1/2	17	7738-6051	2	FEED TUBE SUPPORT
5	7736-3038	1	SQUARE RING SEAL	18	8856-1004	8	FLAT WASHER, 3/8
6	7736-3062	1	HOSE FITTING	19	8820-1037	4	HEX HD CAPSCREW, 3/8-16X1-1/2, GR5
7	7736-3064	2	HOSE CLAMP	20	7736-3055	1	GASKET RETAINER
8	7736-3065	1	SUCTION HOSE	21	8850-1006	4	HEX NUT, 3/8-16, (loctite)
9	7736-3063	1	HOSE FITTING	22	7736-3061	1	PUMP FEED TUBE
10	8471-1342	2	FLANGE HALF	23		Ref	RESERVOIR ASSY, (see page UN2-13 for details)
11	7736-3037	1	SQUARE RING SEAL	24	7736-3057	1	TUBE JOINT COUPLING
12	7713-3156	1	HOSE FITTING	25	7736-3056	1	TUBE JOINT GASKET
13	7713-3157	2	HOSE CLAMP				

### UNDERCARRIAGE ASSEMBLY

#### Tail & Stop Lights

4x2 or 4 x 4 Undercarriage

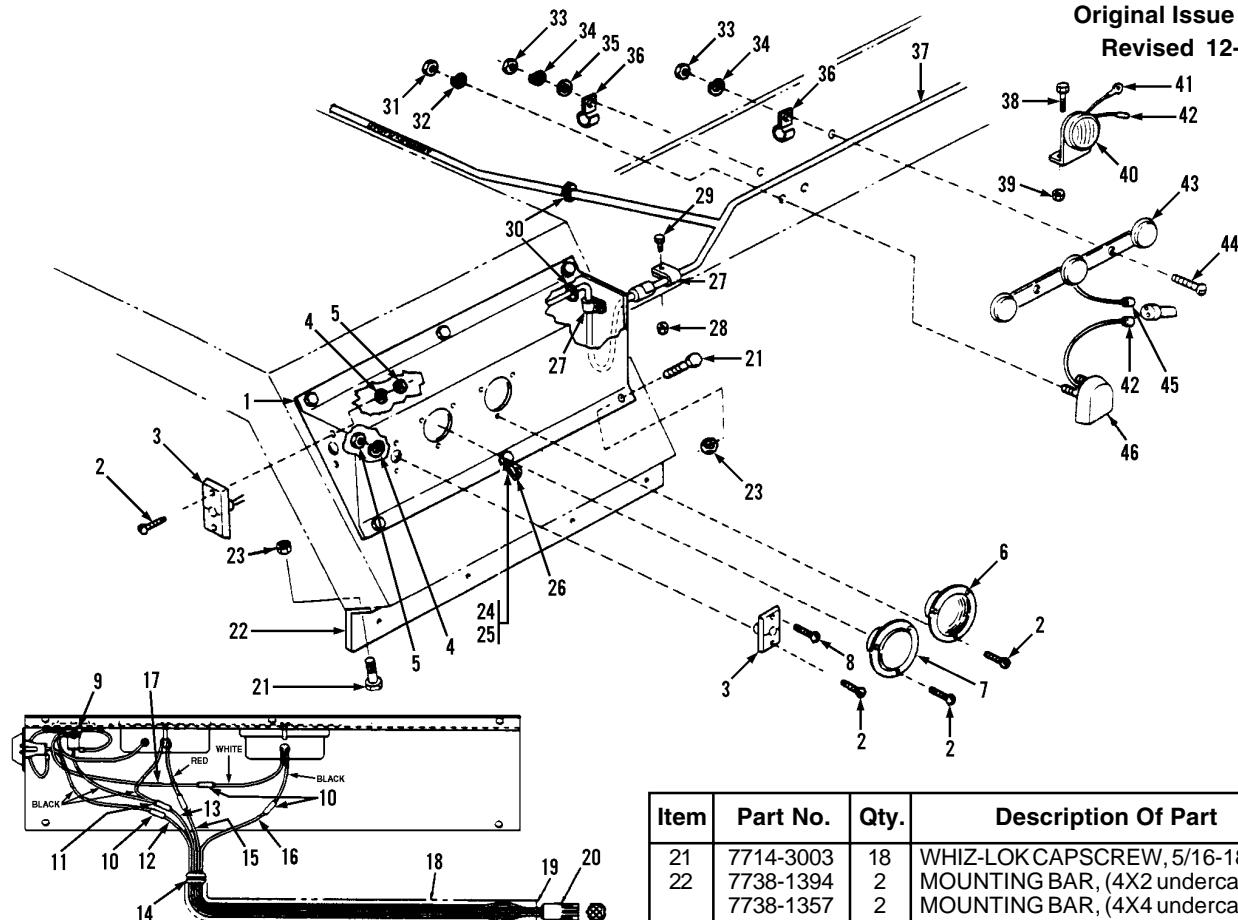
ISB-190 Cummins Diesel

Starting Serial No. G03319

Also includes Serial No. G03317

Original Issue 10-98

Revised 12-18-98

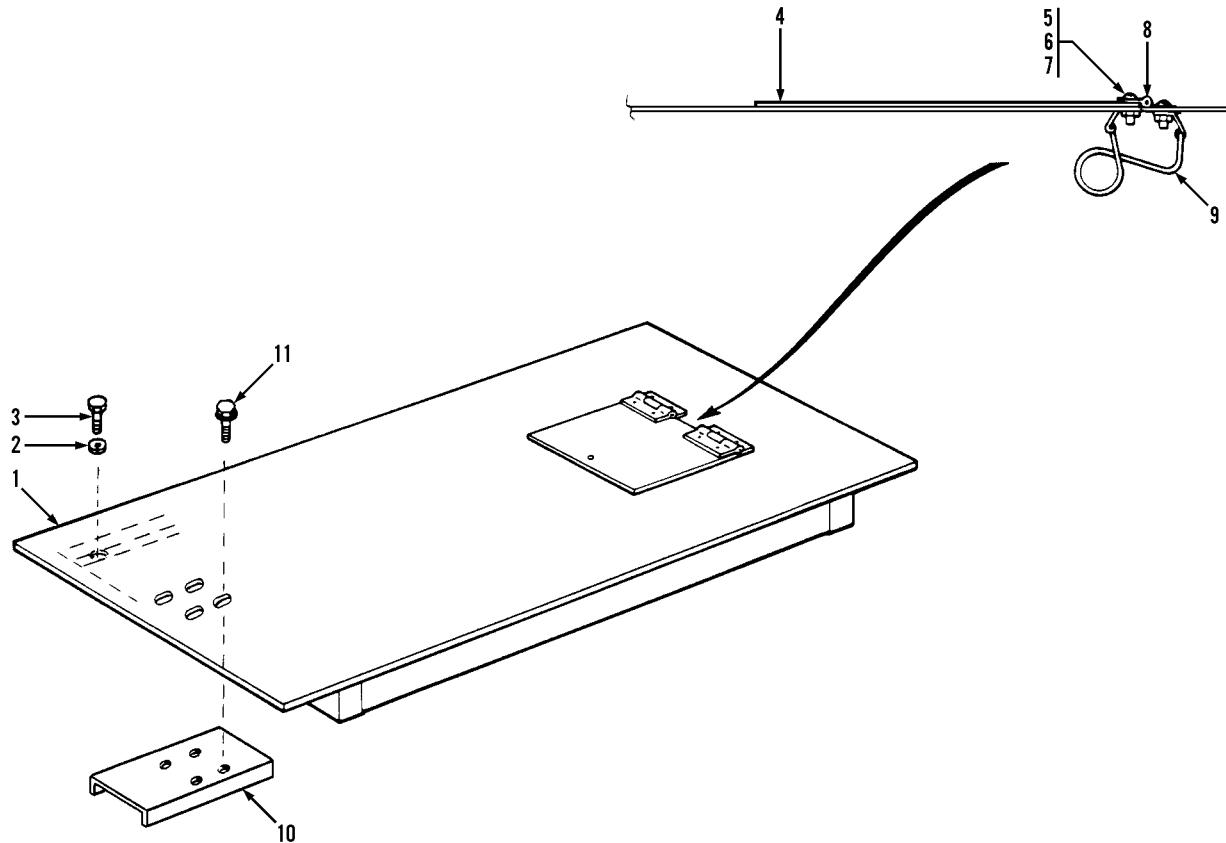


Item	Part No.	Qty.	Description Of Part
	7738-5218	1	TAIL LIGHT HOUSING ASSY, L.H., (includes items 1 thru 20)
	7738-5219	1	TAILLIGHT HOUSING ASSY, R.H., (includes items 1 thru 20)
1	7722-6005	1	TAIL LIGHT HOUSING, L.H.
	7722-6008	1	TAIL LIGHT HOUSING, R.H.
2	9002-7316	10	HEX HD SELF-TAPPING SCREW, #10-24X3/4
3	8668-3449	2	CLEARANCE LIGHT ASSY, RED
4	8855-1007	1	LOCKWASHER, #10
5	8850-1612	1	HEX NUT, #10-24
6	8668-3448	1	BACK-UP LIGHT ASSY
7	8668-3447	1	STOP, TAIL & TURN SIGNAL LIGHT ASSY
8	8830-2093	1	ROUND HD MACHINE SCREW, #10-24X3/4
9	8698-3188	4	RING TERMINAL, #10
10	8668-3480	4	CONNECTOR
11	8348-3078	1	CONNECTOR
12		1	WIRE, 16 GA., 40" LONG, WHITE
13		1	WIRE, 16 GA., 38" LONG, RED
14	8668-1272	1	GROMMET
15		1	WIRE, 16 GA., 38" LONG, GREEN
16		1	WIRE, 16 GA., 38" LONG, BROWN
17		1	WIRE, 16 GA., 8" LONG, WHITE
18	AR		SPLIT PLASTIC LOOM, 1/21.D.
19	8668-3122	1	TIE STRAP
20	8096-3062	1	WEATHER PACK SHROUD

\* - Changed part numbers on items 33, 34, 35, 43 & 44.

Item	Part No.	Qty.	Description Of Part
21	7714-3003	18	WHIZ-LOK CAPSCREW, 5/16-18X5/8
22	7738-1394	2	MOUNTING BAR, (4X2 undercarriage)
	7738-1357	2	MOUNTING BAR, (4X4 undercarriage)
23	7714-3006	18	WHIZ-LOK NUT, 5/16-18
24	8820-1005	2	HEX HD CAPSCREW, 1/4-20X1, GR5
25	7714-3013	2	WHIZ-LOK NUT, 1/4-20
26	8348-3597	2	CLOSE LINK
27	2460-1710	4	SUPPORT CLAMP
28	7714-3006	2	WHIZ-LOK NUT, 5/16-18
29	7714-3004	2	WHIZ-LOK SCREW, 5/16-18X1-1/4
30	8513-1075	4	GROMMET
31	8850-1613	2	HEX NUT, #10-32
32	8855-1007	2	LOCKWASHER, #10
*33	8850-1608	6	HEX NUT, #6-32
*34	8855-1005	6	LOCKWASHER, #6
*35	8856-1103	4	FLAT WASHER, #6
36	8594-1016	2	SUPPORT CLAMP
37	Ref		CHASSIS WIRING HARNESS, (see page UN2-18 for details)
38	8820-1005	2	HEX HD CAPSCREW, 1/4-20X1, GR5
39	7714-3013	2	WHIZ-LOK NUT, 1/4-20
40	9123-3012	1	TRAVEL ALARM
41	8688-3260	1	RING TERMINAL
42	8698-3193	3	BULLET TERMINAL
*43	7738-3922	1	IDENTIFICATION BAR LIGHT ASSY
*44	8830-1057	4	ROUND HD MACHINE SCREW, #6-32X3/4
45	2460-1589	1	THREE-WAY CONNECTOR
46	8668-3452	1	DISPLAY LIGHT ASSY

NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.



Item	Part No.	Qty.	Description Of Part
1	7738-6052	1	DECK PAN
2	8855-1015	4	LOCK WASHER, 5/8
3	8820-1093	4	HEX HD CAPSCREW, 5/8-11X1, GR5
4	7710-1283	1	COVER
5	8830-2092	8	ROUND HD MACHINE SCREW, #10-24X5/8
6	8855-1007	8	LOCKWASHER, #10
7	8850-1612	8	HEX NUT, #10-24
8	8507-1132	2	HINGE
9	8507-1028	1	SPRING & BRACKET
10	7738-1399	1	DRIVE SHAFT GUARD, (4X4 undercarriage)
11	7714-3003	4	HEX LOCKSCREW

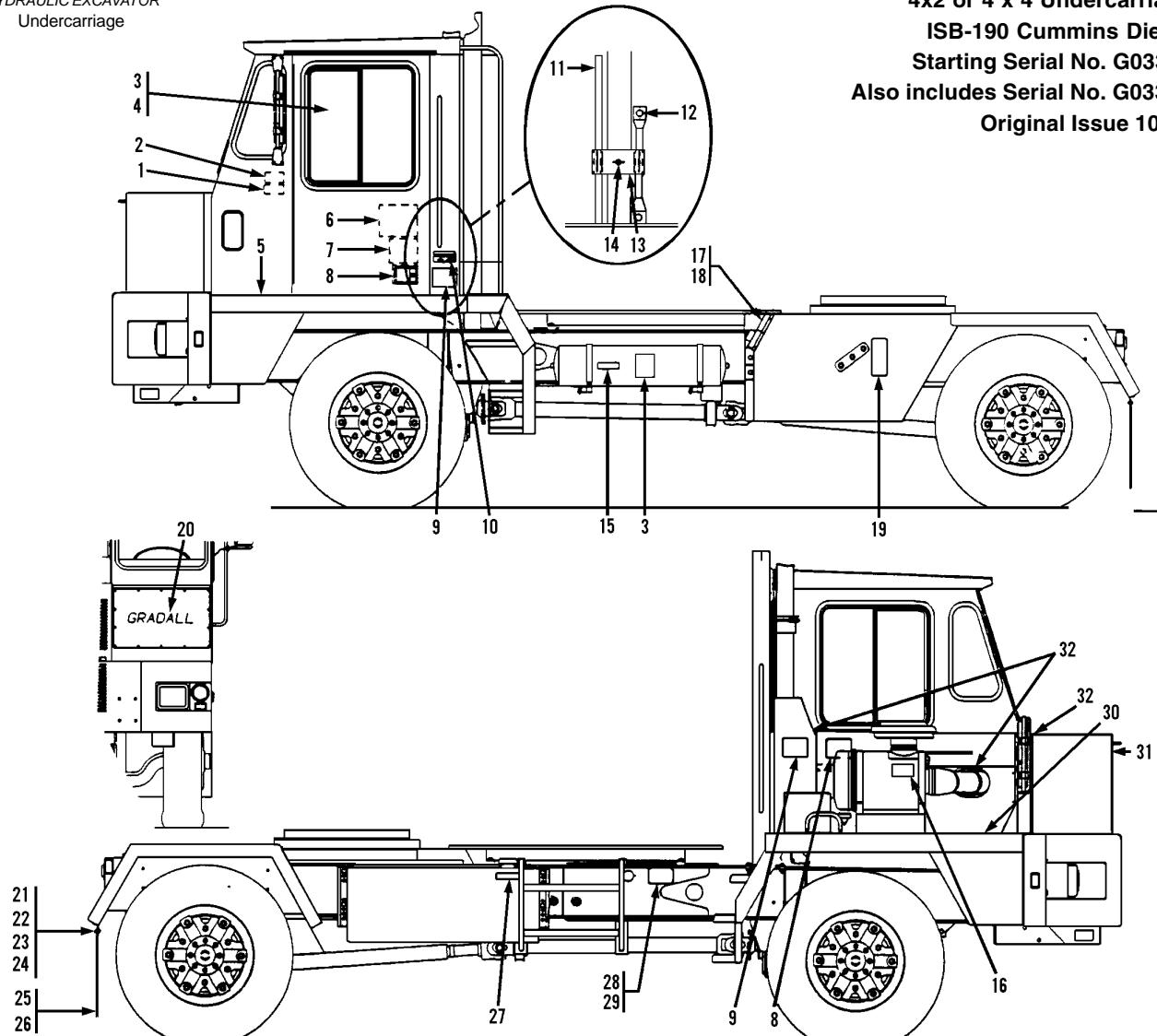
**4x2 or 4 x 4 Undercarriage**

**ISB-190 Cummins Diesel**

**Starting Serial No. G03319**

**Also includes Serial No. G03317**

**Original Issue 10-98**



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	9103-3157	1	CAUTION DECAL, (used only on machines with AC Delco Starter)	18	9114-3288	1	DECAL
2	7738-3675	1	DIFFERENTIAL LOCK DECAL	19	8697-1197	1	RESERVOIR FILL DECAL
3	7739-3007	2	WARNING DECAL, (1 inside cab)	20	7733-3053	1	GRADALL DECAL, (standard)
4	8060-3025	1	CAUTION DECAL, (inside cab)	21	8364-1675	1	GRADALL DECAL, (special)
5	7738-3245	1	FLOOR MAT	22	8820-1006	8	HEX HD CAPSCREW, 1/4-20X1-1/4, GR5
6	7733-3071	1	REMOTE CONTROL LABEL	23	8850-1004	8	HEX NUT, 1/4-20
7	8360-1011	1	ACCIDENT PREVENTION DECAL	24	8855-1009	8	LOCKWASHER, 1/4
8	8060-3038	2	WARNING DECAL	25	8856-1002	16	FLAT WASHER, 1/4
9	8060-3036	2	WARNING DECAL	26	7738-3307	2	MUD FLAP
10	7733-3027	1	GRADALL U.S.A. DECAL	27	8348-1009	2	BACKING BAR
11	8368-3349	1	WRENCH HANDLE	28	7702-3008	1	DECAL
12	8668-3278	1	LUG WRENCH, (Dayton & Gunite wheels)	29	7702-3029	1	SERIALPLATE
13	8668-3279	1	LUG WRENCH, (Budd wheels)	30	8834-1012	4	DRIVE SCREW, #4X5/16
14	8395-1005	1	TOOL RETAINER	31	7736-3358	1	INSTRUCTION STICKER, (inside battery box cover)
15	9002-7245	1	WING NUT, 3/8-16	32	8060-3026	1	CAUTION DECAL, (top of radiator next to cap)
16	7738-3305	1	DECAL, (no step)		9020-6196	AR	TRIM LOK, 15'
17	7737-3048	1	WARNING DECAL				
	7700-3011	1	WARNING DECAL				

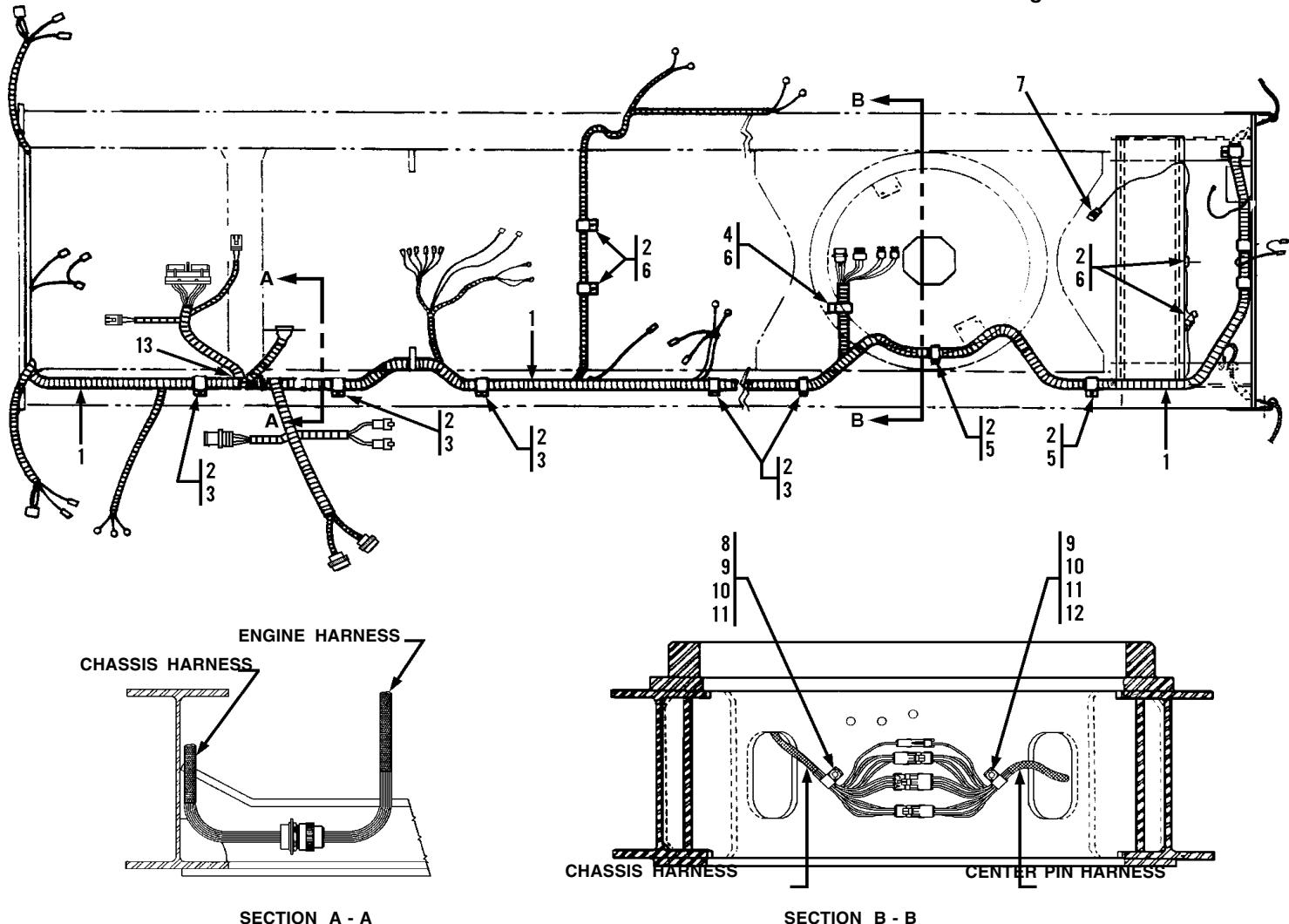
4x2 or 4 x 4 Undercarriage

ISB-190 Cummins Diesel

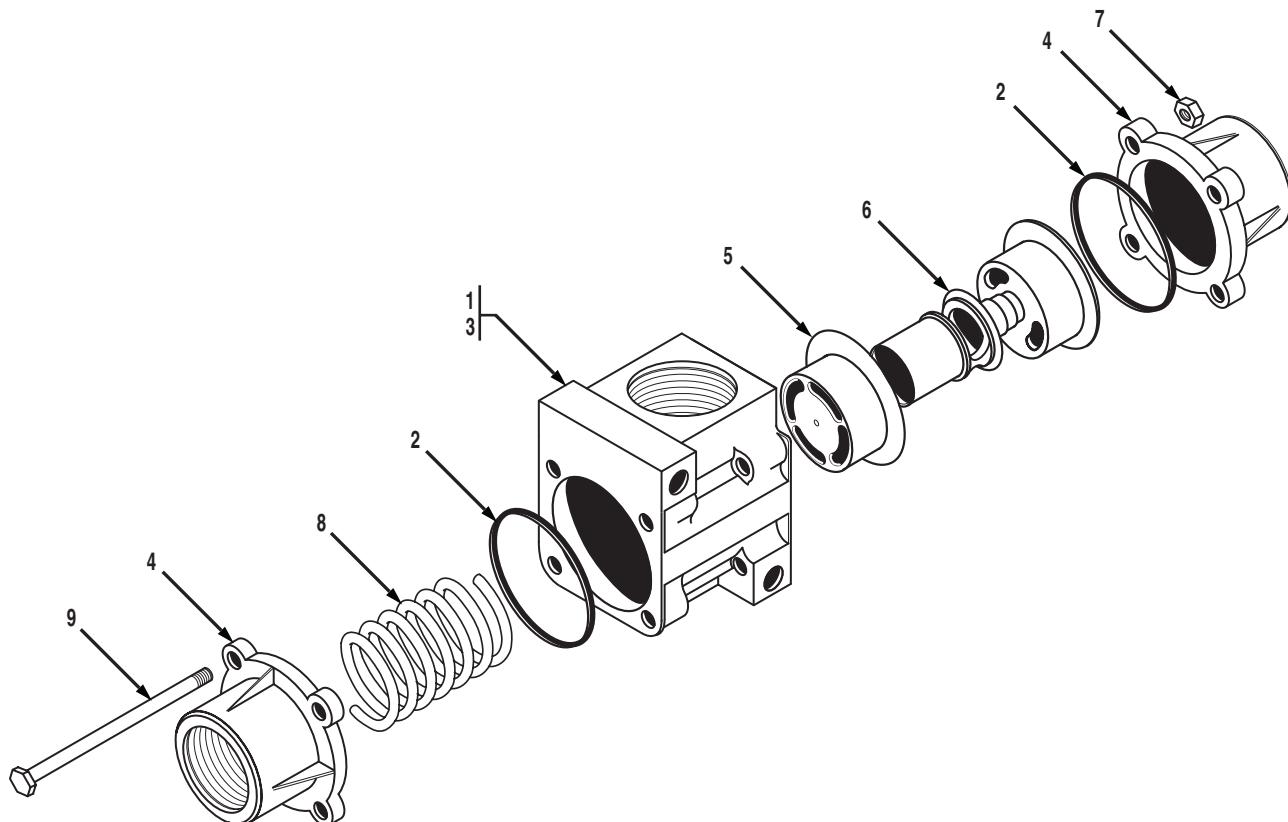
Starting Serial No. G03319

Also includes Serial No. G03317

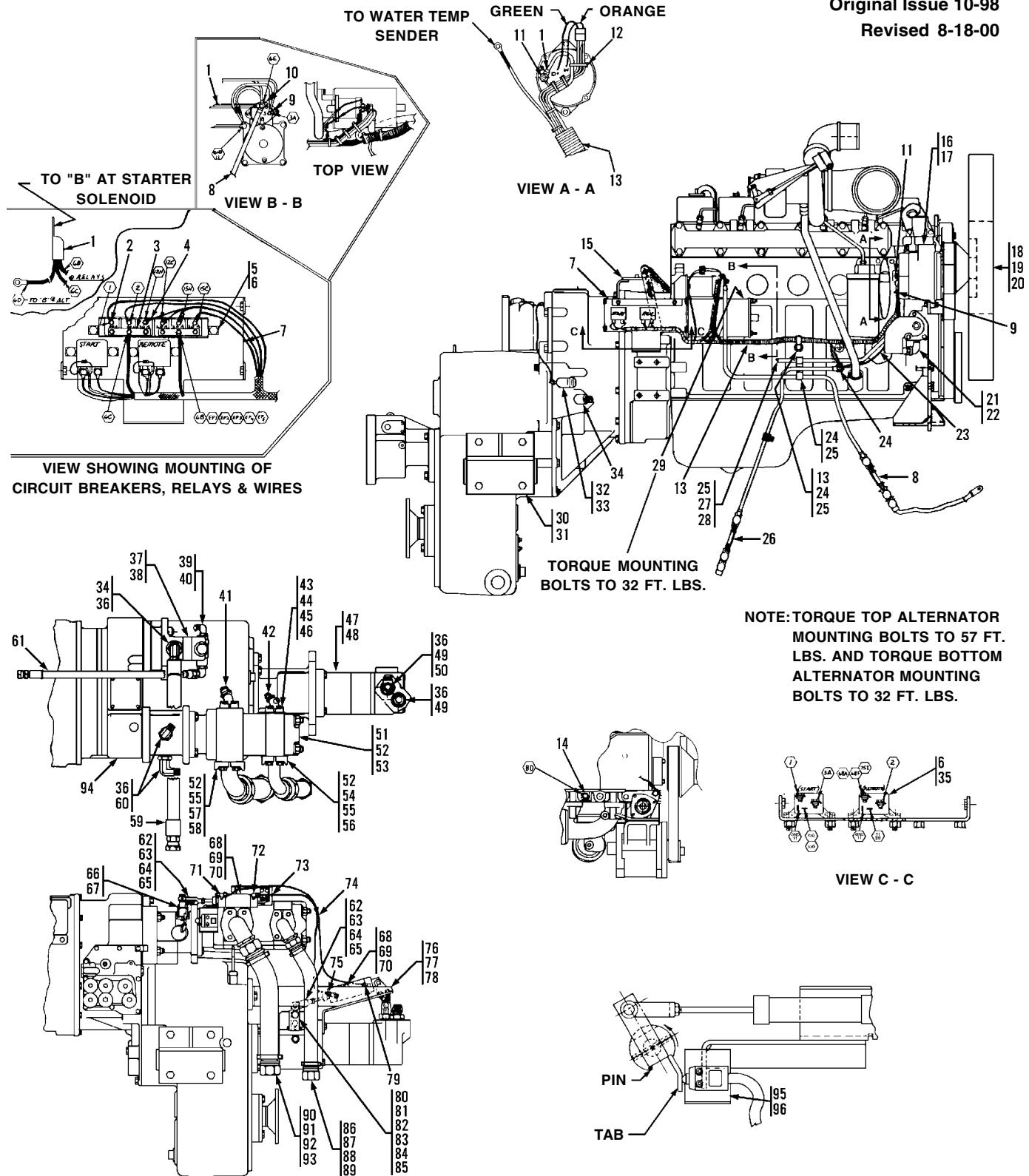
Original Issue 10-98



Item	Part No.	Qty.	Description Of Part
1	7738-3026	1	CHASSIS HARNESS ASSY
2	7714-3006	9	WHIZ-LOK NUT, 5/16-18
3	2460-1710	5	SUPPORT CLAMP, 1-13/64
4	8698-3224	1	DRIVE RIVET
5	8594-1017	2	SUPPORT CLAMP, 29/32
6	8594-1016	5	SUPPORT CLAMP, 1/2
7	7738-3879	1	DIFFERENTIAL LOCK CABLE
8	8662-1230	1	CLAMP
9	8820-1042	2	HEX HD CAPSCREW, 3/8-16X2-3/4, GR5
10	8855-1011	4	LOCKWASHER, 3/8
11	8850-1006	4	HEX NUT, 3/8-16
12	8594-1016	1	CLAMP
13	8668-3122	3	PLASTICITY-WRAP



Item	Part No.	Qty.	Description Of Part
1	7738-5052	1	THERMAL BY-PASS VALVE ASSY, (includes all items, also includes items 16, 22 & 24 thru 26 on page UN2-10)
	7738-4836	1	REPAIR KIT, (includes items 2, 5 & 6)
	7738-3251	1	THERMAL BY-PASS VALVE, (includes items 2 thru 9)
2	8097-4008	2	SEAL FITTING
3	8097-4010	1	BODY
4	8097-4007	2	FITTING
5	8097-4011	1	SEAL ASSY
6	7738-4837	1	THERMAL ELEMENT ASSY
7	8097-4013	4	LOCKING NUT
8	8097-4012	1	SPRING
9	8097-4006	4	BOLT



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5259	1	POWER UNIT ASSY, (includes all items on pages UN3-1 & UN3-2)	50	8866-2242	1	SWIVEL NUT RUN TEE, 3/4 TUBE
1	7737-3024	1	POWER CABLE	51	Ref	MAIN HYDRAULIC PUMP, (see page UN3-21 for details)	
2	7738-3473	2	CIRCUIT BREAKER, 40 AMP.	52	8820-1067	10	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5
3	8698-1178	2	BUSS BAR	53	8820-1066	2	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5
4	8698-3041	4	CIRCUIT BREAKER, 20 AMP.	54	8471-1342	2	FLANGE HALF
5	8368-3029	1	CIRCUIT BREAKER BRACKET	55	8855-1013	8	LOCKWASHER, 1/2
6	8820-1002	6	HEX HD CAPSCREW, 1/4-20X5/8, GR5	56	7736-3037	1	SQUARE RING SEAL
7	7738-1737	1	RELAY BRACKET	57	8471-1427	2	FLANGE HALF
8	7737-3028	1	POSITIVE BATTERY CABLE	58	7736-3038	1	SQUARE RING SEAL
9	9103-3133	2	HEX NUT, M5	59	7713-3084	1	HOSE ASSY
10	9103-3134	1	HEX NUT, M10	*60	8866-2333	2	ELBOW, 90 DEGREES, (includes item 36)
11	9105-3332	1	HEX NUT, M8	61	7713-3458	1	HOSE ASSY
12	8668-3122	5	TY-RAP	*62	8882-1005	2	ADJUSTABLE YOKE END
13	23" SPLIT LOOM			*63	8863-3004	2	YOKE PIN, 7/16
14	7738-3752	1	WATER TEMPERATURE SENDER	*64	8863-1309	2	COTTER PIN, 3/32X3/4
15	7738-6089	1	HOSE CLAMP WELDMENT	*65	8850-1407	2	HEX JAM NUT, 7/16-20
16	8097-3114	1	REGULATOR, (supplied with engine)	66	7738-6126	1	LEVER WELDMENT
17	8097-3108	1	ALTERNATOR	67	8863-1501	2	ROLL PIN, 1/4X1
18	7738-3777	1	FAN	68	Ref	AIR CYLINDER & MOUNTING BRACKET, (see page UN3-19 for details)	
19	8319-1022	4	HEX HD CAPSCREW, M10X1.25X55	*69	8820-1005	8	HEX HD CAPSCREW, 1/4-20X1, GR5
20	9002-7469	4	HARDENED WASHER	*70	8852-1304	8	HEX LOCKNUT, 1/4-20
21	8871-1103	1	STREET ELBOW, 90 DEGREES, 1/2	71	8688-3171	2	TUBE FITTING, 1/8X3/8
22	8471-2742	1	HOSE NIPPLE	72	8688-3046	1	TUBE FITTING, 90 DEGREES
23	7738-3877	1	GROUND CABLE	73	7738-6159	1	PUMP DISCONNECT BRACKET
24	8319-1004	3	HEX HD CAPSCREW, M12X1-3/4	74	48"	NYLON TUBE, 3/8 O.D.	
25	2460-1710	3	CLAMP	75	8688-3090	1	TEE TUBE FITTING, 1/4X3/8 TUBE
26	7738-3889	1	NEGATIVE BATTERY CABLE	76	7738-6160	1	MOTOR DISCONNECT BRACKET
27	70" HEATER HOSE, 5/8			77	8820-1063	1	HEX HD CAPSCREW, 1/2-13X3/4, GR5
28	8667-1187	1	HOSE CLAMP	78	8856-1006	1	FLAT WASHER, NO.12
29	7738-4506	1	STARTER	79	8688-3046	1	90 DEGREE, TUBE FITTING, 1/4X3/8
30	7738-6015	1	TRANSMISSION MOUNT	80	7738-1344	1	SHIFTER LEVER EXTENSION
31	8820-1109	4	HEX HD CAPSCREW, 3/4-10X1-1/2, GR5	81	8820-1065	1	HEX HD CAPSCREW, 1/2-13X1, GR5
32	7738-1825	1	ELBOW, 90 DEGREE	82	8852-1008	1	HEX LOCKNUT, 1/2-13
33	7738-3760	1	TEMPERATURE SENDER	83	8850-1105	1	HEAVY HEX JAM NUT, 5/16-18
34	8866-2069	1	ELBOW, 45 DEGREES, (includes item 36)	84	8856-1108	1	FLAT WASHER, 5/16
35	7738-3377	2	SOLENOID RELAY	85	8820-1022	1	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5
*36	8859-1209	7	O-RING	86	7736-3128	1	SUCTION HOSE
37	Ref	POWER STEERING PUMP, (see page UN8-6 for details)		87	7713-3160	1	SUCTION HOSE FITTING, (swivel nut)
38	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5	88	7713-3156	1	SUCTION HOSE ELBOW, 90 DEGREES
39	8866-2065	2	ELBOW, 90 DEGREES, (includes item 40)	89	7713-3157	2	SUCTION HOSE CLAMP
40	8859-1205	2	O-RING	90	7736-3065	1	SUCTION HOSE
41	7736-3134	1	SPLIT FLANGE	91	7736-3063	1	SUCTION HOSE FITTING, (swivel nut)
42	7736-3076	1	ADAPTER, 45 DEGREES	92	7736-3062	1	SUCTION HOSE ELBOW, 90 DEGREES
43	8471-1333	4	FLANGE HALF	93	7736-3064	2	SUCTION HOSE CLAMP
44	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	94	Ref	TRANSMISSION ASSY, (see page UN3-3 for details)	
45	8855-1011	8	LOCKWASHER, 3/8	95	8096-5007	1	LIMIT SWITCH ASSY
46	8366-1304	2	SQUARE RING SEAL	96	8821-1511	2	SOCKET HD CAPSCREW, #10-32X3/4, GR8
47	Ref	HYDRAULIC MOTOR, (see page UN3-18 for details)					
48	8320-1120	4	HEX HD CAPSCREW, 1/2-13X1-3/4, GR8, (torque to 100-110 ft. lbs.)				
49	8866-2025	2	CONNECTOR, (includes item 36)				

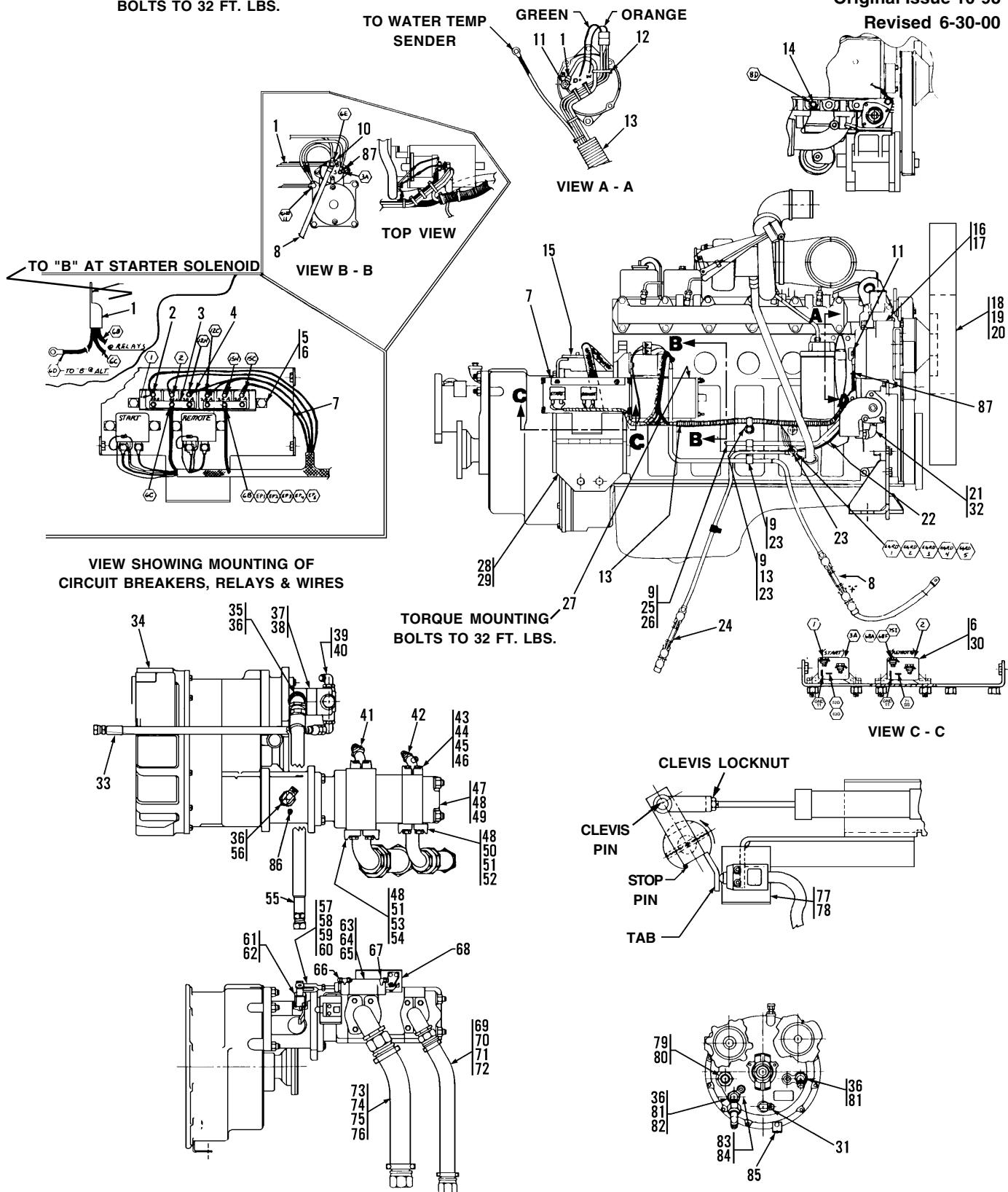
\* - Changed quantity on items 36, 60, 62 thru 65, 69 & 70.

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UN 3-1

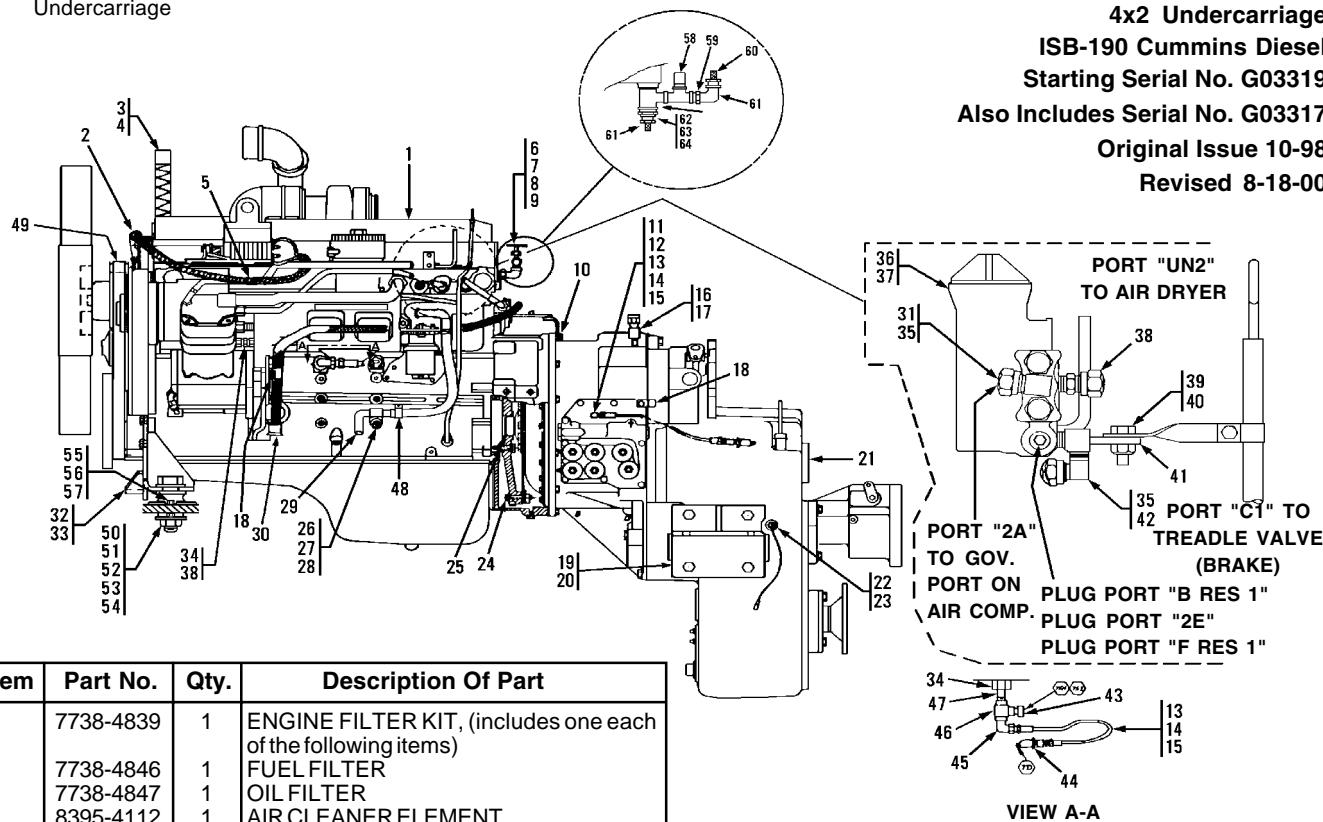
NOTE: TORQUE TOP ALTERNATOR  
MOUNTING BOLTS TO 57 FT.  
LBS. AND TORQUE BOTTOM  
ALTERNATOR MOUNTING  
BOLTS TO 32 FT. LBS.

**DRIVE LINE COMPONENTS**  
(7738-5260) Power Unit Assembly  
Engine Right Side View  
4x4 Undercarriage  
ISB-190 Cummins Diesel  
Starting Serial No. G03319  
Also Includes Serial No. G03317  
Original Issue 10-98  
Revised 6-30-00



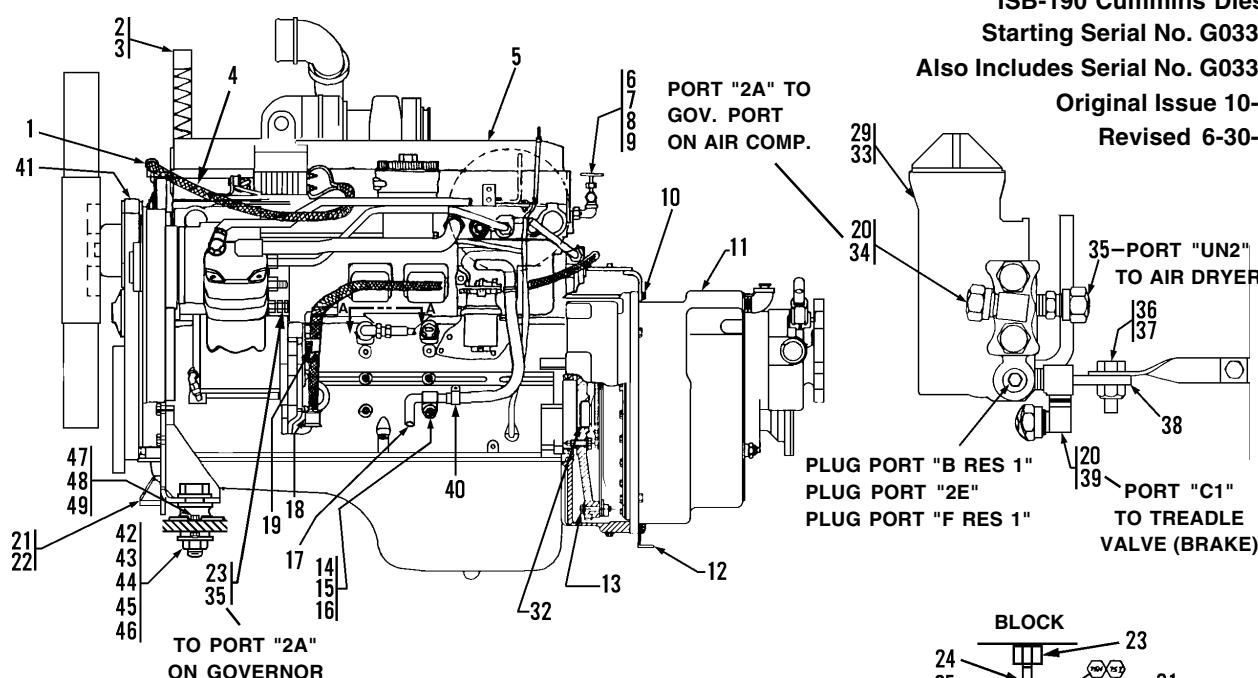
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5260	1	POWER UNIT ASSY, (includes all items on pages UN3-1 & UN3-2)	46	8366-1304	2	SQUARE RING SEAL
1	7737-3024	1	POWER CABLE	47	Ref		MAIN HYDRAULIC PUMP, (see page UN3-21 for details)
2	7738-3473	2	CIRCUIT BREAKER, 40 AMP.	48	8820-1067	10	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5
3	8698-1178	2	BUSS BAR	49	8820-1066	2	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5
4	8698-3041	4	CIRCUIT BREAKER, 20 AMP.	50	8471-1342	2	FLANGE HALF
5	8368-3029	1	CIRCUIT BREAKER BRACKET	51	8855-1013	8	LOCKWASHER, 1/2
6	8820-1002	6	HEX HD CAPSCREW, 1/4-20X5/8, GR5	52	7736-3037	1	SQUARE RING SEAL
7	7738-1737	1	RELAY BRACKET	53	8471-1427	2	FLANGE HALF
8	7737-3028	1	POSITIVE BATTERY CABLE	54	7736-3038	1	SQUARE RING SEAL
9	2460-1710	3	CLAMP	55	7713-3084	1	HOSE ASSY
10	9103-3134	1	HEX NUT, M10	56	8866-2333	1	ELBOW, 90 DEGREES, (includes item 36)
11	9105-3332	1	HEX NUT, M8	57	8882-1005	1	ADJUSTABLE YOKE END
12	8668-3122	5	TY-RAP	58	8863-3004	1	YOKE PIN, 7/16
13		23"	SPLIT LOOM	59	8863-1309	1	COTTER PIN, 3/32X3/4
14	7738-3752	1	WATER TEMPERATURE SENDER	60	8850-1407	1	HEX JAM NUT, 7/16-20
15	7738-6089	1	HOSE CLAMP WELDMENT	61	7738-6126	1	LEVER WELDMENT
16	8097-3108	1	ALTERNATOR	62	8863-1501	2	ROLL PIN, 1/4X1
17	8097-3114	1	REGULATOR, (supplied with engine)	63	Ref		AIR CYLINDER & MOUNTING BRACKET, (see page UN3-19 for details)
18	7738-3777	1	FAN	64	8820-1005	4	HEX HD CAPSCREW, 1/4-20X1, GR5
*19	8319-1005	4	HEX HD CAPSCREW, M10-1.5X45	65	8852-1304	4	HEX LOCKNUT, 1/4-20
*20	8856-1109	4	HARDENED WASHER	66	8688-3090	1	TEE TUBE FITTING, 1/4X3/8 TUBE
21	8471-2742	1	HOSE NIPPLE, 1/2	67	8688-3046	1	TUBE FITTING, 90 DEGREES
22	7738-3877	1	GROUND CABLE, 18"	68	7738-6159	1	PUMP DISCONNECT BRACKET
23	8319-1004	3	HEX HD CAPSCREW, M12-1.75X30, GR8	69	7736-3128	1	SUCTION HOSE
24	7738-3889	1	NEGATIVE BATTERY CABLE	70	7713-3160	1	SUCTION HOSE FITTING, (swivel nut)
25		70"	HEATER HOSE	71	7713-3156	1	SUCTION HOSE ELBOW, 90 DEGREES
26	8667-1187	1	HOSE CLAMP	72	7713-3157	2	SUCTION HOSE CLAMP
27	7738-4506	1	STARTER	73	7736-3065	1	SUCTION HOSE
28	7738-6018	2	TORQUE CONVERTER MOUNT	74	7736-3063	1	SUCTION HOSE FITTING, (swivel nut)
29	8319-1032	8	HEX HD CAPSCREW, M12-1.75X35, GR8	75	7736-3062	1	SUCTION HOSE ELBOW, 90 DEGREES
30	7738-3377	2	SOLENOID RELAY	76	7736-3064	2	SUCTION HOSE CLAMP
31	8866-1121	1	MALE ELBOW, 90 DEGREES, 1X1 TUBE	77	8096-5007	1	LIMIT SWITCH ASSY
32	8871-1103	1	STREET ELBOW, 90 DEGREES, 1/2	78	8821-1511	2	SOCKET HD CAPSCREW, #10-32X3/4, GR8
33	7713-3458	1	HOSE ASSY	79	8866-2012	1	CONNECTOR, (includes item 80)
34	Ref		TORQUE CONVERTER ASSY, (see page UN3-45 for details)	80	8859-1211	1	O-RING
35	8866-2069	1	ELBOW, 45 DEGREES, (includes item 36)	81	8866-2089	2	ELBOW, 45 DEGREES, (includes item 36)
36	8859-1209	5	O-RING	82	8866-2110	1	ELBOW, 90 DEGREES, (swivel nut)
37	Ref		POWER STEERING PUMP, (see page UN8-6 for details)	83	7738-3760	1	CONVERTER TEMPERATURE SENDER
*38	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5	84	8871-1385	1	REDUCING BUSHING, 1/2X1/8
*39	8866-2065	2	ELBOW, 90 DEGREES, (includes item 40)	85	7738-1396	1	BRACKET
40	8859-1205	2	O-RING	86	8822-1276	1	SOCKET SET SCREW, (flat point) 1/2-13X1/2
41	7736-3134	1	SPLIT FLANGE	*87	9103-3133	2	HEX NUT, M5
42	7736-3076	1	ADAPTER, 45 DEGREES				
43	8471-1333	4	FLANGE HALF				
44	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5				
45	8855-1011	8	LOCKWASHER, 3/8				

\* - Changed part number on items 19, 20, 38 and 39; added item 87; changed illustration.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5259	1	POWER UNIT ASSY, (includes all items on pages UP3-1 & UP3-2)	28	2460-1710	1	CLAMP
*1	7737-3062	1	CUMMINS ISB-190 ENGINE	29	7738-3564	1	FORMED TUBE
*2	2486-1170	2	CLAMP, 11/16	30	7737-3025	1	WIRING HARNESS
3	7738-3146	1	RADIATOR HOSE	31	8869-1302	1	STRAIGHT CONNECTOR
4	8507-1128	1	HOSE CLAMP	32	7738-6178	1	ENGINE MOUNT
5	7737-3029	1	GRID HEATER CABLE	33	8319-1004	4	HEX HD CAPSCREW, M12X1-3/4
6	8871-1386	1	REDUCING BUSHING, 3/4X1/2	*34	7737-3058	2	FITTING, M10
7	8871-1103	1	STREET ELBOW, 90 DEGREES, 1/2	*35	8688-1276	2	ELBOW, 90 DEGREES, 1/8X1/4
8	9108-3155	1	TRUCK VALVE	36	8452-1054	1	GOVERNOR
9	7738-3540	1	COOLANT RESTRICTOR	37	8820-1028	2	HEX HD CAPSCREW, 5/16-18X3, GR5
10	8319-1062	12	HEX SOCKET HD CAPSCREW, M10X15-40, (loctite & torque to 32-37 ft. lbs.)	*38	8688-1273	2	TUBE FITTING, 1/8X1/4
11	7738-3023	1	CONVERTER OIL PRESSURE SENDER	39	8820-1004	1	HEX HD CAPSCREW, 1/4-20X7/8, GR5
12	8874-3021	1	MALE ELBOW, 45 DEGREES, 1/8X1/4 TUBE	40	8852-1304	1	HEX LOCKNUT, 1/4-20
13	8874-3000	2	MALE ADAPTER, 1/8X1/4 TUBE	41	7738-1847	1	MOUNTING PLATE
14	8871-1210	2	PIPE COUPLER, 1/8	42	8698-3648	1	FITTING, 90 DEGREES, 1/8X1/8
15	8471-8130	2	HOSE	43	7738-3207	1	PRESSURE SWITCH
16	8871-1212	1	PIPE COUPLING, 3/8	44	9103-3246	1	OIL PRESSURE SENDER
17	8870-1052	1	NIPPLE, 3/8X1-1/2	45	8874-3041	1	MALE ELBOW, 90 DEGREES, 1/8X1/4 TUBE
18	2486-1170	2	CLAMP	46	8871-2071	1	TEE, 18
19	7738-6015	1	TRANSMISSION MOUNT	47	8871-1021	1	TEE, 1/4
20	8820-1109	4	HEX HD CAPSCREW, 3/4-10X1-1/2, GR5	48	8668-3193	1	CLAMP
21	Ref		TRANSMISSION ASSY, (see page UN3-4 for details)	49	7738-4840	1	FAN BELT
22	7738-5209	1	SPEEDOMETER SENDER	50	7738-3069	2	CENTER BOND MOUNT
23	7738-3329	1	SEAL WASHER	51	7738-1205	4	WASHER
24	8820-1538	8	HEX HD CAPSCREW, 3/8-24X2, GR5, (loctite & torque to 35-40 ft. lbs.)	52	8820-1104	2	HEX HD CAPSCREW, 5/8-11X3-3/4, GR5
25	7738-3415	1	PILOT BUSHING	53	8850-1010	2	HEX NUT, 5/8-11
26	8378-3042	1	HEX HD CAPSCREW, M12	54	8856-1008	2	FLATWASHER, 5/8
27	8319-1010	1	WASHER, M12	55	8820-1036	4	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
				56	8852-1306	4	HEX LOCKNUT, 3/8-16
				57	1200-1234	4	FLATWASHER

\* - Revised illustration; changed part numbers on items 1, 2 & 34; changed quantity on items 35 & 38.

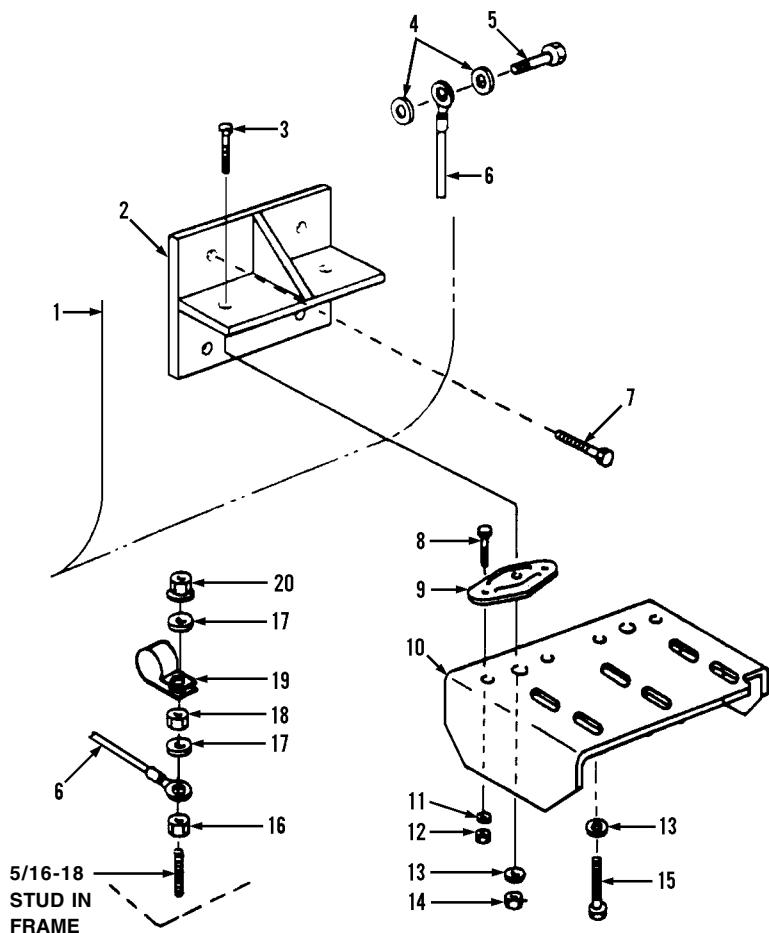


Item	Part No.	Qty.	Description Of Part
	7738-4839	1	ENGINE FILTER KIT, (includes one each of the following items)
	7738-4846	1	FUEL FILTER
	7738-4847	1	OIL FILTER
	8395-4112	1	AIRCLEANER ELEMENT
	8395-4113	1	AIRCLEANER SAFETY ELEMENT
	9020-1617	1	TRANSMISSION FILTER

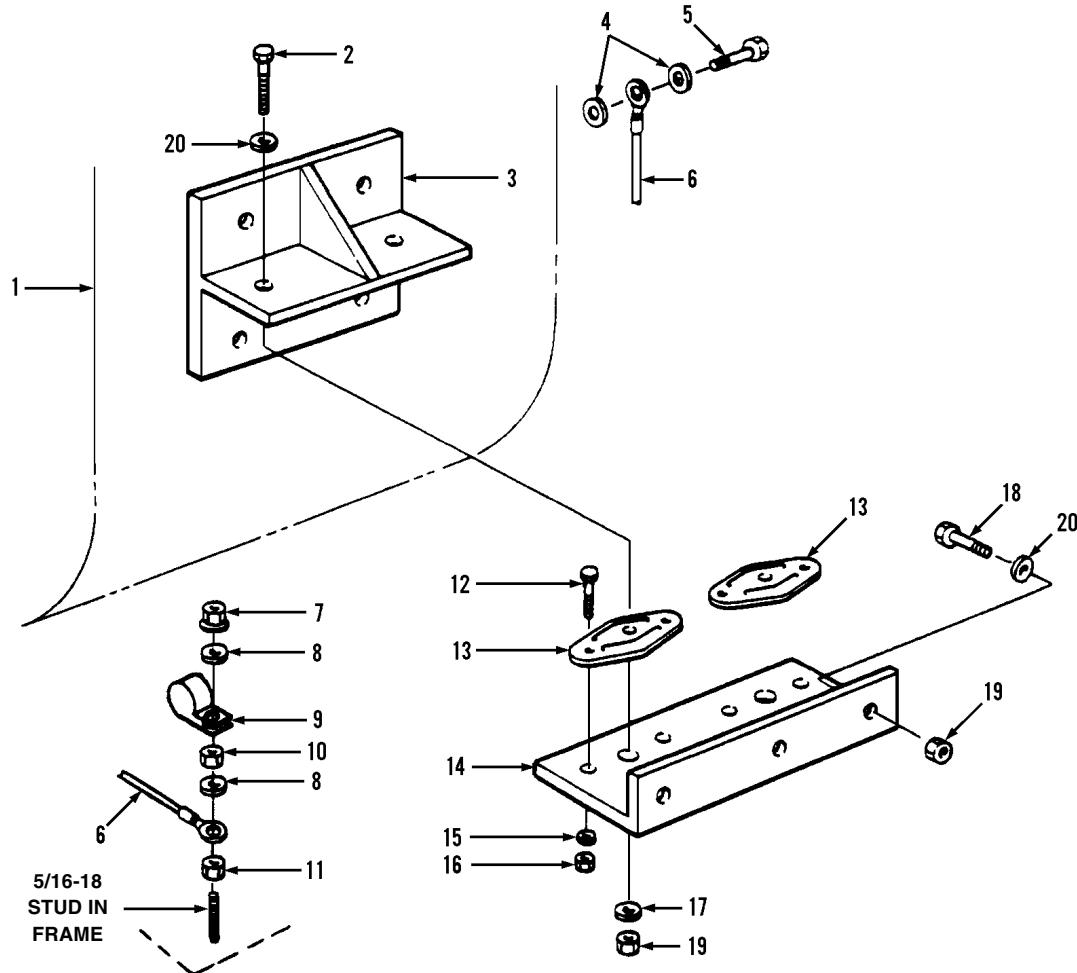
Item	Part No.	Qty.	Description Of Part
	7738-5260	1	POWER UNIT ASSY, (includes all items on pages UP3-1 & UP3-2)
*1	2486-1170	2	SUPPORT CLAMP
2	7738-3146	1	RADIATOR HOSE
3	8507-1128	1	HOSE CLAMP
4	7737-3029	1	HEATER CABLE
*5	7737-3062	1	CUMMINS ENGINE
6	8871-1386	1	REDUCING BUSHING, 3/4X1/2
7	8871-1103	1	STREET ELBOW, 90 DEGREES, 1/2
8	9108-3155	1	HEATER VALVE
9	7738-3540	1	COOLANT RESTRICTOR
10	8319-1062	12	HEX SOCKET HD CAPSCREW, (loctite & torque to 32-37 ft. lbs.)
11		Ref	TORQUE CONVERTER ASSY, (see page UN3-45 for details)
12	7738-1396	1	BRACKET
13	8820-1538	8	HEX HD CAPSCREW, 3/8-24X2, GR5, (loctite & torque to 35-40 ft. lbs.)
14	8378-3042	1	HEX HD CAPSCREW, M12
15	8319-1010	1	LOCKWASHER, M12
16	2460-1710	1	CLAMP
17	7738-3564	1	FORMED TUBE
18	7737-3025	1	ENGINE HARNESS
19	2486-1170	1	CLAMP
*20	8688-1276	2	TUBE FITTING, 90 DEGREES, 1/8X1/4 TUBE
21	7738-6178	1	FRONT ENGINE MOUNT
22	8319-1004	4	HEX HD CAPSCREW, M12-1.75X30, GR8
*23	7737-3058	2	FITTING, M10X1/8

Item	Part No.	Qty.	Description Of Part
*24	8871-2107	1	PIPE NIPPLE, 1/8
25	8871-2071	1	STREET TEE, 1/8
26	8874-3041	1	MALE ELBOW, 90 DEGREES, 1/8X1/4 TUBE
27	9103-3246	1	OIL PRESSURE SENDER
28	8874-3000	1	MALE ADAPTER, 1/8X1/4 TUBE
29	8820-1028	2	HEX HD CAPSCREW, 5/16-18X3, GR5
30	8471-8130	1	HOSE ASSY
31	7738-3207	1	PRESSURE SWITCH
32	7738-3415	1	PILOT BUSHING
33	8452-1054	1	GOVERNOR
34	8869-1302	1	STRAIGHT CONNECTOR, 1/8
*35	8688-1273	2	TUBE FITTING, 1/8X1/4 TUBE
36	8820-1004	1	HEX HD CAPSCREW, 1/4-20X7/8, GR5
37	8852-1304	1	HEX LOCKNUT, 1/4-20
38	7738-1847	1	MOUNTING PLATE
39	8698-3648	1	TUBE FITTING, 90 DEGREES, 1/8X1/8 TUBE
40	8668-3193	1	CLAMP
41	7738-4840	1	FAN BELT
42	7738-3069	2	CENTER BOND MOUNT
43	7738-1205	4	WASHER
44	8820-1104	2	HEX HD CAPSCREW, 5/8-11X3-3/4, GR5
45	8850-1010	2	HEX NUT, 5/8-11
46	8855-1015	2	LOCKWASHER, 5/8
47	8820-1036	4	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
48	8852-1306	4	HEX LOCKNUT, 3/8-16
49	1200-1234	4	FLAT WASHER

\* - Changed part number on items 1, 5, 23 and 24; changed quantity on items 20 and 35; changed illustration.

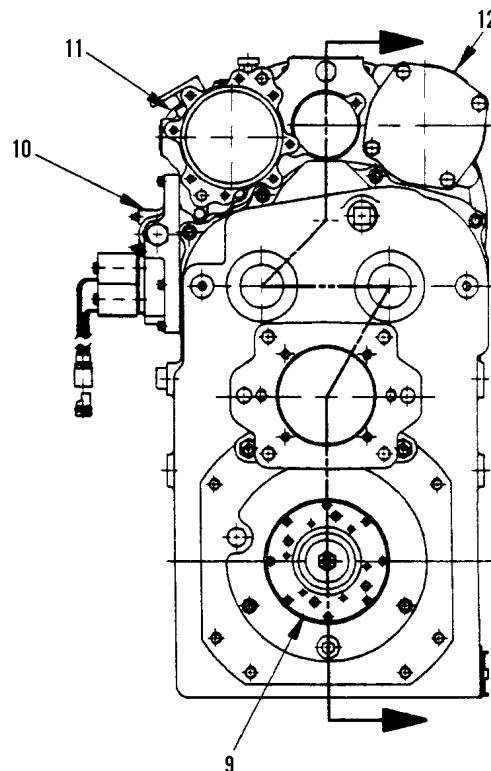
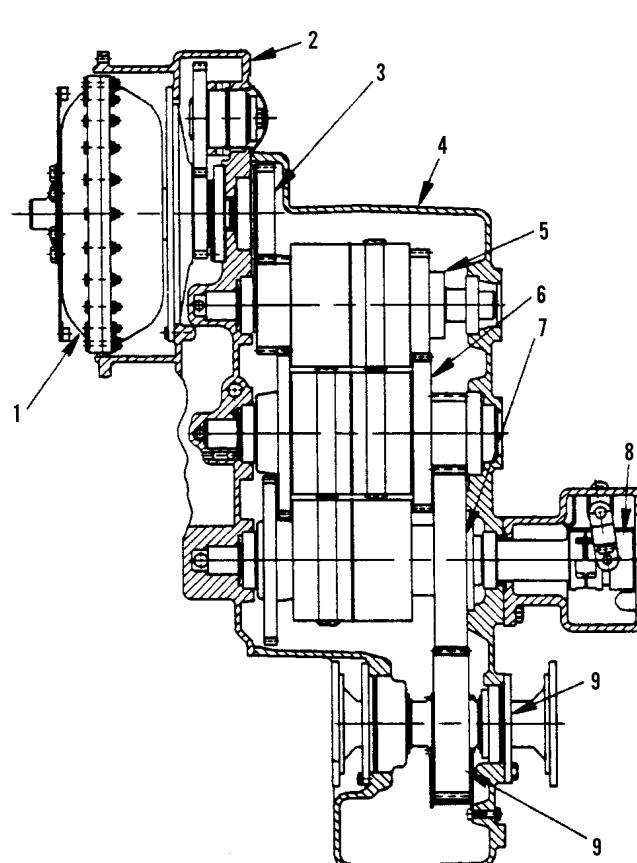


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-3695	1	TRANSMISSION ASSY, (see page UN3-36 thru UN3-44 for details)	10	7738-6079	2	TRANSMISSION MOUNTING BRACKET
2	7738-6015	2	TRANSMISSION MOUNT	11	7738-1205	8	FLAT WASHER
3	8820-1104	4	HEX HD CAPSCREW, 5/8-11X3-3/4, GR5	12	8850-1006	8	HEX NUT, 3/8-16
4	8856-1006	2	FLAT WASHER, 1/2	13	8856-1008	16	FLAT WASHER, 5/8
5	8820-1063	1	HEX HD CAPSCREW, 1/2-13X3/4	14	8850-1010	4	HEX NUT, 3/8-16
6	8687-1097	1	GROUND CABLE	15	8820-1101	12	HEX HD CAPSCREW, 5/8-11X3, GR5
7	8820-1109	8	HEX HD CAPSCREW, 3/4-10X1-1/2, GR5	16	8850-1105	1	HEAVY HEX JAM NUT, 5/16-18
8	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	17	8856-1108	2	FLAT WASHER, 5/16
9	7738-3069	4	CENTER BOND MOUNT	18	8850-1005	1	HEX NUT, 5/16-18
				19	8594-1017	1	SUPPORTCLAMP
				20	7714-3006	1	WHIZ-LOK NUT, 5/16-18

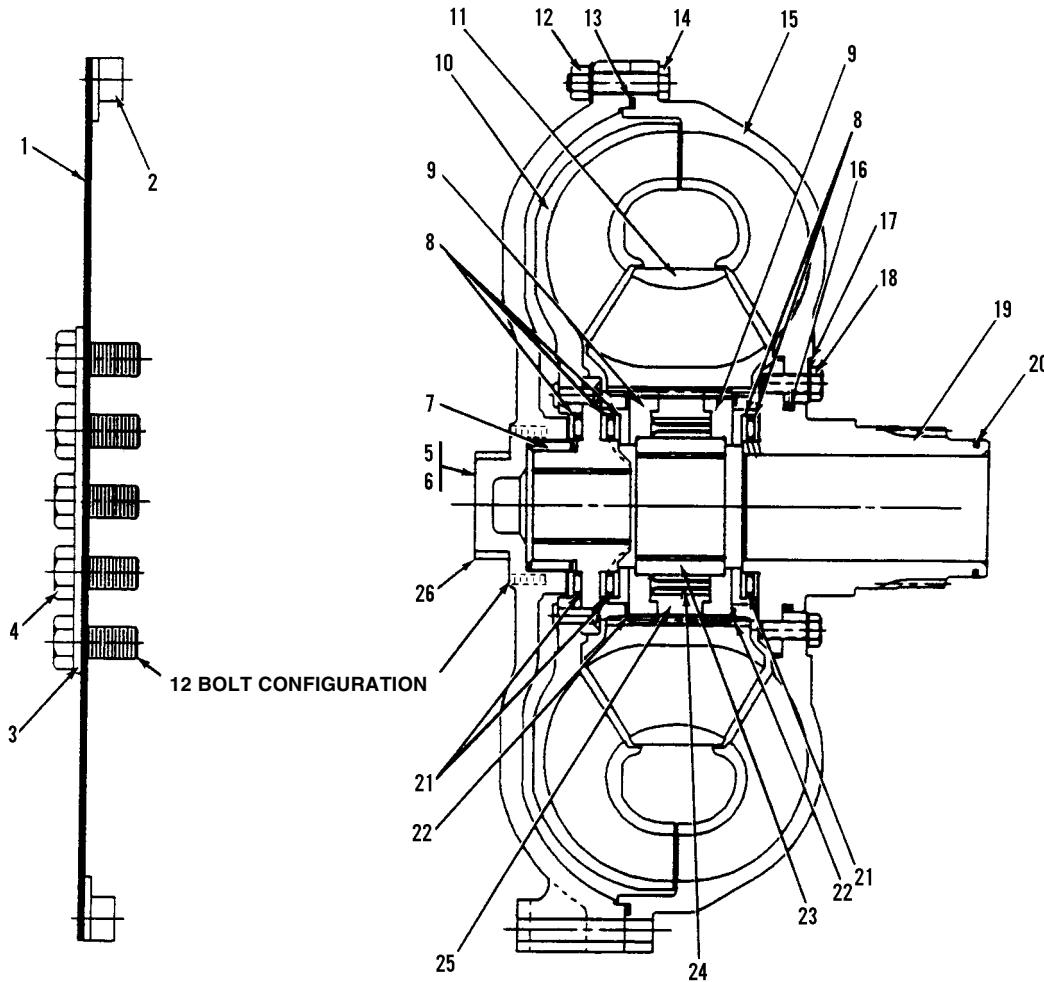


Item	Part No.	Qty.	Description Of Part
1	7738-3003	1	TRANSMISSION ASSY, (includes all items on pages UN3-5 thru UN3-16)
2	8820-1104	4	HEX HD CAPSCREW, 5/8-11X3-3/4, GR5
3		Ref	TRANSMISSION MOUNT, (see page UN3-1 & UN3-2 for details)
4	8856-1006	2	FLAT WASHER, 1/2
5	8820-1063	1	HEX HD CAPSCREW, 1/2-13X3/4, GR5
6	8687-1097	1	GROUND CABLE
7	7714-3006	1	WHIZ-LOK NUT, 5/16-18
8	8856-1108	2	FLAT WASHER, 5/16
9	8594-1017	1	SUPPORT CLAMP

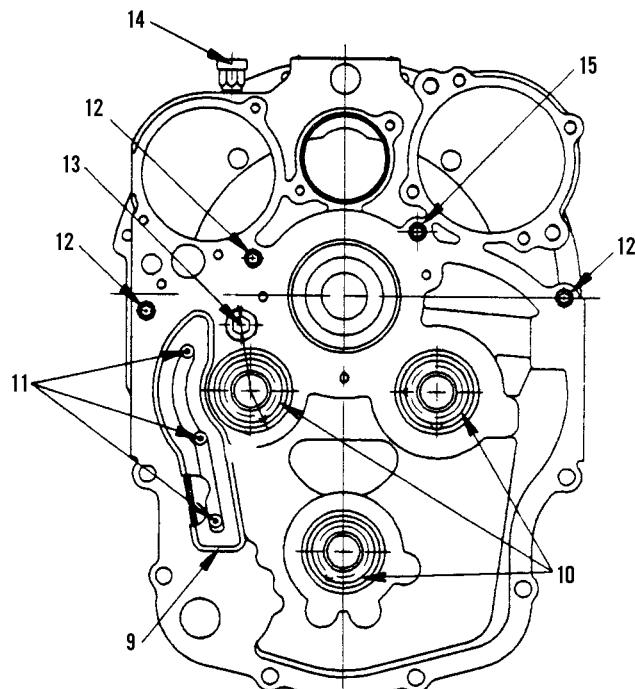
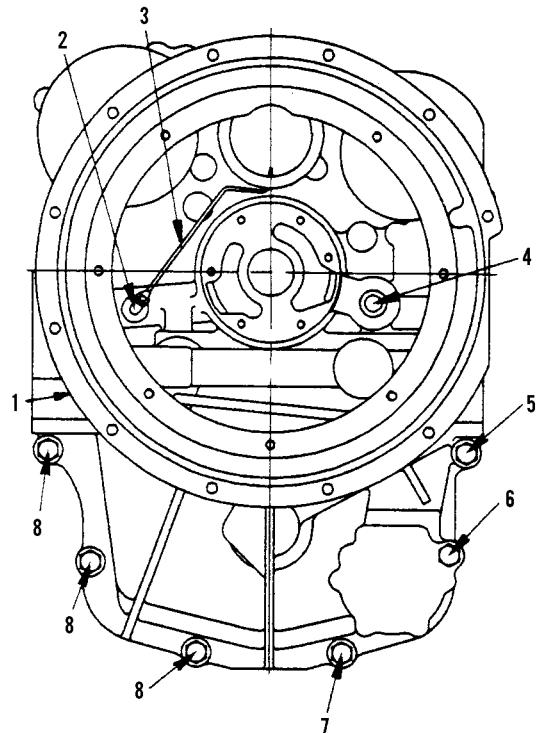
Item	Part No.	Qty.	Description Of Part
10	8850-1005	1	HEX NUT, 5/16-18
11	8850-1105	1	HEAVY HEX JAM NUT, 5/16-18
12	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
13	7738-3069	4	CENTER BOND MOUNT
14	7738-6016	2	TANSMISSION MOUNT WELDMENT
15	8855-1011	8	LOCKWASHER, 3/8
16	8850-1006	8	HEX NUT, 3/8-16
17	7738-1205	4	WASHER
18	8820-1097	10	HEX HD CAPSCREW, 5/8-11X2, GR5
19	8852-1210	14	HEX LOCKNUT, 5/8-11
20	8856-1008	14	FLAT WASHER, 5/8



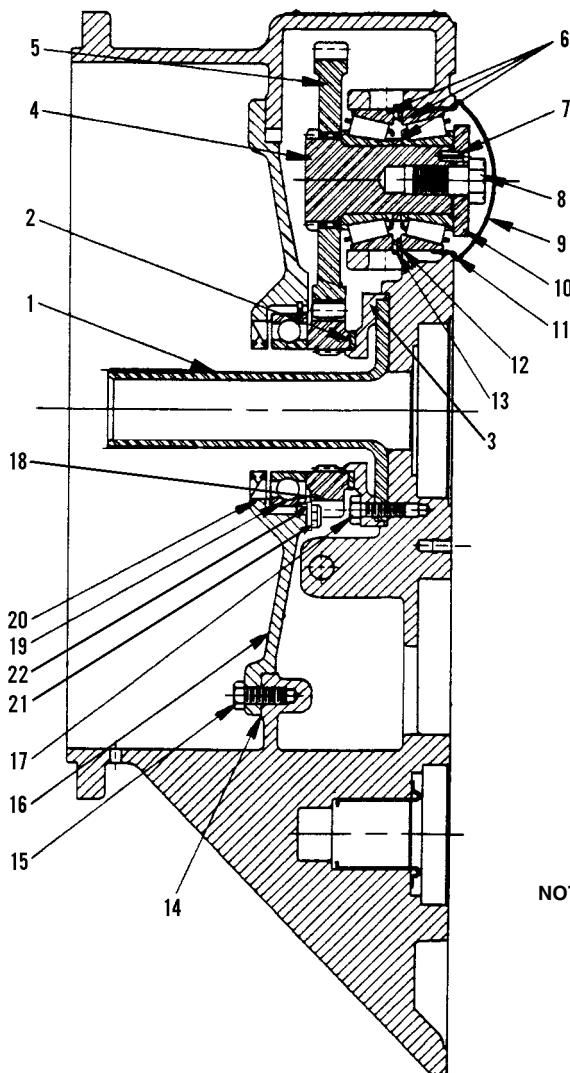
Item	Part No.	Qty.	Description Of Part
	7738-3003	1	TRANSMISSION & CONVERTER ASSY, (includes all items)
1		Ref	DRIVE PLATE & CONVERTER ASSY, (see page UN3-6 for details)
2		Ref	FRONT COVER ASSY, (see page UN3-7 & UN3-8 for details)
3		Ref	INPUT SHAFT ASSY, (see page UN3-9 for details)
4		Ref	TRANSMISSION CASE ASSY, (see page UN3-14 for details)
5		Ref	FIRST CLUTCH ASSY, (see page UN3-10 for details)
6		Ref	SECOND CLUTCH ASSY, (see page UN3-11 for details)
7		Ref	THIRD CLUTCH ASSY, (see page UN3-12 for details)
8		1	SHIFT COLLAR
9		Ref	OUTPUT SHAFT ASSY, (see page UN3-13 for details)
10		Ref	CONTROL VALVE ASSY, (see page UN3-16 for details)
11		Ref	CHARGE PUMP ASSY, (see page UN3-15 for details)
12		Ref	POWER STEERING PUMP ADAPTER ASSY, (see page UN3-15 for details)



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-4491	1	DRIVE PLATE GROUP ASSY, (includes item 1 thru 4)	13	9020-1123	1	O-RING GASKET
1	7738-4492	3	DRIVE PLATE	14	7738-4581	24	HEX HD CAPSCREW
2	7738-4493	1	DRIVE PLATE ASSY	15	7738-4052	1	CONVERTER IMPELLER
3	7738-4494	1	RING	16	9021-4001	1	O-RING
4	7738-4101	12	HEX HD CAPSCREW	17	9020-1440	12	LOCK WASHER
5	7738-4495	1	CONVERTER ASSY, (includes items 6 thru 25)	18	7738-4054	12	HEX HD CAPSCREW
6	7738-4496	1	FRONT COVER	19	7738-4503	1	IMPELLER HUB
7	7738-4046	1	BEARING	20	7738-4056	1	SEAL RING
8	7738-4497	5	THRUSTWASHER	21	9020-1459	3	NEEDLE THRUST BEARING
9	7738-4498	2	CLUTCH RETAINER	22	9020-4504	2	INTERNAL RETAINING RING
10	7738-4499	1	TURBINE ASSY	23	7738-4059	1	INNER CLUTCH RACE
11	7738-4500	1	CONVERTER STATOR	24	9020-1446	1	SPRAG CLUTCH ASSY
12	7738-4580	24	HEX NUT	25	9020-4505	1	OUTER CLUTCH RACE
				26	7738-3415	1	PILOT BUSHING (1.815" LONG)

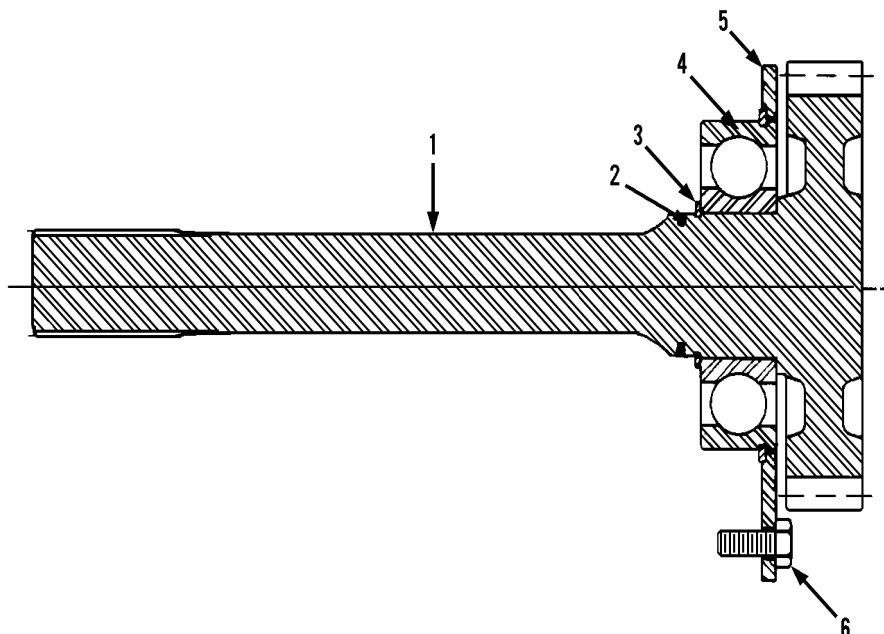


Item	Part No.	Qty.	Description Of Part
	7738-4062	1	FRONT COVER GROUP ASSY, (includes all items on pages UN3-7 & UN3-8)
1	7738-4063	1	FRONT COVER ASSY
2	7738-4064	1	MALE ELBOW
3	7738-4065	1	LUBE TUBE ASSY
4	7738-4066	1	RELIEF VALVE ASSY
5	7738-4067	1	HEX HD CAPSCREW
6	7738-4068	1	HEX HD CAPSCREW
7	7738-4069	1	HEX HD CAPSCREW
8	7738-4070	3	HEX HD CAPSCREW
9	7738-4583	1	OIL PASSAGE COVER
10	7738-4077	3	BORE SLEEVE
11	7738-4072	3	HEX HD CAPSCREW
12	7738-4073	3	HEX HD CAPSCREW
13	7738-4074	1	PIPE PLUG
14	7738-4584	1	BREATHER
15	7738-4076	1	HEX HD CAPSCREW

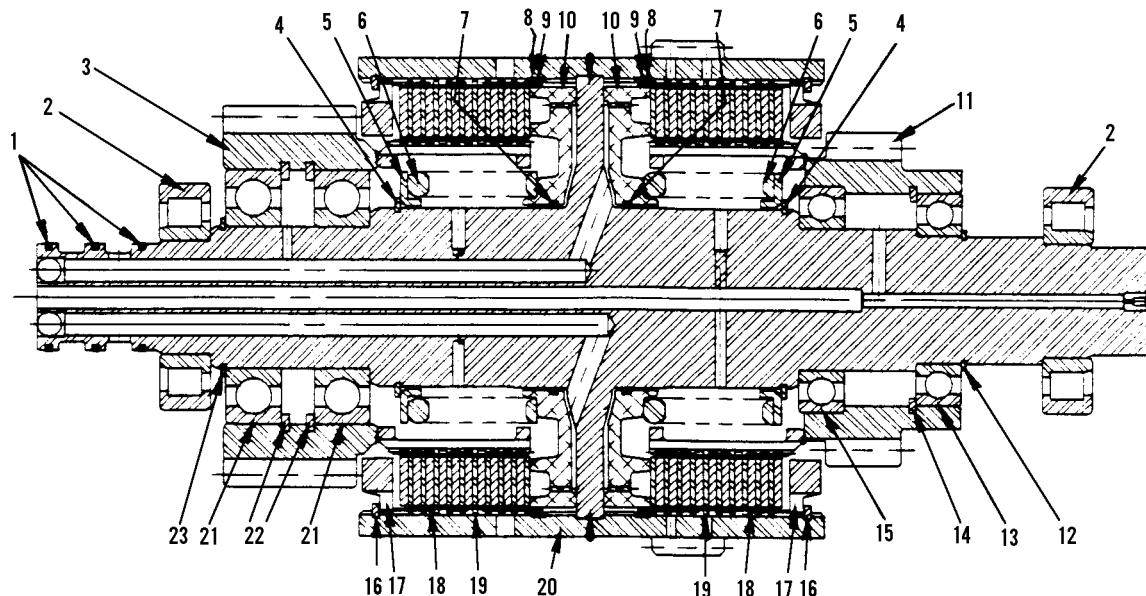


NOTE: ITEM 19, 7738-4094 BEARING, IS  
REPLACED BY 7738-4771 KIT  
WHICH INCLUDES ITEMS  
16, 19, 21 & 22.

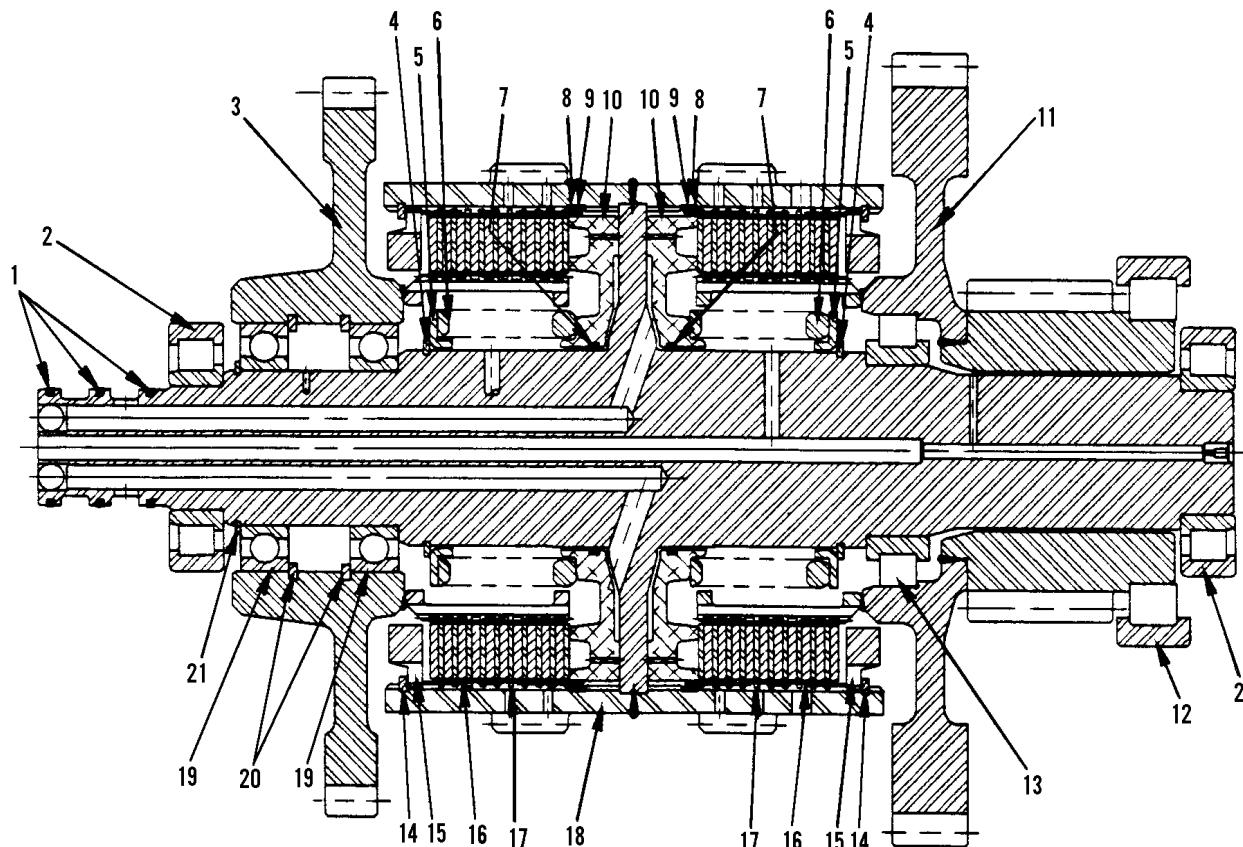
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4771	1	SERVICE KIT, (includes items 16, 19, 21 & 22)	11	7738-4087	1	O-RING
1	7738-4582	1	STATOR SUPPORT TUBE	12	7738-4088	1	BEARING SPACER
2	7738-4079	1	THRUST WASHER	13	7738-4089	1	SNAP RING
3	9020-1080	1	COVER PLATE	14	7738-4385	3	PLASTIC STRIP GASKET
4	7738-4080	1	IDLER SHAFT	15	7738-4090	7	HEX HD CAPSCREW
5	7738-4081	1	IDLER GEAR	16	7738-4777	1	BEARING RETAINER
6	7738-4082	1	BEARING ASSY	17	7738-4092	6	HEX HD CAPSCREW
7	7738-4083	1	SPIROL PIN	18	7738-4093	1	IMPELLER HUB GEAR
8	7738-4084	1	PLACE BOLT	19	7738-4778	1	BEARING
9	7738-4085	1	COVER	20	7738-4095	1	OIL SEAL
10	7738-4086	1	WASHER	21	7738-4775	4	HEX HD CAPSCREW
				22	7738-4776	4	BEARING CLIP



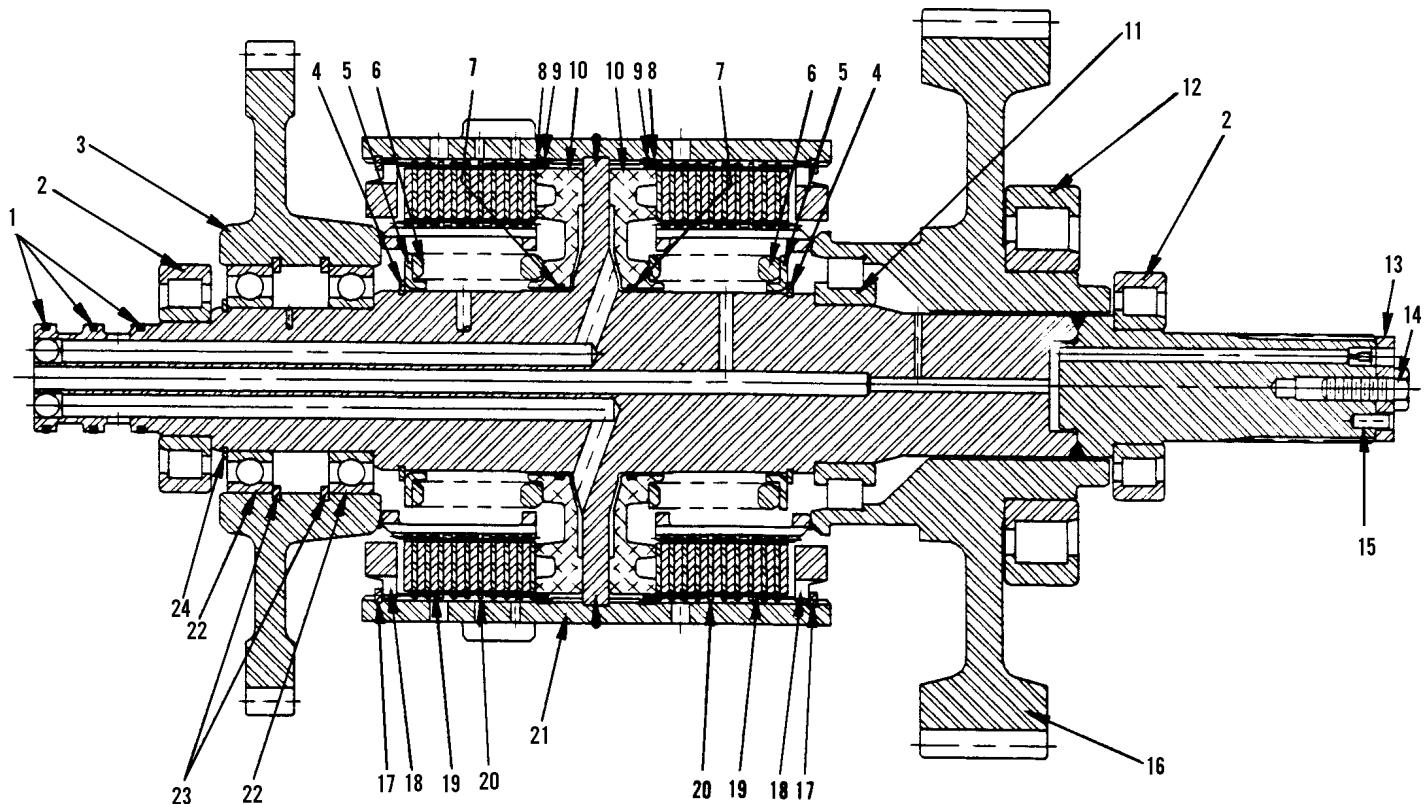
Item	Part No.	Qty.	Description Of Part
	7738-4096	1	INPUT SHAFT GROUP ASSY, (includes all items)
1	7738-4097	1	INPUT SHAFT
2	9020-1423	1	SEAL RING
3	7738-4098	1	EXTERNAL SNAP RING
4	7738-4099	1	BALL BEARING
5	7738-4100	1	BEARING RETAINER
6	7738-4101	3	HEX HD CAPSCREW



Item	Part No.	Qty.	Description Of Part
	7738-4764	1	FIRST CLUTCH ASSY, (includes all items)
1	7738-4571	3	SEAL RING
2	9020-1496	2	BEARING
3	7738-4104	1	FIRST GEAR ASSY
4	7738-4105	2	RETAINING RING
5	7738-4106	2	SPRING RETAINER
6	7738-4107	2	CLUTCH RETURN SPRING
7	7738-4108	2	O-RING
8	7738-4109	2	BACK-UP RING
9	7738-4110	2	LIP SEAL RING
10	7738-4111	2	CLUTCH PISTON
11	7738-4112	1	FIRST GEAR ASSY
12	7738-4113	1	EXTERNAL SNAP RING
13	7738-4409	1	BEARING
14	7738-4114	1	SNAP RING
15	7738-4572	1	BEARING
16	7738-4116	2	SNAP RING
17	7738-4767	2	CLUTCH PLATE RETAINER
18	7738-4118	20	CLUTCH PLATE
19	7738-4766	20	CLUTCH SEPARATOR PLATE
20	7738-4765	1	FIRST CLUTCH SHAFT ASSY
21	7738-4120	2	BEARING
22	7738-4121	2	SNAP RING
23	7738-4122	1	SNAP RING

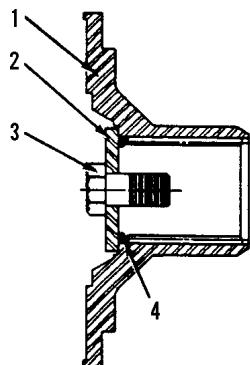


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4123	1	SECOND CLUTCH ASSY, (includes all items)	11	7738-4125	1	SECOND GEAR ASSY
1	7738-4571	3	SEAL RING	12	7738-4576	1	ROLLER BEARING
2	9020-1496	2	BEARING	13	7738-4127	1	BEARING
3	7738-4124	1	SECOND GEAR ASSY	14	7738-4116	2	SNAP RING
4	7738-4105	2	RETAINING RING	15	7738-4573	2	CLUTCH PLATE RETAINER
5	7738-4106	2	SPRING RETAINER	16	7738-4118	20	CLUTCH PLATE
6	7738-4107	2	CLUTCH RETURN SPRING	17	9020-1179	20	CLUTCH SEPARATOR PLATE
7	7738-4108	2	O-RING	18	7738-4128	1	SECOND CLUTCH SHAFT ASSY
8	7738-4109	2	BACK UP RING	19	7738-4115	2	BEARING
9	7738-4110	2	LIP SEAL RING	20	7738-4129	2	SNAP RING
10	7738-4111	2	CLUTCH PISTON	21	7738-4122	1	SNAP RING



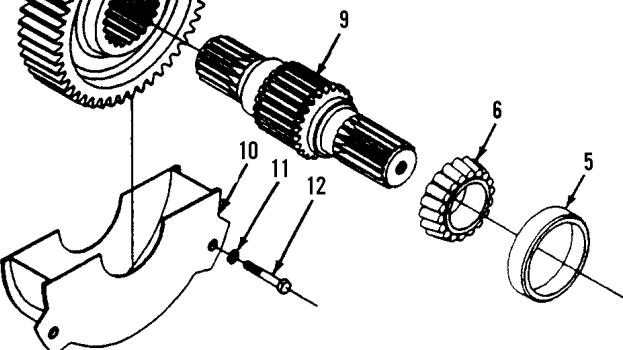
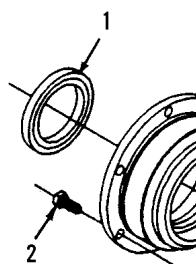
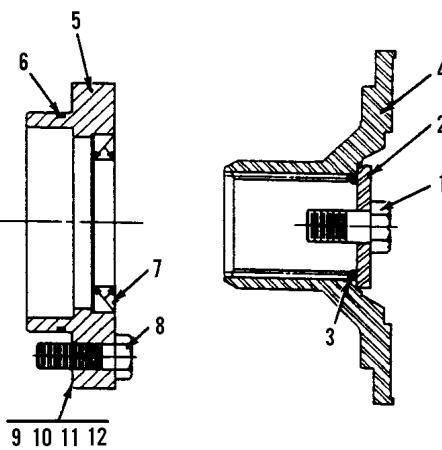
Item	Part No.	Qty.	Description Of Part
	7738-4130	1	THIRD CLUTCH ASSY, (includes all items)
1	7738-4571	3	SEAL RING
2	9020-1496	2	BEARING
3	7738-4131	1	THIRD GEAR ASSY
4	7738-4105	2	RETAINING RING
5	7738-4106	2	SPRING RETAINER
6	7738-4107	2	CLUTCH RETURN SPRING
7	7738-4108	2	O-RING
8	7738-4109	2	BACK-UP RING
9	7738-4110	2	LIP SEAL RING
10	7738-4111	2	CLUTCH PISTON
11	7738-4127	1	BEARING

Item	Part No.	Qty.	Description Of Part
12	7738-4132	1	BEARING
13	7738-4133	1	WASHER
14	7738-4092	1	HEX HD CAPSCREW
15	7738-4134	1	ROLL PIN
16	7738-4135	1	THIRD GEAR ASSY
17	7738-4116	2	SNAP RING
18	7738-4573	2	CLUTCH PLATE RETAINER
19	7738-4118	20	CLUTCH PLATE
20	9020-1179	20	CLUTCH SEPARATOR PLATE
21	7738-4136	1	THIRD STAGE SHAFT ASSY
22	7738-4115	2	BEARING
23	7738-4129	2	SNAP RING
24	7738-4122	1	SNAP RING

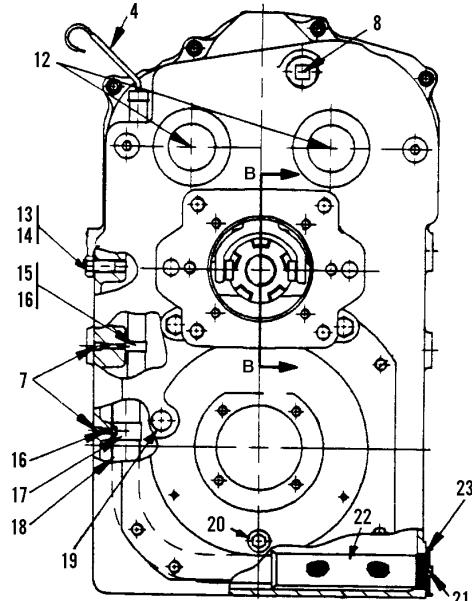
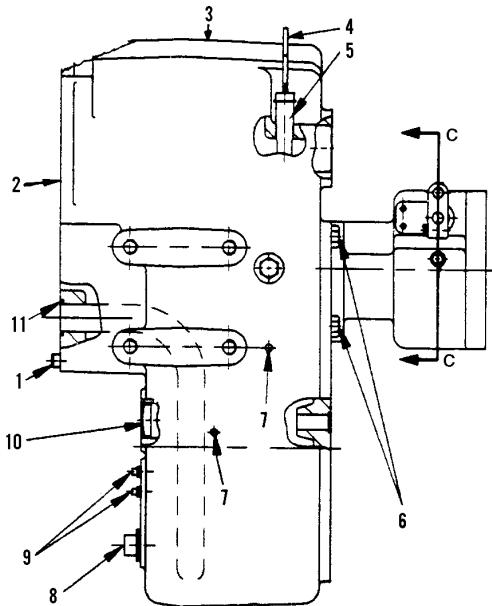


Item	Part No.	Qty.	Description Of Part
1	7738-4139	1	COMPANION FLANGE
2	7738-4137	1	YOKE WASHER
3	7738-4569	1	HEX HD CAPSCREW
4	7738-4138	1	O-RING

Item	Part No.	Qty.	Description Of Part
	7738-4568	1	COMPANION FLANGE GROUP ASSY, (includes items 1 thru 4)
1	7738-4569	1	HEX HD CAPSCREW
2	7738-4137	1	YOKE WASHER
3	7738-4138	1	O-RING
4	7738-4150	1	COMPANION FLANGE
5	7738-4149	1	BEARING RETAINER
6	7738-4148	1	O-RING
7	9040-1487	1	OIL SEAL
8	7738-4070	4	HEX HD CAPSCREW
9	7738-4153	1	SHIM PACK, (includes items 10 thru 12)
10	7738-4154	3	SHIM, (.020 THICK)
11	7738-4155	3	SHIM, (.005 THICK)
12	7738-4156	4	SHIM, (.007 THICK)

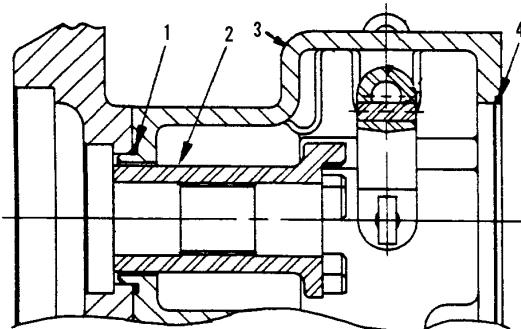


Item	Part No.	Qty.	Description Of Part
1	9040-1487	1	OIL SEAL
2	7738-4090	6	HEX HD CAPSCREW
3	7738-4141	1	BEARING RETAINER
4	7738-4142	1	O-RING
5	7738-4143	2	BEARING CUP
6	7738-4144	2	BEARING CONE
7	7738-4147	1	SNAP RING
8	7738-4146	1	OUTPUT GEAR, 48 TEETH
9	7738-4145	1	OUTPUT SHAFT
10	7738-4152	1	BAFFLE ASSY
11	7738-4032	2	SEAL WASHER
12	7738-4151	2	HEX HD CAPSCREW

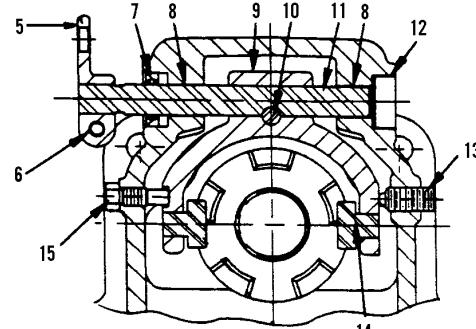


Item	Part No.	Qty.	Description Of Part
1	7738-4171	2	LOCATING BUSHING
2	7738-4574	1	GASKET
3	7738-4173	1	MAIN CASE
4	7738-4174	1	DIPSTICK
5	7738-4175	1	DIPSTICK TUBE
6	7738-4176	4	HEX HD CAPSCREW
7	9020-1239	2	BALL
8	7738-4177	2	PIPE PLUG
9	8697-4053	2	PIPE PLUG
10	7738-4179	1	EXPANSION PLUG
11	7738-4180	1	O-RING
12	7738-4181	2	EXPANSION PLUG
13	7738-4182	1	HEX HD CAPSCREW

Item	Part No.	Qty.	Description Of Part
14	7738-4183	1	LOCKWASHER
15	7738-4184	1	DIPSTICK CLAMP
16	7738-4185	2	HEX HD CAPSCREW
17	7738-4186	1	TUBE CLAMP
18	7738-4187	1	SUCTION TUBE
19	7738-4188	1	EXPANSION PLUG
20	7738-4189	1	PIPE PLUG
21	7738-4190	1	SUCTION SCREEN GROUP, (includes item 22 & 23)
22	7738-4191	1	SUCTION SCREEN
23	7738-4192	1	GASKET



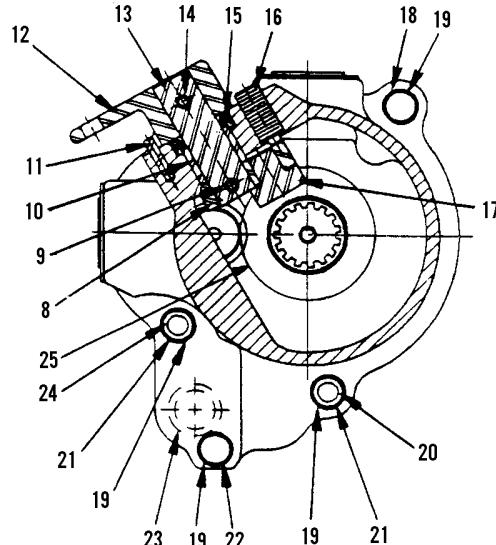
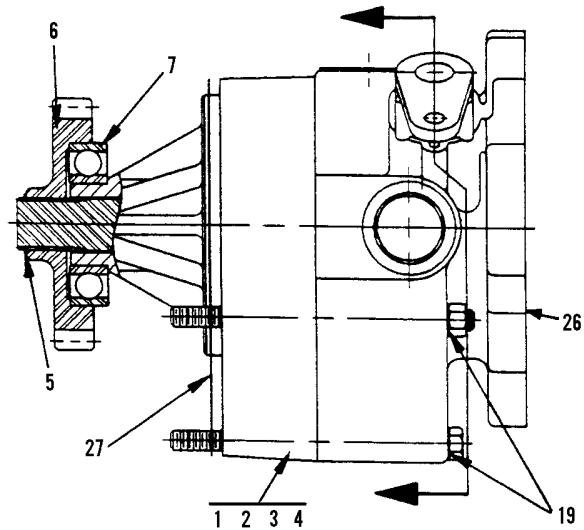
SECTION B-B



SECTION C-C

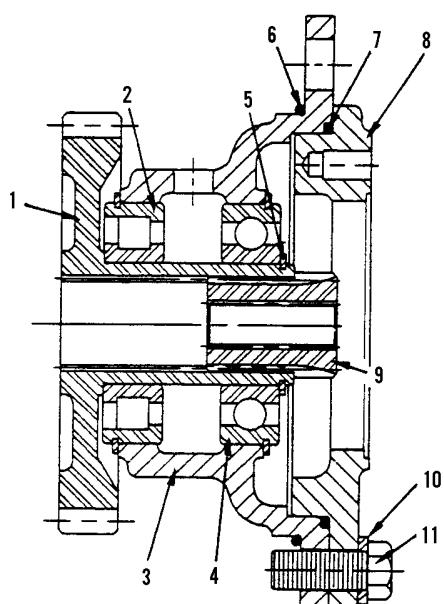
Item	Part No.	Qty.	Description Of Part
1	7738-4157	1	O-RING
2	7738-4158	1	SHAFT ADAPTER
3	7738-4159	1	INPUT HOUSING
4	7738-4160	1	O-RING
5	7738-4161	1	SHIFTER ARM
6	Ref	1	HEX HD CAPSCREW, (see page UN3-19 for details)
7	9020-1236	1	OIL SEAL

Item	Part No.	Qty.	Description Of Part
8	7738-4162	2	BUSHING
9	7738-4163	1	SHIFT FORK
10	7738-4164	1	DOWEL PIN
11	7738-4165	1	SHIFTER SHAFT
12	7738-4166	1	CUP PLUG
13	7738-4167	1	SPRING PLUNGER
14	7738-4168	2	DISCONNECT FORK
15	7738-4575	1	FORK STOP BOLT

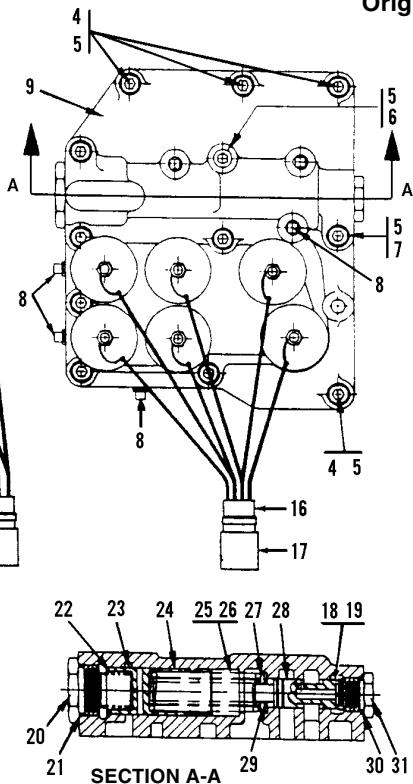
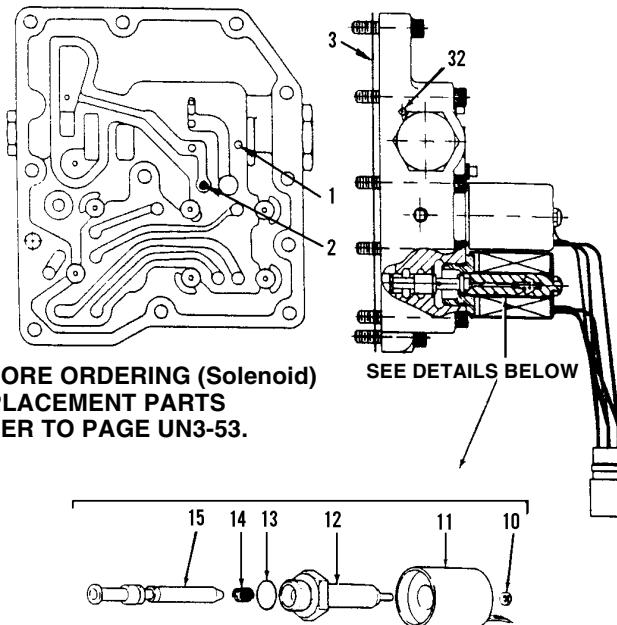


Item	Part No.	Qty.	Description Of Part
1	7738-4193	1	CHARGE PUMP ASSY, (includes items 1 thru 16)
1	7738-4194	1	CHARGE PUMP ASSY, (includes items 2, 3, 4)
2	7738-4526	1	DRIVE GEAR & SHAFT SET
3	7738-4527	1	O-RING
4	7738-4528	1	RETAINER RING
5	7738-4195	1	SNAP RING
6	7738-4196	1	GEAR
7	7738-4197	1	BEARING
8	7738-4198	1	DETENT SHIFT BLOCK
9	7768-4199	1	ROLL PIN
10	7738-4200	1	BEARING

Item	Part No.	Qty.	Description Of Part
11	7738-4201	1	ROLL PIN
12	7738-4202	1	SHIFT ARM
13	7738-4203	1	DISCONNECT SHAFT
14	7738-4204	1	ROLL PIN
15	7738-4206	1	OIL SEAL
16	8822-1276	1	SOCKET SET SCREW, (FLAT POINT) 1/2-13X1 1/2
17	7738-4168	1	DISCONNECT FORK
18	7738-4205	1	HEX HD CAPSCREW
19	7738-4207	4	STAR WASHER
20	7738-4208	1	STUD
21	7738-4209	2	HEX NUT
22	7738-4210	1	HEX HD CAPSCREW
23	7738-4211	1	O-RING
24	7738-4212	1	STUD
25	7738-4213	1	DISCONNECT SLEEVE
26	9020-1159	1	O-RING
27	7738-4579	1	GASKET

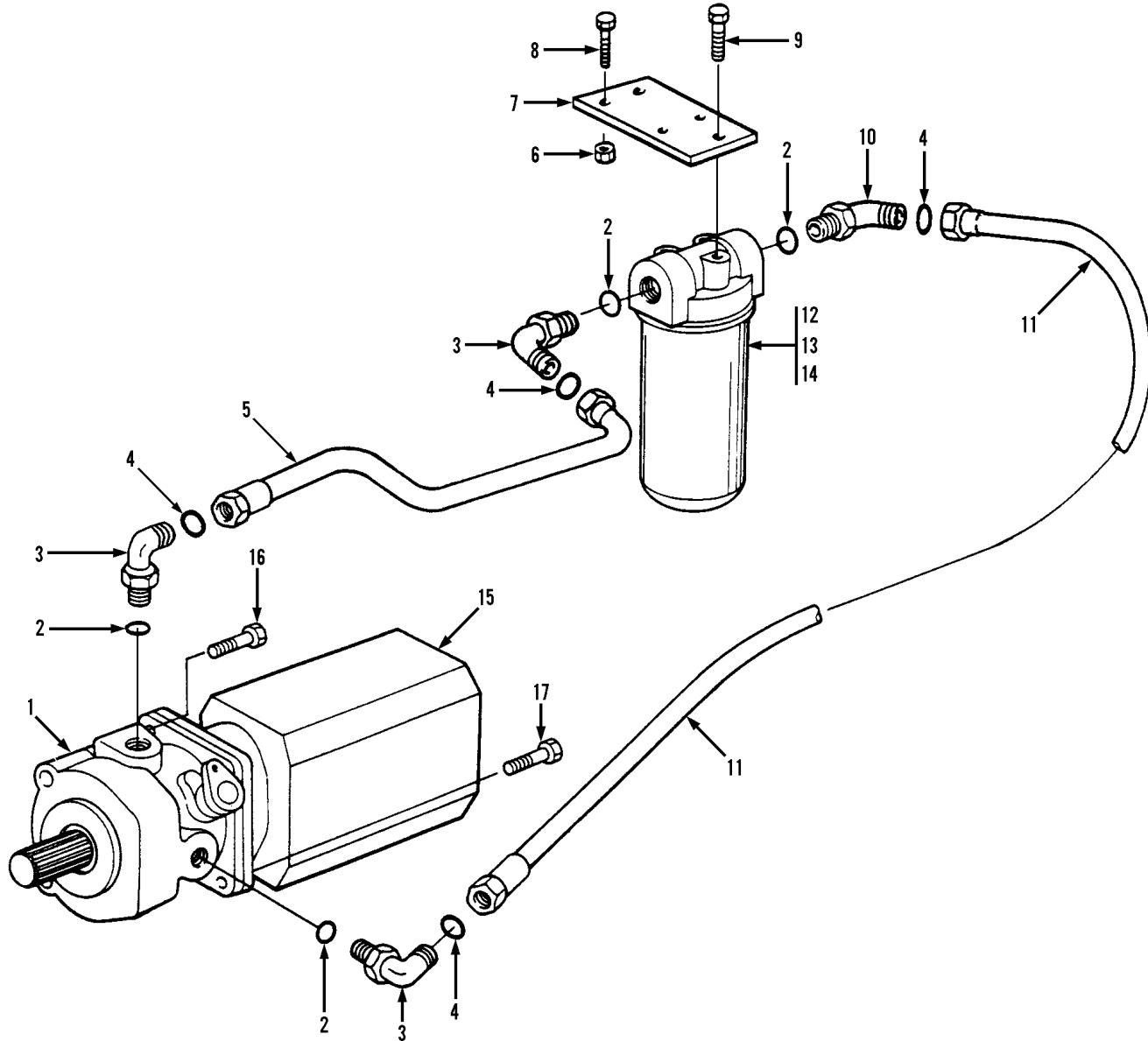


Item	Part No.	Qty.	Description Of Part
	7738-4374	1	PUMP ADAPTER GROUP, (includes all items)
	7738-4375	1	ADAPTER ASSY, (includes items 1 thru 5)
1	7738-4376	1	AUXILIARY PUMP GEAR
2	7738-4377	1	ROLLER BEARING
3	7738-4378	1	PUMP ADAPTER
4	9020-1157	1	BALL BEARING
5	7738-4380	1	SNAP RING
6	9020-1160	1	O-RING
7	7738-4160	1	O-RING
8	7738-4381	1	PLATE ADAPTER
9	7738-4382	1	ADAPTER SLEEVE
10	8697-4063	4	LOCK WASHER
11	7738-4070	4	HEX HD CAPSCREW

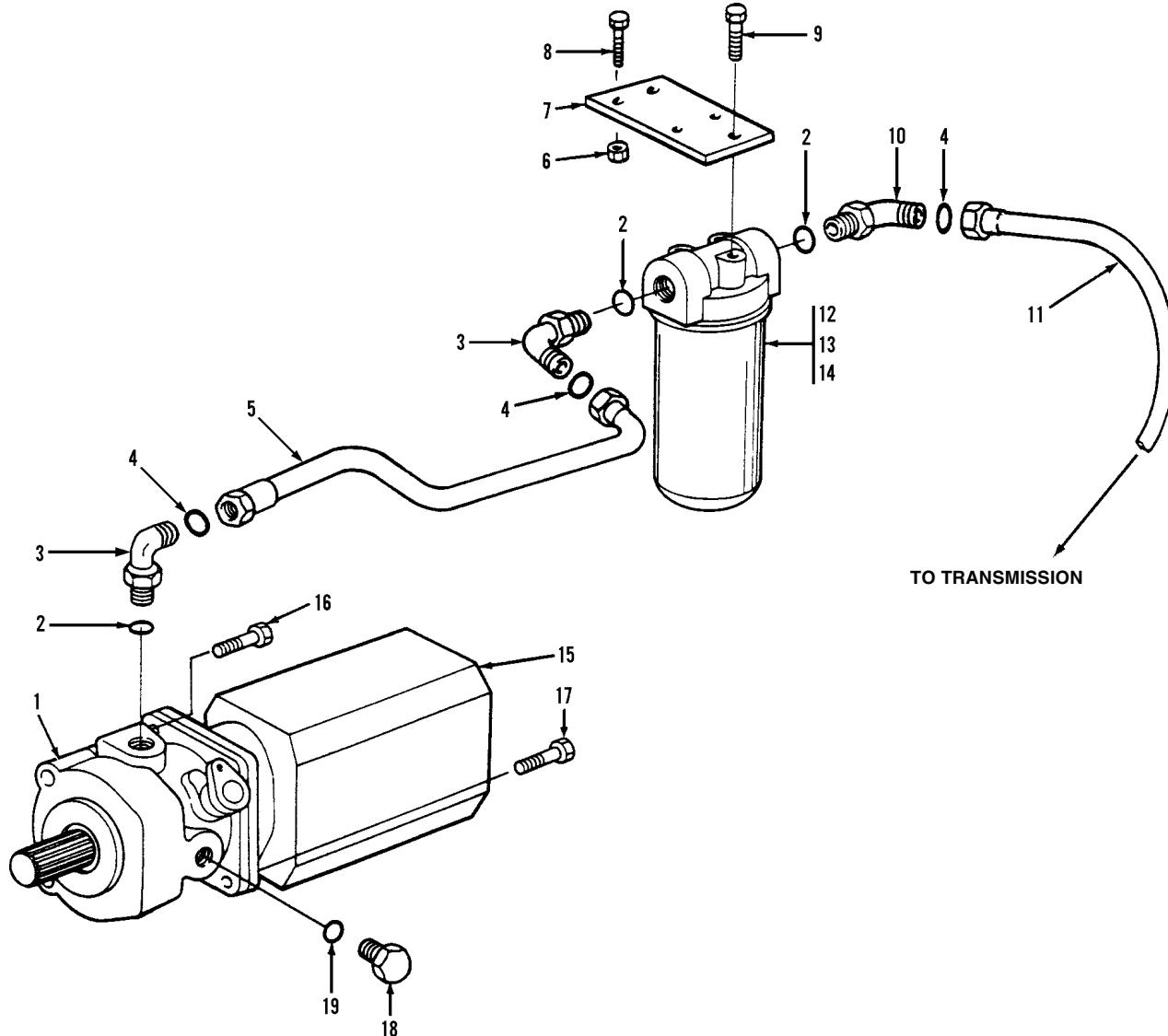


Item	Part No.	Qty.	Description Of Part
	7738-4423	1	CONTROL VALVE ASSY, W/TWO WIRE COIL, 1/4-20 THREADED STOP NUT, 1/4-20 THREADED CORE AND COIL & PIN WITH 0.28 DIAMETER HOLE. (includes all items except where noted)
	7738-4551	1	CONTROL VALVE ASSY, W/TWO WIRE COIL, 7/16-20 THREADED STOP NUT, 7/16-20 THREADED CORE AND COIL & PIN WITH 0.47 DIAMETER HOLE. (includes all items except where noted)
	7738-4552	1	SOLENOID KIT, (USE WITH 7738-4551 CONTROL VALVE), (includes items 10 thru 15)
1	7738-4214	1	DOWEL PIN
2	7738-4215	1	ORIFICE PLUG
3	7738-4216	1	GASKET
4	7738-4312	4	SOCKET HD CAPSCREW
5	7738-4218	12	FLAT WASHER
6	7738-4410	1	SOCKET HD CAPSCREW
7	7738-4313	7	SOCKET HD CAPSCREW
8	7738-4222	6	PIPE PLUG, (USE WITH 7738-4423 CONTROL VALVE)
	7738-4553	6	PIPE PLUG, (USE WITH 7738-4551 CONTROL VALVE)
9	7738-4220	1	BODY
10		6	STOP NUT
11	7738-3600	6	COIL & PIN ASSY, (2 WIRE COIL WITH 0.47 DIAMETER HOLE), (SEE NOTE)
12		6	CORE ASSY
13		6	O-RING
14		6	SOLENOID SPRING
15		6	SOLENOID PLUNGER ASSY
16	7738-4229	1	PLUG
17	7738-4557	1	CONNECTOR KIT

Item	Part No.	Qty.	Description Of Part
18	7738-4558	1	ORIFICE PLATE, (USE WITH 7738-4551 CONTROL VALVE ONLY)
19	7738-4559	1	SNAP RING, (USE WITH 7738-4551 CONTROL VALVE ONLY)
20	7738-4245	1	DUMP VALVE PLUG
21	7738-4246	1	O-RING
22	7738-4244	1	DUMP VALVE SPRING
23	9020-1223	1	DUMP VALVE
24	7738-4243	1	ACCUMULATOR PISTON
25	7738-4314	1	REGULATOR SPRING, OUTER
26	7738-4315	1	REGULATOR SPRING, INNER
27	7738-4241	1	WASHER
28	7738-4239	1	SPOOL ASSY, (USE WITH 7738-4423 CONTROL VALVE)
	7738-4560	1	SPOOL ASSY, (USE WITH 7738-4551 CONTROL VALVE)
29	7738-4240	1	SPRING SHIM
30	9020-1230	1	O-RING
31	7738-4238	1	PLUG
32	7738-4561	1	BALL
			NOTE: USE P/N 7738-3565 TWO WIRE COIL & PIN WITH 0.28 DIAMETER HOLE, TO SERVICE COILS ON CONTROL VALVE ASSEMBLY P/N 7738-4423.
			NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.

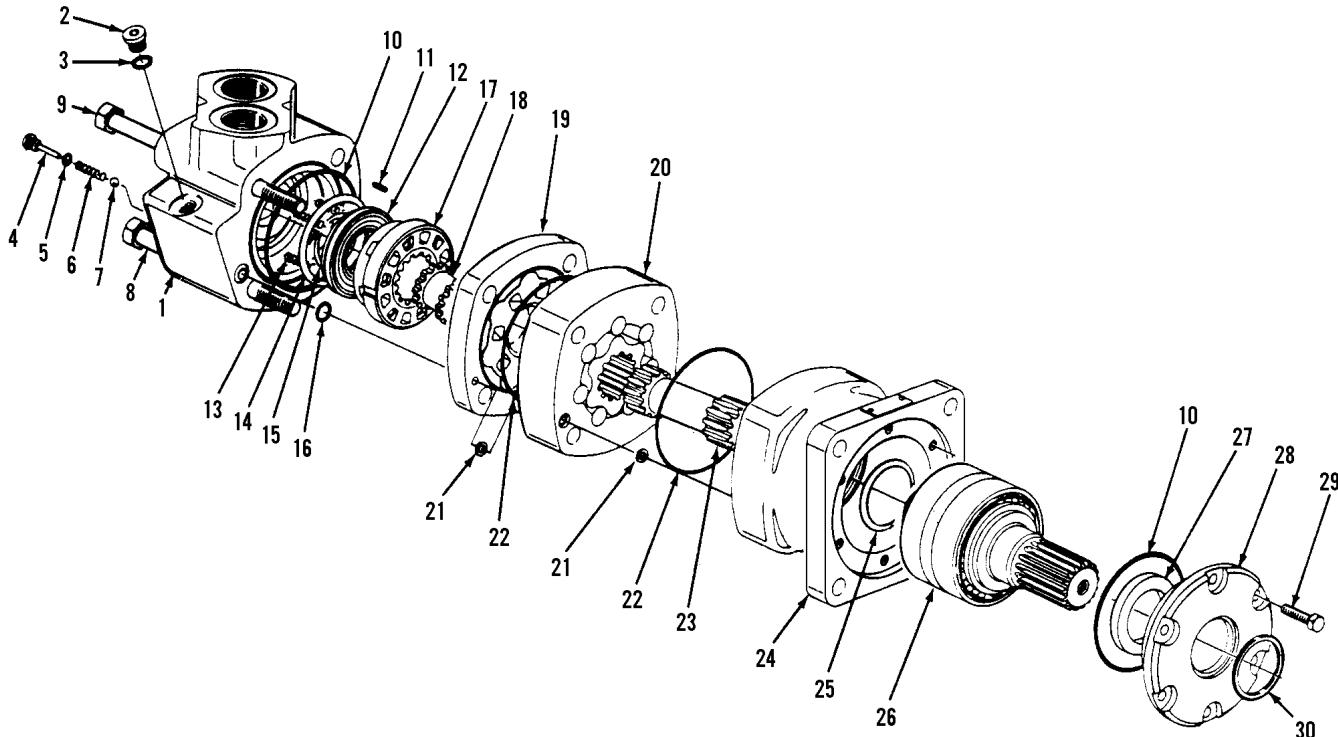


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1			CHARGE PUMP ASSY, (see page UN3-15 for details)	10	8866-2422	1	ELBOW, 45 DEGREES, (includes item 2)
2	8859-1209	4	O-RING	11	8471-7405	1	HOSE ASSY
3	8866-2333	3	ELBOW, 90 DEGREES, (includes item 2)	12	7738-3156	1	FILTER ASSY, (includes items 13 & 14)
4	8859-1509	4	O-RING	13	7738-3309	1	FILTER BASE
5	8471-7402	1	HOSE ASSY	14	9020-1617	1	FILTER ELEMENT
6	8850-1006	2	HEX NUT, 3/8-16	15			MAIN HYDRAULIC PUMP ASSY, (see page UN3-21 for details)
7	7738-1319	1	MOUNTING BRACKET	16	8820-1067	2	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5
8	8820-1036	2	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	17	8820-1066	2	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5
9	8820-1018	3	HEX HD CAPSCREW, 5/16-18X3/4, GR5				

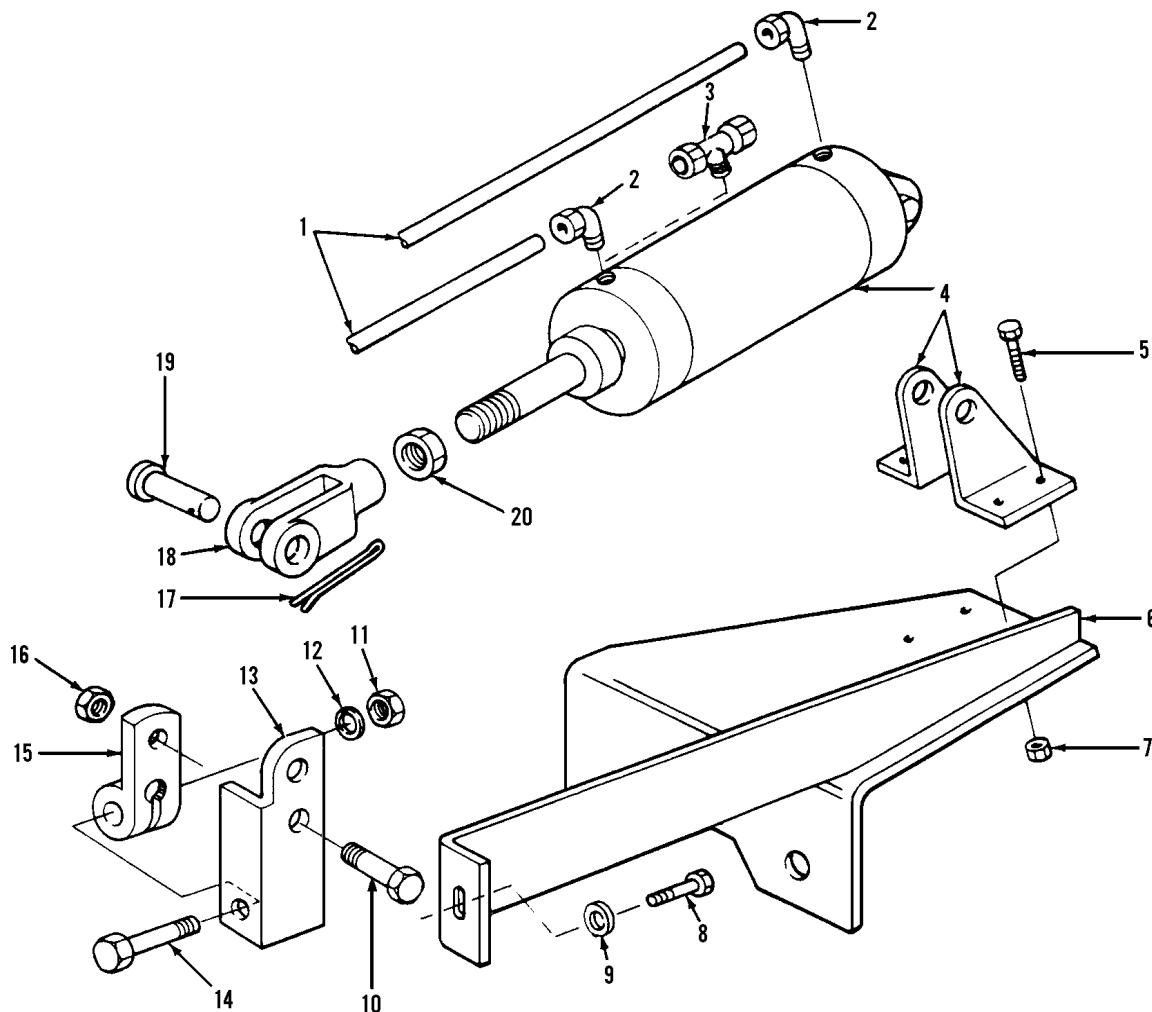


Item	Part No.	Qty.	Description Of Part
1		Ref	CHARGE PUMP ASSY, (see page UN3-15 for details)
2	8859-1209	3	O-RING
3	8866-2333	2	ELBOW, 90 DEGREES, (includes item 2)
4	8859-1211	3	O-RING
5	8471-7402	1	HOSE ASSY
6	8852-1305	2	HEX LOCKNUT, 3/8-16
7	7738-1319	1	MOUNTING BRACKET
8	8820-1036	2	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
9	8820-1018	3	HEX HD CAPSCREW, 5/16-18X3/4, GR5
10	8866-2089	1	ELBOW, 45 DEGREES, (includes item 2)

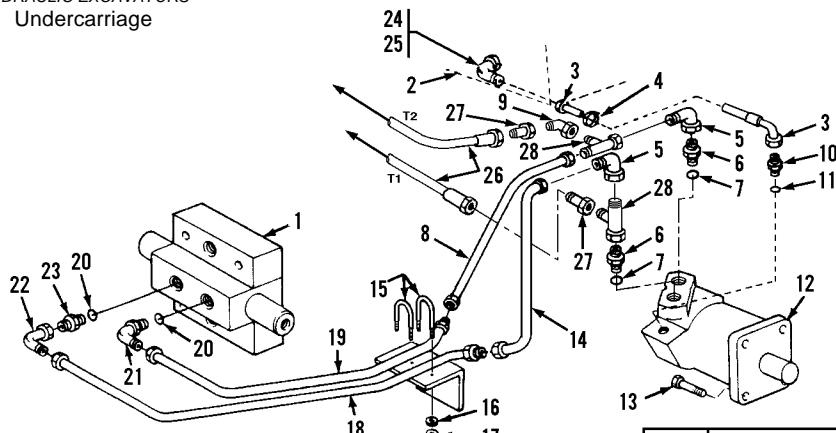
Item	Part No.	Qty.	Description Of Part
11	8471-6195	1	HOSE ASSY
12	7736-3156	1	FILTER ASSY, (includes items 13 & 14)
13	7738-3309	1	FILTER BASE
14	9020-1617	1	FILTER ELEMENT
15		Ref	MAIN HYDRAULIC PUMPASSY, (see page UN3-21 for details)
16	8820-1067	2	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5
17	8820-1066	2	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5
18	8866-2179	1	HEX HD PLUG, (inlcudes item 19)
19	8859-1209	1	O-RING



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7736-3007	1	HYDRAULIC MOTOR ASSY, (includes all items)	12	7736-4014	1	BALANCE RING
	7736-4001	1	MOTOR SEAL KIT, (includes items 3, 5, 10, 14, 15, 16, 21, 22)	13	7736-4015	3	SPRING
	7736-4002	1	SHAFT SEAL KIT, (includes items 10, 25, 27, 30)	14	7736-4016	1	OUTER FACE SEAL
1	7736-4003	1	VALVE HOUSING ASSY, (includes items 2 thru 7)	15	7736-4017	1	INNER FACE SEAL
2	7736-4004	1	PLUG ASSY, (includes item 3)	16	7736-4018	1	SEAL
3	7736-4005	1	O-RING	17	7736-4019	1	VALVE
4	7736-4006	2	CHECK PLUG ASSY, (includes item 5)	18	7736-4020	1	VALVE DRIVE
5	7736-4007	2	O-RING	19	7736-4021	1	VALVE PLATE
6	7736-4008	2	SPRING	20	7736-4022	1	GEROLER
7	7736-4009	2	STEELBALL	21	7736-4023	2	SEAL
8	7736-4010	2	HEX HD CAPSCREW, 6.30 INCHES LONG	22	7736-4024	2	SEAL
9	7736-4011	2	HEX HD CAPSCREW, 7.65 INCHES LONG	23	7736-4025	1	DRIVE
10	7736-4012	2	SEAL	24	7736-4026	1	BEARING HOUSING
11	7736-4013	1	BALANCE RING PIN	25	7736-4027	1	SHAFT FACE SEAL
				26	7736-4028	1	SPLINED SHAFT & BEARING KIT
				27	7736-4029	1	SHAFT SEAL
				28	7736-4030	1	FRONT RETAINER
				29	7736-4031	6	HEX HD CAPSCREW
				30	7736-4032	1	DUST SEAL



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		AR	NYLON TUBE, 3/8 O.D.	10	8820-1065	1	HEX HD CAPSCREW, 1/2-1/3X1, GR5
2	8688-3046	2	ELBOW, 90 DEGREES, 1/4X3/8 TUBE, (used on 4x4 machines)	11	8850-1105	1	HEX NUT, 5/16-18
	8688-3046	1	ELBOW, 90 DEGREES, 1/4X3/8 TUBE, (used on 4x2 machines)	12	8856-1108	1	FLAT WASHER, 5/16
3	8688-3090	1	TEE, 1/4X3/8X3/8 TUBE, (used on 4X2 machines)	13	7738-1344	1	SHIFT LEVER EXTENSION
4	7738-3949	1	AIR CYLINDER & BRACKETS ASSY	14	8820-1022	1	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5
5	8820-1005	4	HEX HD CAPSCREW, 1/4-20X1, GR5	15		1	SHIFTER ARM, (see page UN3-14 or UN3-41 for details)
6	7738-6160	1	SHIFTER BRACKET	16	8852-1008	1	HEX LOCKNUT, 1/2-13, (loctite)
7	8852-1304	4	HEX LOCKNUT, 1/4-20	17	8863-1309	1	COTTER PIN, 3/32X3/4
8	8820-1063	1	HEX HD CAPSCREW, 1/2-20X3/4, GR5	18	8882-1005	1	ADJUSTABLE YOKE, 7/16-20
9	8856-1006	1	FLAT WASHER, 1/2	19	8863-3004	1	YOKE PIN, 7/16
				20	8850-1407	1	HEX JAM NUT, 7/16-20

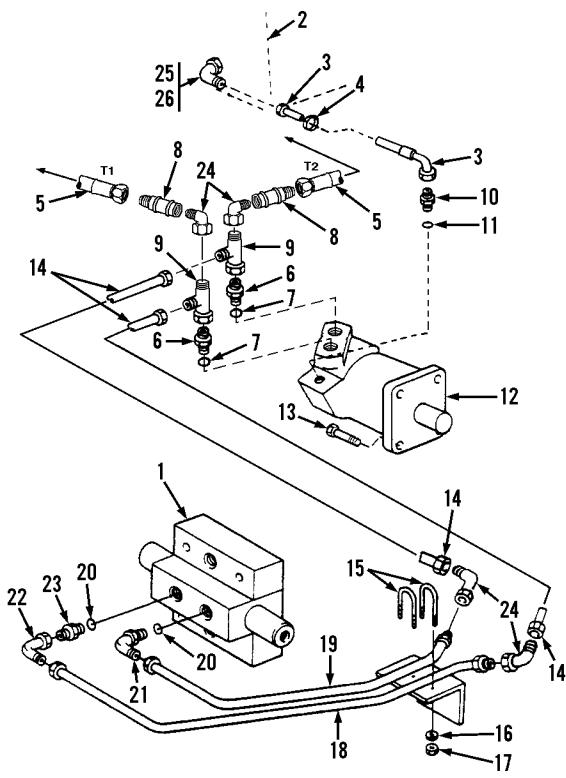


**4X2 INSTALLATION**

Item	Part No.	Qty.	Description Of Part
1		Ref	PROPELLING CONTROL VALVE ASSY, (see page UN3-24 for details)
2		Ref	HYDRAULIC RESERVOIR ASSY, (see page UN2-13 for details)
3	8471-7769	1	HOSE ASSY
4	8668-3122	AR	TIE WRAP
5	8866-2108	2	ELBOW, 90 DEGREES, (swivel nut)
6	8866-2025	2	CONNECTOR, (includes item 7)
7	8859-1209	2	O-RING
8	8471-6766	1	HOSE ASSY
9	8866-2122	1	ELBOW, 45 DEGREES, (swivel nut)
10	8366-1316	1	CONNECTOR
11	8859-1202	1	O-RING
12		Ref	PROPELLING MOTOR ASSY, (see page UN3-18 for details)

NOTE: HOSES T1 & T2 TO HYDRAULIC RESERVOIR, (see page UN2-13 for details)

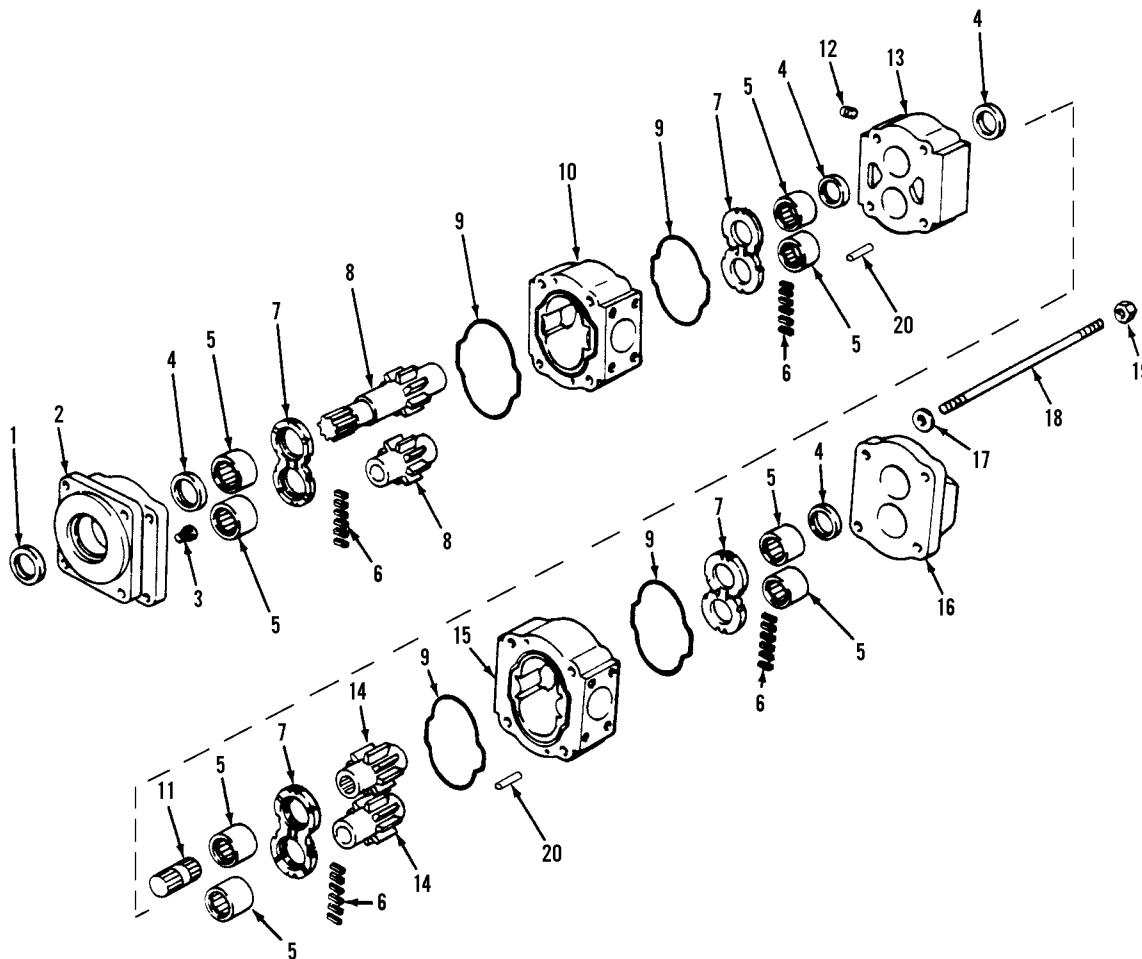
Item	Part No.	Qty.	Description Of Part
13	8320-1120	4	HEX HD CAPSCREW, 1/2-13X1-3/4, GR8, (loctite)
14	8471-6180	1	HOSE ASSY
15	8666-1065	2	U-BOLT
16	8856-1002	4	FLAT WASHER, 1/4, (loctite)
17	8850-1004	4	HEX NUT, 1/4-20
18	7738-3346	1	TRAVEL TUBE, PROPEL FORWARD
19	7738-3345	1	TRAVEL TUBE, PROPEL REVERSE
20	8859-1207	2	O-RING
21	8866-2067	1	ELBOW, 90 DEGREES, (includes item 20)
22	8325-1121	1	ADAPTER, 90 DEGREES
23	8866-2008	1	CONNECTOR, (includes item 20)
24	8866-2064	1	ELBOW, 90 DEGREES, (includes item 25)
25	8859-1204	1	O-RING
26	8471-7296	2	HOSE ASSY
27	7738-3976	2	CHECK VALVE
28	8866-2242	2	SWIVEL NUT RUN TEE, 3/8 TUBE
29	8866-2122	1	ELBOW, 45 DEGREES, (swivel nut)



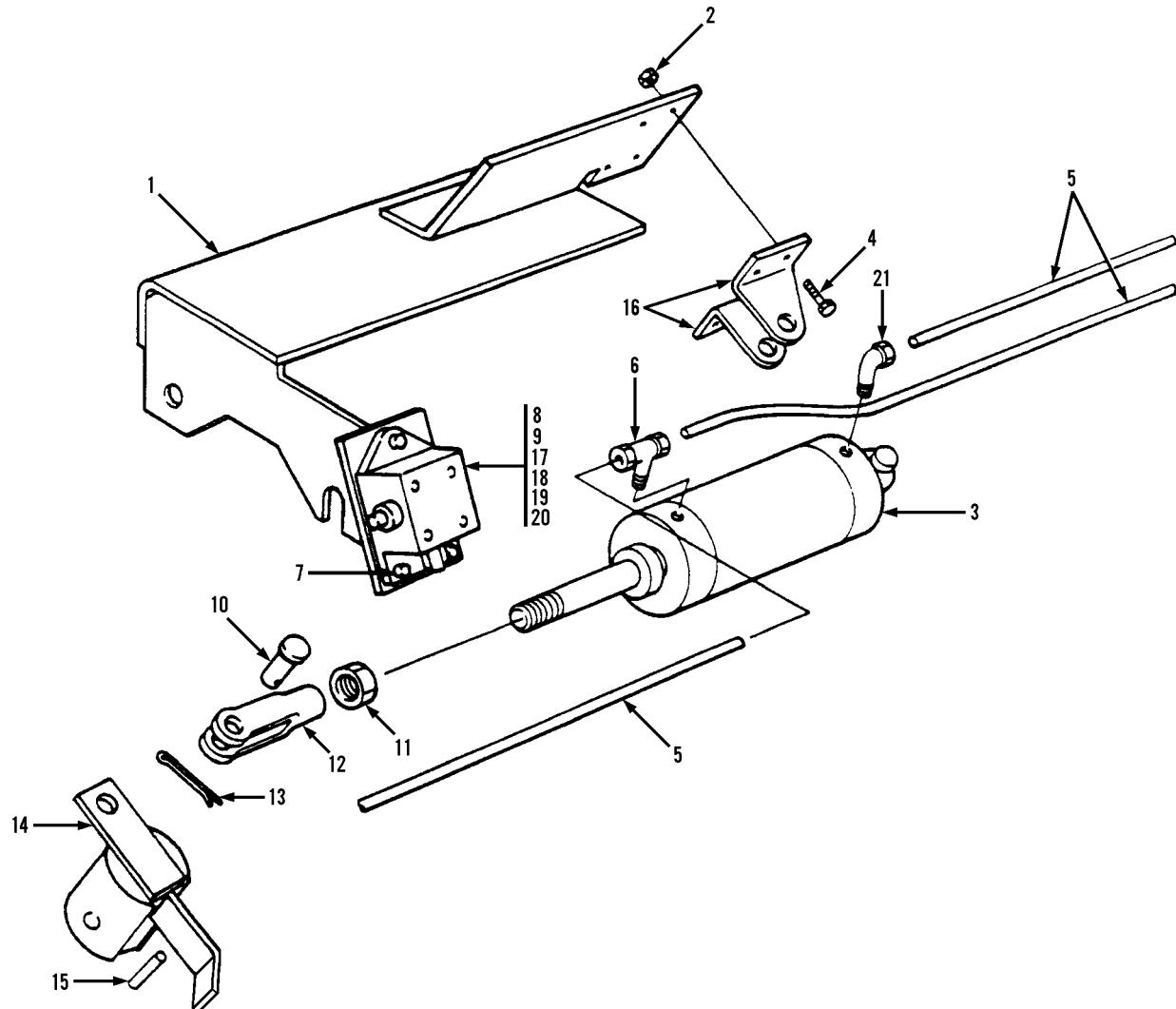
**4X4 INSTALLATION**

NOTE: HOSES T1 & T2 TO HYDRAULIC RESERVOIR, (see page UN2-13 for details)

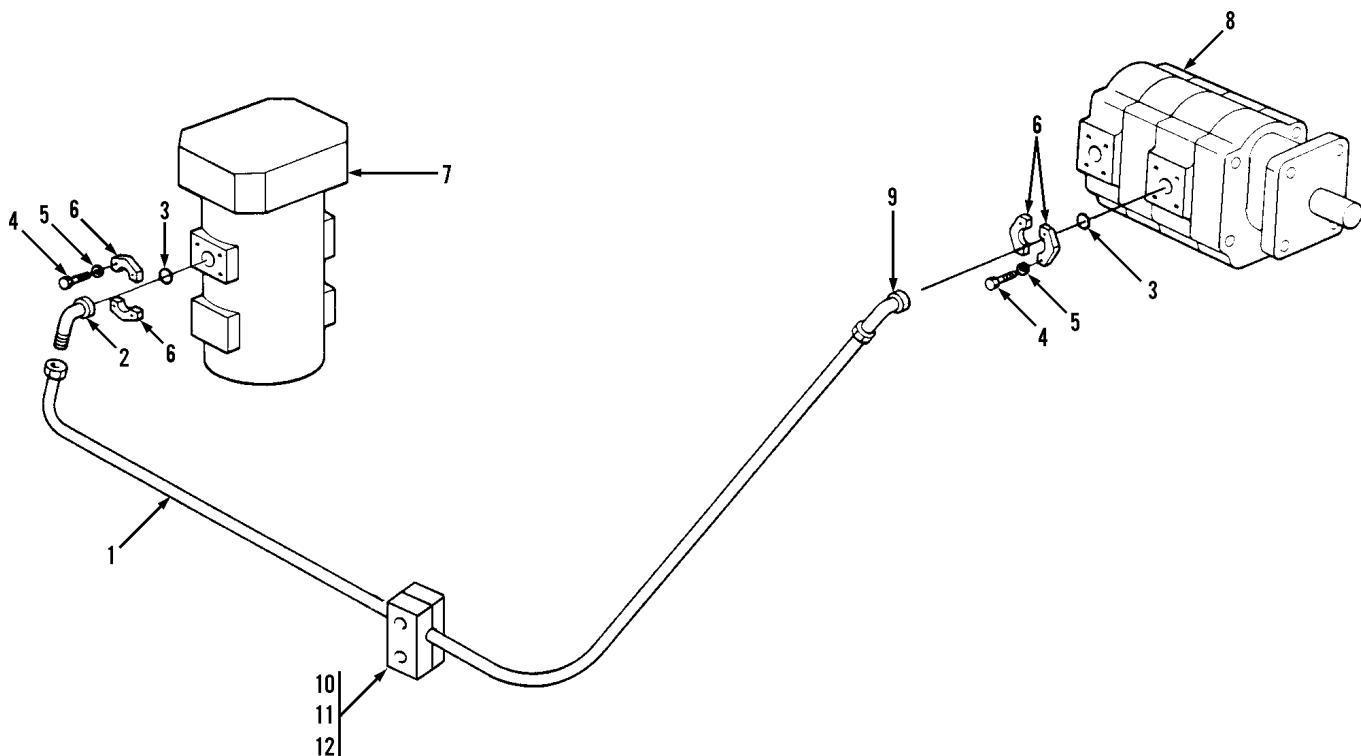
Item	Part No.	Qty.	Description Of Part
1		Ref	PROPELLING CONTROL VALVE ASSY, (see page UN3-24 for details)
2		Ref	HYDRAULIC RESERVOIR ASSY, (see page UN2-13 for details)
3	8471-7306	1	HOSE ASSY
4	8668-3122	AR	TIE WRAP
5	8471-7570	2	HOSE ASSY
6	8866-2025	2	CONNECTOR, (includes item 7)
7	8859-1209	2	O-RING
8	7738-3976	2	CHECK VALVE
9	8866-2242	2	SWIVEL NUT RUN TEE, 3/4 TUBE
10	8366-1316	1	CONNECTOR
11	8859-1202	1	O-RING
12		Ref	PROPELLING MOTOR ASSY, (see page UN3-18 for details)
13	8320-1120	4	HEX HD CAPSCREW, 1/2-13X1-3/4, GR8, (loctite)
14	8471-6713	2	HOSE ASSY
15	8666-1065	2	U-BOLT
16	8856-1002	4	FLAT WASHER, 1/4
17	8850-1004	4	HEX NUT, 1/4-20
18	7738-3346	1	TRAVEL TUBE, PROPEL FORWARD
19	7738-3345	1	TRAVEL TUBE, PROPEL REVERSE
20	8859-1207	2	O-RING
21	8866-2067	1	ELBOW, 90 DEGREES, (includes item 20)
22	8325-1121	1	ADAPTER, 90 DEGREES
23	8866-2008	1	CONNECTOR, (includes item 20)
24	8866-2108	4	ELBOW, 90 DEGREES, (swivel nut)
25	8866-2064	1	ELBOW, 90 DEGREES, (includes item 26)
26	8859-1204	1	O-RING



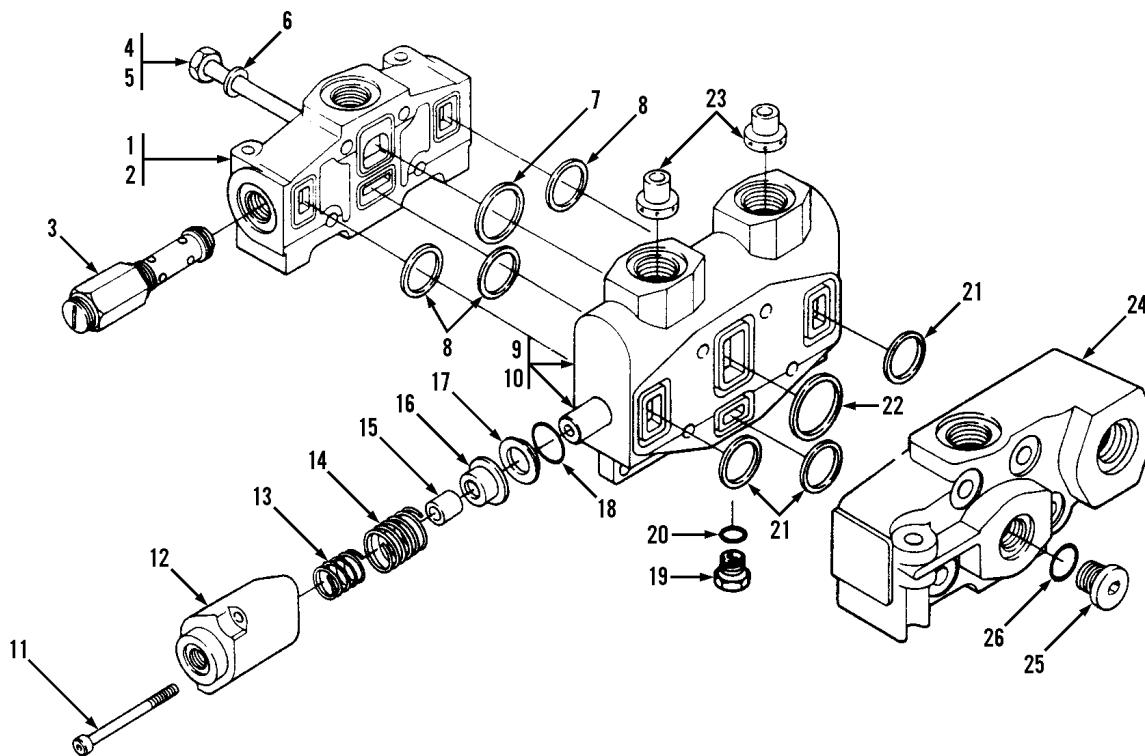
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7736-3301	1	HYDRAULIC PUMP ASSY, (includes all items)	9	8664-1043	4	GASKET SEAL
	7736-4128	1	SEAL KIT, (includes items 1, 4, 6 & 9)	10	7736-4338	1	GEAR HOUSING
	8667-1366	1	LIP SEAL, (install lip seal flush with face of recess)	11	8667-1057	1	CONNECTING SHAFT
2	8667-1011	1	SHAFT END COVER	12	7713-4041	1	PLUG, (lubricate and torque to 240 in lbs.)
3	7713-4028	1	PLUG	13	7736-4339	1	BEARING CARRIER
4	8664-1047	4	RING SEAL, (install ring seals with slot facing gear)	14	8667-1061	1	GEAR SET
5	7738-4475	8	ROLLER BEARING	15	8367-1002	1	GEAR HOUSING
6	8564-1240	2	SEAL STRIP	16	8367-1013	1	PORT END COVER
7	7736-4337	4	THRUST PLATE	17	8594-1043	4	FLAT WASHER
8	7736-4129	1	GEAR SET	18	8367-4008	4	STUD
				19	8594-1045	4	HEX NUT



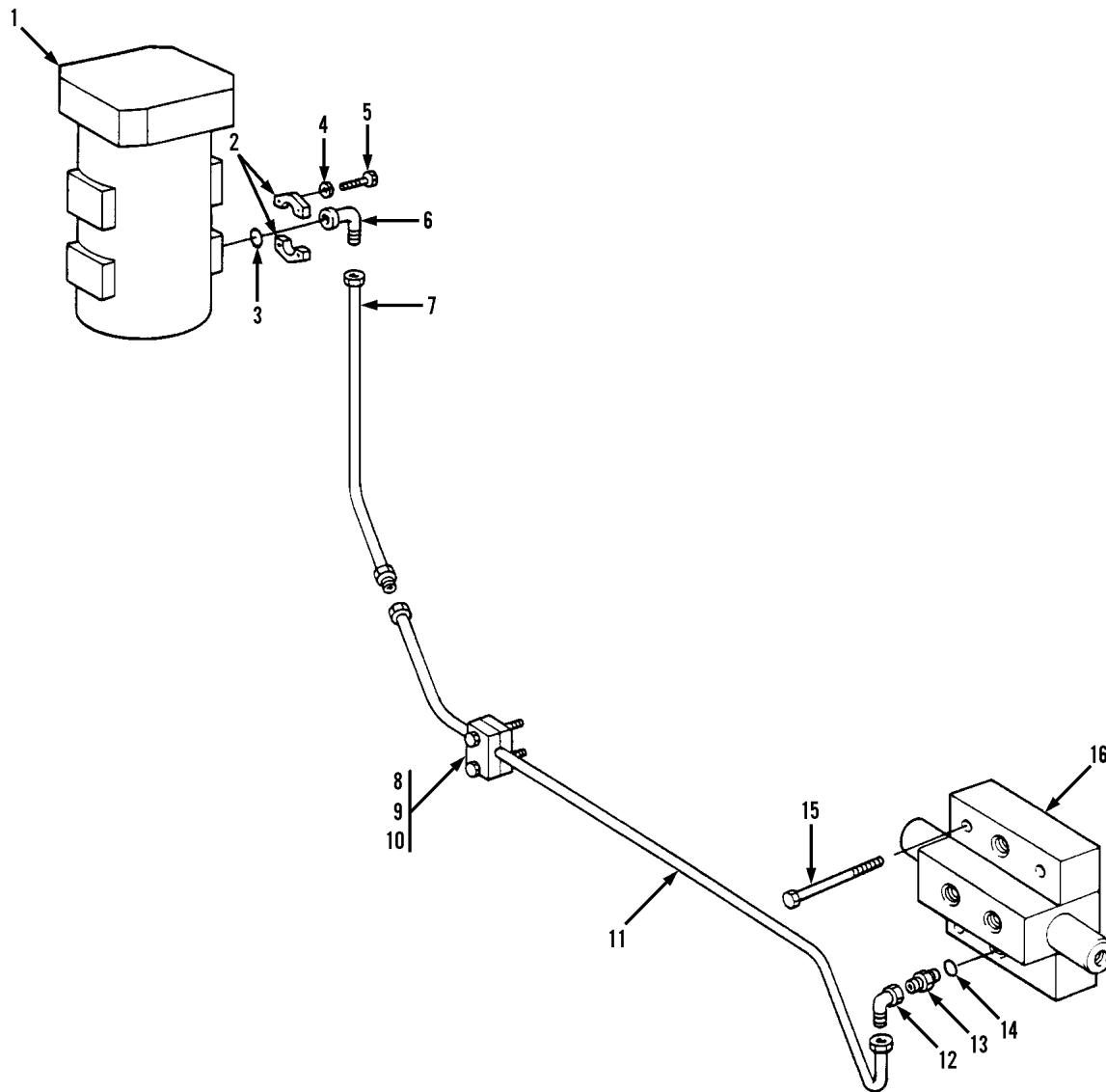
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-6159	1	SHIFTER BRACKET	13	8863-1309	1	COTTER PIN, 3/32X3/4
2	8852-1304	4	HEX LOCKNUT, 1/4-20	14	7738-6126	1	LEVER WELDMENT
3	7738-3949	1	AIR CYLINDER, (includes item 16)	15	8863-1501	2	ROLL PIN
4	8820-1005	4	HEX HD CAPSCREW, 1/4-20X1, GR5	16	7738-4547	2	BRACKET
5	AR		NYLON TUBE, 3/8 O.D.	17		2	CABLE SEAL
6	8688-3171	1	TUBE FITTING, 1/8X3/8X3/8	18		2	MALE TERMINAL
7	8821-1511	2	HEX SOCKET CAPSCREW, #10-32X3/4, GR8, (loctite)	19		1	SHROUD CONNECTOR
8	8096-5007	1	LIMIT SWITCH ASSY, (includes items 9 & 17 thru 20)	20	AR		SHRINKWRAP, 1/2 O.D.
9	9103-3439	1	LIMITSWITCH	21	8688-3046	1	TUBE ELBOW - 90 DEGREES, 1/4X3/8 TUBE
10	8863-3004	1	YOKE PIN, 7/16	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.			
11	8850-1407	1	HEX JAM NUT, 7/16-20				
12	8882-1005	1	ADJUSTABLE YOKE, 7/16-20				



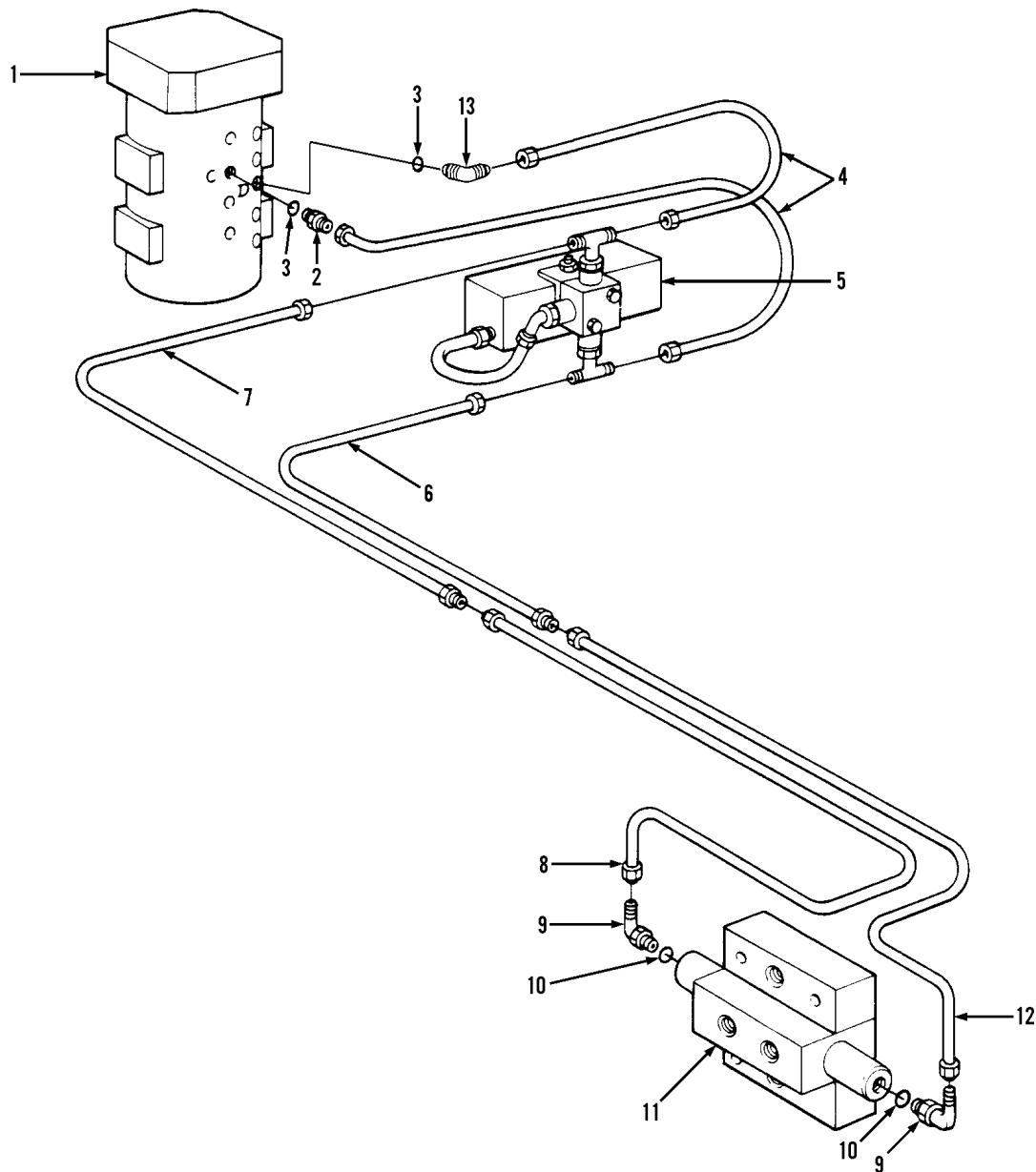
Item	Part No.	Qty.	Description Of Part
1	8471-6041	1	HOSE ASSY
2	8661-1041	1	ADAPTER, 90 DEGREES
3	8366-1304	2	SQUARE RING SEAL
4	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
5	8855-1011	8	LOCK WASHER, 3/8
6	8471-1333	4	FLANGE HALF
7		Ref	CENTER PIN ASSY, (see page UP4-2 for details)
8		Ref	MAIN HYDRAULIC PUMP ASSY, (see page UN3-21 for details)
9	7736-3134	1	ADAPTER FLANGE, 45 DEGREES
10	7713-3079	2	CLAMP SET
11	7713-3075	2	COVER PLATE
12	8820-1026	4	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5



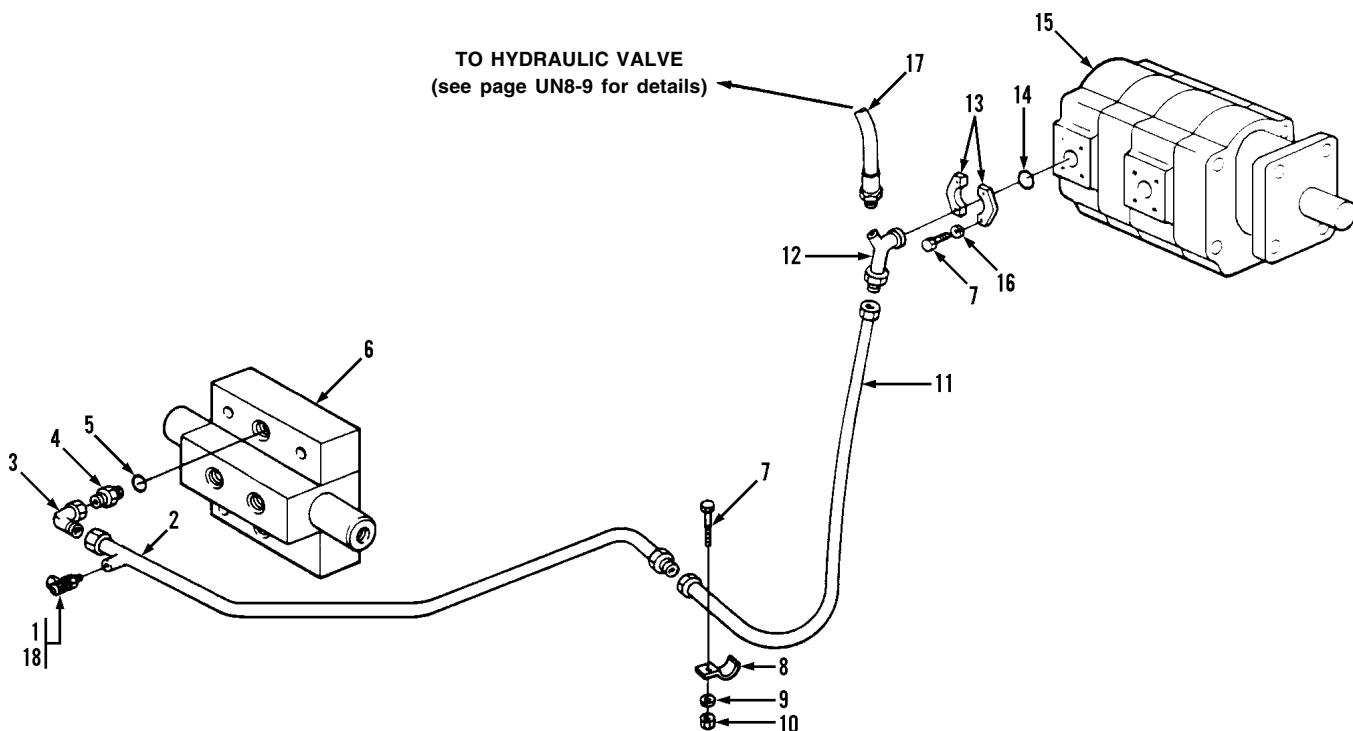
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-3347	1	PROPELLING CONTROL VALVE ASSY, (includes all items except item 23)	10		1	HOUSING & SPOOL ASSY, (not sold separately, order P/N 7736-4176)
	7738-4451	1	RELIEF VALVE SEAL KIT, (kit contains one washer & one o-ring for relief valve item 3)	11	8366-4144	4	SOCKET HD CAPSCREW, (lubricate & torque to 175 in.lbs.)
	7738-4452	1	SECTION SEAL KIT, (includes items 7, 8, 21 & 22)	12	8366-4057	2	END CAP
	7738-4453	1	SEAL & SPRING KIT, (includes items 13, 14, 18, 20 & 26)	13	8366-4226	2	OUTER SPRING
1	7736-4175	1	INLET SECTION ASSY, (includes items 2, 3, 7 & 8)	14	8366-3280	2	INNER SPRING
2	7738-4454	1	VALVE HOUSING	15	8366-4147	2	STROKE SLEEVE
3	7738-4455	1	RELIEF VALVE ASSY, (2350 PSI), (use 8366-4003 seal kit)	16	8366-4148	2	SPRING GUIDE
4	7736-4456	4	HEX HD CAPSCREW & WASHER, (includes items 5 & 6)	17	8366-4149	2	RETAINING PLATE
5	7738-4754	4	HEXHD CAPSCREW	18	8366-4150	2	O-RING
6	8366-4044	4	FLAT WASHER	19	8366-4035	1	PLUG & O-RING, (inlcudes item 20)
7	7736-4249	1	SQUARE SECTION SEAL	20	8366-3044	1	O-RING
8	7736-4248	3	SQUARE SECTION SEAL	21	7736-4248	3	SQUARE SECTION SEAL
9	7736-4176	1	PROPELLING CONTROL VALVE SECTION ASSY, (includes items 10 thru 22)	22	7736-4249	1	SQUARE SECTION SEAL
				23	7713-3863	2	RESTRICTION CHECK, 7/32 I.D.
				24	7738-4457	1	OUTLET SECTION ASSY, (includes items 25 & 26)
				25	8366-4035	1	PLUG
				26	8366-3044	1	O-RING



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	CENTER PIN ASSY, (see page UP4-2 for details)	10	8820-1026	2	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5
2	8471-1333	2	FLANGE HALF	11	7738-3341	1	TUBE ASSY
3	8366-1304	1	SQUARE RING SEAL	12	8866-2110	1	ELBOW, 90 DEGREES, (swivel nut)
4	8855-1011	4	LOCKWASHER, 3/8	13	8866-2010	1	CONNECTOR, (includes item 14)
5	8820-1036	4	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	14	8859-1209	1	O-RING
6	8366-1059	1	ADAPTER	15	8820-1078	3	HEX HD CAPSCREW, 1/2-13X4-1/2, GR5
7	8471-8170	1	HOSE ASSY	16		Ref	PROPELLING CONTROL VALVE ASSY, (see page UN3-24 for details)
8	7713-3851	1	CLAMP SET				
9	7713-3281	1	COVER PLATE				

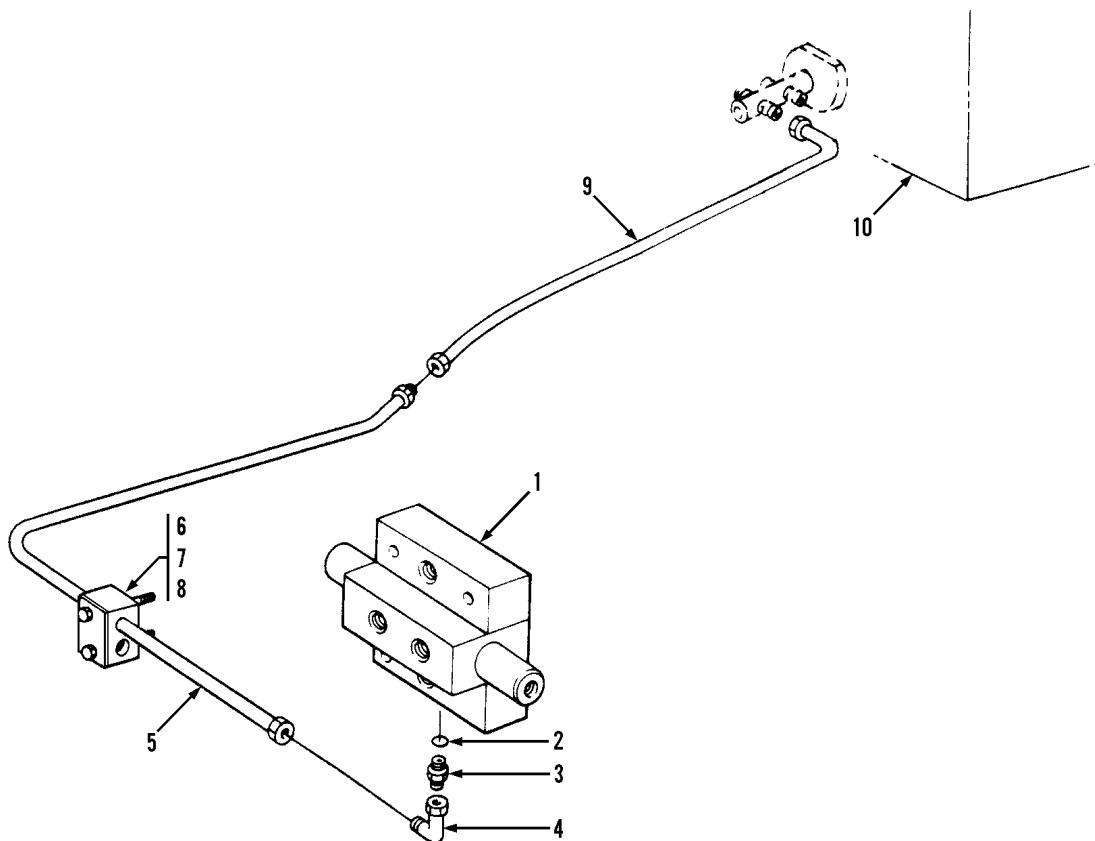


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	CENTER PIN ASSY, (see page UP4-2 for details)	8	7738-3343	1	TUBE ASSY
2	8866-2005	1	CONNECTOR, (includes item 3)	9	8866-2064	2	ELBOW, 90 DEGREES, (includes item 10)
3	8859-1204	2	O-RING	10	8859-1204	2	O-RING
4	8471-6751	2	HOSE ASSY	11		Ref	PROPELLING CONTROL VALVE ASSY, (see page UN3-24 for details)
5		Ref	BRAKE PILOT VALVE ASSY, (see page UN6-4 for details)	12	7738-3342	1	TUBE ASSY
6	7738-3232	1	TUBE ASSY	13	8866-2064	1	ELBOW, 90 DEGREES, (includes item 3)
7	7738-3234	1	TUBE ASSY				

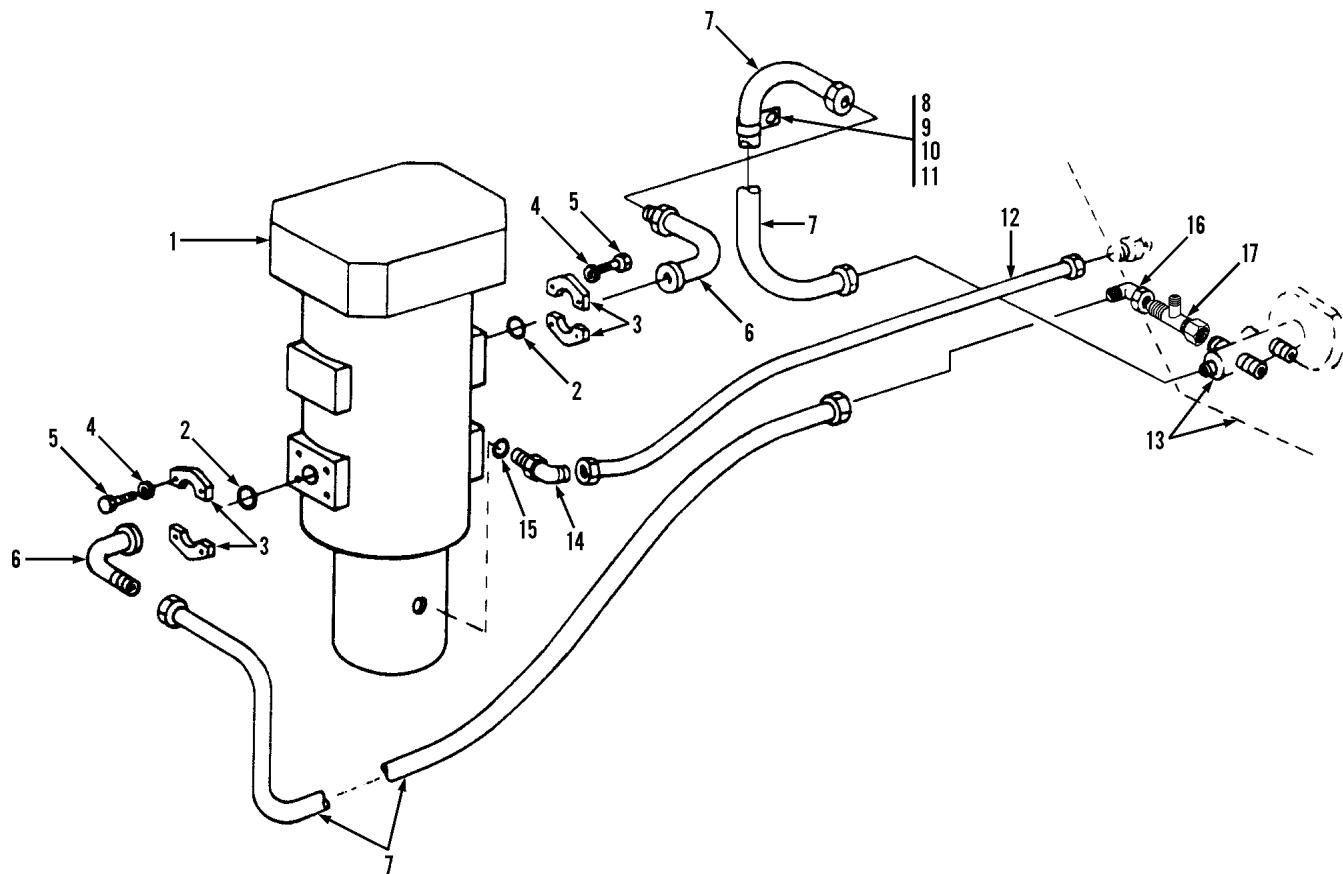


Item	Part No.	Qty.	Description Of Part
1	7713-3089	1	MINI-CHECK COUPLING, (includes item 18)
2	7738-3344	1	TRAVEL INLET TUBE ASSY
3	8866-2110	1	ELBOW, 90 DEGREES, (swivel nut)
4	8866-2010	1	CONNECTOR, (includes item 5)
5	8859-1209	1	O-RING
6	Ref	Ref	PROPELLING CONTROL VALVE ASSY, (see page UN3-24 for details)
7	8820-1036	5	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
8	9020-0481	1	TUBE CLAMP

Item	Part No.	Qty.	Description Of Part
9	8856-1004	1	FLAT WASHER, 3/8
10	8850-1006	1	HEX NUT, 3/8-16
11	7713-3353	1	HOSE ASSY
12	7736-3076	1	ADAPTER, 45 DEGREES
13	8471-1333	2	FLANGE HALF
14	8366-1304	1	SQUARE RING SEAL
15	Ref	Ref	MAIN HYDRAULIC PUMP ASSY, (see page UN3-21 for details)
16	8855-1011	4	LOCK WASHER, 3/8
17	8471-7375	1	HOSE ASSY
18	8376-3056	1	VITON O-RING, (lubricate lightly)

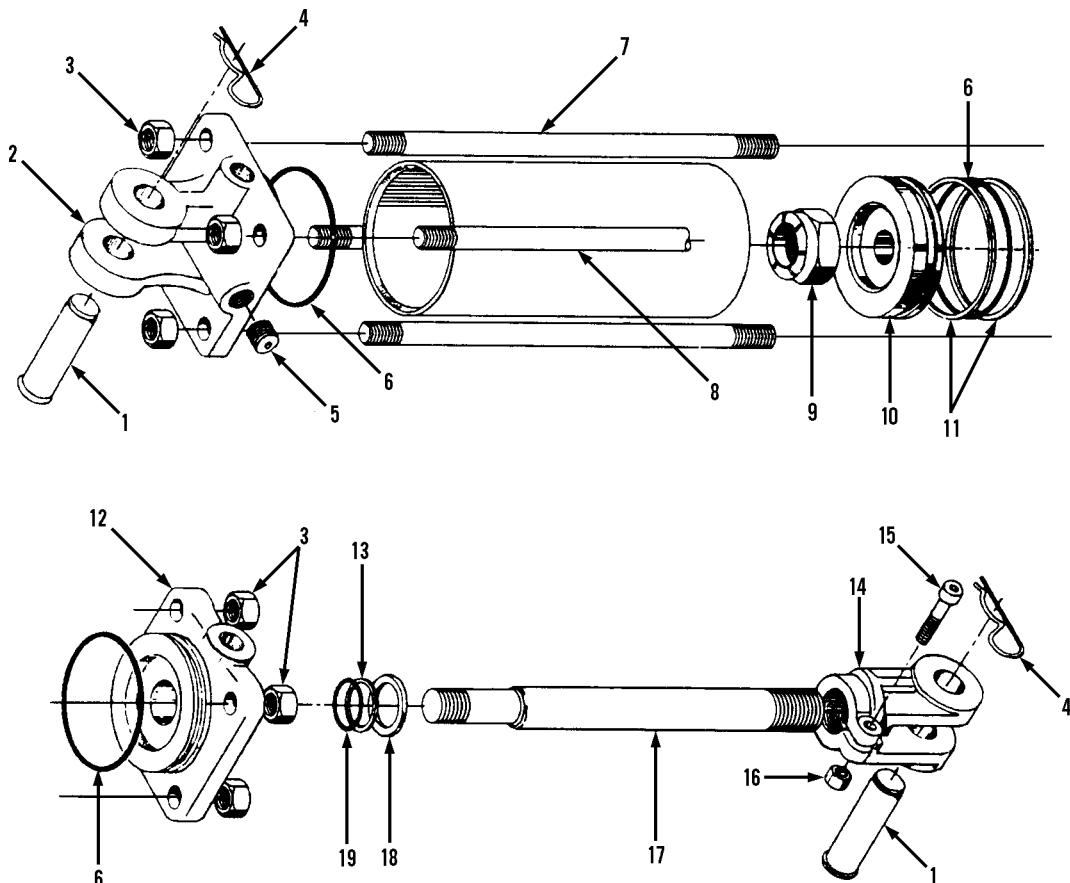


Item	Part No.	Qty.	Description Of Part
1		1	PROPELLING CONTROL VALVE ASSY, (see page UN3-24 for details)
2	8859-1209	1	O-RING
3	8866-2011	1	CONNECTOR, (includes item 2)
4	8866-2111	1	ELBOW, 90 DEGREES, (swivel nut)
5	7738-3340	1	TRAVEL VALVE DUMP TUBE ASSY
6	7713-3851	2	CLAMP SET
7	7713-3281	2	COVER PLATE
8	8820-1026	4	HEX HD CAPSCREW, 5/16-18X2-1/2, GR5
9	8471-7324	1	HOSE ASSY
10		1	HYDRAULIC RESERVOIR ASSY, (see page UN2-13 for details)

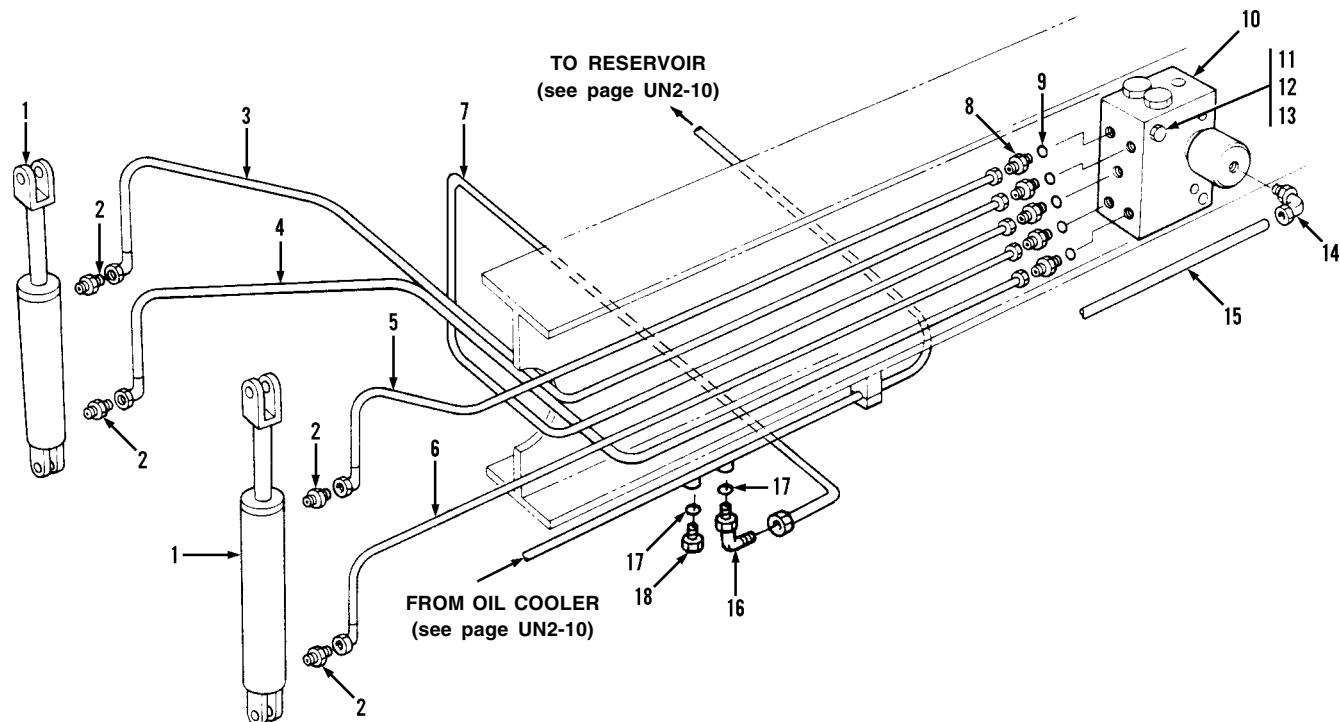


Item	Part No.	Qty.	Description Of Part
1		1	CENTER PIN ASSY, (see page UP4-2 for details)
2	8366-1304	2	SQUARE RING SEAL
3	8471-1333	4	FLANGE HALF
4	8855-1011	8	LOCKWASHER, 3/8
5	8820-1036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5
6	8366-1059	2	ADAPTER, 90 DEGREES
7	8471-7870	2	HOSE ASSY
8	8503-1405	1	CLAMP
9	8820-1037	1	HEX HD CAPSCREW, 3/8-16X1-1/2, GR5

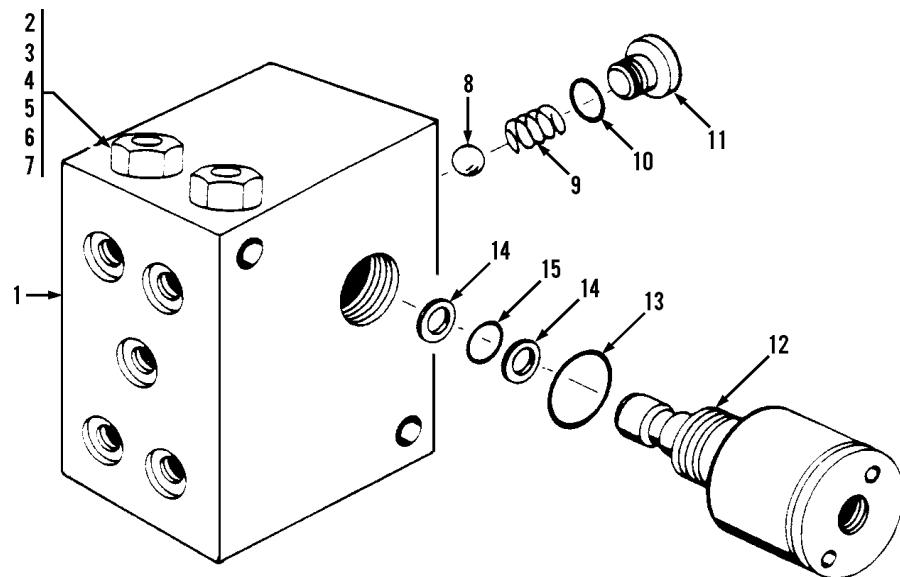
Item	Part No.	Qty.	Description Of Part
10	8850-1006	1	HEX NUT, 3/8-16
11	8855-1011	1	LOCKWASHER, 3/8
12	7713-3406	1	HOSE ASSY
13		1	RESERVOIR ASSY, (see page UN2-13 for details)
14	8866-2064	1	ELBOW, 90 DEGREES, (includes item 15)
15	8859-1204	1	O-RING
16	8366-1310	1	ELBOW, 45 DEGREES, (swivel nut)
17	8381-1001	1	SWIVEL NUT RUN TEE



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7736-3052	2	STABILIZER CYLINDER ASSY, (includes all items)	13		1	BACK UP RING
2	7736-4079	1	SEAL KIT, (includes items 6, 11, 13, 18 & 19)	14	7736-4093	1	CLEVIS
3	7736-4080	2	CLEVIS PIN	15	7736-4094	1	CAPSCREW
4	7736-4081	1	CYLINDER BASE	16	7736-4095	1	CLEVIS NUT
5	7736-4082	8	TIE ROD NUT	17	7736-4096	1	ROD
6	7736-4083	2	PIN CLIP	18		1	WIPER
7	7736-4084	1	PIPE PLUG	19		1	O-RING
8	7736-4086	3	O-RING				NOTE: QUANTITIES SHOWN FOR ONE STABILIZER CYLINDER ONLY.
9	7736-4087	4	TIE ROD				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
10	7736-4088	1	TUBE				
11	7736-4089	1	PISTON NUT				
12	7736-4090	1	PISTON				
13	7736-4091	2	BACK UP RING				
14		1	CYLINDER HEAD				



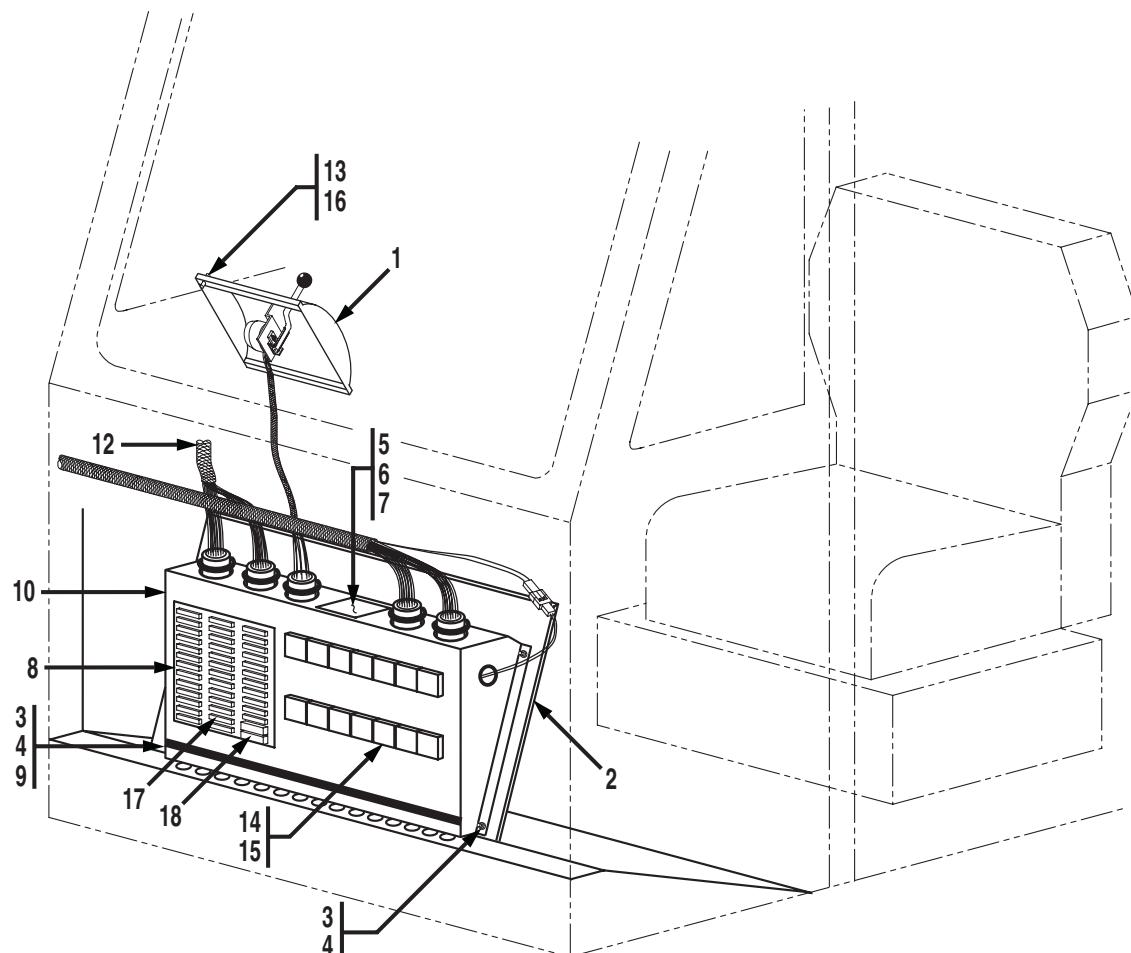
Item	Part No.	Qty.	Description Of Part
1		Ref	STABILIZER CYLINDER ASSY, (see page UN3-30 for details)
2	8874-3014	4	MALE ADAPTER, 1/2X3/8 TUBE
3	8471-7459	1	HOSE ASSY
4	7713-3430	1	HOSE ASSY
5	8471-7458	1	HOSE ASSY
6	8471-7460	1	HOSE ASSY
7	8471-7459	1	HOSE ASSY
8	8866-2005	5	CONNECTOR, (includes item 9)
9	8859-1204	5	O-RING
10		1	STABILIZER VALVE ASSY, (see page UN3-32 for details)
11	8820-1030	2	HEX HD CAPSCREW, 5/16-18X3-1/2, GR5
12	8855-1010	2	LOCK WASHER, 5/16
13	8850-1005	2	HEX NUT, 5/16-18
14	8688-3074	1	ELBOW, 90 DEGREES, 1/8X3/8
15		AR	NYLON TUBE, 3/8 O.D.
16	8866-2064	1	ELBOW, 90 DEGREES, (includes item 17)
17	8859-1204	2	O-RING
18	8866-2174	1	HEX HD PLUG, (includes item 17)



Item	Part No.	Qty.	Description Of Part
	7736-3130	1	STABILIZER VALVE ASSY, (includes all items)
	7736-4158	1	CHECK VALVE SEAL KIT, (includes item 2 thru 7)
	7736-4340	1	PILOTED CARTRIDGE VALVE SEAL KIT, (includes items 13 thru 15)
1		1	VALVE BLOCK
2	7736-4159	4	CHECK VALVE ASSY
3		4	O-RING
4		4	O-RING
5		4	O-RING
6		8	BACK-UP RING
7		8	BACK-UP RING
8	7736-4160	4	BALL
9	7736-4161	4	SPRING
10	7736-4162	4	O-RING
11	7736-4163	4	PLUG
12	7736-4164	1	PILOTED CARTRIDGE VALVE ASSY, (includes items 13 thru 15)
13		1	O-RING
14		2	BACK-UP RING
15		1	O-RING
NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.			

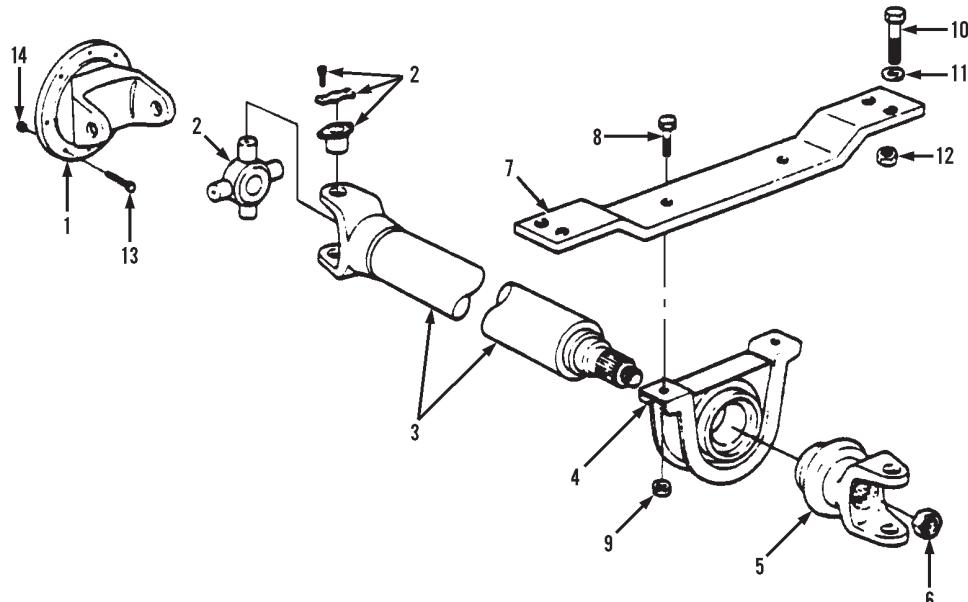
## DRIVE LINE COMPONENTS

**Travel Shifter Assembly**  
4x2 or 4x4 Undercarriage  
ISB-190 Cummins Diesel  
Starting Serial No. G03319  
Also Includes Serial No. G03317  
Original Issue 10-98  
Revised 11-20-98



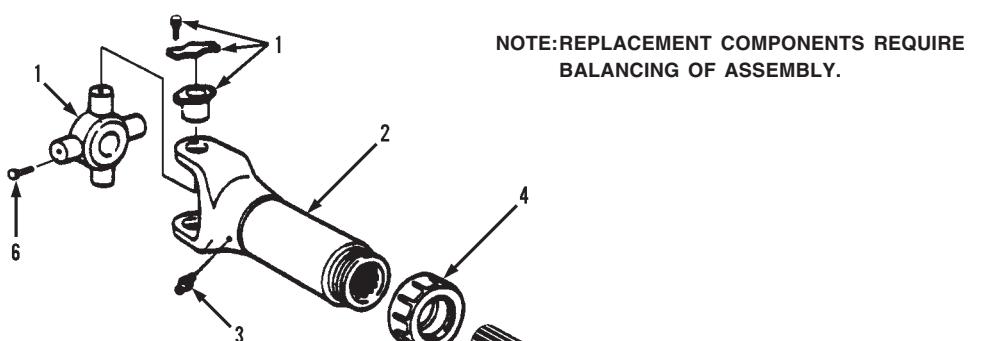
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-3904	1	TRANSMISSION CONTROL UNIT	11		Ref	CHASSIS WIRING HARNESS, (see page UN2-18 for details)
2	8850-1005	Ref	ACCESSORY PANEL ASSY. (see page UN7-5 for details)	12		Ref	DASH PANEL HARNESS, (see page UN7-4 for details)
3	8855-1010	8	HEX NUT, 5/16-18	13	8830-1075	4	ROUND HD MACHINE SCREW, #8-32X1
4	7738-3867	1	LOCKWASHER, 5/16	14	7736-3265	14	RELAY
5	8830-1052	4	SOLENOID INPUT MONITOR	15	7738-4788	12	LIGHT, (LED)
6	8855-1005	4	ROUND HD MACHINE SCREW, #6-32X3/8	16	8855-1006	4	LOCKWASHER, #8
7	7738-3911	1	LOCKWASHER, #6	*17	8096-4008	AR	FUSE, (5 AMP)
8	7738-3911	1	FUSE DECAL		7736-3267	AR	FUSE, (10 AMP)
9	8820-1020	2	HEX HD CAPSCREW, 5/16-18X1, GR5		7736-3302	AR	FUSE, (20 AMP)
10	7737-3053	1	DISTRIBUTION PANEL, (includes items 14, 15, 17, 18)		7737-4040	AR	CIRCUIT BREAKER, (20 AMP)

\* - Revised illustration & added items 17 & 18.



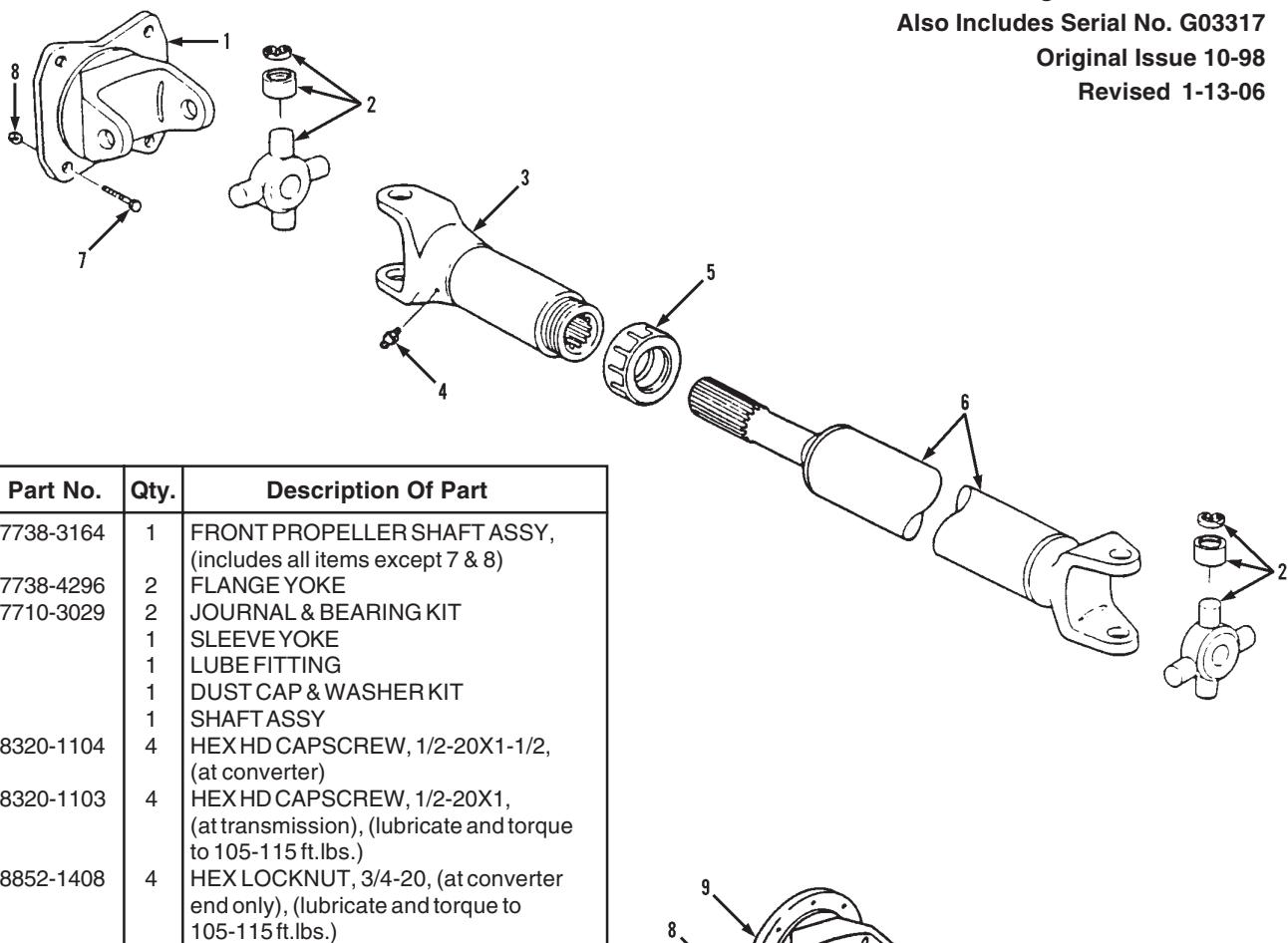
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-3004	1	FRONT PROPELLER SHAFT ASSY, (includes items 1 thru 6)	8	8820-1066	2	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5
2	8668-3323	1	FLANGE YOKE	9	8850-1008	2	HEX NUT, 1/2-13
3	8307-2645	1	UNIVERSAL JOINT KIT	10	8820-1101	4	HEX HD CAPSCREW, 5/8-11X3, GR5
4	7738-4247	1	STUB BALL YOKE	11	8856-1008	4	FLAT WASHER, 5/8
5	7738-4248	1	CENTER BEARING ASSY	12	8852-1210	4	HEX LOCKNUT, 5/8-11
6	7738-4249	1	END YOKE	13	8668-3324	8	FLANGE BOLT, (lubricate & torque to 43-53 ft. lbs.)
7	7738-4250	1	NUT	14	8852-1406	8	HEX LOCKNUT, 3/8-24
8	7738-1206	1	SUPPORT PLATE				

NOTE: REPLACEMENT COMPONENTS REQUIRE  
BALANCING OF ASSEMBLY.



Item	Part No.	Qty.	Description Of Part
1	7738-3579	1	REAR PROPELLER SHAFT ASSY, (includes items 1 thru 5)
2	8307-2645	2	UNIVERSAL JOINT KIT
*3		1	SLEEVE YOKE
*4		1	LUBE FITTING
*5		1	SEALASSY
6	7738-3959	8	SHAFT & YOKE END SELF-LOCKING BOLT, 5/16-24X1/2, (lubricate and torque to 26-35 ft. lbs.)

\* - Removed part numbers on items 2 thru 5.

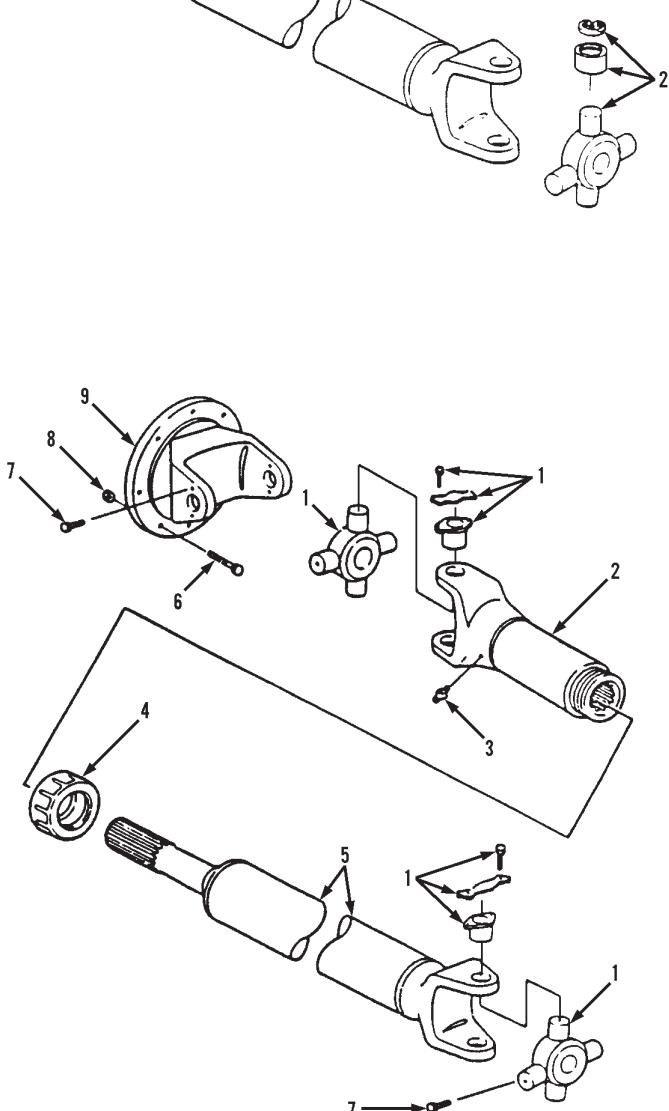


Item	Part No.	Qty.	Description Of Part
	7738-3164	1	FRONT PROPELLER SHAFT ASSY, (includes all items except 7 & 8)
1	7738-4296	2	FLANGE YOKE
2	7710-3029	2	JOURNAL & BEARING KIT
*3		1	SLEEVE YOKE
*4		1	LUBE FITTING
*5		1	DUST CAP & WASHER KIT
*6		1	SHAFT ASSY
7	8320-1104	4	HEX HD CAPSCREW, 1/2-20X1-1/2, (at converter)
	8320-1103	4	HEX HD CAPSCREW, 1/2-20X1, (at transmission), (lubricate and torque to 105-115 ft.lbs.)
8	8852-1408	4	HEX LOCKNUT, 3/4-20, (at converter end only), (lubricate and torque to 105-115 ft.lbs.)

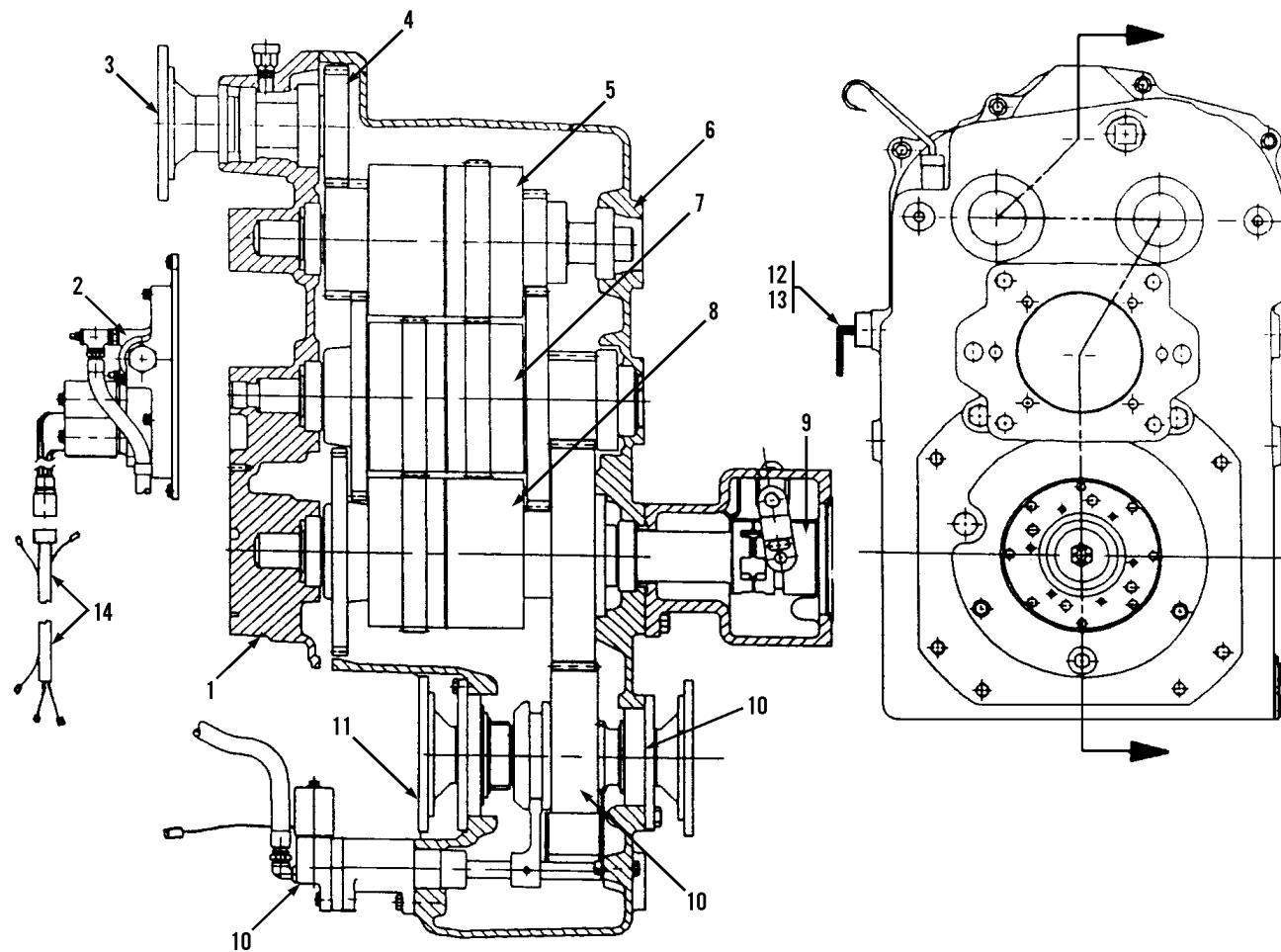
\* - Removed part numbers on items 3 thru 6.

Item	Part No.	Qty.	Description Of Part
	7738-3578	1	PROPELLER SHAFT ASSY, (transmission to front axle), (includes items 1 thru 5)
	7738-3579	1	PROPELLER SHAFT ASSY, (transmission to rear axle), (includes items 1 thru 5)
1	8307-2645	2	UNIVERSAL JOINT KIT
*2		1	SLEEVE YOKE
*3		1	LUBE FITTING
*4		1	SEAL ASSY
5	7738-4490	1	SHAFT & YOKE END, (use with 7738-3578 Propeller Shaft)
	7738-4448	1	SHAFT & YOKE END, (use with 7738-3579 Propeller Shaft)
6	8668-3324	8	FLANGE BOLT
7	7738-3959	12	SELF-LOCKING BOLT, 5/16-24X1/2, (lubricate & torque to 26-35 ft. lbs.)
8	8852-1406	8	HEX LOCKNUT, 9/16-20
9	8668-3323	1	FLANGE YOKE
NOTE: QUANTITIES SHOWN ARE FOR ONE PROPELLER SHAFT ASSEMBLY AND ONE INSTALLATION ONLY.			

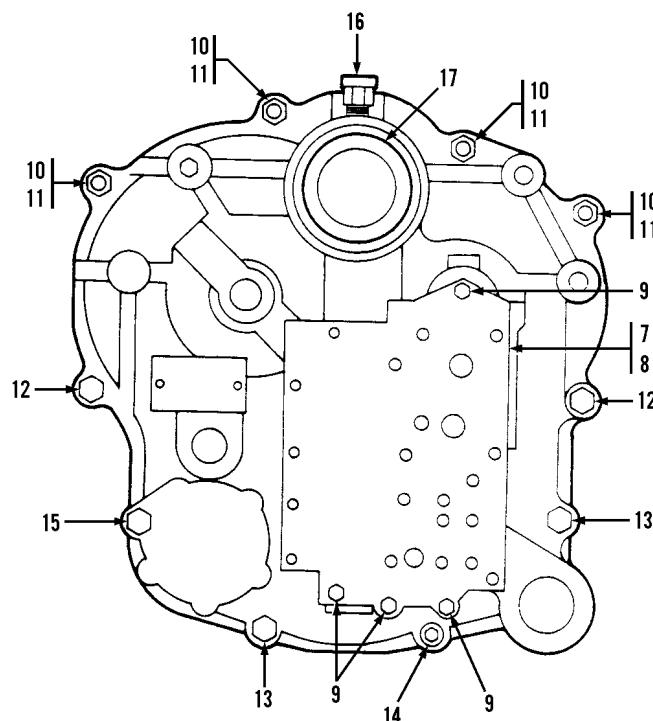
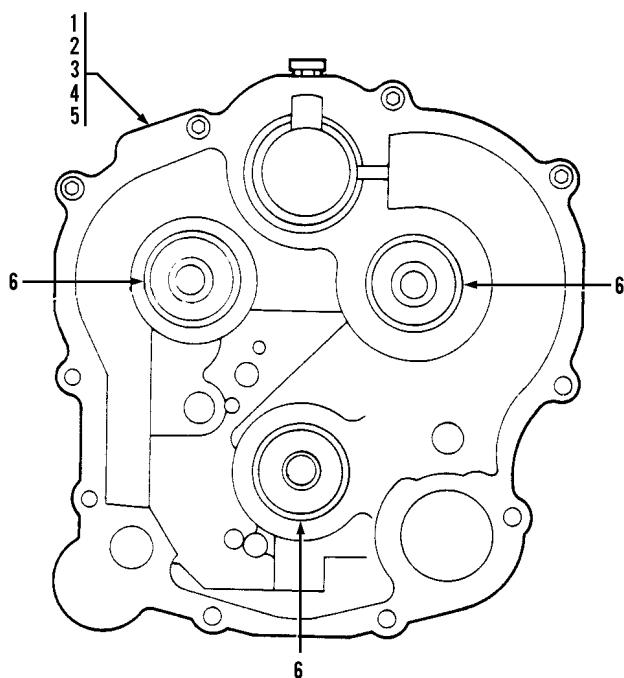
\* - Removed part numbers on items 2 thru 4.



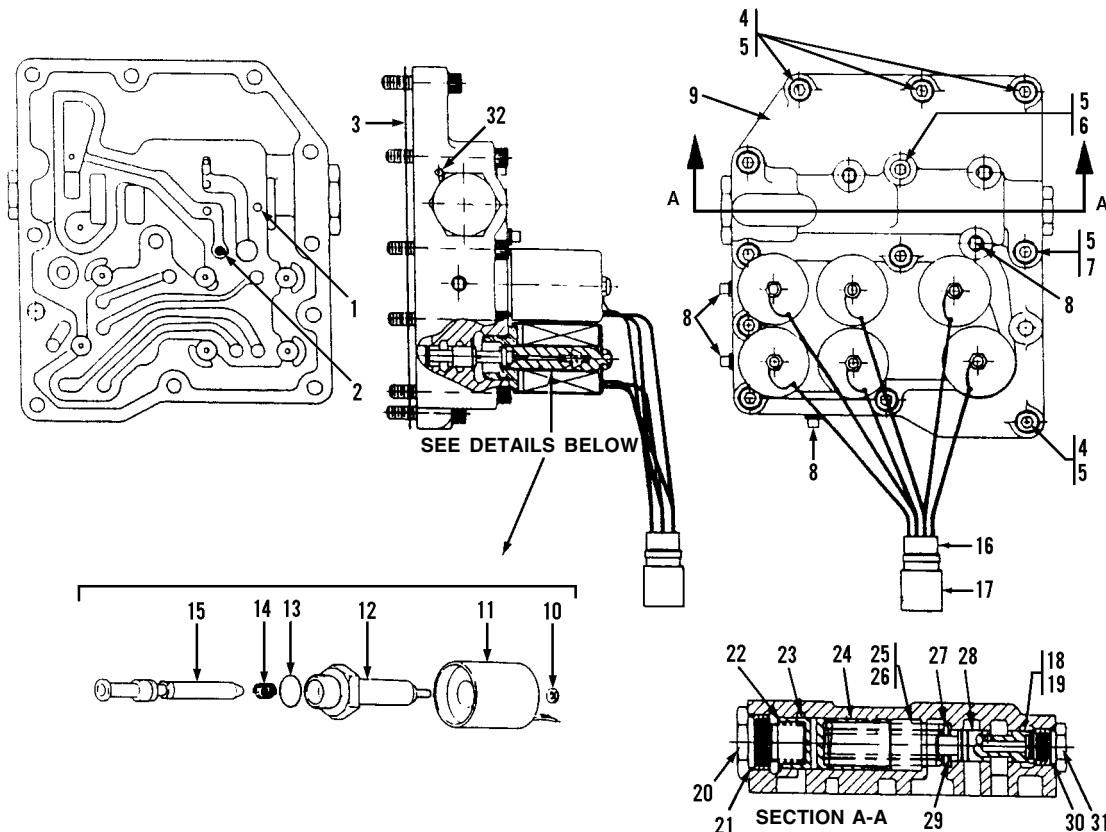
NOTE: REPLACEMENT COMPONENTS REQUIRE BALANCING OF ASSEMBLY.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-3695	1	TRANSMISSION ASSY, (includes items 1 thru 11)	7		Ref	SECOND CLUTCH ASSY, (see page UN3-42 for details)
2		Ref	FRONT COVER ASSY, (see page UN3-37 for details)	8		Ref	THIRD CLUTCH ASSY, (see page UN3-43 for details)
3		Ref	CONTROL VALVE ASSY, (see page UN3-38 for details)	9	7738-4028	1	SHIFT COLLAR
4		Ref	COMPANION FLANGE GROUP ASSY, (see page UN3-39 for details)	10		Ref	OUTPUT SHAFT & DISCONNECT GROUP, (see page UN3-44 for details)
5		Ref	INPUT SHAFT GROUP ASSY, (see page UN3-39 for details)	11	7738-4300	1	COMPANION FLANGE
6		Ref	FIRST CLUTCH ASSY, (see page UN3-40 for details)	12	7738-3313	1	SPEEDOMETER SENDING UNIT
			TRANSMISSION CASE ASSY, (see page UN3-41 for details)	13	7738-3329	1	SEAL WASHER
				14	7738-3166	1	TRANSMISSION WIRING HARNESS EXTENSION



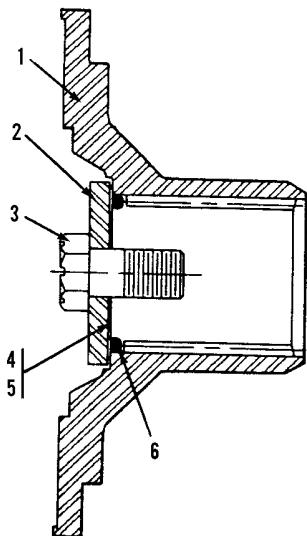
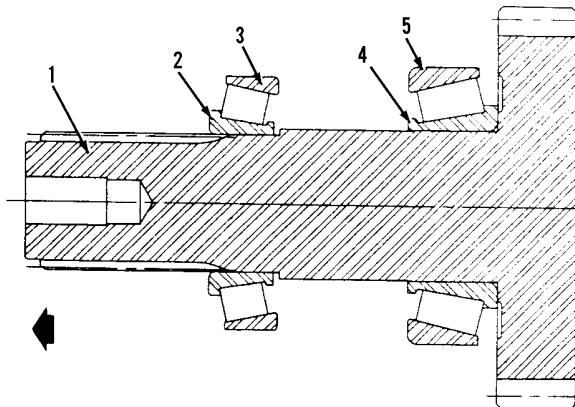
Item	Part No.	Qty.	Description Of Part
1	7738-4301	1	FRONT COVER ASSY, (includes items 2 thru 9)
2	7738-4302	6	BALL
3	7738-4303	1	BALL
4	7738-4567	1	ORIFICE PLUG
5	7738-4066	1	RELIEF VALVE ASSY
6	7738-4305	3	BORE SLEEVE
7	7738-4306	1	VALVE BODY GASKET
8	7738-4307	1	VALVE SPACER
9	7738-4308	4	HEX HD CAPSCREW
10	7738-4076	4	SOCKET HD CAPSCREW
11	7738-4309	4	HEX NUT
12	7738-4310	2	HEX HD CAPSCREW
13	7738-4070	2	HEX HD CAPSCREW
14	7738-4311	1	SOCKET HD CAPSCREW
15	7738-4068	1	HEX HD CAPSCREW
16	7738-4075	1	BREATHER
17	9040-1487	1	OIL SEAL



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4599	1	CONTROL VALVE ASSY, (includes all items)	17	7738-4557	1	CONNECTOR KIT
	7738-4552	1	SOLENOID KIT, (includes items 10 thru 15)	18	7738-4558	1	ORIFICE PLATE
1	7738-4214	1	DOWEL PIN	19	7738-4559	1	SNAP RING
2	7738-4215	1	ORIFICE PLUG	20	7738-4245	1	DUMP VALVE PLUG
3	7738-4216	1	GASKET	21	7738-4601	1	O-RING
4	7738-4312	4	SOCKET HD CAPSCREW	22	7738-4244	1	DUMP VALVE SPRING
5	7738-4218	12	FLAT WASHER	23	9020-1223	1	DUMP VALVE
6	7738-4410	1	SOCKET HD CAPSCREW	24	7738-4243	1	ACCUMULATOR PISTON
7	7738-4313	7	SOCKET HD CAPSCREW	25	7738-4314	1	REGULATOR SPRING, OUTER
8	7738-4553	6	PIPE PLUG	26	7738-4315	1	REGULATOR SPRING, INNER
9	7738-4220	1	BODY	27	7738-4241	1	WASHER
10		6	STOP NUT	28	7738-4560	1	SPOOL ASSY
11	7738-3600	6	COIL & PIN ASSY	29	7738-4240	1	SPRING SHIM
12		6	CORE ASSY	30	9020-1230	1	O-RING
13		6	O-RING	31	7738-4238	1	PLUG
14		6	SOLENOID SPRING	32	7738-4561	1	BALL
15		6	SOLENOID PLUNGER ASSY				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
16	7738-4229	1	PLUG				

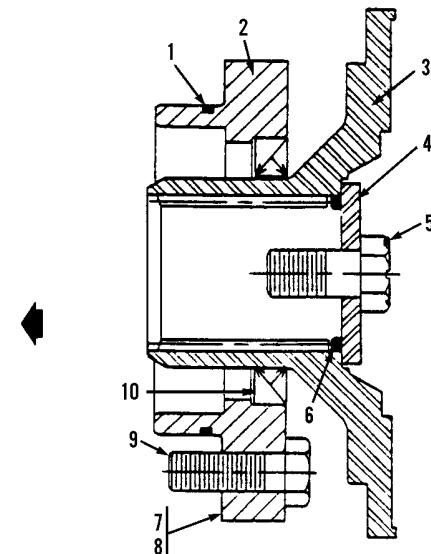
Item	Part No.	Qty.	Description Of Part
1	7738-4317	1	INPUTSHAFT
2	7738-4318	1	BEARING CONE
3	7738-4319	1	BEARING CUP
4	7738-4320	1	BEARING CONE
5	7738-4321	1	BEARING CUP

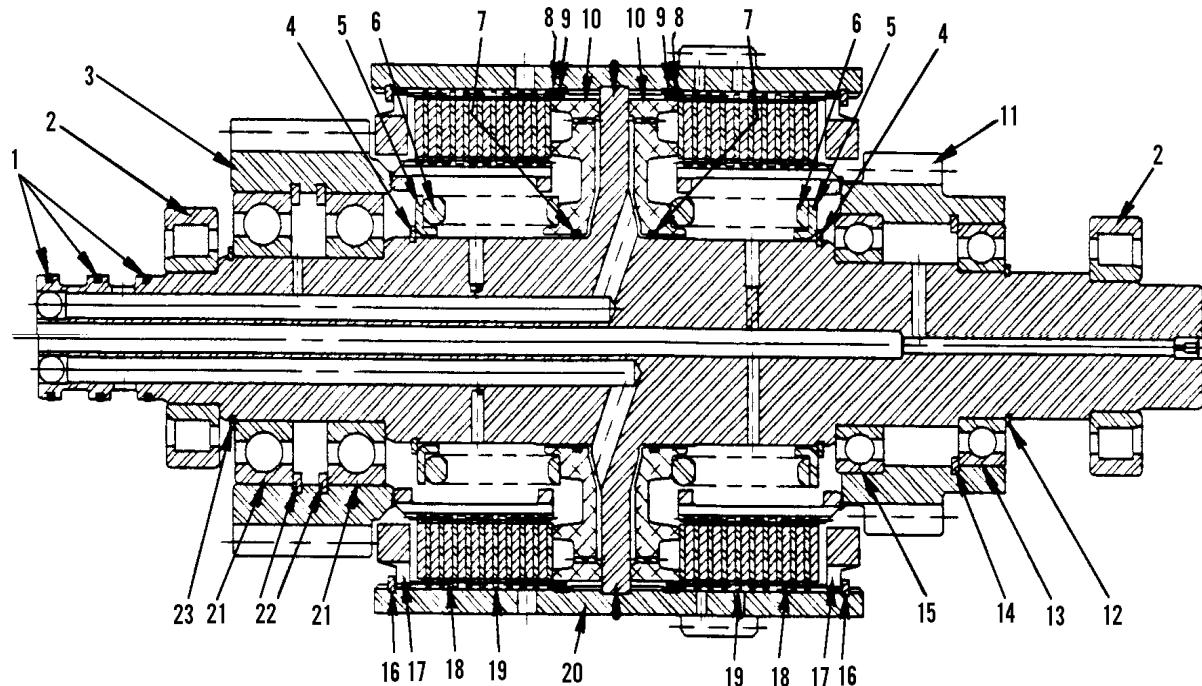
\* - Removed assembly number.



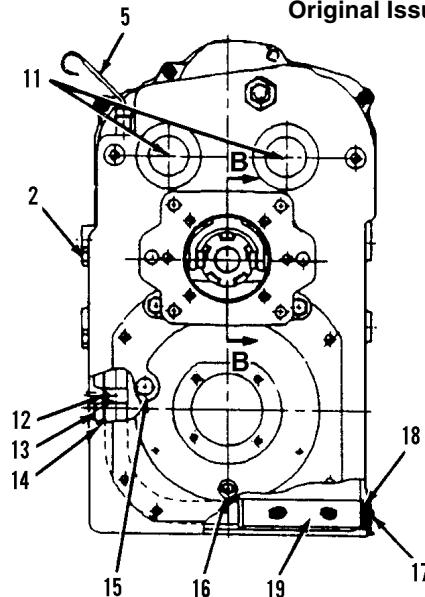
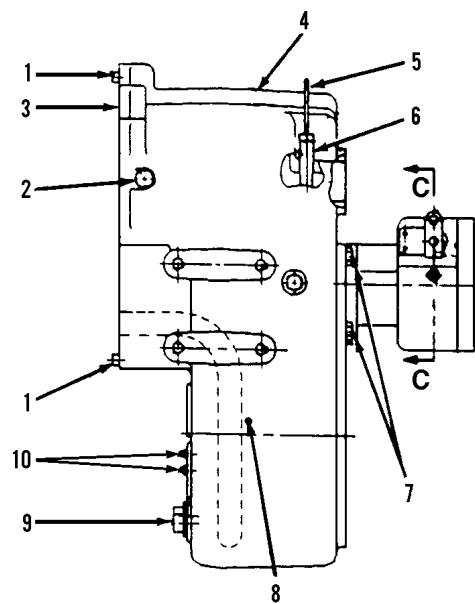
Item	Part No.	Qty.	Description Of Part
	7738-4322	1	COMPANION FLANGE GROUP ASSY, (includes all items)
1	7738-4323	1	INPUT SHAFT COMPANION FLANGE
2	7738-4137	1	YOKE WASHER
3	7738-4569	1	PLACE BOLT
4	7738-4324	1	SHIM PACK, (includes item 5)
5	7738-4325	2	SHIM, (.002 thick)
	7738-4326	2	SHIM, (.003 thick)
	7738-4327	2	SHIM, (.005 thick)
	7738-4328	2	SHIM, (.010 thick)
	7738-4329	2	SHIM, (.020 thick)
6	7738-4602	1	O-RING

Item	Part No.	Qty.	Description Of Part
1	7738-4148	1	O-RING
2	7738-4149	1	BEARING RETAINER
3	7738-4150	1	OUTPUT SHAFT COMPANION FLANGE
4	7738-4137	1	YOKE WASHER
5	7738-4569	1	PLACE BOLT
6	7738-4603	1	O-RING
7	7738-4153	1	SHIM PACK, (includes item 8)
8	7738-4154	3	SHIM, (.020 thick)
9	7738-4155	3	SHIM, (.005 thick)
10	7738-4156	4	SHIM, (.007 thick)
11	7738-4070	4	HEX HD CAPSCREW
12	9040-1487	1	OIL SEAL



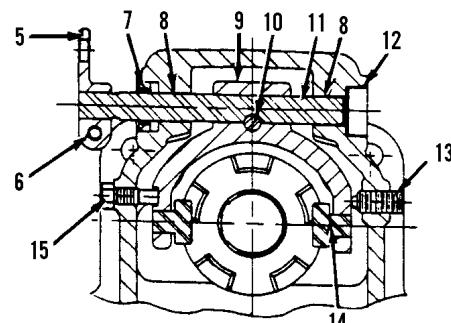
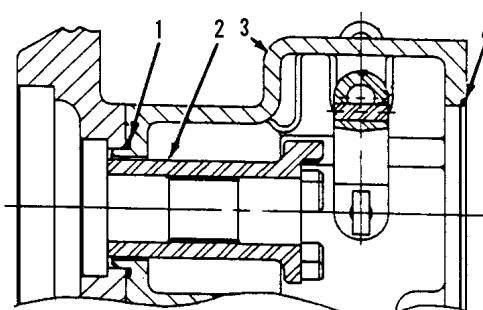


Item	Part No.	Qty.	Description Of Part
	7738-4570	1	FIRST CLUTCH ASSY, (includes all items)
1	7738-4571	3	SEAL RING
2	9020-1496	2	BEARING
3	7738-4104	1	FIRST GEAR ASSY
4	7738-4105	2	RETAINING RING
5	7738-4106	2	SPRING RETAINER
6	7738-4107	2	CLUTCH RETURN SPRING
7	7738-4108	2	O-RING
8	7738-4109	2	BACK-UP RING
9	7738-4110	2	LIP SEAL RING
10	7738-4111	2	CLUTCH PISTON
11	7738-4112	1	FIRST GEAR ASSY
12	7738-4113	1	EXTERNAL SNAP RING
13	7738-4409	1	BEARING
14	7738-4114	1	SNAP RING
15	7738-4572	1	BEARING
16	7738-4116	2	SNAP RING
17	7738-4573	2	CLUTCH PLATE RETAINER
18	7738-4118	20	CLUTCH PLATE
19	9020-1179	20	CLUTCH SEPARATOR PLATE
20	7738-4119	1	FIRST CLUTCH SHAFT ASSY
21	7738-4120	2	BEARING
22	7738-4121	2	SNAP RING
23	7738-4122	1	SNAP RING



Item	Part No.	Qty.	Description Of Part
1	7738-4171	2	LOCATING BUSHING
2	7738-4182	2	HEX HD CAPSCREW
3	7738-4574	1	GASKET
4	7738-4173	1	MAIN CASE
5	7738-4174	1	DIPSTICK
6	7738-4175	1	DIPSTICK TUBE
7	7738-4176	4	HEX HD CAPSCREW
8	9020-1239	1	BALL
9	7738-4604	2	PIPE PLUG
10	8697-4053	2	PIPE PLUG

Item	Part No.	Qty.	Description Of Part
11	7738-4181	2	EXPANSION PLUG
12	7738-4185	1	HEX HD CAPSCREW
13	7738-4186	1	TUBE CLAMP
14	7738-4187	1	SUCTION TUBE
15	7738-4188	1	EXPANSION PLUG
16	7738-4074	1	PIPE PLUG
17	7738-4190	1	SUCTION SCREEN GROUP, (includes items 18 & 19)
18	7738-4192	1	GASKET
19	7738-4191	1	SUCTION SCREEN

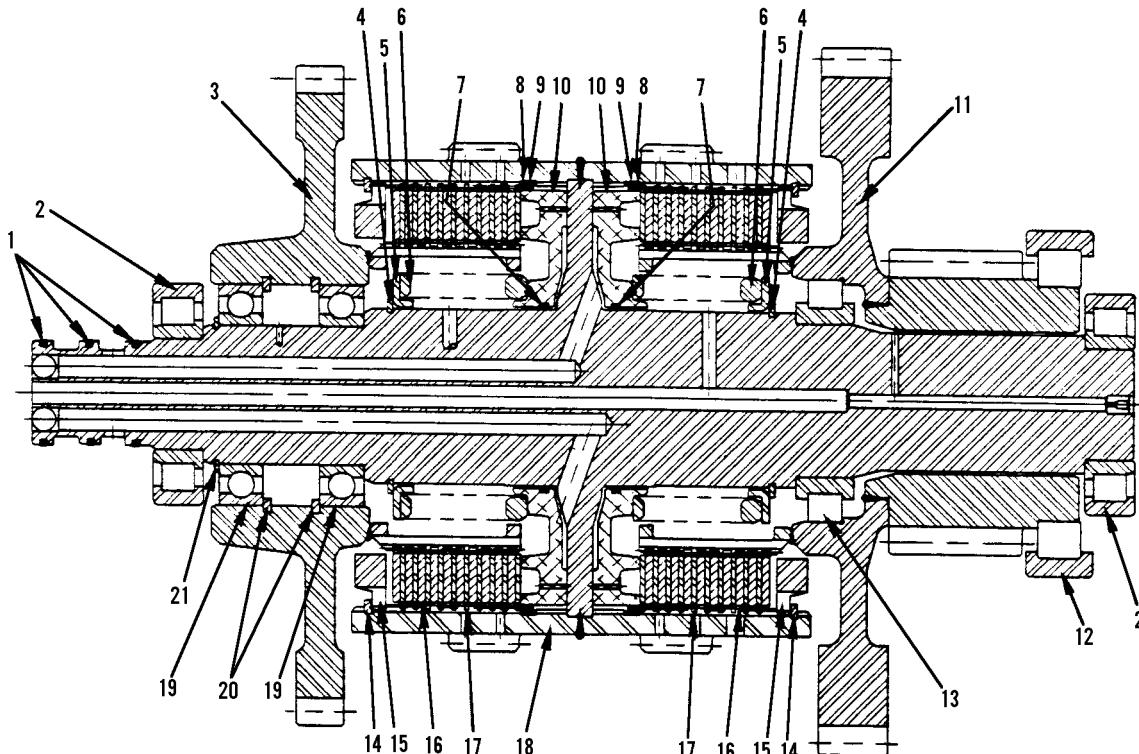


SECTION B-B

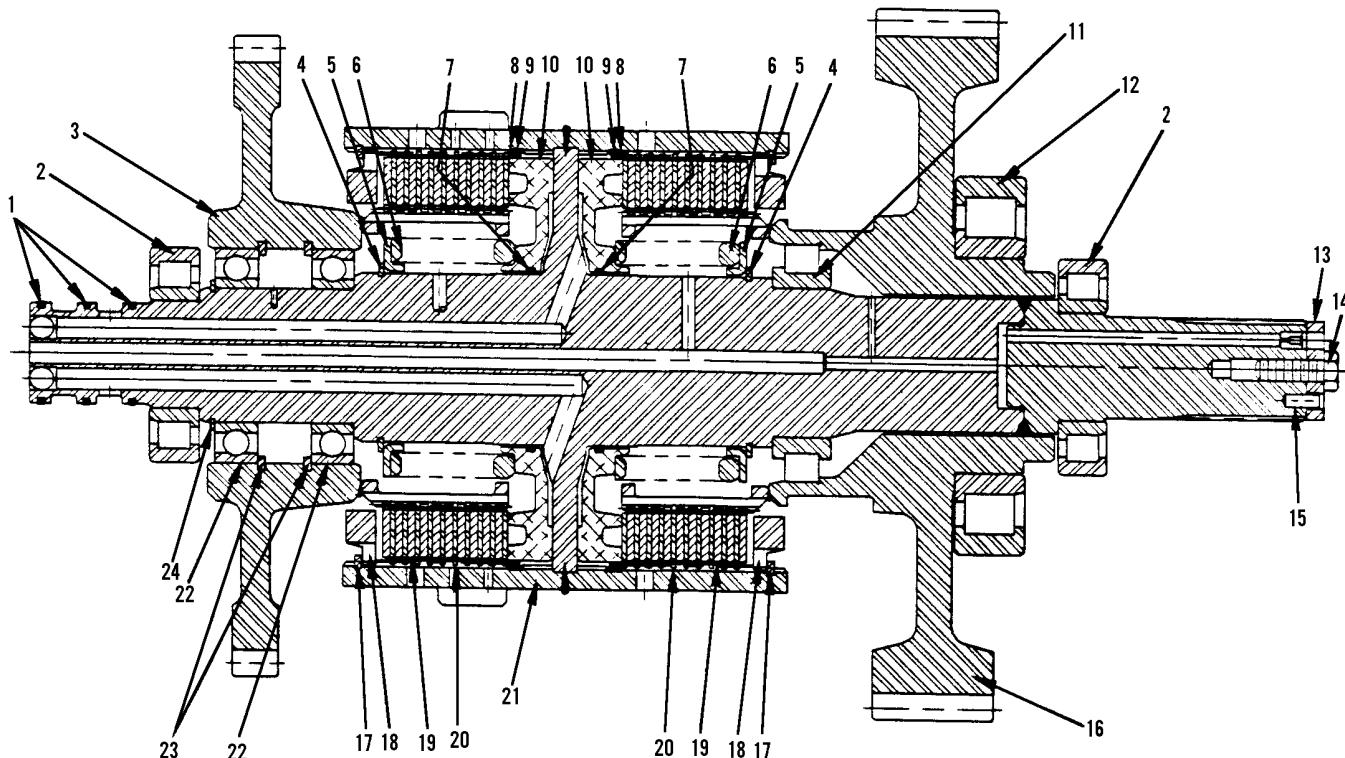
SECTION C-C

Item	Part No.	Qty.	Description Of Part
1	7738-4157	1	O-RING
2	7738-4158	1	SHAFT ADAPTER
3	7738-4159	1	INPUT HOUSING
4	7738-4160	1	O-RING
5	7738-4161	1	SHIFTER ARM
6	8820-1022	1	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5
7	9020-1236	1	OIL SEAL

Item	Part No.	Qty.	Description Of Part
8	7738-4162	2	BUSHING
9	7738-4163	1	SHIFT FORK
10	7738-4164	1	DOWEL PIN
11	7738-4165	1	SHIFTER SHAFT
12	7738-4166	1	CUP PLUG
13	7738-4167	1	SPRING PLUNGER
14	7738-4168	2	DISCONNECT FORK
15	7738-4575	1	FORK STOP BOLT

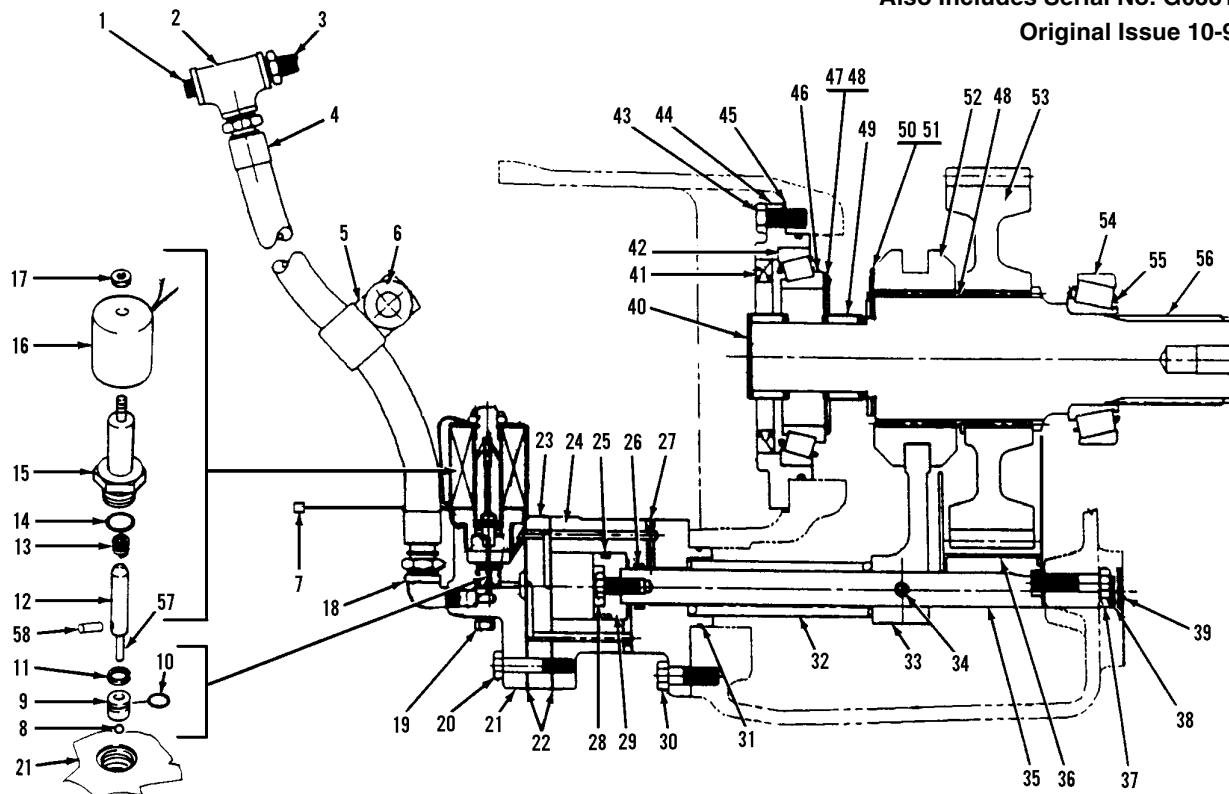


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4123	1	SECOND CLUTCH ASSY, (includes all items)	11	7738-4125	1	SECOND GEAR ASSY
1	7738-4571	3	SEAL RING	12	7738-4576	1	ROLLER BEARING
2	9020-1496	2	BEARING	13	7738-4127	1	BEARING
3	7738-4124	1	SECOND GEAR ASSY	14	7738-4116	2	SNAP RING
4	7738-4105	2	RETAINING RING	15	7738-4573	2	CLUTCH PLATE RETAINER
5	7738-4106	2	SPRING RETAINER	16	7738-4118	20	CLUTCH PLATE
6	7738-4107	2	CLUTCH RETURN SPRING	17	9020-1179	20	CLUTCH SEPARATOR PLATE
7	7738-4108	2	O-RING	18	7738-4128	1	SECOND CLUTCH SHAFT ASSY
8	7738-4109	2	BACK-UP RING	19	7738-4115	2	BEARING
9	7738-4110	2	LIP SEAL RING	20	7738-4129	2	SNAP RING
10	7738-4111	2	CLUTCH PISTON	21	7738-4122	1	SNAP RING

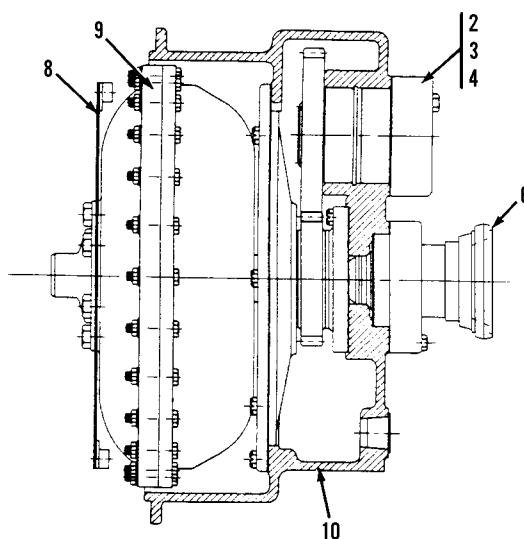
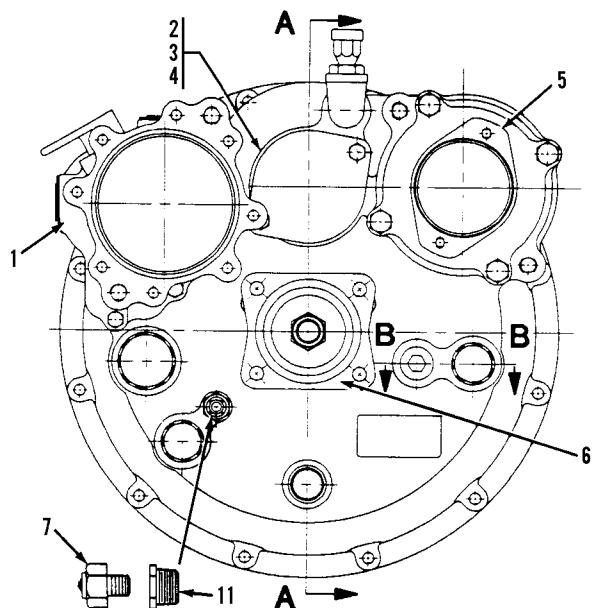


Item	Part No.	Qty.	Description Of Part
	7738-4130	1	THIRD CLUTCH ASSY, (includes all items)
1	7738-4571	3	SEAL RING
2	9020-1496	2	BEARING
3	7738-4131	1	THIRD GEAR ASSY
4	7738-4105	2	RETAINING RING
5	7738-4106	2	SPRING RETAINER
6	7738-4107	2	CLUTCH RETURN SPRING
7	7738-4108	2	O-RING
8	7738-4109	2	BACK-UP RING
9	7738-4110	2	LIP SEAL RING
10	7738-4111	2	CLUTCH PISTON
11	7738-4127	1	BEARING

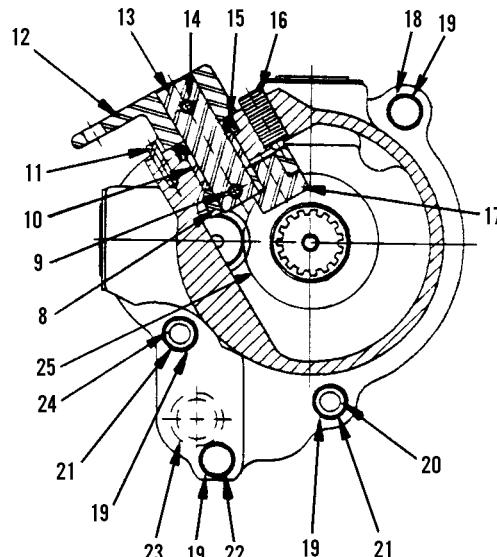
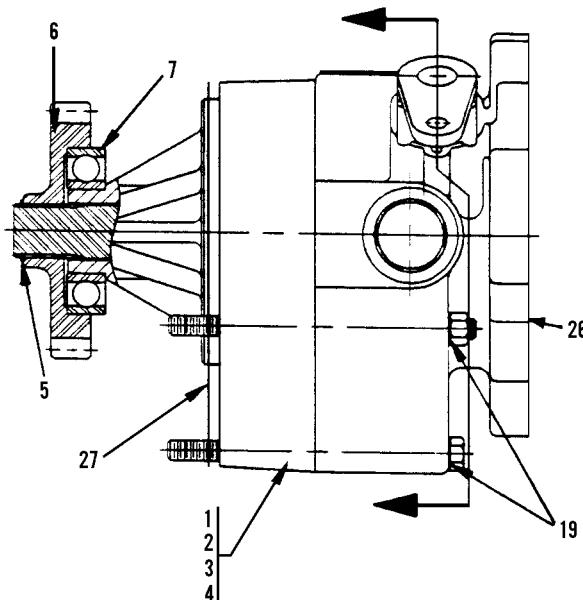
Item	Part No.	Qty.	Description Of Part
12	7738-4132	1	BEARING
13	7738-4133	1	WASHER
14	7738-4092	1	HEX HD CAPSCREW
15	7738-4134	1	ROLL PIN
16	7738-4135	1	THIRD GEAR ASSY
17	7738-4116	2	SNAP RING
18	7738-4573	2	CLUTCH PLATE RETAINER
19	7738-4118	20	CLUTCH PLATE
20	9020-1179	20	CLUTCH SEPARATOR PLATE
21	7738-4136	1	THIRD STAGE SHAFT ASSY
22	7738-4115	2	BEARING
23	7738-4129	2	SNAP RING
24	7738-4122	1	SNAP RING



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4600	1	OUTPUT SHAFT & DISCONNECT GROUP, (includes all items except 7)	28	7738-4360	1	HEX HD CAPSCREW
	7738-4508	1	SOLENOID KIT, (includes items 12 thru 17, 57, 58)	29	7738-4610	1	PISTON
1	7738-4074	1	PLUG	30	7738-4358	2	HEX HD CAPSCREW
2	7738-4332	1	TEE	31	7738-4357	1	O-RING
3	7738-4333	1	NIPPLE	32	7738-4356	1	SPRING
4	7738-4334	1	HOSE ASSY	33	7738-4354	1	SHIFT FORK
5	7738-4335	1	HOSE CLAMP	34	7738-4353	1	PIN
6	7738-4566	1	WASHER	35	7738-4352	1	SHIFT SHAFT
7	7716-3239	1	MALE SPADE TERMINAL	36	7738-4351	1	BAFFLE ASSY
8	7738-4364	1	BALL	37	9020-1440	2	BAFFLE WASHER
9	7738-4365	1	BALL SEAT	38	7738-4151	2	HEX HD CAPSCREW, BAFFLE
10	7738-4336	1	O-RING	39	7738-4188	1	EXPANSION PLUG, SHIFT SHAFT
11	7738-4366	1	SNAP RING	40	7738-4339	1	NEEDLE BEARING, CLOSED
12	7738-4556	1	SOLENOID PLUNGER ASSY	41	7738-4340	1	OIL SEAL
13	7738-4231	1	SOLENOID SPRING	42	7738-4341	1	BEARING CUP
14	7738-4234	1	O-RING	43	7738-4090	6	HEX HD CAPSCREW
15	7738-4555	1	CORE ASSY, 7/16-20 THREAD-TOP	44	7738-4342	1	BEARING RETAINER
16	7738-3600	1	COIL & PIN ASSY	45	7738-4142	1	O-RING
17	7738-4554	1	STOP NUT, 7/16-20	46	7738-4343	1	BEARING CONE
18	7738-4368	1	ELBOW	47	7738-4344	1	SNAP RING RETAINER
19	7738-4553	1	PLUG	48	7738-4147	2	SNAP RING
20	7738-4391	2	HEX HD CAPSCREW	49	7738-4345	1	NEEDLE BEARING
21	7738-4565	1	SOLENOID CAP	50	7738-4346	1	THRUST RACE
22	7738-4605	2	GASKET	51	7738-4347	1	THRUST BEARING
23	7738-4606	1	PLATE	52	7738-4348	1	SHIFT COLLAR
24	7738-4607	1	CYLINDER HOUSING	53	7738-4349	1	OUTPUT SHAFT GEAR
25	7738-4608	1	QUAD RING, LARGE	54	7738-4143	1	BEARING CUP
26	7738-4609	1	QUAD RING, SMALL	55	7738-4144	1	BEARING CONE
27	7738-4338	1	BALL	56	7738-4350	1	OUTPUT SHAFT
				57	7738-4564	1	PIN ASSY
				58	7738-4235	1	ROLL PIN



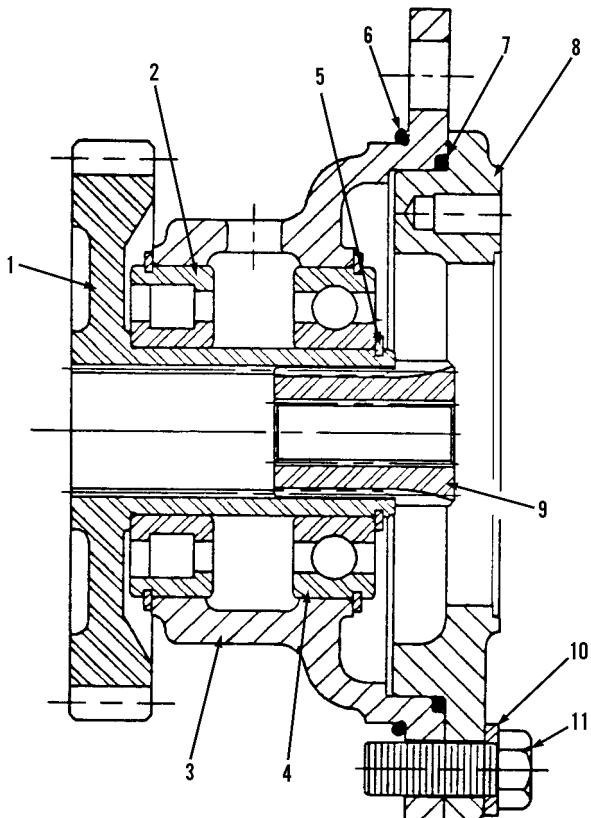
Item	Part No.	Qty.	Description Of Part
1	7738-3163	1	TORQUE CONVERTER ASSY, (includes all items)
2	7738-4369	1	Ref CHARGE PUMP ASSY, (see page UN3-46 for details)
3	7738-4370	1	COVER PLATE
4	7738-4371	2	GASKET
5	7738-4372	1	HEX HD CAPSCREW
6	7738-3022	1	PUMP ADAPTER ASSY, (see page UN3-47 for details)
7		1	YOKE
8		Ref	OIL TEMPERATURE SENDER
9		Ref	DRIVE PLATE ASSY, (see page UN3-48 for details)
10		Ref	TORQUE CONVERTER ASSY, (see page UN3-48 for details)
11	8871-1385	1	PTO HOUSING ASSY, (see page UN3-49 for details)
			REDUCING BUSHING, 1/2X1/8



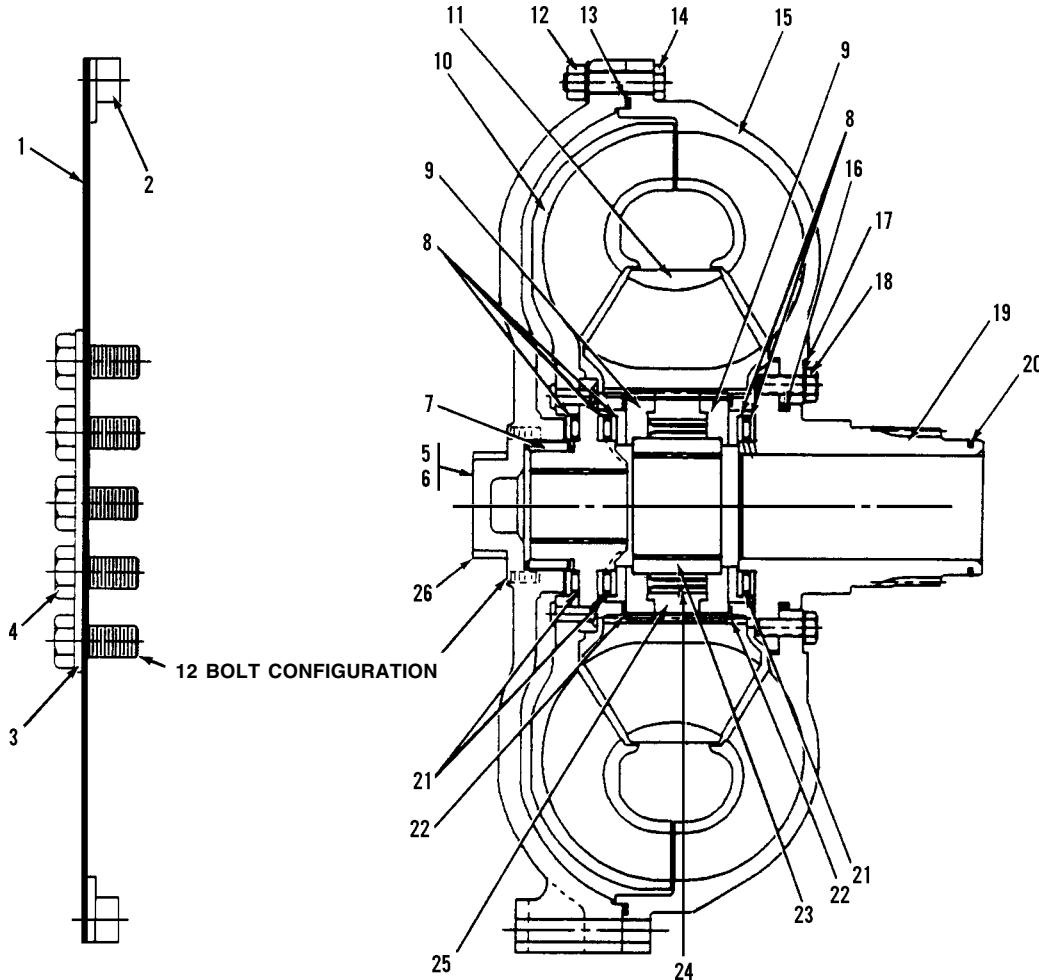
NOTE: ITEM 7, 7738-4779 BEARING,  
IS REPLACED BY 7738-4770  
KIT WHICH INCLUDES ITEMS  
7, 23 & 27.

Item	Part No.	Qty.	Description Of Part
	7738-4193	1	CHARGE PUMP ASSY, (includes items 1 thru 16)
	7738-4770	1	CHARGE PUMP SERVICE KIT, (includes items 7, 23 & 27)
1	7738-4194	1	CHARGE PUMP ASSY, (includes items 2, 3, 4)
2	7738-4526	1	DRIVE GEAR & SHAFT SET
3	7738-4527	1	O-RING
4	7738-4528	1	RETAINER RING
5	7738-4195	1	SNAP RING
6	7738-4196	1	GEAR
7	7738-4779	1	BEARING
8	7738-4198	1	DETENT SHIFT BLOCK
9	7738-4199	1	ROLL PIN
10	7738-4200	1	BEARING
11	7738-4201	1	ROLL PIN
12	7738-4202	1	SHIFT ARM

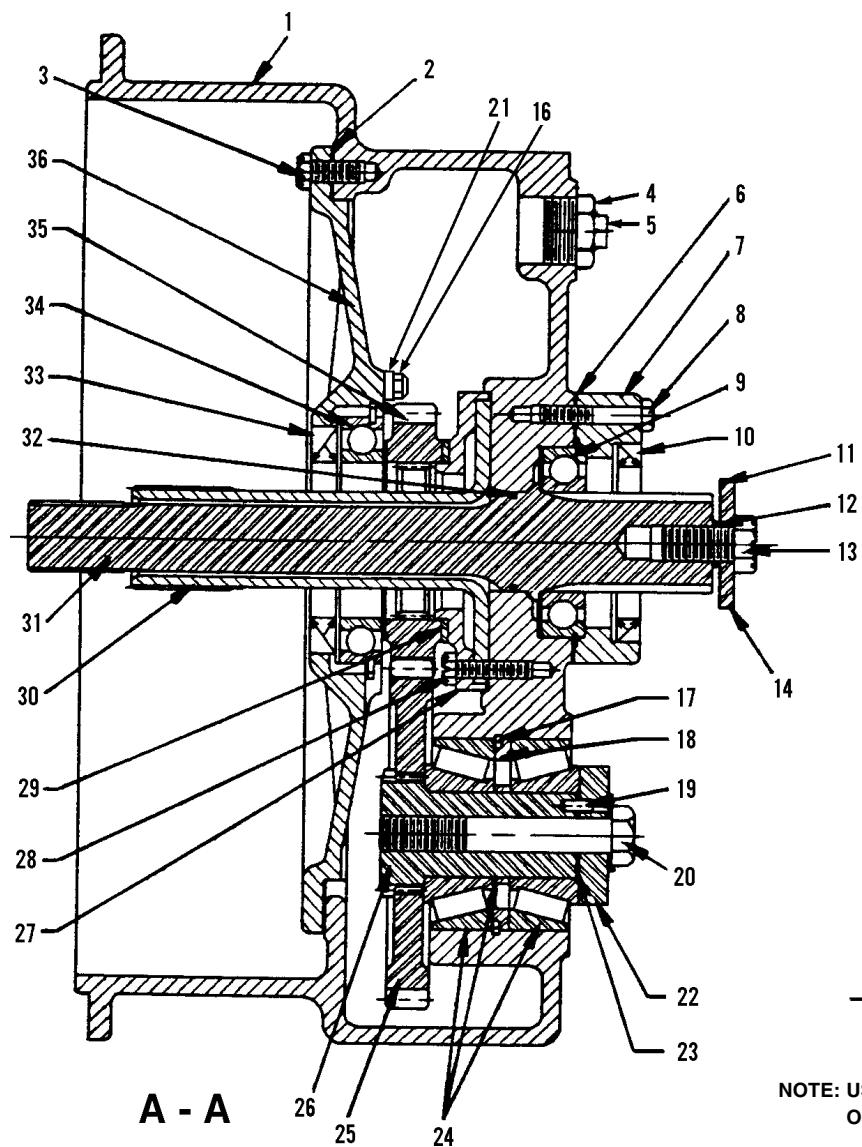
Item	Part No.	Qty.	Description Of Part
13	7738-4203	1	DISCONNECT SHAFT
14	7738-4204	1	ROLL PIN
15	7738-4206	1	OIL SEAL
16	8822-1276	1	SOCKET SET SCREW, (FLAT POINT), 1/2-13X1/2
17	7738-4168	1	DISCONNECT FORK
18	7738-4205	1	HEX HD CAPSCREW
19	7738-4207	4	STAR WASHER
20	7738-4208	1	STUD
21	7738-4209	2	HEX NUT
22	7738-4210	1	HEX HD CAPSCREW
23	7738-4211	1	O-RING
24	7738-4212	1	STUD
25	7738-4213	1	DISCONNECT SLEEVE
26	9020-1159	1	O-RING
27	7738-4579	1	GASKET



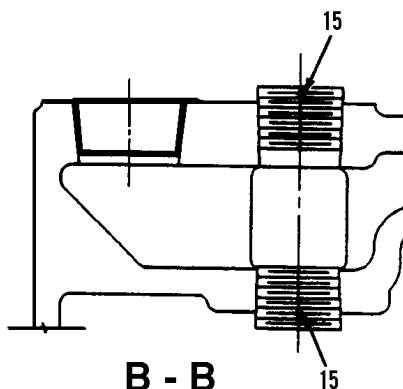
Item	Part No.	Qty.	Description Of Part
	7738-4374	1	PUMP ADAPTER GROUP, (includes all items)
	7738-4375	1	ADAPTER ASSY, (includes items 1 thru 5)
1	7738-4376	1	AUXILIARY PUMP GEAR
2	7738-4377	1	ROLLER BEARING
3	7738-4378	1	PUMP ADAPTER
4	9020-1157	1	BALL BEARING
5	7738-4380	1	SNAP RING
6	9020-1160	1	O-RING
7	7738-4160	1	O-RING
8	7738-4381	1	PLATE ADAPTER
9	7738-4382	1	ADAPTER SLEEVE
10	8697-4063	4	LOCK WASHER
11	7738-4070	4	HEX HD CAPSCREW



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4491	1	DRIVE PLATE GROUP ASSY, (includes items 1 thru 4)	13	9020-1123	1	O-RING GASKET
1	7738-4492	3	DRIVE PLATE	14	7738-4502	24	HEX HD CAPSCREW
2	7738-4493	1	DRIVE PLATE ASSY	15	7738-4052	1	CONVERTER IMPELLER
3	7738-4494	1	RING	16	9021-4001	1	O-RING
4	7738-4101	12	HEX HD CAPSCREW	17	9020-1440	12	LOCK WASHER
5	7738-4495	1	CONVERTER ASSY, (includes items 6 thru 25)	18	7738-4054	12	HEX HD CAPSCREW
6	7738-4496	1	FRONT COVER	19	7738-4503	1	IMPELLER HUB
7	7738-4046	1	BEARING	20	7738-4056	1	SEAL RING
8	7738-4497	5	THRUST WASHER	21	9020-1459	3	NEEDLE THRUST BEARING
9	7738-4498	2	CLUTCH RETAINER	22	9020-4504	2	INTERNAL RETAINING RING
10	7738-4499	1	TURBINE ASSY	23	7738-4059	1	INNER CLUTCH RACE
11	7738-4500	1	CONVERTER STATOR	24	9020-1446	1	SPRAG CLUTCH ASSY
12	7738-4501	24	HEX NUT	25	7738-4505	1	OUTER CLUTCH RACE
				26	7738-3415	1	PILOT BUSHING, (1.815" LONG)



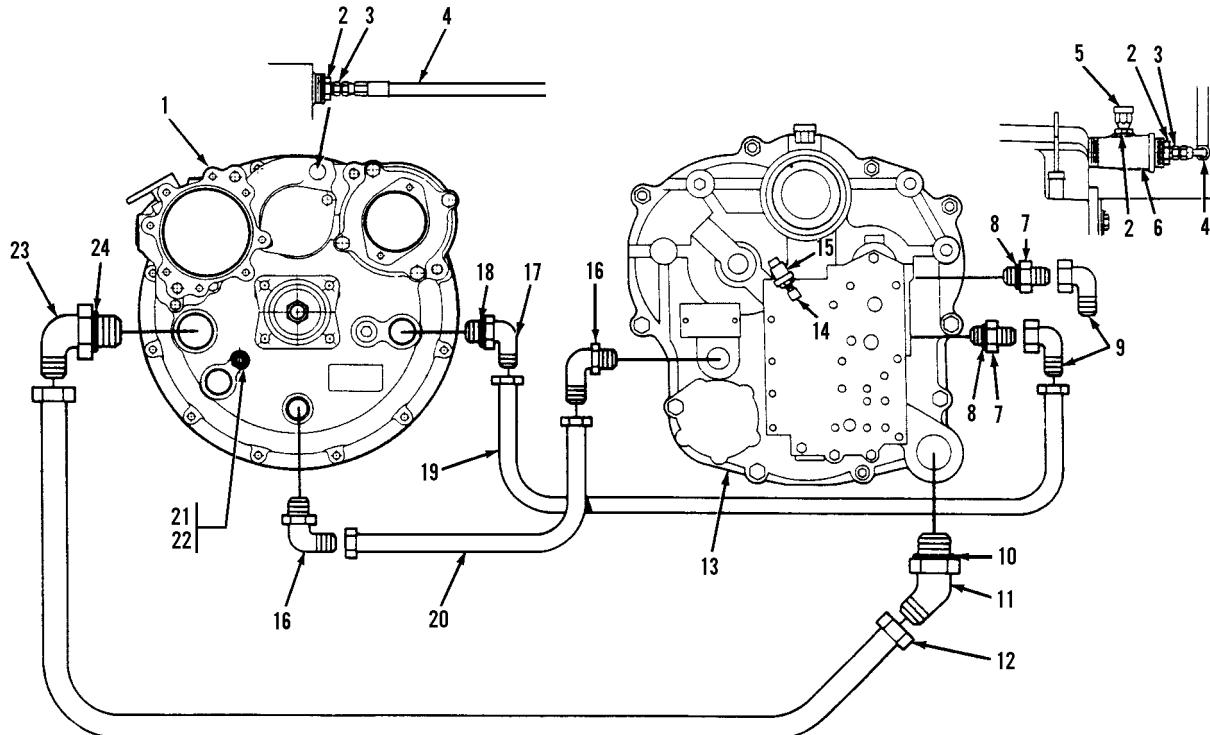
NOTE: ITEM 34, 7738-4778 BEARING,  
IS REPLACED BY 7738-4771  
KIT WHICH INCLUDES ITEMS  
16, 21, 34 & 36.



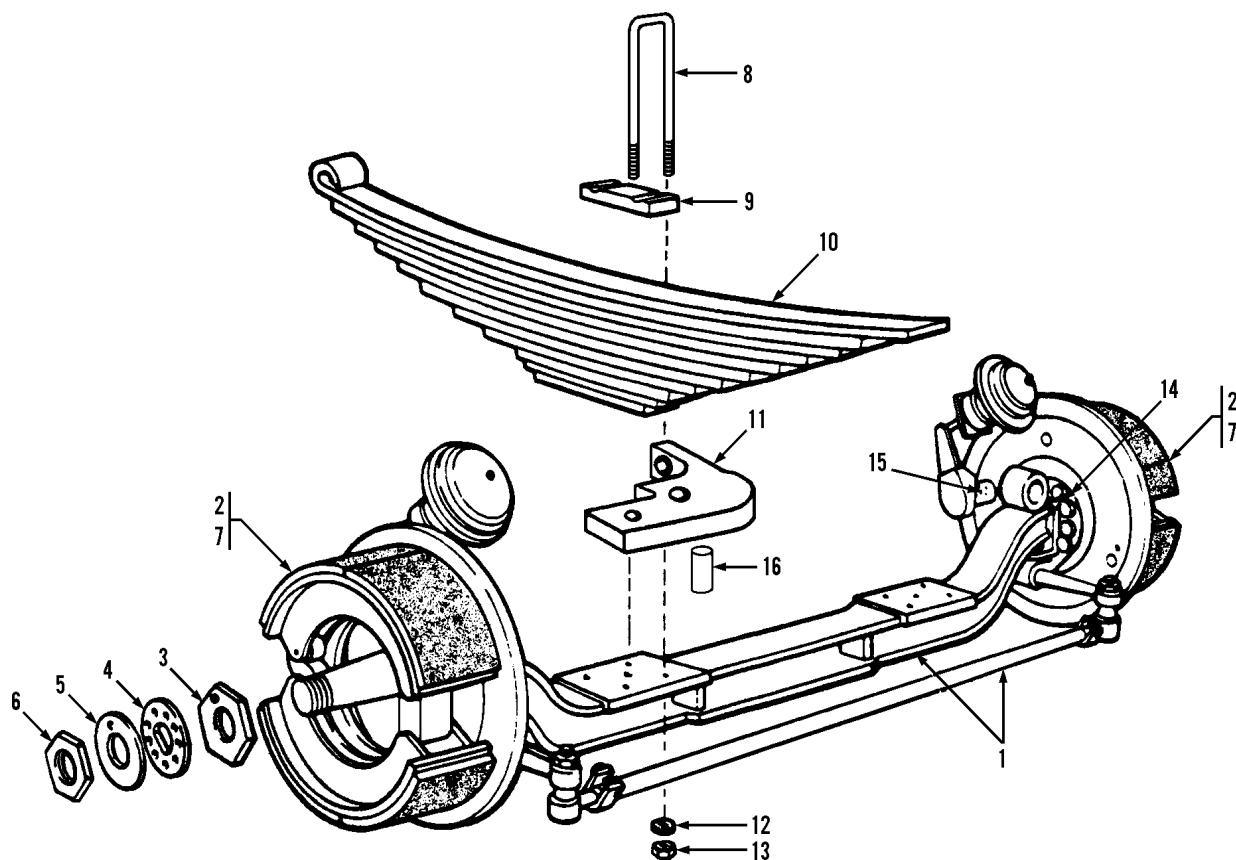
NOTE: USE A GOOD GRADE OF LOCTITE  
ON CAPSCREW (item 20) THREADS.

Item	Part No.	Qty.	Description Of Part
	7738-4383	1	PTO HOUSING GROUP, (includes all items)
	7738-4771	1	SERVICE KIT, (includes items 16, 21, 34 & 36)
1	7738-4384	1	CONVERTER HOUSING
2	1440-4173	AR	SILICONE SEALANT
3	7738-4090	7	PLACE BOLT
4		1	REDUCING BUSHING
5		1	PIPE PLUG
6	7738-4389	1	BEARING RETAINER GASKET
7	7738-4390	1	BEARING RETAINER
8	7738-4391	3	HEX HD CAPSCREW
9	7738-4392	1	BALL BEARING
10	7738-4393	1	OIL SEAL
11	7738-4394	1	WASHER GASKET
12	7738-4395	1	O-RING
13	7738-4569	1	HEX HD CAPSCREW
14	7738-4137	1	YOKE WASHER
15	7738-4074	2	PIPE PLUG
16	7738-4775	4	HEX HD CAPSCREW

Item	Part No.	Qty.	Description Of Part
17	7738-4397	1	SNAP RING
18	7738-4398	1	BEARING SPACER
19	7738-4083	1	SPIRAL PIN
20	7738-4399	1	HEX HD CAPSCREW
21	7738-4776	4	BEARING CLIP
22	7738-4401	1	WASHER
23	7738-4402	1	SHIM PACK
24	7738-4403	1	BEARING ASSY
25	7738-4081	1	IDLER GEAR
26	7738-4404	1	IDLER SHAFT
27	7738-4405	1	COVER PLATE
28	7738-4363	6	PLACE BOLT
29	7738-4079	1	THRUST WASHER
30	7738-4078	1	STATOR SUPPORT TUBE
31	7738-4407	1	TURBINE SHAFT
32	7738-4408	1	SEAL RING
33	7738-4095	1	OIL SEAL
34	7738-4778	1	BALL BEARING
35	7738-4093	1	IMPELLER HUB GEAR
36	7738-4777	1	BEARING RETAINER

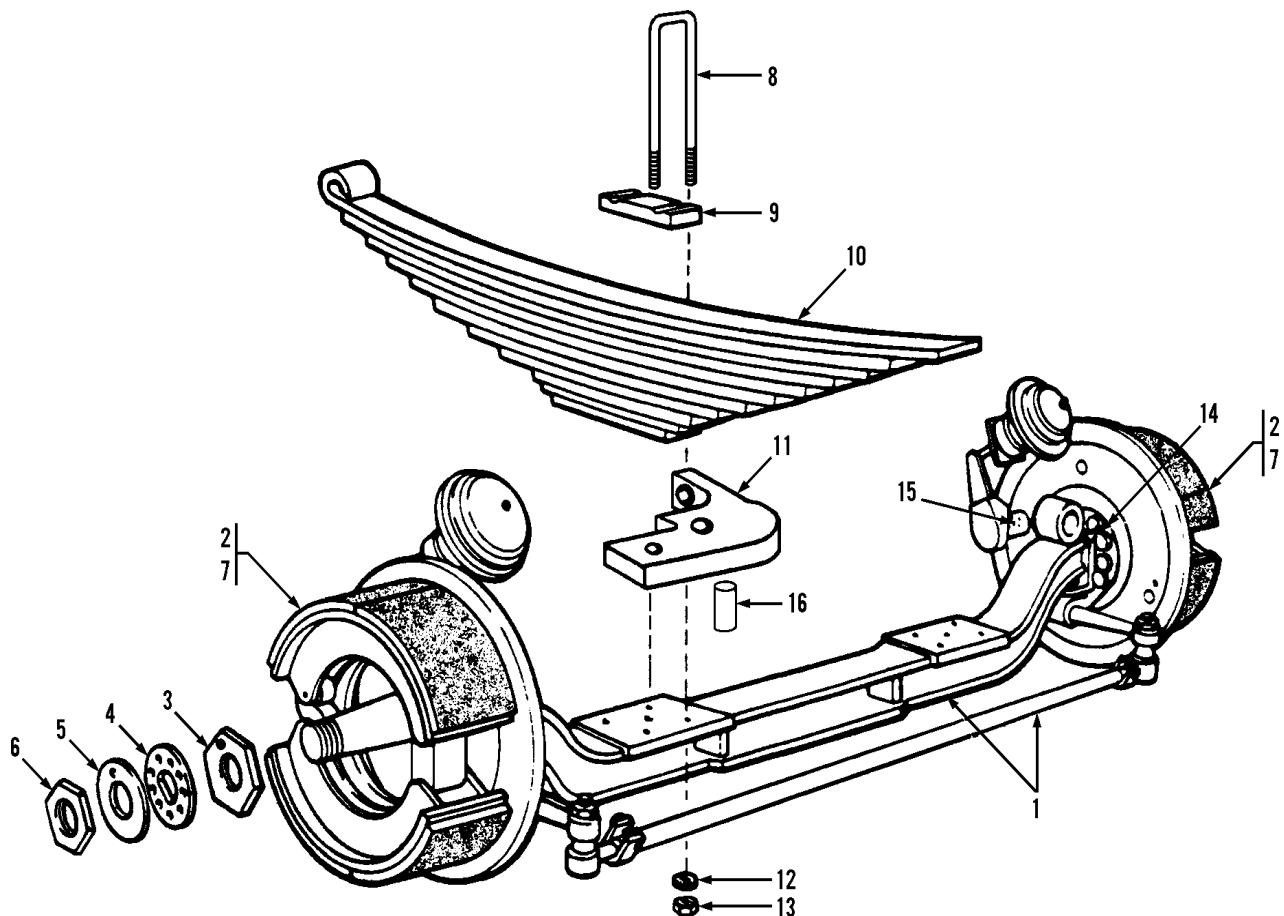


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		Ref	TORQUE CONVERTER ASSY, (see page UN3-45 for details)	13		Ref	TRANSMISSION ASSY, (see page UN3-36 for details)
2	8871-1398	3	REDUCING BUSHING, 3/8X1-1/4	14	8871-2011	1	ELBOW, 90 DEGREES, 1/8
3	8874-3013	2	MALE ADAPTER, 3/8X3/8 TUBE	15	7738-3023	1	CONVERTER PRESSURE SENDER
4	8471-7769	1	HOSEASSY	16	8866-1121	2	MALE ELBOW, 90 DEGREES
5	7738-4075	1	BREATHER	17	8866-2333	1	ELBOW, 90 DEGREES
6	8871-1145	1	STREETTEE, 1-1/4	18	8859-1211	1	O-RING
7	8866-2010	2	CONNECTOR, (includes item 8)	19	8471-7052	1	HOSE ASSY
8	8859-1209	2	O-RING	20	8471-6861	1	HOSE ASSY
9	8866-2124	2	ELBOW, 45 DEGREES, (swivel nut)	21	8871-1385	1	REDUCING BUSHING, 1/2X1/8
10	8859-1211	1	O-RING	22	7738-3760	1	CONVERTER TEMPERATURE SENDER
11	8866-2091	1	ELBOW, 45 DEGREES, (includes item 10)	23	8866-2069	1	ELBOW, 90 DEGREES, (includes item 24)
12	8471-7452	1	HOSEASSY	24	8859-1209	1	O-RING



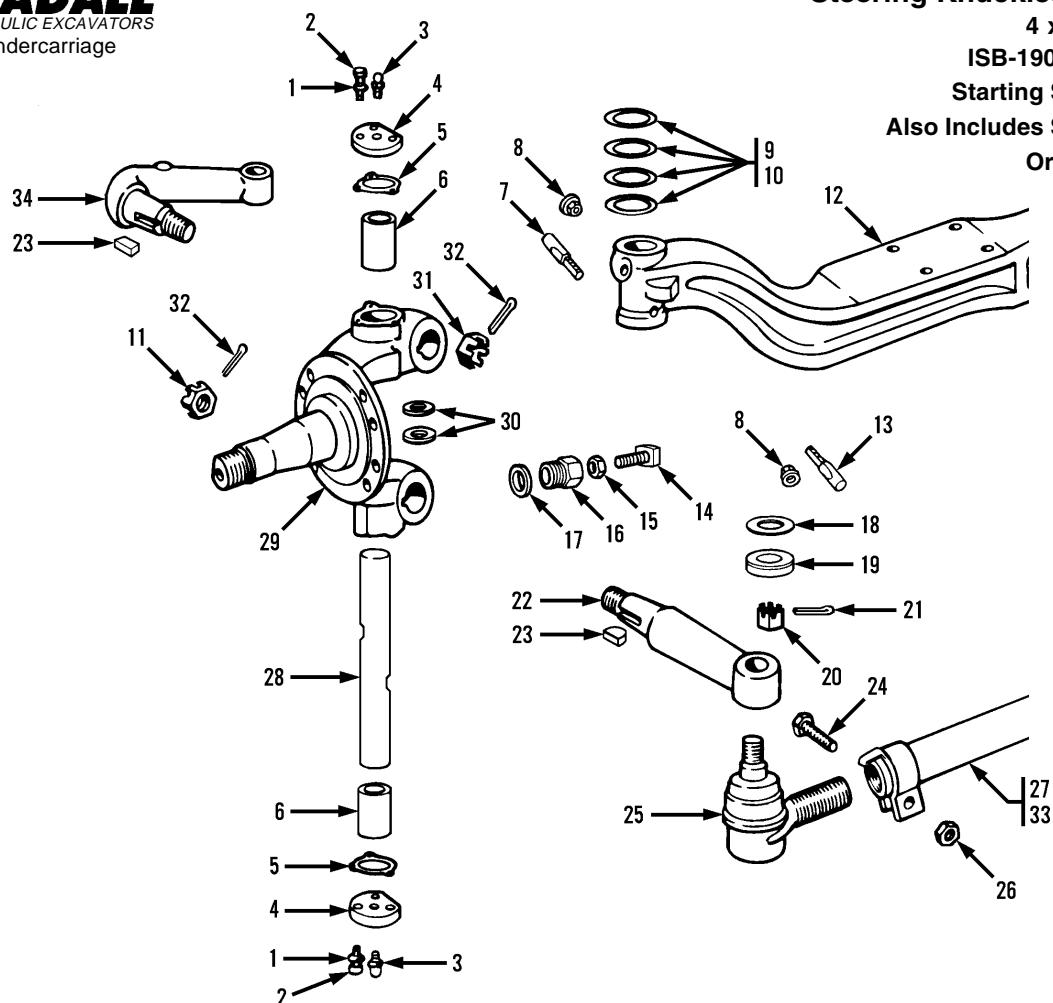
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7737-5276	1	FRONT AXLE ASSEMBLY, (w/SPOKE WHEELS), (includes all items)	7		Ref	WHEEL & DRUM ASSY, (see page UN4-4 for details)
*	7737-3046	1	FRONT AXLE ASSY, (includes items 1 thru 6)	8	8668-1356	4	SPRING CLIP
	8068-4202	1	WHEEL BEARING NUT KIT, (includes items 3 thru 6)	9	8668-3039	2	CLIP SEAT
1		Ref	STEERING KNUCKLE & AXLE BEAM, (see page UN4-2 for details)	10		Ref	SPRING ASSY, (see page UN4-6 for details)
2		Ref	BRAKE SHOE ASSY, (see page UN4-3 for details)	11	8068-1045	2	SPRING SEAT
3	8348-1437	2	INNER BEARING NUT	12	8668-1572	8	FLAT WASHER
4	8307-1586	2	LOCKWASHER	13	7738-3580	8	HEX HIGH NUT, (lubricate and torque to 335-365 ft. lbs.)
5	8307-1587	2	FLAT WASHER	14	8867-1022	4	LUBE FITTING, 90 DEGREES, 1/8
6	8307-1585	2	OUTER BEARING NUT	15	8867-1018	2	LUBE FITTING, 45 DEGREES, 1/8
				16	8698-1645	2	DOWEL PIN

\* - Revised inclusion note on 7737-3046, front axle assy.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7737-5277	1	FRONT AXLE ASSEMBLY, (w/DISC WHEELS), (includes all items)	7		Ref	WHEEL & DRUM ASSY, (see page UN4-5 for details)
*	7737-3046	1	FRONT AXLE ASSY, (includes items 1 thru 6)	8	8668-1356	4	SPRING CLIP
	8068-4202	1	WHEEL BEARING NUT KIT, (includes items 3 thru 6)	9	8668-3039	2	CLIP SEAT
1		Ref	STEERING KNUCKLE & AXLE BEAM, (see page UN4-2 for details)	10		Ref	SPRING ASSY, (see page UN4-6 for details)
2		Ref	BRAKE SHOE ASSY, (see page UN4-3 for details)	11	8068-1045	2	SPRING SEAT
3	8348-1437	2	INNER BEARING NUT	12	8668-1572	8	FLAT WASHER
4	8307-1586	2	LOCKWASHER	13	7738-3580	8	HEX HIGH NUT, (lubricate and torque to 335-365 ft. lbs.)
5	8307-1587	2	FLAT WASHER	14	8867-1022	4	LUBE FITTING, 90 DEGREES, 1/8
6	8307-1585	2	OUTER BEARING NUT	15	8867-1018	2	LUBE FITTING, 45 DEGREES, 1/8
				16	8698-1645	2	DOWEL PIN

\* - Revised inclusion note on 7737-3046, front axle assy.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
*	7738-4831	1	KING PIN KIT, (includes items 1 thru 9, 13, 18, 19, 28 & 30)	24	8688-1426	1	CAPSCREW
1	7737-4013	6	FLAT WASHER	25	8688-1411	1	TIE ROD END ASSY, L.H., (includes item 20)
2	7737-4014	6	CAPSCREW	26	8688-1413	1	TIE ROD END ASSY, R.H., (includes item 20)
3	8368-4981	2	GREASE FITTING	27	7737-4028	1	NUT
*4	8038-4103	2	CAP	*28	8038-4105	1	TIE ROD & CLAMP ASSY, (includes items 24 & 26)
5	8688-1418	2	GASKET	*29	8068-4200	1	KNUCKLE PIN
6	8368-4369	1	BUSHING			1	STEERING KNUCKLE ASSY, L.H., (includes item 6)
7	7737-4015	1	KEY, (upper)			1	STEERING KNUCKLE ASSY, R.H., (includes item 6)
8	8688-1425	2	NUT	30	8688-1426	2	OIL SEAL ASSY
9	8688-1428	1	SHIM	31	8308-1132	1	NUT
	8688-1427	1	SHIM	32	8698-4034	2	COTTER
10	7737-4016	2	SHIM	33	7737-4032	1	TIE ROD & END ASSY, (includes items 25 & 27)
11	8309-1206	1	NUT	34	7737-4017	1	STEERING ARM
12	7737-4018	1	AXLE CENTER				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
13	8688-1431	1	KEY, (lower)				NOTE: QUANTITIES SHOWN ARE FOR ONE WHEEL END ONLY.
14	7737-4019	1	STOP SCREW				
15	7737-4020	1	NUT				
16	7737-4021	1	ADAPTER				
17	7737-4022	1	HARDENED WASHER				
18	7737-4023	1	THRUST BEARING				
19	7737-4024	1	OILSEAL ASSY				
20		1	NUT				
21	8307-3948	1	COTTER				
22	7737-4025	1	TIE ROD ARM, L.H.				
23	7737-4026	1	TIE ROD ARM, R.H.				
23	7737-4027	2	KEY				

\* - Revised inclusion note on 7738-4831; changed part numbers on items 4, 28 & 29 .

GP

UN 4-2

## FRONT AXLE ASSEMBLY

### Brake Shoe Assembly

4 x 2 Undercarriage

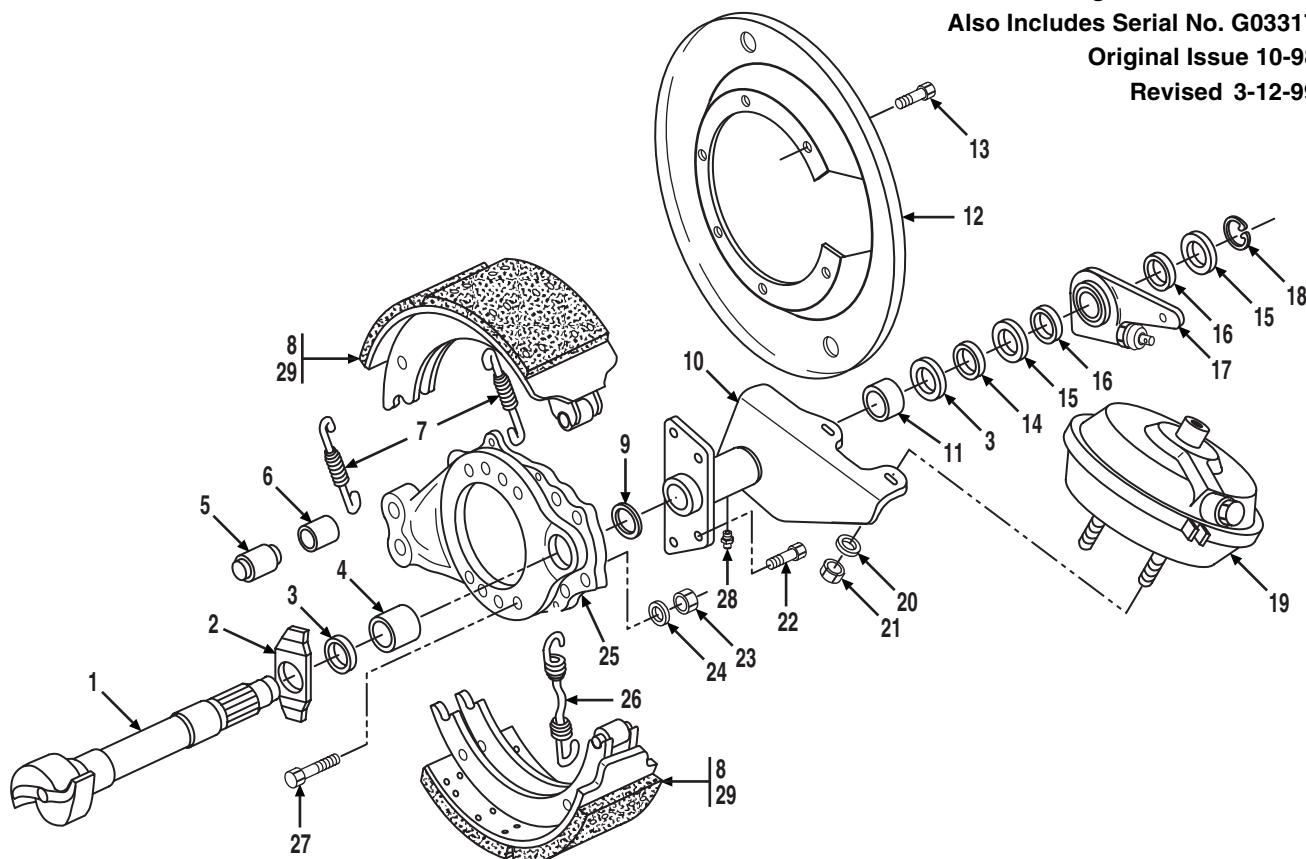
ISB-190 Cummins Diesel

Starting Serial No. G03319

Also Includes Serial No. G03317

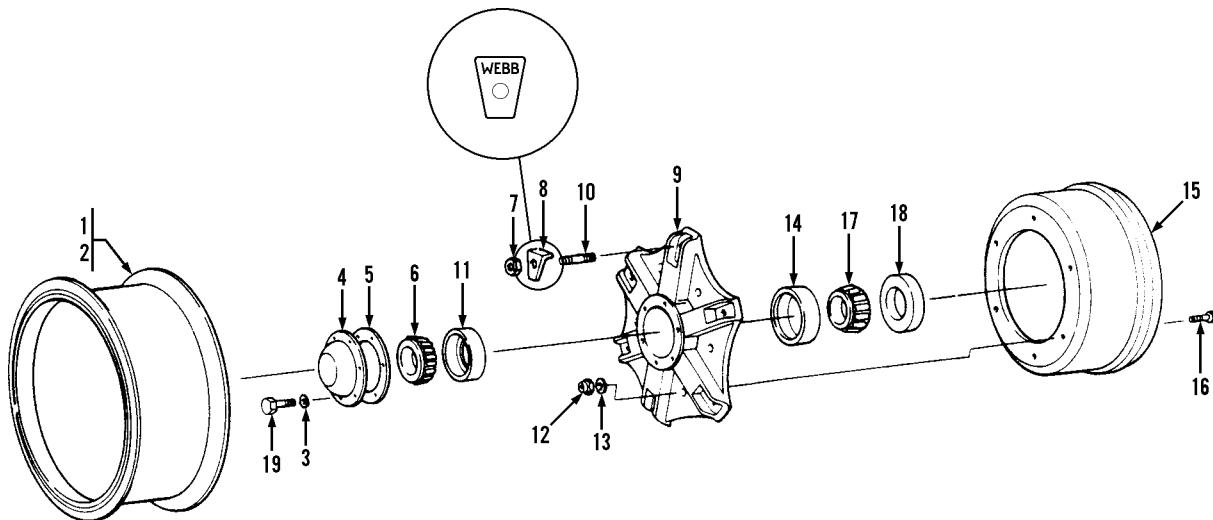
Original Issue 10-98

Revised 3-12-99



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7737-4041	1	BRAKE ASSY, L.H., (includes all items except items 17, 19, 20, 21, 23, 24 & 27)	14	8540-3196	1	FLAT WASHER
	7737-4042	1	BRAKE ASSY, R.H., (includes all items except items 17, 19, 20, 21, 23, 24 & 27)	15	8068-4164	2	FLAT WASHER
	7737-4043	1	LINED SHOES & HARDWARE KIT, (includes items 5, 6, 7 & 26)	16	8068-4165	2	FLAT WASHER
	7737-4044	1	HARDWARE KIT, (includes items 5, 6, 7 & 26)	17	8068-4166	1	AUTO SLACK ADJUSTER, L.H.
	8068-4207	1	CAM BUSHING KIT, (includes items 3, 4, & 11)	18	8698-4005	1	SNAP RING
1	7737-4003	1	CAMSHAFT, L.H.	19	7737-4008	1	BRAKE CHAMBER ASSY
	7737-4004	1	CAMSHAFT, R.H.	20	8368-4545	2	FLAT WASHER
2	8068-4171	1	SPECIAL WASHER	21	7737-4010	2	NUT
3	8540-3197	2	SEAL ASSY	22	7737-4047	4	CAPSCREW
4	8068-4170	1	CAM BUSHING	23	8348-1440	7	LOCKNUT
5	8368-3822	2	BRAKE SHOE ANCHOR PIN	24	8368-3836	14	HARDENED WASHER
6	8368-3832	2	BUSHING	25	7737-4048	1	BRAKE SPIDER ASSY, L.H., (includes items 3, 4, 6 & 9)
7	8068-4088	2	SPRING	26	8698-3442	1	RETURN SPRING
8	7737-4045	2	BRAKE SHOE LINING & ROLLER ASSY, (includes item 29)	27	7737-4012	7	CAPSCREW
9	8540-3198	1	O-RING	28	7737-4038	1	GREASE FITTING
10	7737-4006	1	BRAKE CHAMBER BRACKET ASSY, (includes item 11)	29	7737-4050	1	BRAKE SHOE ASSY
	7737-4046	1	BRAKE CHAMBER BRACKET ASSY, (includes item 11)				NOTE: QUANTITIES SHOWN ARE FOR ONE WHEEL END ONLY.
11	8307-1693	1	CAM BUSHING				NOTE: AVAILABLE KITS MAY INCLUDE PARTS WHICH ARE NOT ILLUSTRATED.
12	8368-4371	1	DUST SHIELD				
13	8068-4082	6	CAPSCREW				

\* - Supplied current information to page.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	8368-5077	1	RIM ASSY, 22.5X12.25, (includes items 1 & 2)	9	7737-4033	1	WHEEL, FRONT 6 SPOKE 20"
	8068-3057	2	WHEEL ASSY, WEBB, (includes items 7 thru 16)	10	8068-3056	6	RIM STUD, 3/4-10
1	8368-3316	1	RIM, 22.5X12.25	11	8307-1500	1	OUTER BEARING CUP
2	7738-3686	1	TIRE, 15:00X22.5, (not illustrated)	12	7737-4035	6	LOCK NUT, 3/4-10, (lubricate and torque to 275-325 ft. lbs.)
3	8855-1010	6	LOCKWASHER, 5/16	13	7737-4036	6	FLAT WASHER, 3/4
4	8688-1605	1	HUB CAP	14	8307-4379	1	INNER BEARING CUP
5	8688-1606	1	GASKET	15	7737-4037	1	DRUM
6	8307-2843	1	OUTER BEARING CONE	16	7737-4034	6	CAPSCREW, 3/4-10X2.25
7	8068-3080	6	WHEEL NUT, 3/4-10, (lubricate and torque to 200 ft. lbs.)	17	8368-3379	1	INNER BEARING CONE
8	8068-3055	6	WHEEL CLAMP	18	8688-3162	1	OIL SEAL
				19	8820-1018	6	HEX HD CAPSCREW, 5/16-18X3/4, GR5

\* - Supplied current information to page.

## FRONT AXLE ASSEMBLY

Front Disc Wheel & Rim

4 x 2 Undercarriage

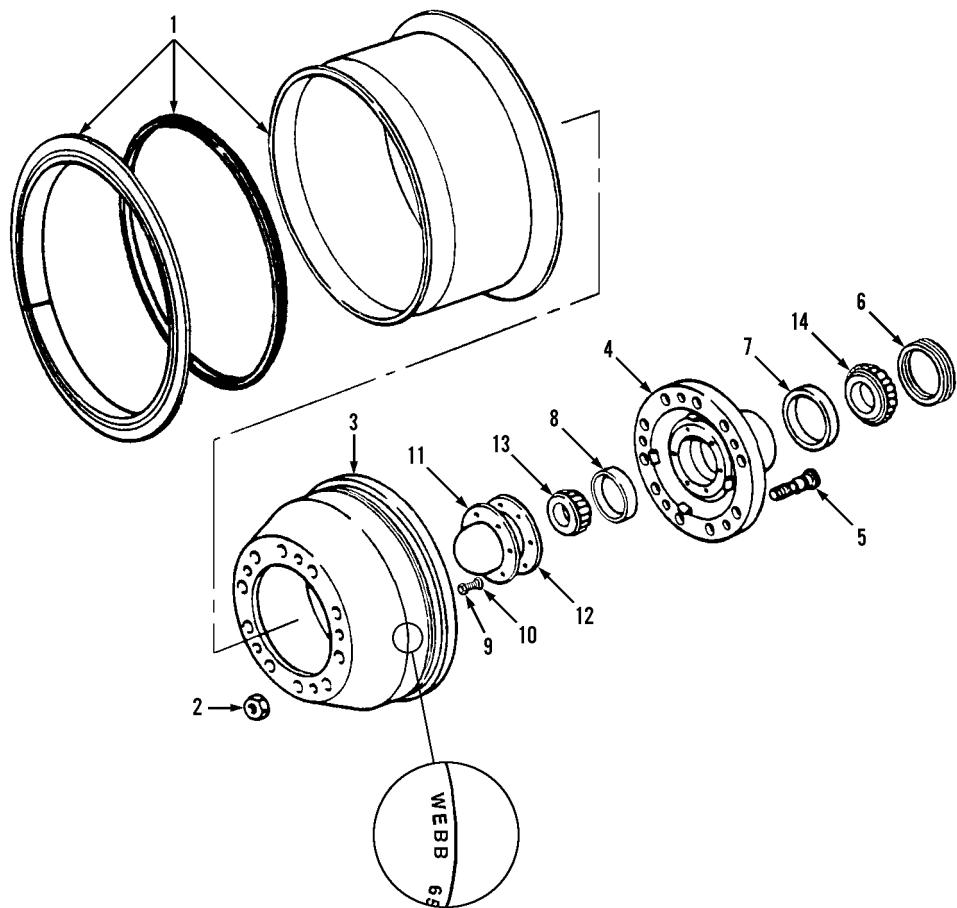
ISB-190 Cummins Diesel

Starting Serial No. G03319

Also Includes Serial No. G03317

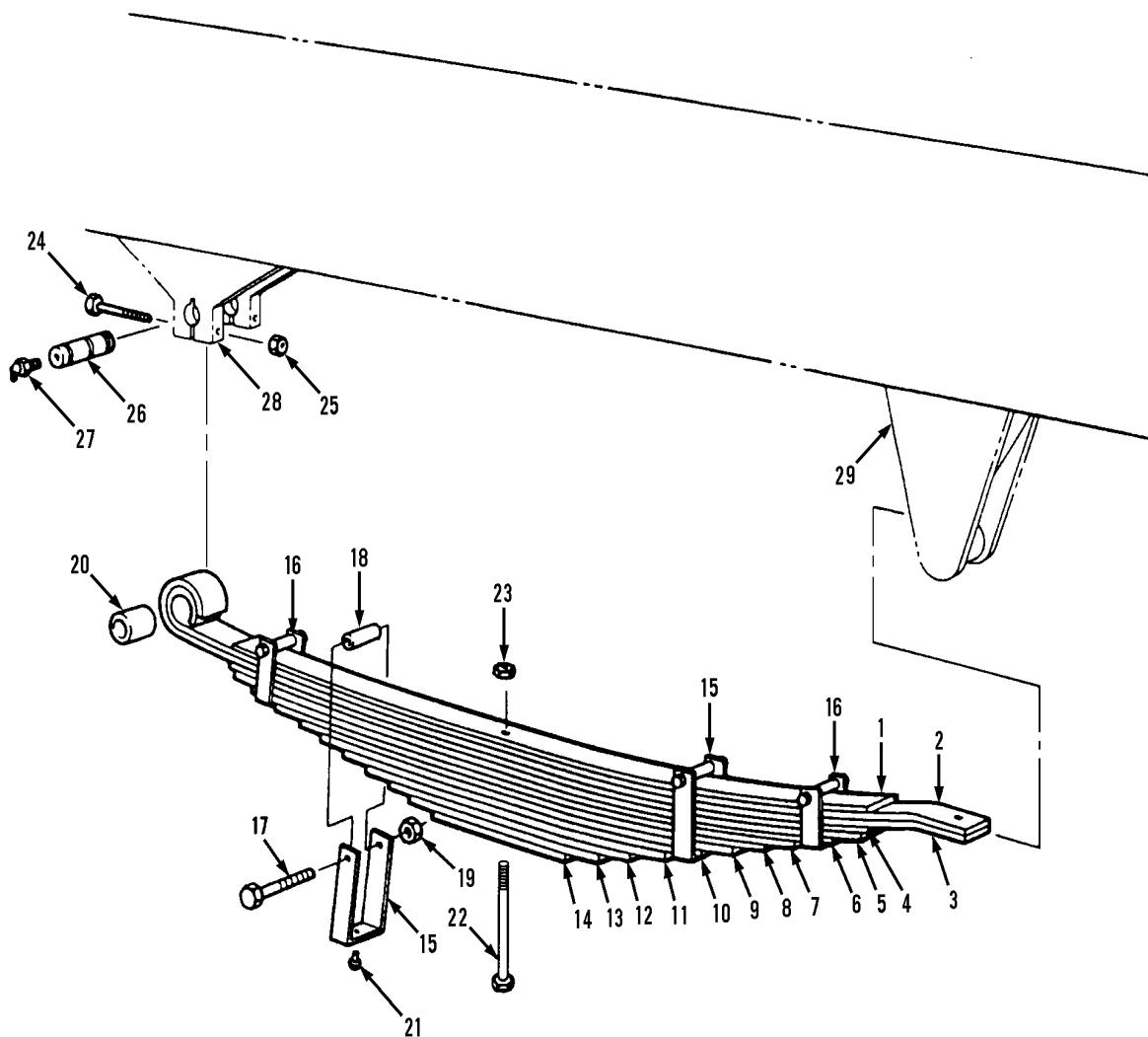
Original Issue 10-98

Revised 3-12-99



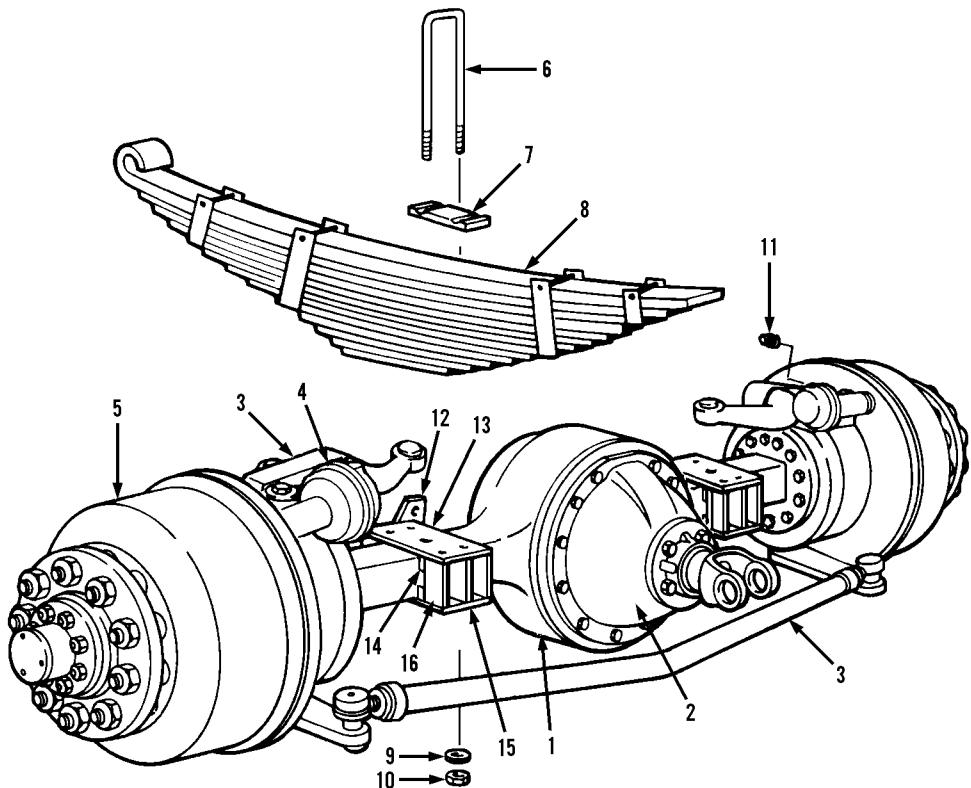
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8368-3322	1	HUB & DRUM ASSY, R.H., (includes items 3 thru 8)	5	8368-7075	10	WHEEL STUD, R.H.
	8368-3321	1	HUB & DRUM ASSY, L.H., (includes items 3 thru 8)	6	8368-7076	10	WHEEL STUD, L.H.
	8688-3300	1	RIM ASSY, (for Standard 11:00 X 20 tires)	7	8688-3162	1	OIL SEAL
	8368-3317	1	RIM ASSY, (for Optional 15:00 x 22.5 tires)	8	8307-4379	1	BEARING CUP - INNER
2	8688-1221	10	STUD NUT, R.H.	9	8307-1500	1	BEARING CUP - OUTER
	8688-1220	10	STUD NUT, L.H.	10	8820-1018	6	HEX HD CAPSCREW, 5/16-18X3/4, GR5
3	8368-7073	1	DRUM	11	8855-1010	6	LOCKWASHER, 5/16
4	8368-7074	1	HUB, 10 STUD FRONT	12	8688-1605	1	HUB CAP
				13	8688-1606	1	GASKET
				14	8307-2843	1	OUTER BEARING CONE
					8368-3379	1	INNER BEARING CONE

\* - Supplied current information to page.



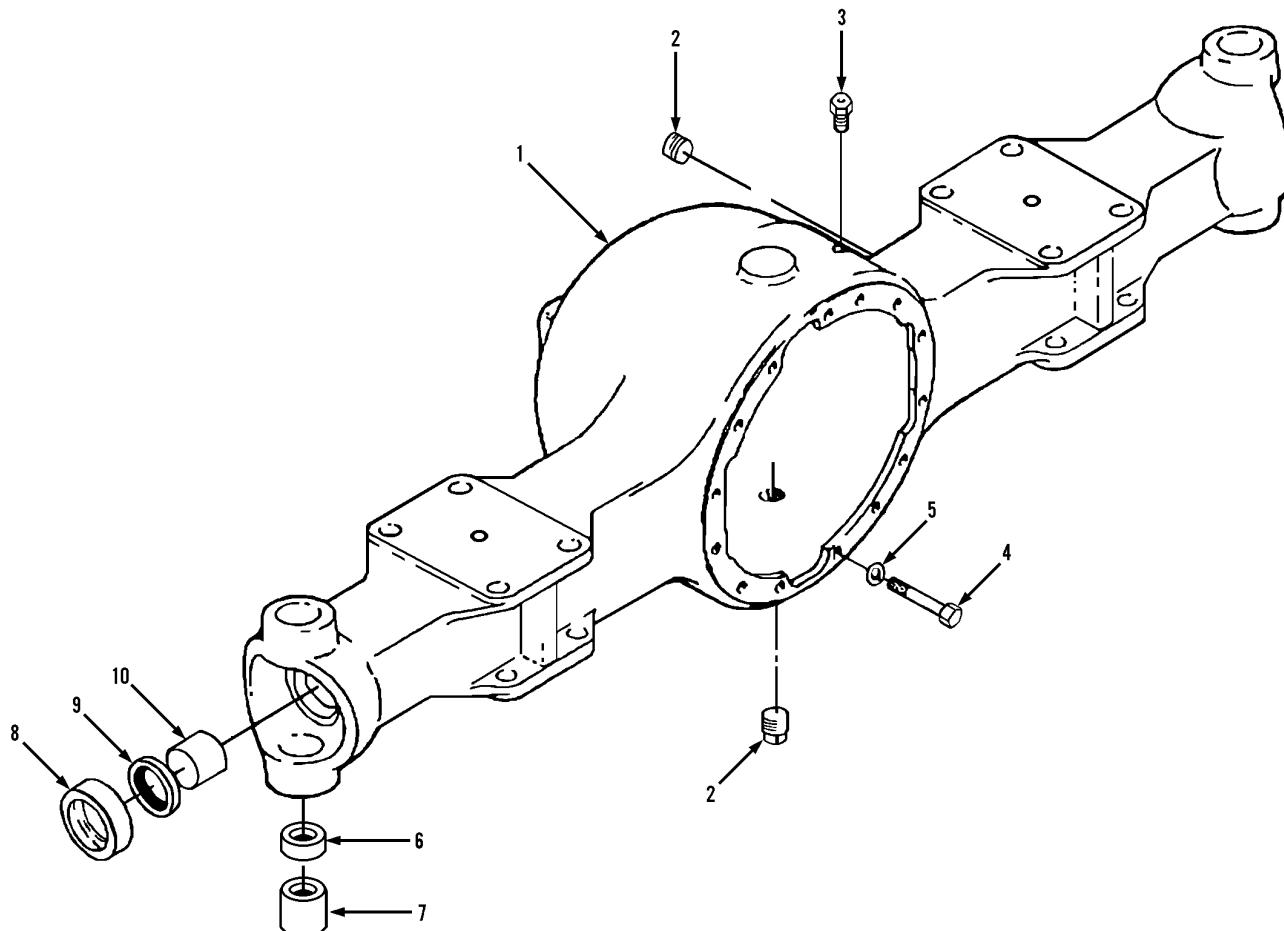
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-3651	2	FRONT SPRING ASSY (includes items 1 thru 23)	15	8368-3857	2	CLAMP
1	8368-3843	1	LEAF #1	16	8368-3858	2	CLAMP
2	7738-3654	1	LEAF #2	17	8368-3859	4	HEX HD CAPSCREW
3	7738-3655	1	LEAF #3	18	8368-3860	4	SPACER
4	8368-3846	1	LEAF #4	19	8368-3861	4	HEX NUT
5	8368-3847	1	LEAF #5	20	8368-3862	1	BUSHING
6	8368-3848	1	LEAF #6	21	8368-3863	2	RIVET
7	8368-3849	1	LEAF #7	22	8368-4012	1	HEX HD CAPSCREW
8	8368-3850	1	LEAF #8	23	8368-4013	1	HEX NUT
9	8368-3851	1	LEAF #9	24	8820-1057	4	HEX HD CAPSCREW, 7/16-14X2-3/4, GR5
10	8368-3852	1	LEAF #10	25	8852-1007	4	HEX LOCKNUT, 7/16-14
11	8368-3853	1	LEAF #11	26	7738-1588	2	PIN
12	8368-3854	1	LEAF #12	27	8867-1022	2	LUBE FITTING, 90 DEGREES, 1/8
13	8368-3855	1	LEAF #13	28	8368-1027	2	MOUNT BRACKET
14	8368-3856	1	LEAF #14	29	8368-6006	1	MOUNT BRACKET

\* - Supplied current information to page.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5240	1	FRONT DRIVE AXLE ASSY, (includes all items), (7.17 ratio)	5		2	FRONT DISC WHEELS & RIMS, (see page UN4-12 for details)
	7738-6165	1	FRONT DRIVE AXLE WELDMENT, (includes all items except items 6 thru 11)	6	8348-1475	4	SPRING CLIP
	7738-3955	1	FRONT DRIVE AXLE ASSY, (includes items 1 thru 5)	7	8688-1336	2	CLIP SEAT
1		1	HOUSING ASSY, (see page UN4-8 for details)	8	7738-3651	2	SPRING ASSY, (see page UN4-6 for details)
2		1	DIFFERENTIAL CARRIER ASSY, (see page UN4-9 for details)	9	8668-1572	8	FLAT WASHER
3		1	STEERING COMPONENTS, (see page UN4-10 for details)	10	7738-3580	8	HEX HIGH NUT, 3/4-16, (lubricate & torque to 350-365 ft. lbs.)
4		2	FRONT SERVICE BRAKES, (see page UN4-11 for details)	11	8871-1252	2	SQUARE HD PIPE PLUG, 3/8
				12	8368-1844	2	CYLINDER SUPPORT
				13	7738-1636	2	TOP PLATE
				14	7738-1637	8	BAR
				15	7738-1635	2	BOTTOM PLATE
				16	8368-1863	12	SPACER BAR

\* - Supplied current information to page.



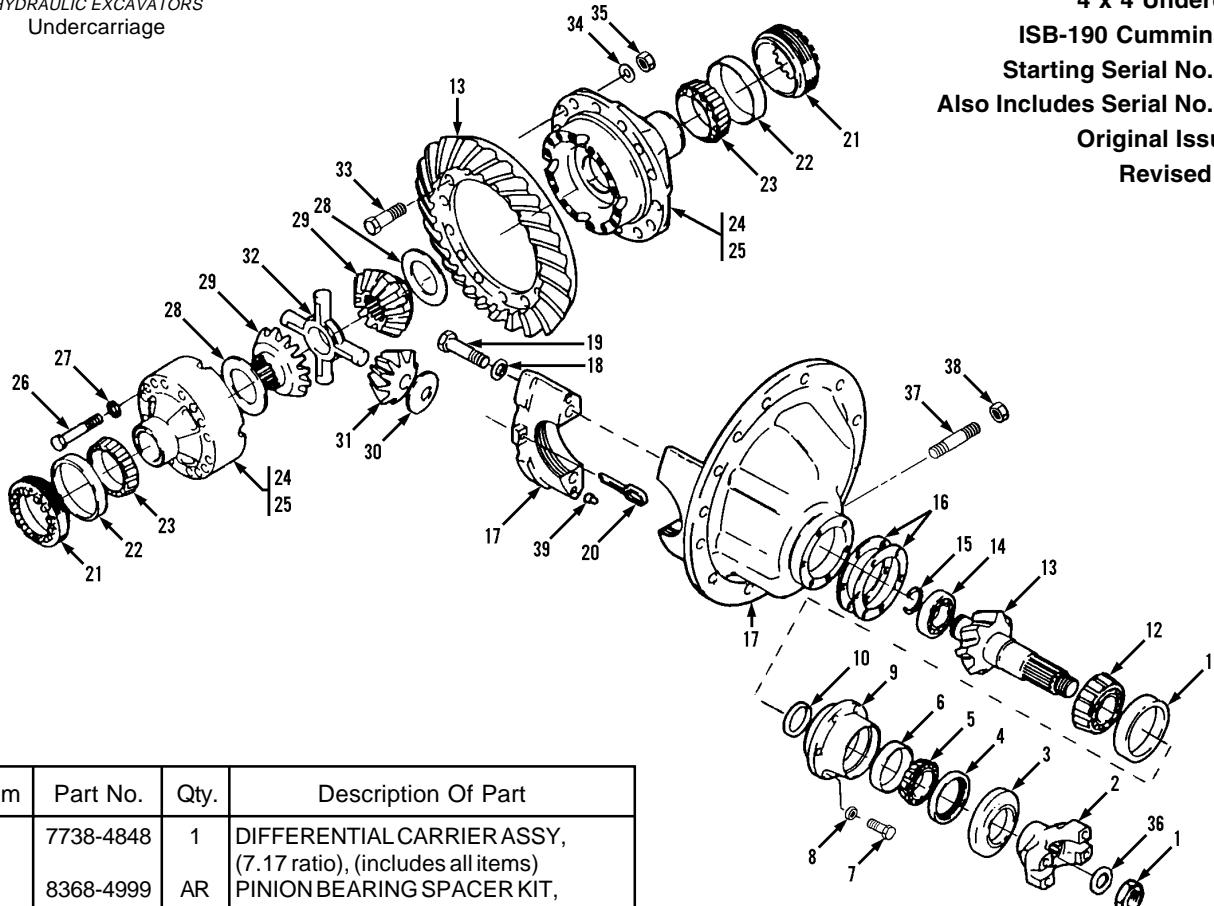
Item	Part No.	Qty.	Description Of Part
1	8068-4020	1	HOUSING ASSEMBLY, (includes items 8 thru 10)
2	8307-3451	2	MAGNETIC PLUG
3	8307-1503	1	BREATHER
4	8098-4109	8	HEX HD CAPSCREW, (short)
	8068-4021	4	HEX HD CAPSCREW, (short)
5	8308-1182	12	WASHER
6	8368-4939	4	EXPANSION PLUG
7	8068-4023	4	BUSHING
8	8368-4937	2	SEAL ASSY
9	8068-4024	2	THRUST WASHER
10	8368-4935	2	BUSHING

\* - Supplied current information to page.

**FRONT AXLE ASSEMBLY**  
**(7738-4848) Differential Carrier Assembly**  
**4 x 4 Undercarriage**  
**ISB-190 Cummins Diesel**  
**Starting Serial No. G03319**  
**Also Includes Serial No. G03317**  
**Original Issue 10-98**  
**Revised 3-12-99**



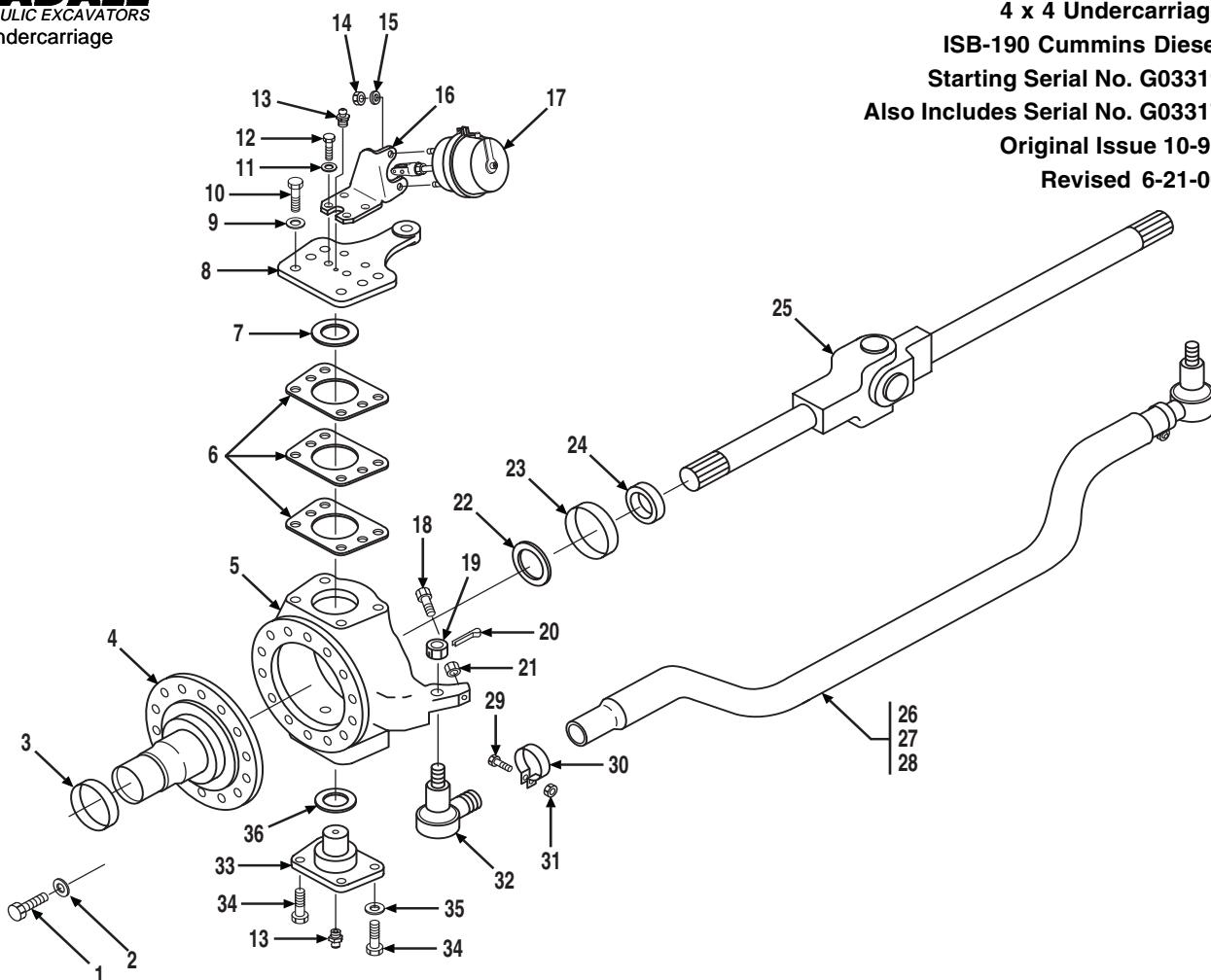
The diagram shows an exploded view of a front axle assembly. It includes a large circular housing (21), a smaller circular part (22) nested inside it, and a cylindrical component (23) positioned below the housing.



Item	Part No.	Qty.	Description Of Part
	7738-4848	1	DIFFERENTIAL CARRIER ASSY, (7.17 ratio), (includes all items)
	8368-4999	AR	PINION BEARING SPACER KIT, (includes item 10)
	8368-7001	AR	DIFFERENTIAL CASE TO GEAR BOLT KIT, (includes items 33, 34 & 35)
	7738-4849	AR	HARDWARE KIT, (includes item 16)
	8068-4026	AR	DIFFERENTIAL KIT, (includes items 28 thru 32)
1	8098-4185	1	DRIVE PINION NUT
2	7738-4850	1	INPUT YOKE ASSY, (includes item 3)
3	7720-4058	1	DEFLECTOR
4	7738-4018	1	OIL SEAL
5	8364-1094	1	OUTER BEARING CONE
6	7710-4306	1	OUTER BEARING CUP
7	7738-4642	8	HEX HD CAPSCREW
8	8068-4040	8	FLAT WASHER
9	8068-4030	1	PINION BEARING CAGE ASSY, (includes items 6 & 11)
10		AR	SPACER, (0.344 thick)
		AR	SPACER, (0.345 thick)
		AR	SPACER, (0.346 thick)
		AR	SPACER, (0.347 thick)
		AR	SPACER, (0.348 thick)
		AR	SPACER, (0.354 thick)
		AR	SPACER, (0.358 thick)
		AR	SPACER, (0.359 thick)
		AR	SPACER, (0.360 thick)
		AR	SPACER, (0.361 thick)
		AR	SPACER, (0.362 thick)
11	8309-1306	1	INNER BEARING CUP
12	7720-4028	1	INNER BEARING CONE
13	8068-4104	1	DRIVE GEAR & PINION SET, (includes item 1), (7.17 ratio)
14	8348-3557	1	BEARING
15	8348-3558	1	SNAP RING

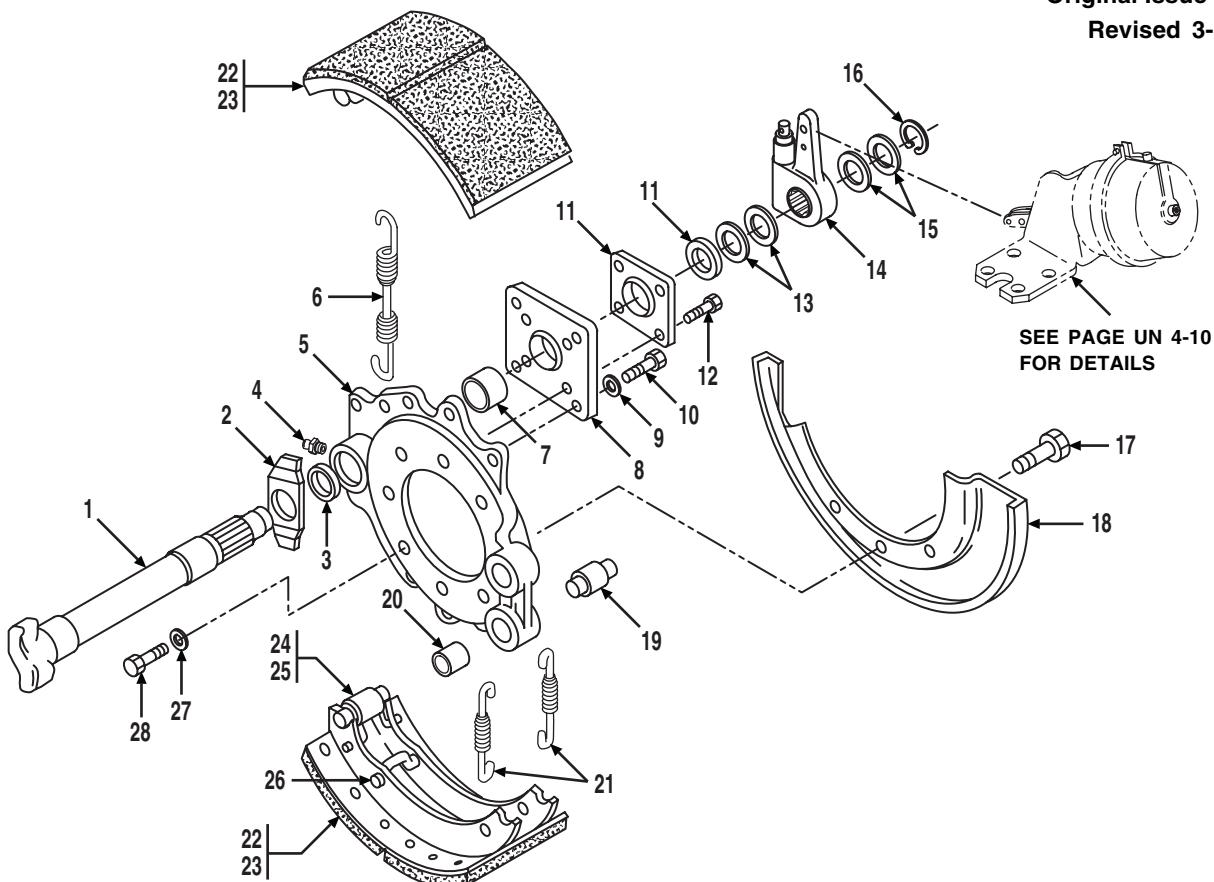
Item	Part No.	Qty.	Description Of Part
16		AR	SHIM, (.003 thick)
		AR	SHIM, (.005 thick)
		AR	SHIM, (.010 thick)
		AR	SHIM, (.020 thick)
17	8068-4036	1	DIFFERENTIAL CARRIER & CAP ASSY, (includes items 18, 19 & 39)
18	8368-7009	4	FLAT WASHER
19	8368-7010	4	HEX HD CAPSCREW
20	9108-4100	2	LOCK PIN
21	8368-7012	2	BEARING ADJUSTER RING
22	9020-2500	2	DIFFERENTIAL BEARING CUP
23	9020-2501	2	DIFFERENTIAL CONE
24	8068-4037	1	DIFFERENTIAL CASE & NEST ASSY, (includes items 25 thru 32)
25	8068-4038	1	DIFFERENTIAL CASE ASSY, (includes items 26 & 27)
26	8068-4039	16	HEX HD CAPSCREW
27	8068-4040	16	FLAT WASHER
28	8068-4041	2	THRUST WASHER
29	8068-4042	2	SIDE GEAR
30	8348-3418	4	PINION THRUST WASHER
31	8068-4043	4	PINION GEAR
32	8068-4044	1	DIFFERENTIAL SPIDER
33	8068-4045	12	HEX HD CAPSCREW
34	8308-1183	12	FLAT WASHER
35	8068-4046	12	HEX NUT
36	8688-1678	1	WASHER
37	8068-4047	1	THRUST SCREW
38	8068-4048	1	JAM NUT
39	8098-4183	4	BALL

\* - Supplied current information to page.



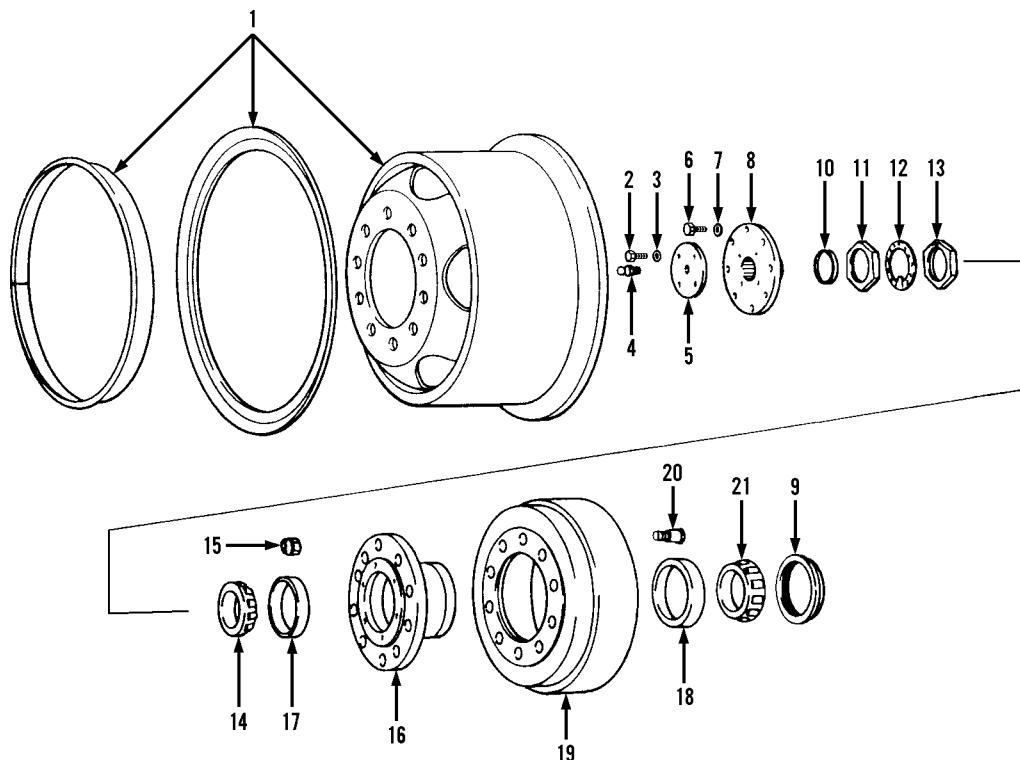
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8098-4109	8	HEX HD CAPSCREW, (short)	21	8368-4973	1	NUT
	8068-4021	4	HEX HD CAPSCREW, (short)	22	8068-4024	1	THRUSTWASHER
2	8308-1182	12	FLATWASHER	23	7738-4626	1	OIL SEAL SLEEVE, INNER
3	7738-4624	1	OIL SEAL SLEEVE, OUTER	24	8368-4963	1	OIL SEAL ASSY
4	8068-4050	1	SPINDLE ASSY, (includes items 3, 22 & 23)	25	8068-4061	1	AXLE SHAFT ASSY, L.H.
5	8068-4051	1	STEERING KNUCKLE, L.H.	8068-4062	1	AXLE SHAFT ASSY, R.H.	
6	8068-4052	1	STEERING KNUCKLE, R.H.	26	8368-4966	1	TIE ROD & END ASSY, (includes items 19 & 27 thru 32)
7	8068-4053	AR	SHIM, (.003 thick)	27		1	TIE ROD ASSY, (includes items 28 thru 31)
8	8068-4054	AR	SHIM, (.005 thick)	28		1	TIE ROD
9	8068-4055	AR	SHIM, (.010 thick)	29		2	HEX HD CAPSCREW
10	8368-4953	2	GREASE SEAL	30		2	CLAMP
11	8068-4058	1	STEERING ARM, UPPER L.H.	31		2	HEX NUT
12	7738-4851	1	STEERING KNUCKLE CAP, UPPER R.H.	32	8068-4065	1	TIE ROD END, L.H.
13	8698-4059	12	FLATWASHER	8068-4066	1	TIE ROD END, R.H.	
14	8068-4056	12	CAPSCREW	33	8068-4067	1	STEERING KNUCKLE CAP, LOWER
15	8308-1182	4	FLATWASHER	34	8068-4060	4	CAPSCREW
16	7738-4852	4	CAPSCREW	35	8308-1090	2	FLATWASHER
17	7710-4365	2	GREASE FITTING	36	8098-4121	1	THRUST BEARING
18	8348-1440	2	LOCKNUT				NOTE: QUANTITIES SHOWN ARE FOR ONE WHEEL END ONLY.
19	8308-1182	2	FLATWASHER				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
20	8068-4076	1	BRAKE CHAMBER BRACKET, L.H.				
	8068-4075	1	BRAKE CHAMBER BRACKET, R.H.				
	8068-4078	1	BRAKE CHAMBER				
	8368-4972	1	SPECIAL SCREW				
	1	1	TIE ROD END NUT				
	8307-3458	1	COTTER				

\* - Revised illustration of item 3.



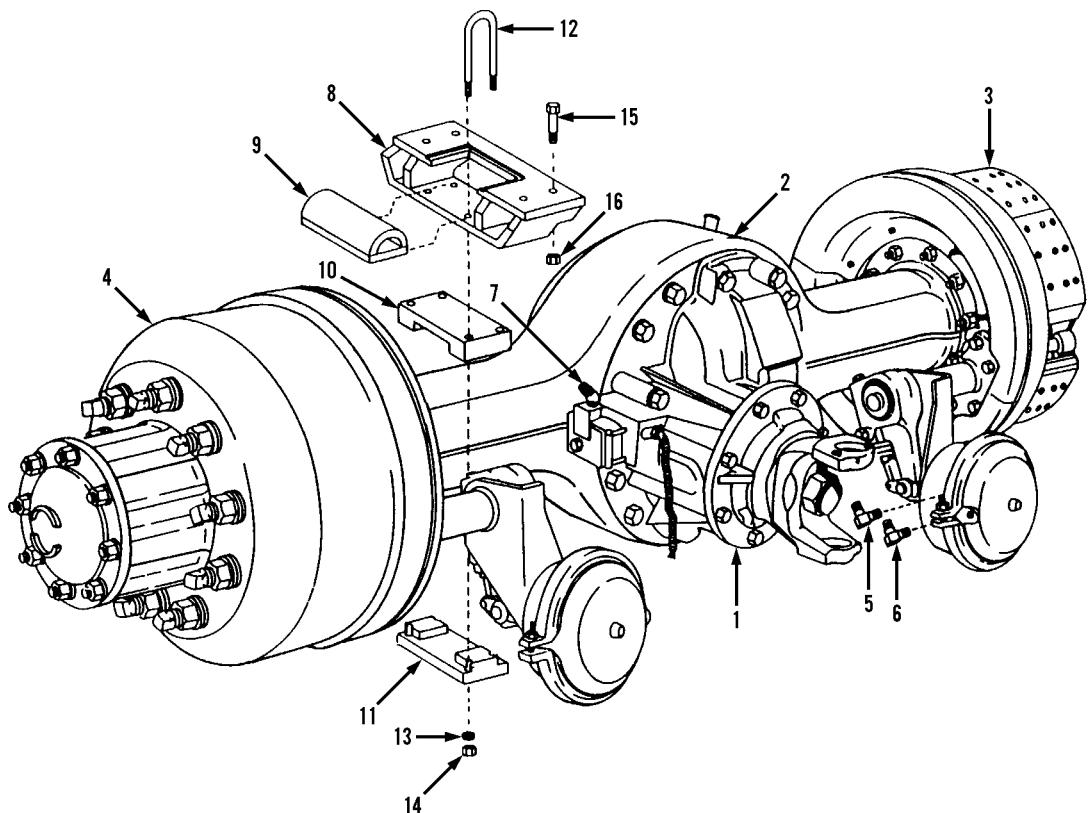
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4853	1	BRAKE ASSY, L.H., (includes items 1, 3, 4, 5, 6, 7, 13 & 17 thru 26)	15	8068-4172	2	FLAT WASHER
	7738-4854	1	BRAKE ASSY, R.H., (includes items 1, 3, 4, 5, 6, 7, 13 & 17 thru 26)	16	8348-1443	1	SNAP RING
	7738-4855	1	LINED SHOES WITH HARDWARE KIT, (includes items 6 & 19 thru 26)	17	8068-4082	6	CAPSCREW
	7738-4856	1	HARDWARE KIT, (includes items 6, 19, 20, 21, 24, 25 & 26)	18	8068-4083	1	DUST SHIELD, (upper l.h. & lower r.h.)
1	8068-4068	1	CAMSHAFT, R.H.	19	8068-4084	1	DUST SHIELD, (lower l.h. & upper r.h.)
	8068-4069	1	CAMSHAFT, L.H.	20	8368-3822	2	BRAKE SHOE ANCHOR PIN
2	8307-1523	1	RETAINER, OUTER	21	8368-3832	2	BUSHING
3	8068-4070	2	GREASE SEAL	22	8068-4088	2	SPRING
4	7738-4857	1	GREASE FITTING	23	8068-4089	2	BRAKE SHOE, LINING & ROLLER ASSY, (includes items 23 thru 26)
5	8068-4071	1	BRAKE SPIDER ASSY, (includes items 3, 4, 7 & 20)	24	7738-4859	2	BRAKE SHOE ASSY, (includes item 26)
6	8698-3442	1	RETURN SPRING	25	8368-3919	2	RETAINER
7	8068-4073	1	CAMBUSHING	26	7738-4860	2	ROLLER
8	7738-4861	1	CAMSHAFT BRACKET	27	8688-1554	2	RETURN SPRING PIN
9	8068-4086	4	FLAT WASHER	28	8368-3836	12	FLAT WASHER
10	8068-4085	4	CAPSCREW		8068-4049	12	CAPSCREW
11	7738-4862	1	RETAINER ASSY				NOTE: QUANTITIES SHOWN ARE FOR ONE WHEEL END ONLY.
12	7738-4863	4	TAPPING SCREW				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
13	7738-4858	2	FLAT WASHER				
14	8068-4080	1	AUTO SLACK ADJUSTER				

\* - Supplied current information to page.



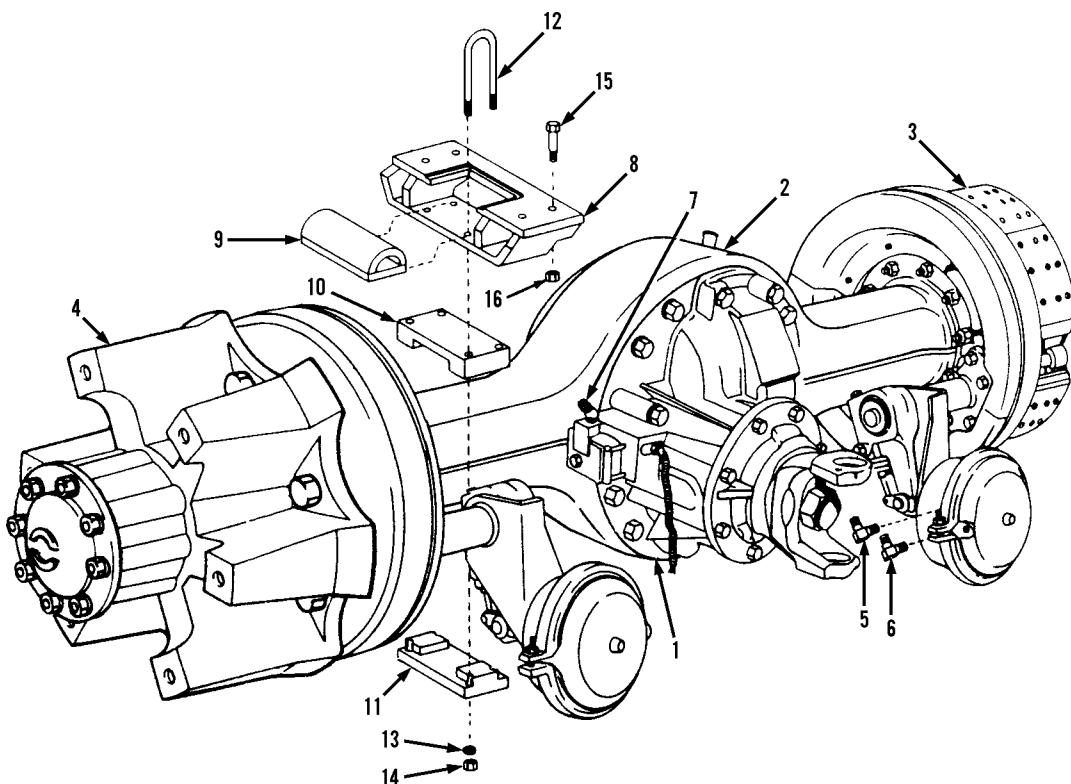
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8068-4108	1	HUB & DRUM ASSY, (includes items 9, 15 thru 21)	13	8368-4988	1	INNER WHEEL NUT
	7738-5274	1	TIRE/WHEEL ASSY, (includes item 1)	14	8698-4029	1	OUTER BEARING CONE
	7738-3042	1	DUPLEX DISC WHEEL, 22.5X12.25	15	8688-1220	10	NUT ASSY, L.H.
	8395-3245	1	GOODYEAR RADIAL, 15R27.5, (not illustrated)	16	8688-1221	10	NUT ASSY, R.H.
2	8068-4092	4	HEX HD CAPSCREW	16	8068-4095	1	HUB & CUP ASSY, (includes items 17 & 18)
3	8068-4093	4	HARDENED WASHER	17		1	OUTER BEARING CUP
4	8368-4981	1	LUBE FITTING	18		1	INNER BEARING CUP
5	8368-4982	1	CAP	19	8068-4096	1	BRAKE DRUM
6	8098-4109	8	HEX HD CAPSCREW	20	8068-4097	10	WHEEL STUD
7	8308-1182	8	FLAT WASHER	21	7710-4445	1	INNER BEARING CONE
8	8368-4983	1	DRIVE FLANGE ASSY, (includes item 10)				NOTE: QUANTITIES SHOWN ARE FOR ONE WHEEL END ONLY.
9	8068-4099	1	OIL SEAL				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
10	8368-4985	1	FELT RETAINER				
11	8368-4986	1	OUTER WHEEL NUT				
12	8368-4987	1	LOCKWASHER				

\* - Supplied current information to page.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5154	1	REAR AXLE ASSY, W/DISC WHEELS, (4X2), (includes all items except items 15 & 16)	5	8688-3045	2	TUBE FITTING, 90 DEGREES, 3/8X3/8
	7738-5142	1	REAR AXLE ASSY, W/DISC WHEELS, (4X4), (includes all items except items 15 & 16)	6	8688-3052	2	TUBE FITTING, 90 DEGREES, 3/8X1/2
	7738-3928	1	REAR AXLE ASSY, (includes items 1, 2 & 3)	7	8688-3063	1	TUBE FITTING, 45 DEGREES, 1/4X3/8
1		1	DIFFERENTIAL CARRIER ASSY, (see page UN5-3 for details)	8	7738-6022	2	AXLE BRACKET, (4X2)
2		1	HOUSING ASSY, (see page UN5-2 for details)	9	7738-6043	2	AXLE BRACKET, (4X4)
3		2	SERVICE BRAKE ASSY, (see page UN5-4 for details)	10	7738-3116	2	TOP PLATE
4		2	REAR DISC WHEEL & RIM ASSY, (see page UN5-5 for details)	11	7738-1418	2	TOP AXLE SEAT
				12	7738-1424	2	BOTTOM AXLE SEAT
				13	7738-3117	4	U-BOLT, 7/8-14
				14	7738-3118	8	FLAT WASHER, 7/8
				15	7738-3119	8	HEX HIGH NUT, (lubricate & torque to 390-425 ft.lbs.)
				16	8820-1137	8	HEX HD CAPSCREW, 1-8X3, GR5
					8852-1216	8	HEX LOCKNUT, 1-8, (lubricate & torque to 460-510 ft.lbs.)

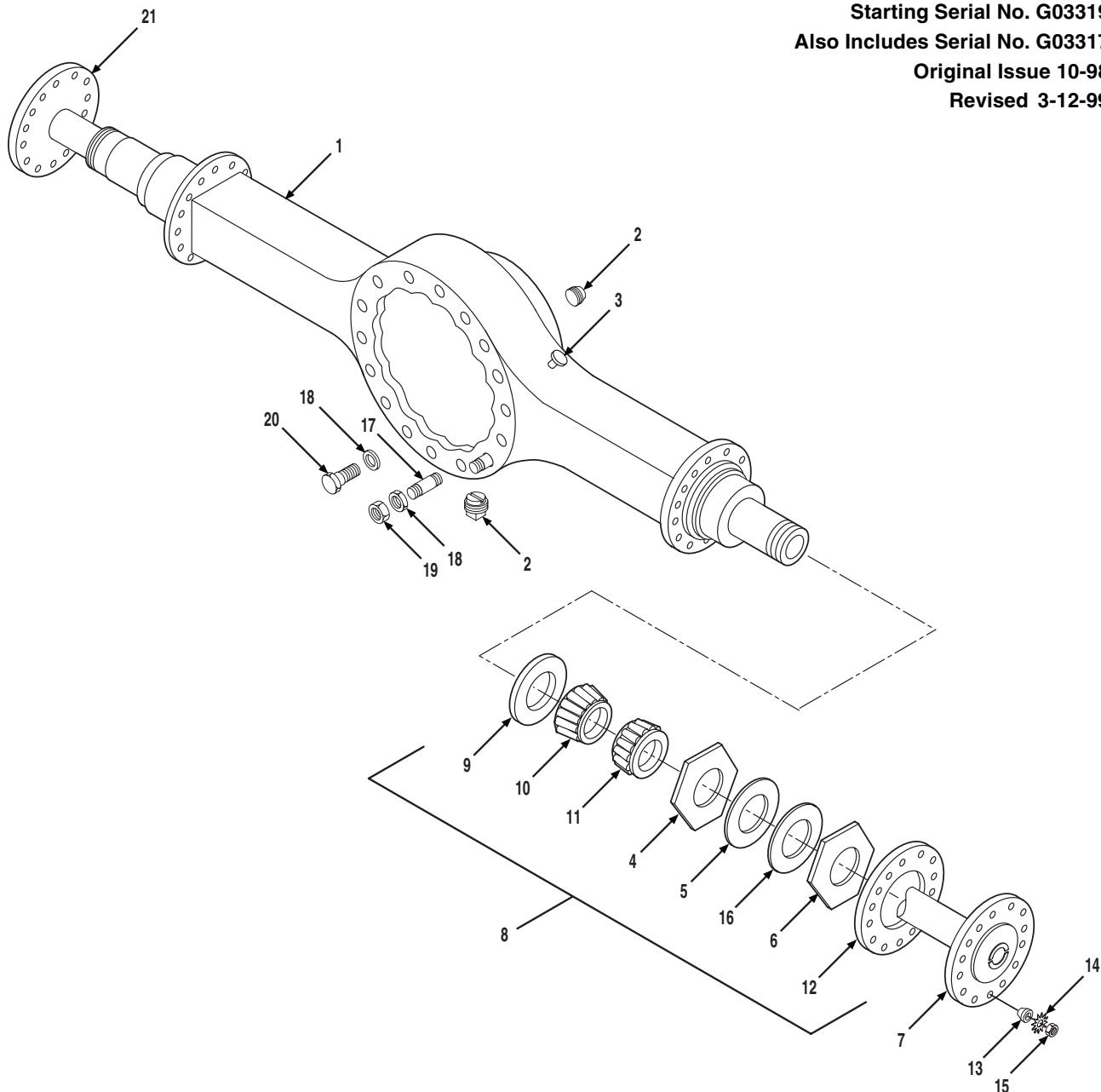
\* - Supplied current information to page.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5155	1	REAR AXLE ASSY, W/SPOKE WHEELS, (includes all items except items 15 & 16)	6	8688-3052	2	TUBE FITTING, 90 DEGREES, 3/8X1/2
	7738-3928	1	REAR AXLE ASSY, (includes items 1, 2 & 3)	7	8688-3063	1	TUBE FITTING, 45 DEGREES, 1/4X3/8
1		1	DIFFERENTIAL CARRIER ASSY, (see page UN5-3 for details)	8	7738-6043	2	AXLE BRACKET
2		1	HOUSING ASSY, (see page UN5-2 for details)	9	7738-3116	2	TOP PLATE
3		2	SERVICE BRAKE ASSY, (see page UN5-4 for details)	10	7738-1418	2	TOP AXLE SEAT
4		2	REAR SPOKE WHEEL & RIM ASSY, (see page UN5-6 for details)	11	7738-1424	2	BOTTOM AXLE SEAT
5	8688-3045	2	TUBE FITTING, 90 DEGREES, 3/8X3/8	12	7738-3117	4	U-BOLT, 7/8-14
				13	7738-3118	8	FLAT WASHER, 7/8
				14	7738-3119	8	HEX HIGH NUT, (lubricate & torque to 390-425 ft.lbs.)
				15	8820-1137	8	HEX HD CAPSCREW, 1-8X3, GR5
				16	8852-1216	8	HEX LOCKNUT, 1-8, (lubricate & torque to 460-510 ft.lbs.)

\* - Supplied current information to page.

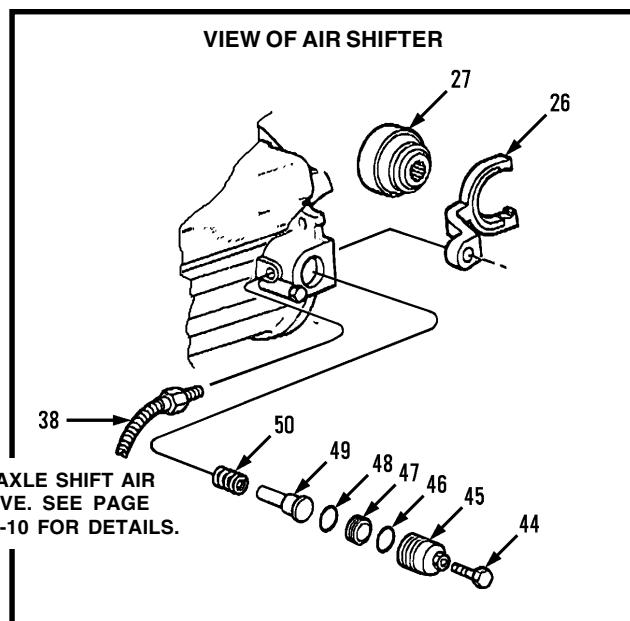
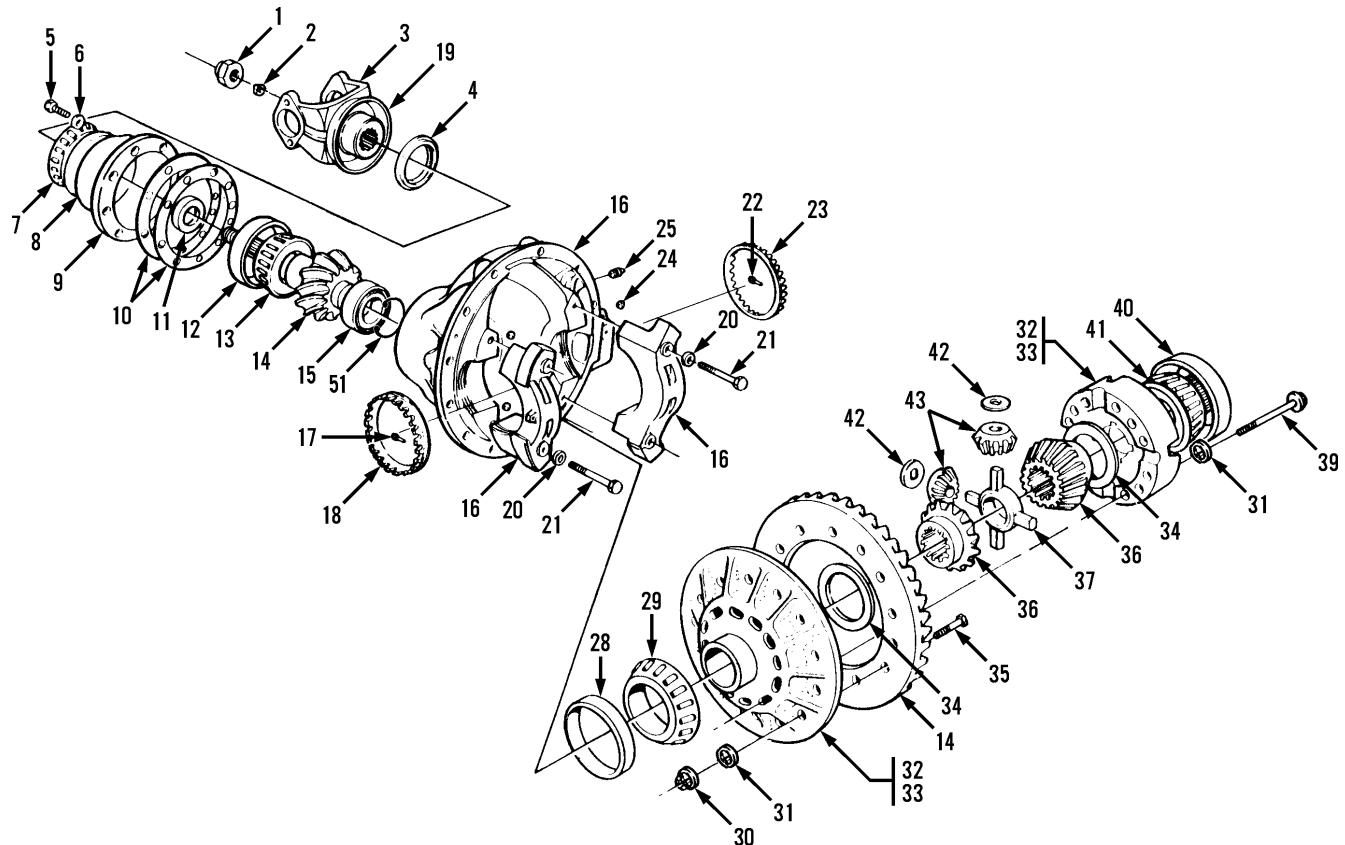
**REAR AXLE ASSEMBLY**  
**Housing Assembly**  
**4 x 2 or 4 x 4 Undercarriage**  
**ISB-190 Cummins Diesel**  
**Starting Serial No. G03319**  
**Also Includes Serial No. G03317**  
**Original Issue 10-98**  
**Revised 3-12-99**



Item	Part No.	Qty.	Description Of Part
1	7738-4864	1	HOUSING ASSY
2	7738-4016	1	PLUG
3	8307-1503	1	BREATHER
4	8307-3466	2	INNER WHEEL BEARING NUT
5	8068-4140	2	LOCK WASHER
6	8307-3302	2	OUTER WHEEL BEARING NUT
7	7738-4628	1	AXLE SHAFT, L.H.
8	8368-3355	1	WHEEL BEARING KIT, (kit contains parts for two wheel assemblies), (includes items 9 thru 15)
9	8368-3357	2	INNER OIL SEAL
10	8698-4028	2	INNER BEARING CONE

Item	Part No.	Qty.	Description Of Part
11	8098-4200	2	OUTER BEARING CONE
12	8098-4421	2	AXLE SHAFT GASKET
13	8309-1186	16	AXLE SHAFT DOWEL
14	8307-1409	16	LOCKWASHER (star)
15	8348-3432	16	HEX NUT
16	8307-3451	2	MAGNETIC PLUG
17	7738-4629	4	STUD
18	8308-1182	14	FLATWASHER
19	8348-3432	4	HEX NUT
20	7738-4865	4	HEX HD CAPSCREW, SHORT
	7738-4866	6	HEX HD CAPSCREW, LONG
21	7738-4630	1	AXLE SHAFT, R.H.

\* - Supplied current information to page.



\* - Supplied current information to page.

Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-4867	1	DIFFERENTIAL CARRIER ASSY, (7.17 ratio), (includes all items)	17	8348-3441	1	COTTER PIN, L.H.
	7738-4632	AR	PINION BEARING CAGE SHIM KIT, (includes item 10)	18	8395-4025	1	BEARING ADJUSTING RING, L.H.
	7738-4633	AR	PINION BEARING SPACER KIT, (includes item 11)	19	7738-4640	1	DEFLECTOR
	7738-4634	AR	DIFFERENTIAL NEST KIT, (includes items 34, 36, 37, 42 & 43)	20	7738-4648	4	FLAT WASHER, (metric)
	7738-4868	1	DIFFERENTIAL CASE TO GEAR BOLT KIT, (includes items 30, 35 & 12 ea. of item 31)	21	7738-4647	4	HEX HD CAPSCREW, (metric)
1	8098-4184	1	DRIVE PINION NUT, (metric)	22	8395-4095	1	LOCK-PIN
2	8308-1296	1	FLAT WASHER	23	7738-4870	1	BEARING ADJUSTING RING, R.H.
3	7738-4639	1	YOKE ASSY, (includes item 19)	24	8098-4183	4	BALL
4	7738-4641	1	OIL SEAL	25	7738-4871	1	PLUG
5	7738-4642	8	HEX HD CAPSCREW, (metric)	26	7738-4872	1	SHIFT FORK
6	9108-4113	8	FLAT WASHER, (metric)	27	7738-4873	1	SHIFT COLLAR
7	8698-4104	1	OUTER BEARING CONE	28	7738-4874	1	DIFFERENTIAL BEARING CUP, L.H.
8	8338-4053	1	OUTER BEARING CUP	29	7738-4875	1	DIFFERENTIAL BEARING CONE, L.H.
9	7738-4644	1	PINION BEARING CAGE ASSY, (includes items 8 & 12)	30	8068-4046	16	HEX NUT, (metric)
10		AR	SHIM, (.002 thick)	31	8368-3836	28	FLAT WASHER
		AR	SHIM, (.005 thick)	32	7738-4876	1	DIFFERENTIAL CASE & NEST ASSY, (includes items 33 thru 37, 39, 42 & 43)
		AR	SHIM, (.008 thick)	33	7738-4877	1	DIFFERENTIAL CASE ASSY, (includes item 39 & 16 ea. of item 31)
		AR	SHIM, (.020 thick)	34	7738-4741	2	SIDE GEAR THRUST WASHER
11		AR	SPACER, (.250 thick)	35	7738-4878	16	HEX HD CAPSCREW, (metric)
		AR	SPACER, (.251 thick)	36	7738-4742	2	DIFFERENTIAL SIDE GEAR
		AR	SPACER, (.252 thick)	37	7738-4745	1	DIFFERENTIAL SPIDER
		AR	SPACER, (.253 thick)	38	8395-4070	1	SENSOR
		AR	SPACER, (.254 thick)	39	8395-4028	12	HEX HD CAPSCREW, (metric)
		AR	SPACER, (.256 thick)	40	7738-4879	1	DIFFERENTIAL BEARING CUP, R.H.
		AR	SPACER, (.260 thick)	41	7738-4880	1	DIFFERENTIAL BEARING CONE, R.H.
		AR	SPACER, (.261 thick)	42	7738-4743	4	PINION THRUST WASHER
		AR	SPACER, (.262 thick)	43	7738-4744	4	DIFFERENTIAL PINION
		AR	SPACER, (.263 thick)	44	8098-4177	1	CAGING BOLT
12	8098-4115	1	INNER BEARING CUP	45	8068-4151	1	SHIFT CYLINDER
13	8098-4116	1	INNER BEARING CONE	46	7738-4881	1	O-RING
14	7738-4645	1	DRIVE GEAR & PINION SET, (7.17 ratio), (includes item 1)	47	8098-4180	1	PISTON
15	7738-4717	1	DRIVE PINION ROLLER BEARING	48	8068-4150	1	O-RING
16	7738-4869	1	DIFFERENTIAL CARRIER & CAP ASSY, (includes items 20, 21 & 24)	49	8098-4179	1	PUSH ROD
				50	8098-4178	1	SPRING
				51	7738-4882	1	SNAP RING
							NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.

## REAR AXLE ASSEMBLY

### Brake Shoe Assembly

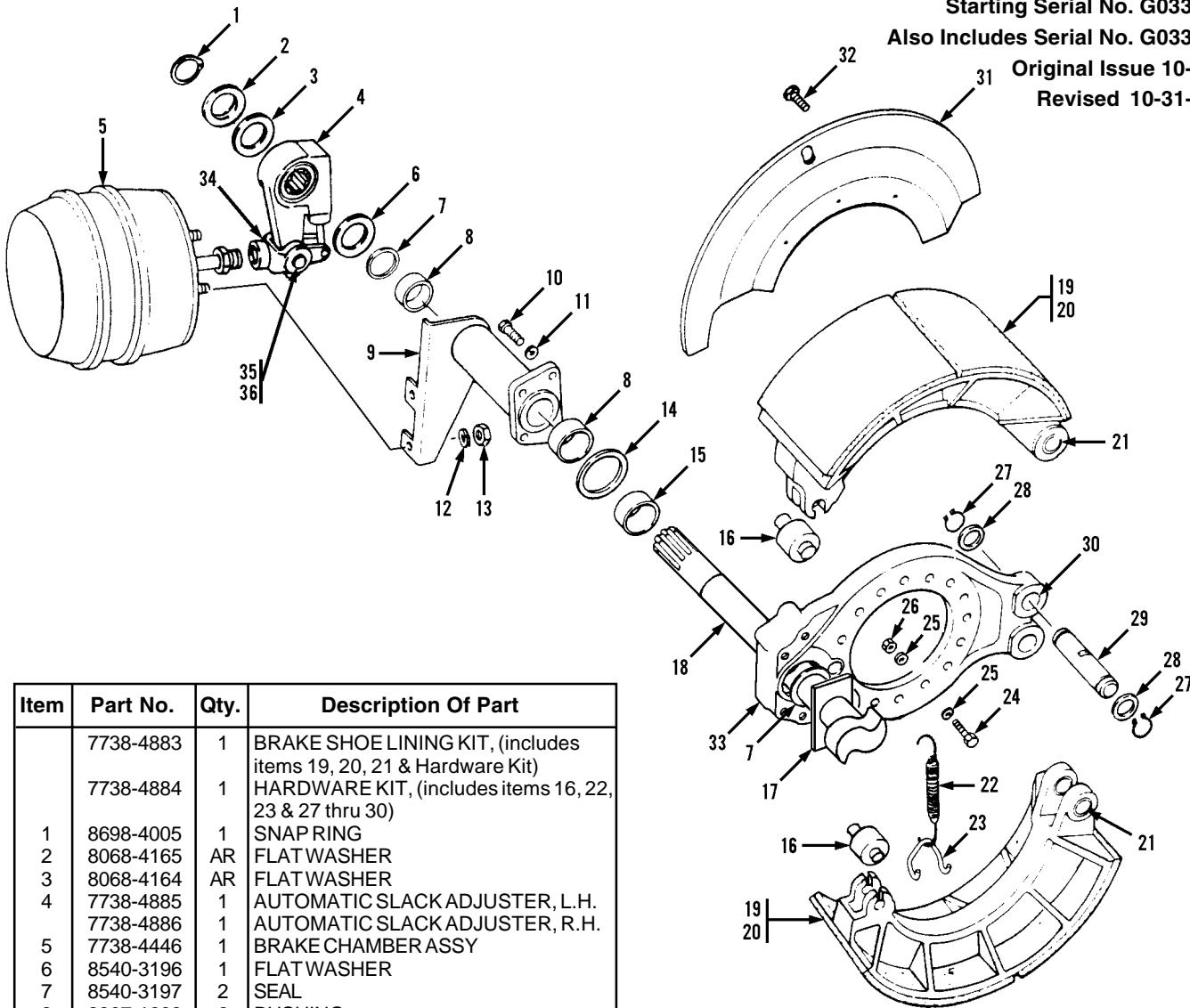
4 x 2 or 4 x 4 Undercarriage

ISB-190 Cummins Diesel

Starting Serial No. G03319

Also Includes Serial No. G03317

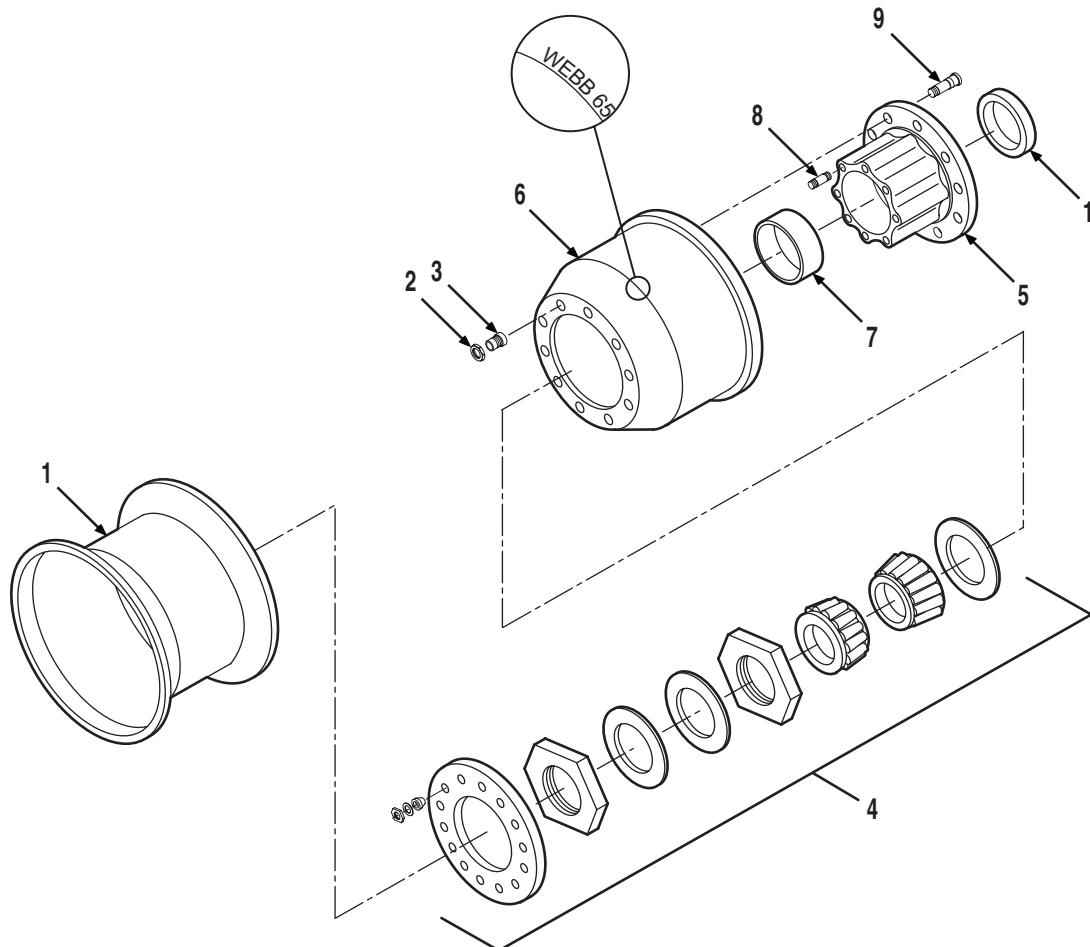
Original Issue 10-98  
Revised 10-31-03



Item	Part No.	Qty.	Description Of Part
	7738-4883	1	BRAKE SHOE LINING KIT, (includes items 19, 20, 21 & Hardware Kit)
	7738-4884	1	HARDWARE KIT, (includes items 16, 22, 23 & 27 thru 30)
1	8698-4005	1	SNAP RING
2	8068-4165	AR	FLAT WASHER
3	8068-4164	AR	FLAT WASHER
4	7738-4885	1	AUTOMATIC SLACK ADJUSTER, L.H.
5	7738-4446	1	AUTOMATIC SLACK ADJUSTER, R.H.
6	7738-4446	1	BRAKE CHAMBER ASSY
7	8540-3196	1	FLAT WASHER
8	8540-3197	2	SEAL
9	8307-1693	2	BUSHING
	7738-4887	1	BRACKET ASSY, L.H., (includes one each of items 7 & 8)
	7738-4664	1	BRACKET ASSY, R.H., (includes one each of items 7 & 8)
10	8368-4543	4	HEX HD CAPSCREW
11	8068-4086	4	FLAT WASHER
12	8368-4545	2	FLAT WASHER
13	8348-1440	2	LOCKNUT
14	8540-3198	1	O-RING
15	8068-4170	1	BUSHING
16	7738-4447	2	ROLLER
17	8068-4171	1	SPECIAL WASHER
18	7738-4888	1	CAMSHAFT, L.H.
	7738-4889	1	CAMSHAFT, R.H.
19	8395-4011	2	BRAKE SHOE & LINING ASSY, (includes items 20 & 21)
20	7738-4665	2	BRAKE SHOE ASSY, (includes item 21)
21	8368-4070	4	BUSHING
22	8368-4085	1	RETURN SPRING
23	8368-4086	2	SPRING PIN
24	8395-4012	8	CAPSCREW
25	8368-3836	16	FLAT WASHER

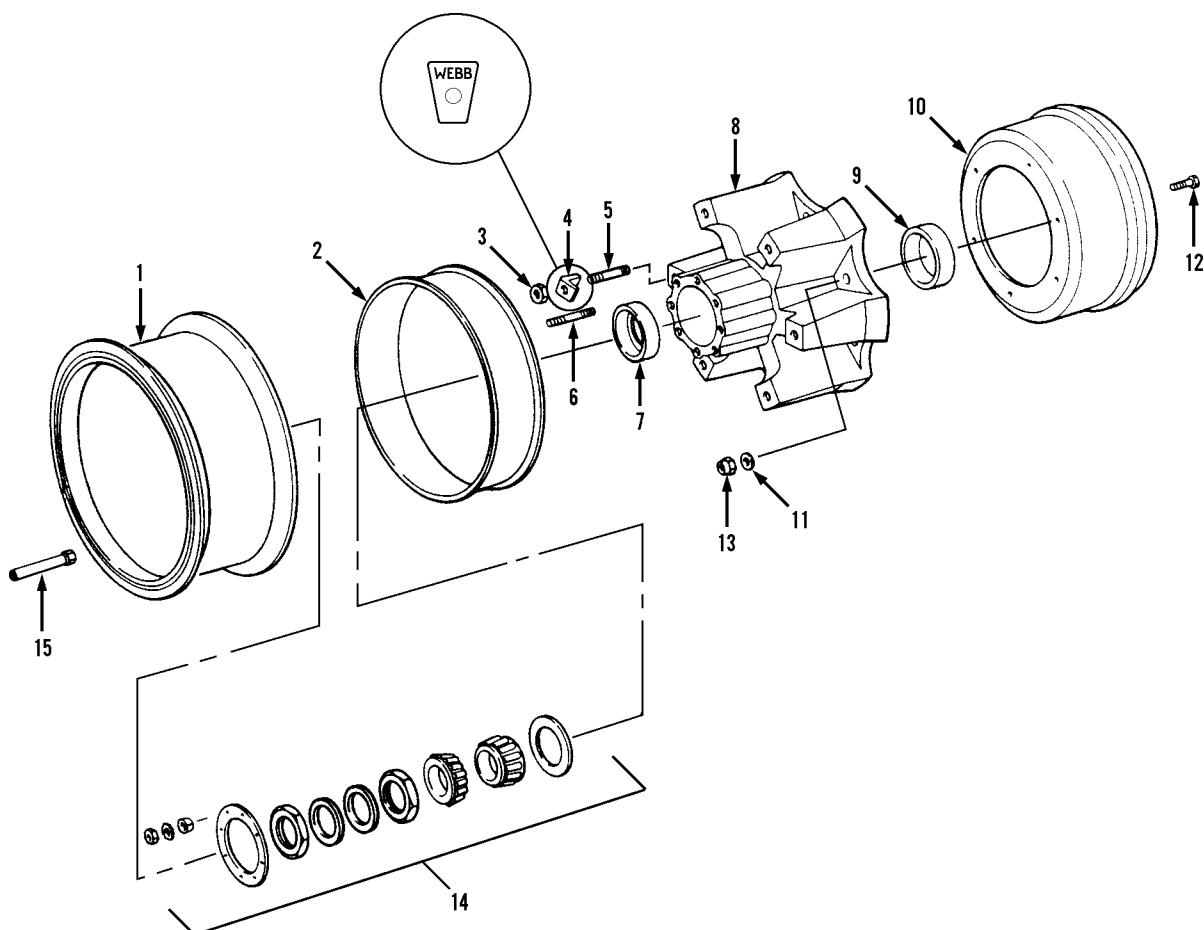
\* - Added items 34, 35 & 36.

Item	Part No.	Qty.	Description Of Part
26	8668-3065	8	LOCKNUT
27	8698-4005	4	SNAP RING
28	8068-4172	4	FLAT WASHER
29	8098-4197	2	BRAKE SHOE ANCHOR PIN
30	8368-3832	2	BUSHING
31	8309-1112	1	DUST SHIELD ASSY
32	8395-4009	6	CAPSCREW
33	7738-4890	1	SPIDER ASSY, (includes items 15, 30 & one each of items 7 & 8)
*34	8038-4409	1	CLEVIS
*35	8688-1560	1	YOKE PIN
*36	8038-4410	1	COTTER PIN
NOTE: QUANTITIES SHOWN ARE FOR ONE BRAKE ASSEMBLY.			
NOTE: WHEN REPLACING BRAKE LINING, IT IS RECOMMENDED TO REPLACE ALL LININGS AT THE SAME TIME.			



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-3635	1	HUB & DRUM ASSY, WEBB, L.H., (includes items 5 thru 10)	3	8688-1218	10	INNER NUT, R.H.
	7738-3636	1	HUB & DRUM ASSY, WEBB, R.H., (includes items 5 thru 10)	3	8688-1217	10	INNER NUT, L.H.
	8688-3300	1	RIM ASSY, (for standard 11:00x20 tires)	4		Ref	BEARING KIT, (kit contains parts for two wheel assemblies), (see page UN5-2 for details)
2	7738-3160	1	RIM ASSY, (for optional 18:00x22.5 tires)	5	7738-4841	1	HUB, 10 STUD - OUTBOARD
	8688-1221	10	OUTER NUT, R.H., (use with P/N 8688-3300 rim)	6	7738-4842	1	BRAKE DRUM
	8348-1282	10	OUTER NUT, R.H., (use with P/N 7738-3160 rim)	7	8307-1572	1	OUTER BEARING CUP
	8688-1220	10	OUTER NUT, L.H., (use with P/N 8688-3300 rim)	8	7738-4843	8	DRIVE STUD
	8348-1282	10	OUTER NUT, L.H., (use with P/N 7738-3160 rim)	9	7738-4844	10	STUD, R.H.
				10	7738-4845	10	STUD, L.H.
					8307-1793	1	INNER BEARING CUP

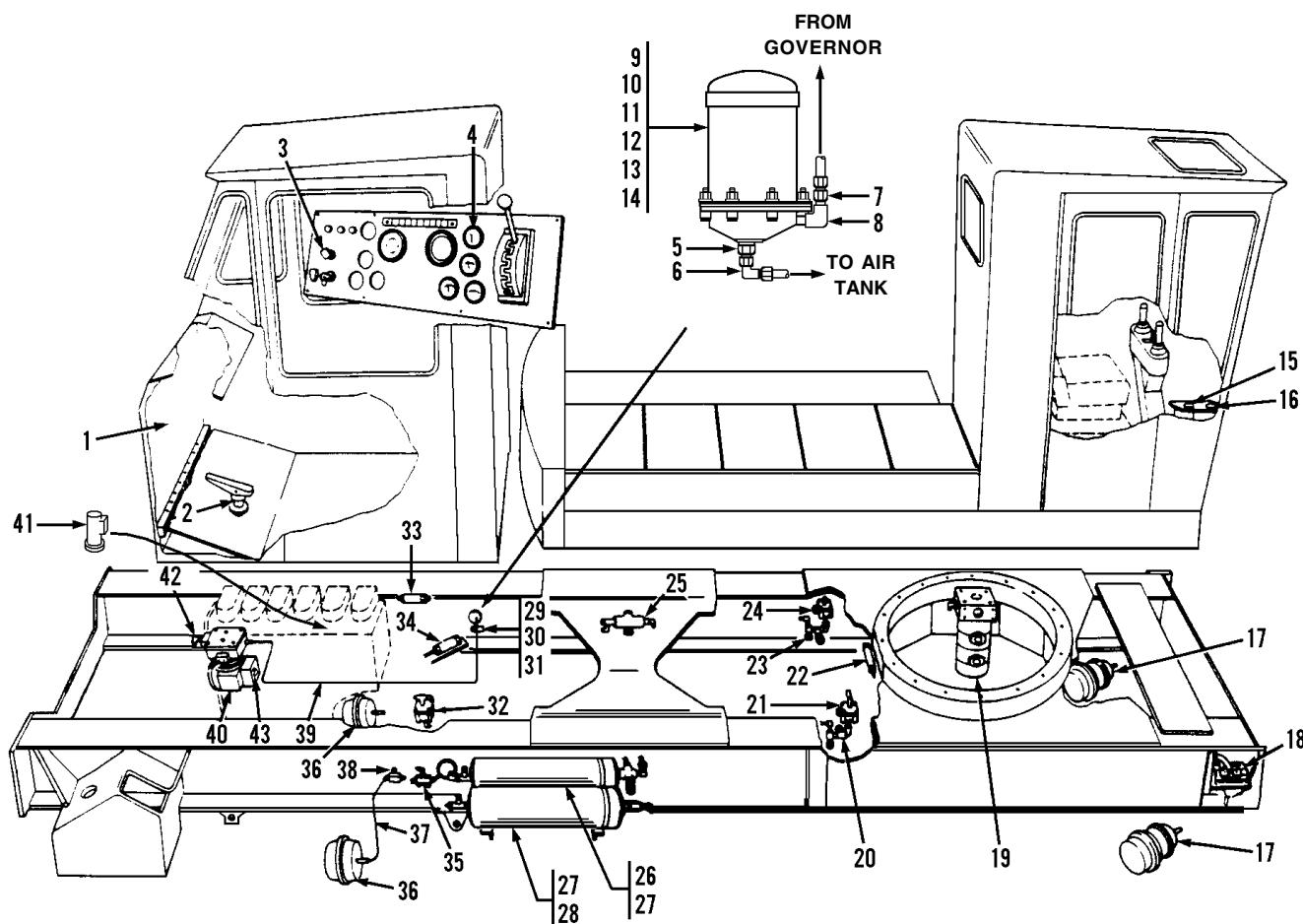
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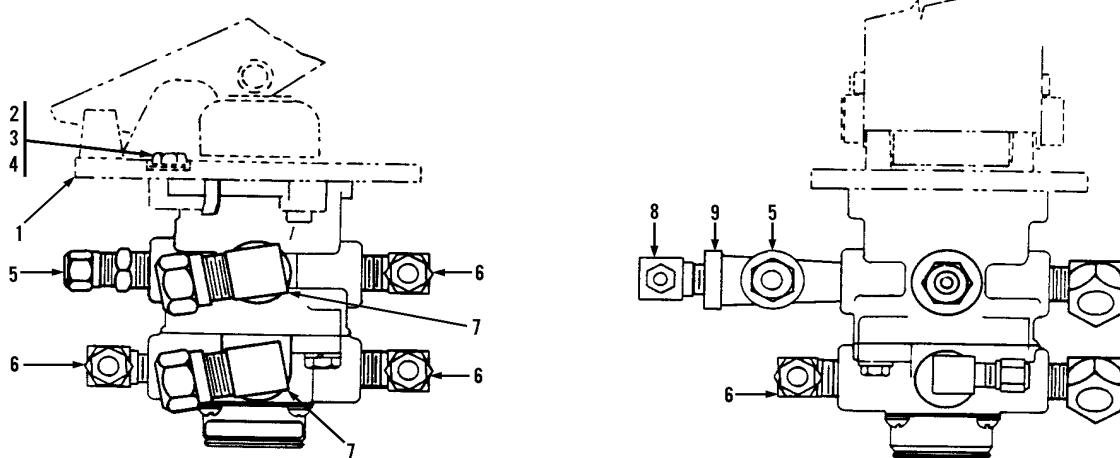
Item	Part No.	Qty.	Description Of Part
1	8368-3332	1	WHEEL ASSY, WEBB, (includes items 5 thru 13)
	8698-3014	1	RIM ASSY, (for standard 11:00 x 20 tires)
	7738-3012	1	RIM ASSY, (for optional 18:00 x 22.5 tires)
2	7720-3003	1	WHEEL SPACER
3	8068-3080	6	WHEEL NUT, (lubricate and torque to 200 ft.lbs.)
4	8368-3366	6	WHEEL CLAMP
5	8368-7077	6	RIM STUD
6	7738-4843	8	DRIVE STUD

Item	Part No.	Qty.	Description Of Part
7	8307-1572	1	OUTER BEARING CUP
*8	8368-7088	1	SPOKE HUB, (includes items 5, 6, 7 & 9)
9	8307-1793	1	INNER BEARING CUP
10	8368-3775	1	DRUM
11	7737-4036	6	WASHER
12	7737-4034	6	HEX HD CAPSCREW
*13	7737-4035	6	HEX NUT, 3/4-10
14		Ref	BEARING KIT, (kit contains parts for two wheel assemblies), (see page UN5-2 for details)
15	8540-3068	1	VALVE STEM EXTENSION, (for inside dual tires)

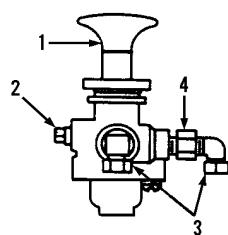
\* - Changed part numbers on items 8 & 13.



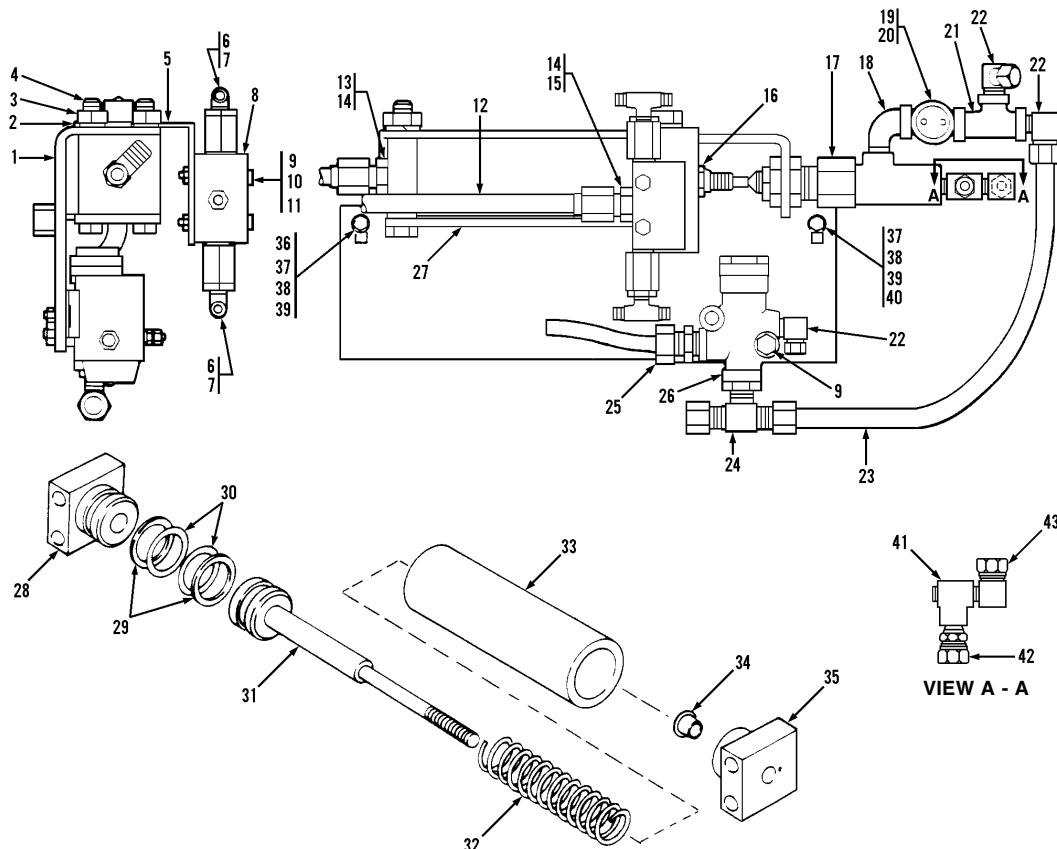
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-5271	1	ACCESSORY PANEL ASSY, (see page UN7-5 for details)	24	7738-5026	1	REAR SERVICE RELAY VALVE ASSY, (see page UN6-5 for details)
2	7736-5010	1	BRAKE FOOT PEDAL VALVE, (see page UN6-3 for details)	25	7738-5027	1	AIR MANIFOLD & CHECK VALVE ASSY, (see page UN6-9 for details)
3	8688-5029	1	PARKING BRAKE VALVE, (see page UN6-3 for details)	26	7738-5023	1	AIR RESERVOIR ASSY, (see page UN6-7 for details)
4	8348-1296	1	AIR PRESSURE GAUGE, (see page UN7-4 for details)	27	8667-1121	2	DRAIN VALVE
5	8871-1383	1	REDUCING BUSHING, 1/2X3/8	28	7738-5022	1	AIR RESERVOIR ASSY, (see page UN6-7 for details)
6	8688-3169	1	TUBE FITTING, 90 DEGREES	29	2443-1386	3	CLAMP
7	8688-3217	1	TUBE FITTING	30	7714-3004	1	WHIZ-LOK SCREW, 5/16-18X1-1/4
8	8874-3045	1	ELBOW, 90 DEGREES, 3/8X3/8	31	7714-3006	1	WHIZ-LOK NUT, 5/16-18
9	8820-1035	4	HEX HD CAPSCREW, 3/8-16X1, GR5	32	7738-5024	1	REAR SPRING RELAY VALVE ASSY, (see page UN6-6 for details)
10	8855-1011	4	LOCKWASHER, 3/8	33	7738-3949	1	AIR CYLINDER & BRACKETS, (see page UN3-22 for details)
11	8856-1109	4	FLATWASHER, 3/8	34	7738-3949	1	AIR CYLINDER & BRACKETS, (see page UN3-19 for details)
12	8850-1006	4	HEX NUT, 3/8-16	35	7738-5206	1	MOUNTED FITTINGS ASSY, (see page UN6-6 for details)
13	7738-3951	1	AIR DRYER	36	Ref		BRAKE CHAMBER ASSY, (see page UN4-5 for details)
	8068-4001	AR	CARTRIDGE KIT	37	8368-3173	2	AIR BRAKE HOSE, (4x2 only)
14	8348-6090	1	AIR DRYER BRACKET	38	8688-3257	2	AIR BRAKE HOSE, (4x4 only)
15	8688-3028	1	PARKING BRAKE CONTROL VALVE, (see page UP3-2 for details)	39	8368-5065	2	ADAPTER ASSY, (see page UN6-8 for details)
16	7738-3742	1	AIR PRESSURE GAUGE, (see page UP3-2 for details)	40	7738-3462	1	HOSE ASSY
17		Ref	BRAKE CHAMBER, (see page UN5-4 for details)	41		1	AIR COMPRESSOR
18	7738-5224	1	AIR VALVE ASSY, (axle shift), (see page UN6-10 for details)	42	41	Ref	GOVERNOR, (see page UN3-2 for details)
19	7736-5072	1	CENTER PIN, (see page UP4-2 for details)	43	8866-1116	1	MALE ELBOW, 90 DEGREES, 1/2X5/8 TUBE
20	7738-5132	1	REMOTE CONTROL VALVE ASSY, (see page UN6-6 for details)		8688-1276	1	90 DEGREE ELBOW, 1/8X1/4
21	7738-5025	1	FRONT SERVICE BRAKE RELAY VALVE, (see page UN6-8 for details)				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
22	7738-5028	1	BRAKE PILOT VALVE ASSY, (see page UN6-4 for details)				
23	7738-5020	1	REMOTE CONTROL VALVE ASSY, (see page UN6-5 for details)				



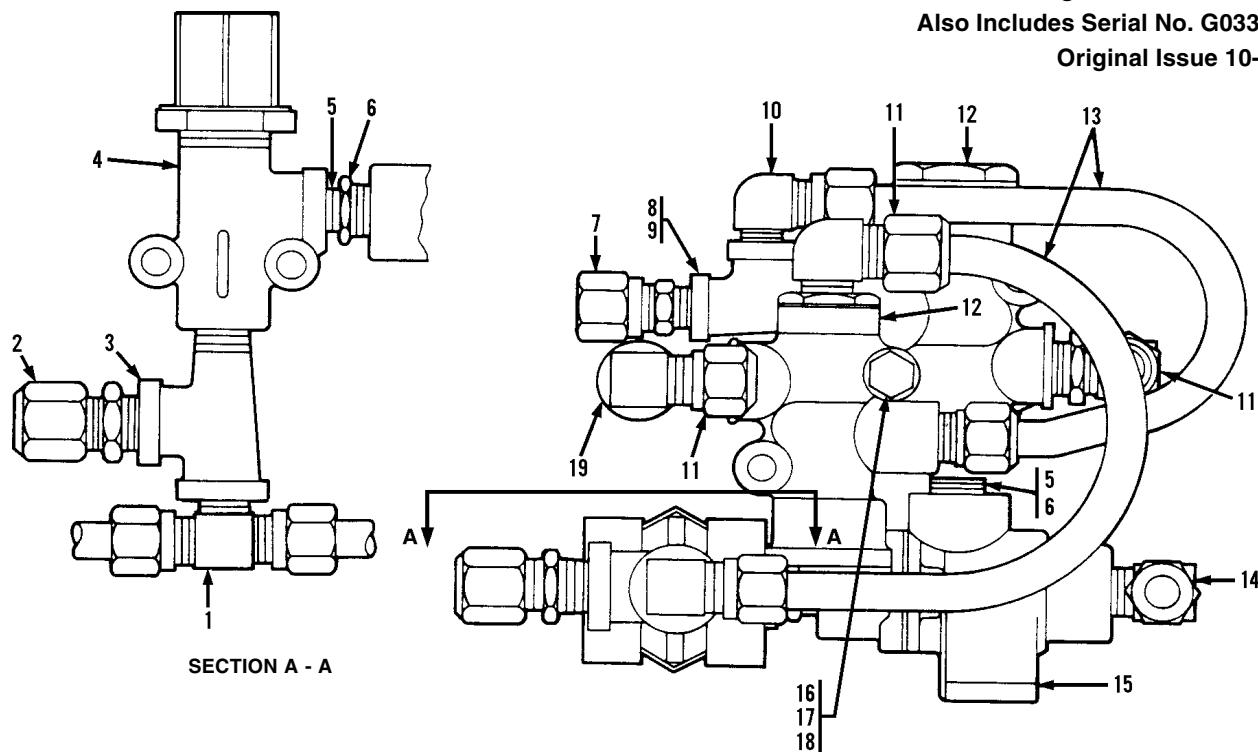
Item	Part No.	Qty.	Description Of Part
	7736-5010	1	FOOT PEDAL VALVE ASSY, (includes all items, except items 2 thru 4)
1	8368-3032	1	FOOT PEDAL VALVE
2	8820-1019	3	HEX HD CAPSCREW, 5/16-18X7/8, GR5
3	8855-1010	3	LOCKWASHER, 5/16
4	8850-1105	3	HEAVY JAM NUT, 5/16-18
5	8688-3044	2	TUBE FITTING, 3/8X3/8
6	8688-3045	4	ELBOW, 90 DEGREES, 3/8X3/8
7	8688-3169	2	ELBOW, 90 DEGREES, 3/8X5/8
8	7738-3187	1	ELBOW, 90 DEGREES, 3/8X1/4
9	8698-3651	1	STREET TEE, 3/8, (brass)



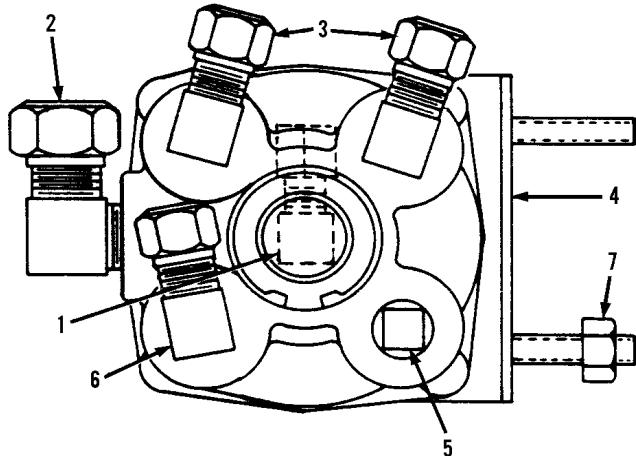
Item	Part No.	Qty.	Description Of Part
	8688-5029	1	PARKING BRAKE VALVE ASSY, (includes all items)
1	8688-3028	1	BRAKEVALVE
2	8871-1250	1	SQUARE HD PIPE PLUG, 1/8
3	8688-3074	2	ELBOW, 90 DEGREES
4	8348-1655	1	ORIFICE ADAPTER



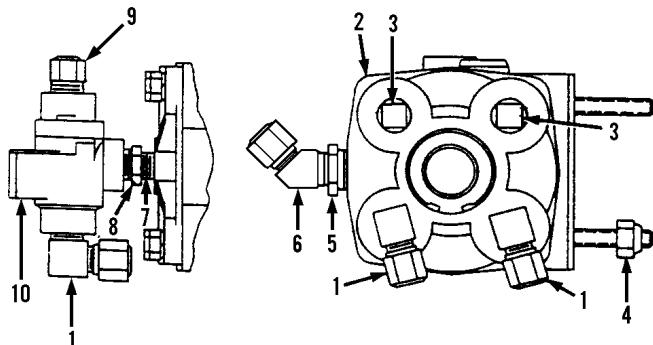
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5028	1	BRAKE PILOT VALVE ASSY, (includes all items except items 36 thru 40)	23	8688-3090	AR	NYLON TUBING, 3/8 O.D. X .062
1	8688-6080	1	FORMED PLATE	24	8688-3090	1	MALE TEE
2	8855-1011	4	LOCKWASHER, 3/8	25	8688-3047	1	MALE CONNECTOR, 1/4X3/8
3	8850-1106	4	HEX NUT, 3/8-16	26	8688-3026	1	INVERSION VALVE
4	8820-1042	4	HEX HD CAPSCREW, 3/8-16X2-3/4, GR5	27	8688-1288	1	SUPPORT PLATE
5	7738-1323	1	BRACKET	28	8343-1010	1	CYLINDER END
6	8866-2152	2	BRANCH TEE, (includes item 7)	29	8859-2219	2	BACK UP RING
7	8859-1204	2	O-RING	30	8859-1019	2	O-RING
8	7713-3028	1	SHUTTLE VALVE	31	8343-1012	1	PISTON ROD
9	8820-1008	3	HEX HD CAPSCREW, 1/4-20X1-1/4, GR5	32	7736-3114	1	SPRING
10	8850-1004	2	HEX NUT, 1/4-20	33	8343-1011	1	BEARING
11	8855-1009	2	LOCKWASHER, 1/4	34	8343-1013	1	NYLINER BEARING
12	7738-3235	1	TUBE ASSY	35	7736-1081	1	CYLINDER END
13	8363-3002	1	CONNECTOR, (includes item 14)	36	8662-1230	1	CLAMP
14	8859-1204	2	O-RING	37	8820-1042	2	HEX HD CAPSCREW, 3/8-16X2-3/4, GR5
15	8866-2005	1	CONNECTOR, (includes item 14)	38	8855-1011	4	LOCKWASHER, 3/8
16	8852-1206	1	HEX LOCKNUT, 3/8-16	39	8850-1006	4	HEX LOCKNUT, 3/8-16
17	8343-1006	1	PUSH VALVE	40	8594-1016	1	CLAMP
18	8698-3648	1	STREET ELBOW, 90 DEGREES, 1/8, (brass)	41	8871-2231	1	STREET TEE, 1/8
19	8871-1571	1	REDUCING BUSHING, 1/8X1/4	42	8688-3075	1	STR. TUBE FITTING, 1/8-3/8
20	7716-3231	1	TRAVEL SWITCH	43	8688-3074	1	90 DEGREE TUBE FITTING, 1/8-3/8
21	8688-3467	1	STREET TEE, 1/8, (brass)				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
22	8688-3074	3	MALE ELBOW, 90 DEGREES				



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-5020	1	REMOTE CONTROL VALVE ASSY, (includes all items)	10	8688-3074	1	ELBOW, 90 DEGREES, 1/8X3/8
1	8688-3090	1	TEE, 3/8X3/8X1/4	11	8688-3046	3	ELBOW, 90 DEGREES, 1/4X3/8
2	8688-3047	1	TUBE FITTING, 1/4X3/8	12	8688-3026	2	INVERSION VALVE
3	8688-3118	1	STREET TEE, 1/4, (brass)	13	AR	1	AIR HOSE, 3/8 O.D.
4	8540-3220	1	PRESSURE REDUCING VALVE	14	8688-3045	1	ELBOW, 90 DEGREES, 3/8X3/8
5	8870-1002	2	CLOSE NIPPLE, 1/4X7/8	15	8668-3293	1	DOUBLE CHECK VALVE
6	8871-1381	2	REDUCING BUSHING, 3/8X1/4	16	8820-1013	1	HEX HD CAPSCREW, 1/4-20X3, GR5
7	8688-3075	1	TUBE FITTING, 1/8X3/8	17	8850-1004	1	HEX NUT, 1/4-20
8	8698-3764	1	TEE, 1/8, (brass)	18	8855-1009	1	LOCKWASHER, 1/4
9	8870-1001	1	CLOSE NIPPLE, 1/8X3/4	19	8698-3649	1	STREET ELBOW, 90 DEGREES, 1/4, (brass)

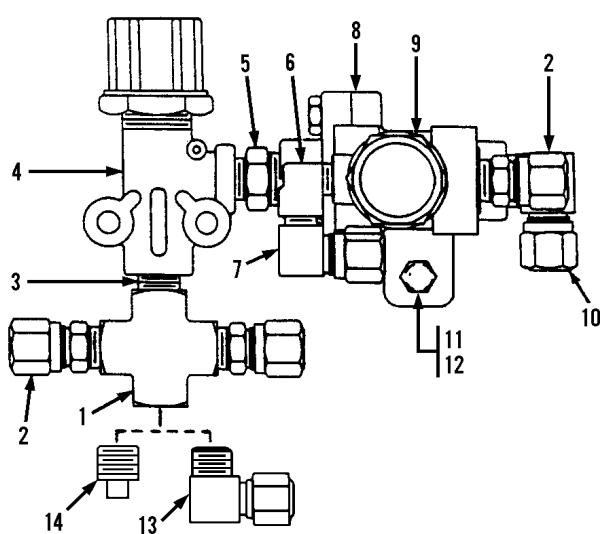
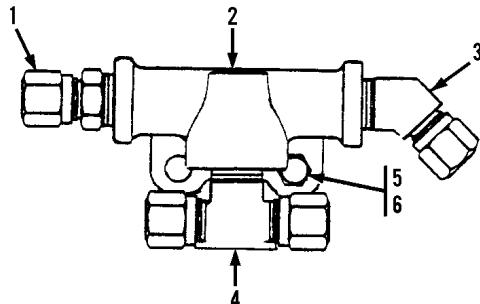


Item	Part No.	Qty.	Description Of Part
1	7738-5026	1	REAR SERVICE RELAY VALVE ASSY, (includes all items except item 7)
1	8688-3046	1	ELBOW, 90 DEGREES, 1/4X3/8
2	8688-3085	1	ELBOW, 90 DEGREES, 1/2X3/4
3	8688-3052	2	ELBOW, 90 DEGREES, 3/8X1/2
4	8368-3374	1	RELAYVALVE
5	8871-1252	1	SQUARE HD PIPE PLUG, 3/8
6	8688-3045	1	ELBOW, 90 DEGREES, 3/8X1/2
7	8852-1205	2	HEX LOCKNUT, 5/16-18



Item	Part No.	Qty.	Description Of Part
	7738-5024	1	REAR SPRING RELAY VALVE ASSY, (includes all items except item 4)
1	8688-3045	3	ELBOW, 90 DEGREES, 3/8X3/8
2	8368-3374	1	RELAY VALVE
3	8871-1252	2	SQUARE HD PIPE PLUG, 3/8
4	8852-1205	2	HEX LOCKNUT, 5/16-18
5	8871-1383	1	REDUCING BUSHING, 1/2X3/8
6	8688-3262	1	45 DEGREE TUBE FITTING, 3/8X1/2
7	8870-1002	1	CLOSE NIPPLE, 1/4X7/8
8	8871-1381	1	REDUCING BUSHING, 3/8X1/4
9	8688-3044	1	TUBE FITTING, 3/8X3/8
10	8668-3293	1	DOUBLE CHECK VALVE

Item	Part No.	Qty.	Description Of Part
	7738-5206	1	MOUNTED FITTINGS ASSY, (includes items 1 thru 4)
1	8688-3044	1	TUBE FITTING, 3/8X3/8 TUBE
2	7738-3561	1	ANCHOR TEE, 3/8
3	8688-3216	1	TUBE FITTING, 45 DEGREES, 3/8X3/8 TUBE
4	8688-3053	1	TEE, 3/8X3/8 TUBE
5	8820-1020	2	HEX HD CAPSCREW, 5/16-18X1, GR5
6	8852-1205	2	HEX LOCKNUT, 5/16-18



Item	Part No.	Qty.	Description Of Part
	7738-5132	1	REMOTE CONTROL VALVE ASSY, (includes items 1 thru 10)
1	8698-3654	1	CROSS, 1/4, (brass)
2	8688-3047	3	TUBE FITTING, 1/4X3/8
3	8870-1002	1	CLOSE NIPPLE, 1/4X7/8
4	8540-3220	1	PRESSURE REDUCING VALVE
5	8698-3655	2	HEX NIPPLE, 3/8X1/4
6	8698-3648	2	STREET ELBOW, 1/8, (brass)
7	8688-3074	1	ELBOW, 90 DEGREES, 1/8X3/8
8	8668-3293	1	DOUBLE CHECK VALVE
9	8688-3026	1	INVERSION VALVE
10	8688-3045	1	ELBOW, 90 DEGREES, 3/8X3/8
11	8820-1020	1	HEX HD CAPSCREW, 5/16-18X1, GR5
12	8852-1205	1	HEX LOCKNUT, 5/16-18
13	8688-3046	1	ELBOW, 90 DEGREES, 1/4X3/8, (used on 4x4 machines only)
14	8871-1251	1	SQUARE HD PIPE PLUG, 1/4, (used on 4x2 machines only)

**Air System Components**

4x2 or 4x4 Undercarriage

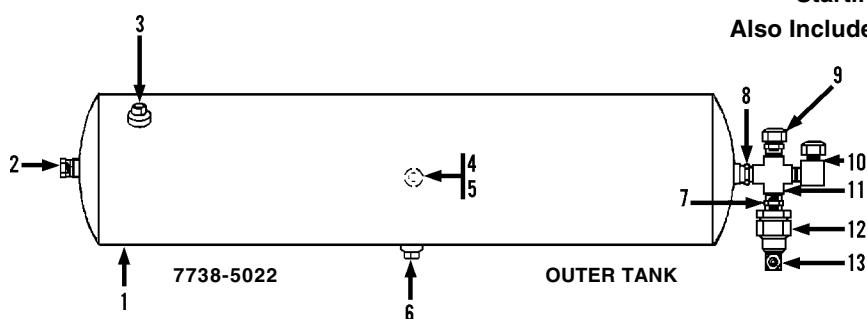
ISB-190 Cummins Diesel

Starting Serial No. G03319

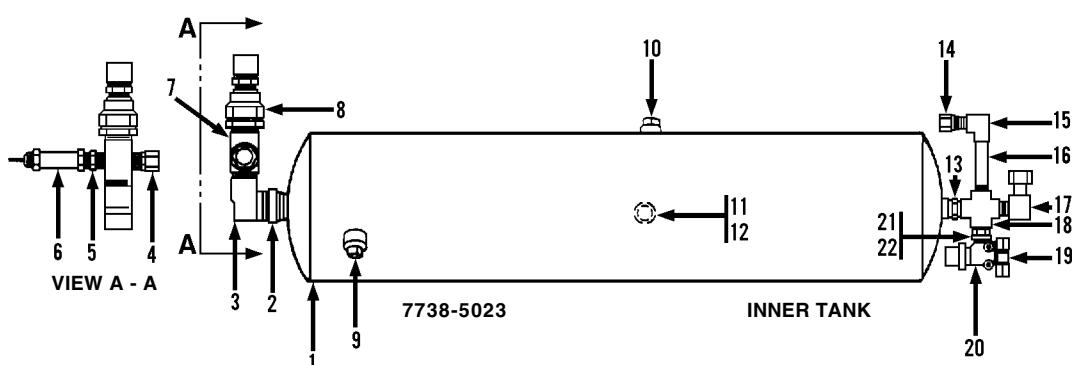
Also Includes Serial No. G03317

Original Issue 10-98

Revised 10-24-03

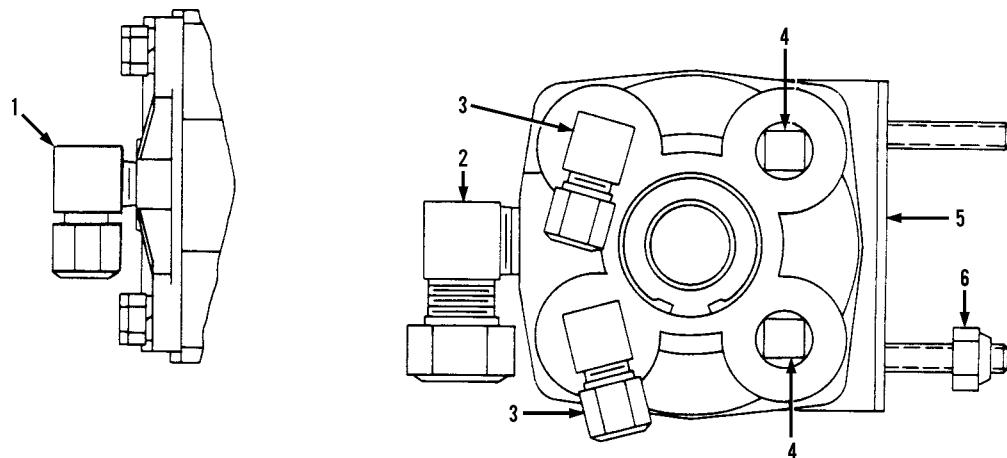


Item	Part No.	Qty.	Description Of Part
	7738-5022	1	AIR RESERVOIR & VALVE ASSY, (includes all items)
1	8668-3296	1	AIR TANK
2	8871-1254	1	SQUARE HD PIPE PLG, 3/4"
3	8871-1251	1	SQUARE HD PIPE PLUG, 1/4"
4	8871-1381	1	REDUCING BUSHING, 3/8X1/4
5	8668-3298	1	DRAIN COCK, 1/4"
6	8871-1252	1	SQUARE HD PIPE PLUG, 3/8"
7	8871-1383	1	REDUCING BUSHING, 1/2X3/8
8	8871-1386	1	REDUCING BUSHING, 3/4X1/2
9	8688-3086	1	TUBE FITTING, 1/2X5/8
10	8688-3085	1	TUBE FITTING, 1/2X3/4
11	8688-1282	1	ADAPTER
12	8688-3294	1	CHECK VALVE
13	8688-3045	1	TUBE FITTING, 90 DEGREES, 3/8X3/8

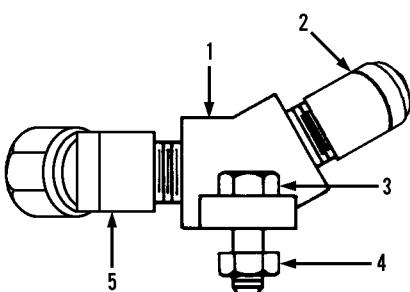


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5023	1	AIR RESERVOIR & VALVE ASSY, (includes all items)	11	8871-1381	1	REDUCING BUSHING, 3/8X1/4
*1	8668-3296	1	AIR TANK	12	8668-3298	1	DRAIN COCK, 1/4"
2	8871-1387	1	REDUCING BUSHING, 3/4X3/8	13	8871-1386	1	REDUCING BUSHING, 3/4X1/2
3	8698-3650	1	ELBOW, 90 DEGREES, 3/8 PIPE	14	8688-3086	1	TUBE FITTING, 1/2X5/8 TUBE
4	8688-3169	1	TUBE FITTING, 90 DEGREES, 3/8X5/8	15	8698-3653	1	1 ELBOW, 90 DEGREES, BRASS, 1/2
5	8871-1381	1	REDUCING BUSHING, 3/8X1/4	16	8870-1073	1	CLOSE NIPPLE, 1/2X1/4
6	8452-1057	1	SAFETY VALVE	17	8688-3085	1	TUBE FITTING, 90 DEGREES, 1/2X3/4 TUBE
7	8698-3651	1	TEE, 3/8	18	8688-1282	1	ADAPTER
*8	8668-3298	1	CHECK VALVE	19	8688-3090	1	TUBE FITTING, 1/4X3/8
9	8871-1251	1	SQUARE HD PIPE PLUG, 1/4"	*20	8668-3291	1	PR-2 VALVE
10	8871-1252	1	SQUARE HD PIPE PLUG, 3/8"	21	8870-1036	1	CLOSE NIPPLE, 1/2X1-1/2
				22	8871-1384	1	REDUCING BUSHING, 1/2X1/4

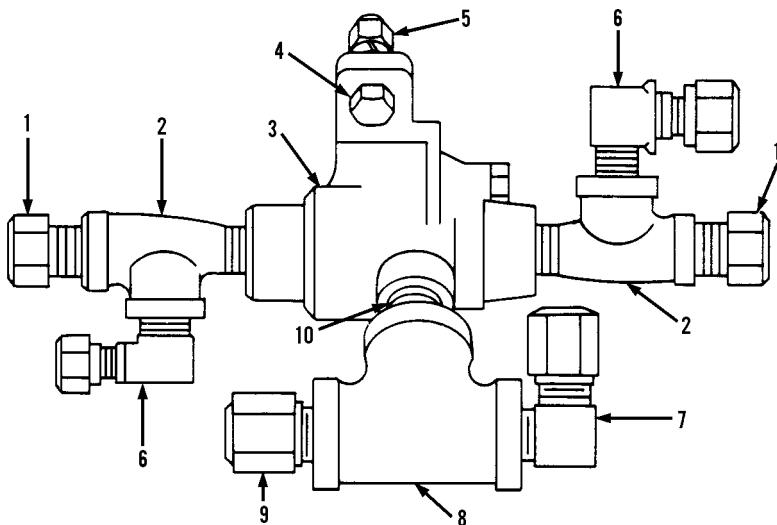
\* - Revised illustration & parts list.



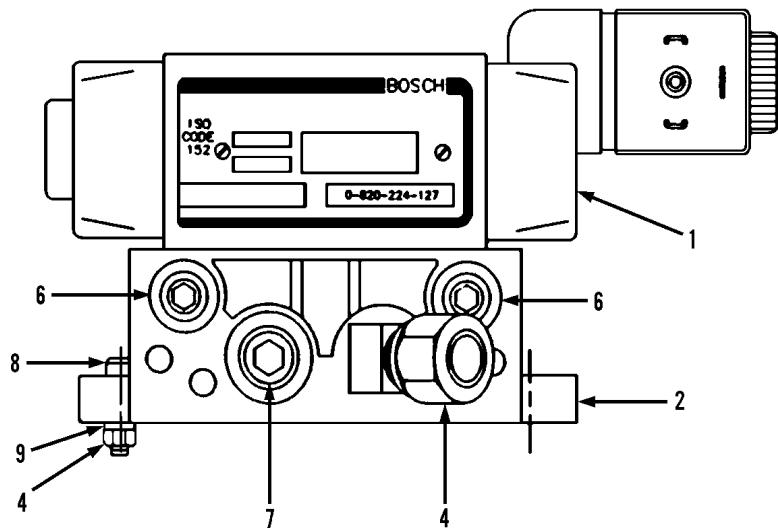
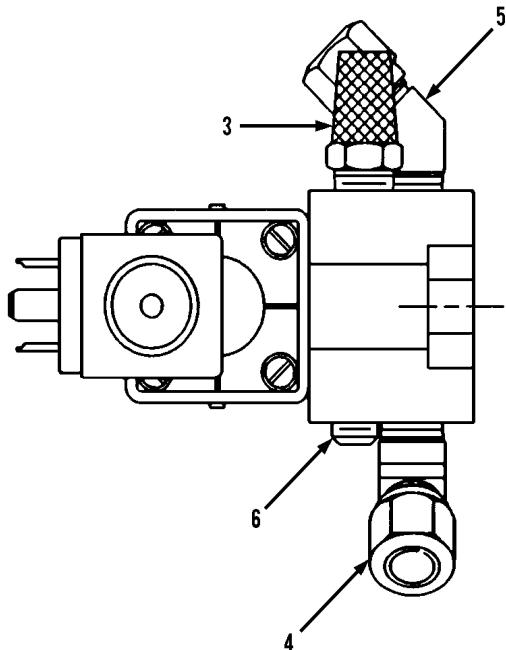
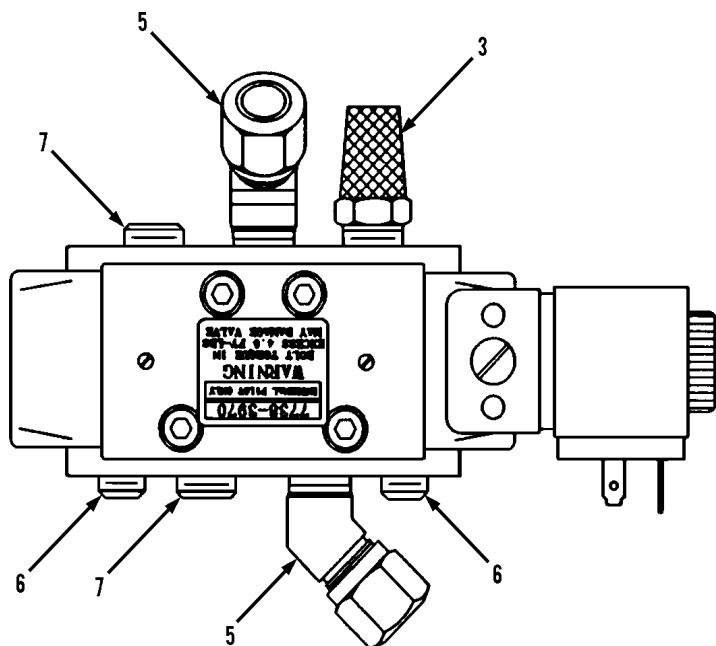
Item	Part No.	Qty.	Description Of Part
	7738-5025	1	FRONT SERVICE BRAKE RELAY VALVE, (includes all items except item 6)
1	8688-3046	1	TUBE FITTING, 1/4X3/8
2	8688-3085	1	ELBOW, 90 DEGREES, 1/2X3/4
3	8688-3262	2	ELBOW, 45 DEGREES, 3/8X1/2
4	8871-1252	2	SQUARE HD PIPE PLUG, 3/8
5	8368-3374	1	RELAYVALVE
6	8852-1205	2	HEX LOCKNUT, 5/16-18



Item	Part No.	Qty.	Description Of Part
	8368-5065	1	ADAPTER ASSY, (includes all items except items 3 & 4)
1	8688-3042	1	ANCHOR ELBOW
2	8098-3038	1	ADAPTER, 45 DEGREES
3	8820-1003	1	HEX HD CAPSCREW, 1/4-20X3/4, GR5
4	8852-1204	1	HEX LOCKNUT, 1/4-20
5	8688-3262	1	ELBOW, 45 DEGREES, 3/8X1/2



Item	Part No.	Qty.	Description Of Part
	7738-5027	1	AIR MANIFOLD & CHECK VALVE, (includes all items except items 4 & 5)
1	8688-3055	2	TUBE FITTING, 3/8X5/8
2	8698-3651	2	STREET TEE, 3/8, (brass)
3	8668-3293	1	DOUBLE CHECK VALVE
4	8820-1020	1	HEX HD CAPSCREW, 5/16-18X1, GR5
5	8852-1205	1	HEX LOCKNUT, 5/16-18
6	8688-3169	2	ELBOW, 90 DEGREES, 3/8X5/8
7	8688-3044	1	ELBOW, 90 DEGREES, 3/8X3/8
8	8698-3647	1	TEE, 3/8, (brass)
9	8698-3306	1	TUBE FITTING, 3/8X3/8
10	8870-1003	1	CLOSE NIPPLE, 3/8X1



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5224	1	AIR VALVE ASSY, (axle shift), (includes items 1 thru 7, except item 4)	2	7738-3550	1	SUB-BASE
	7738-4548	Ref	SOLENOID/COIL KIT, (to be used to replace worn or defective valve solenoids/coils)	3	7738-3551	1	MUFFLER
	7738-4549	Ref	RUBBER SEAL KIT, (to be used to replace special o-ring gasket & all internal piston seals)	4	8850-1613	2	HEX NUT, #10-32
1	7738-3970	1	AIR VALVE ASSY, (4-way)	5	8688-3063	2	TUBE FITTING, 45 DEGREES, 1/4X3/8
				6	8871-1280	2	HEX SOCKET PIPE PLUG, 1/8
				7	8871-1281	2	HEX SOCKET PIPE PLUG, 1/4
				8	8821-1514	2	SOCKET HD CAPSCREW, #10-32X1-1/4, GR8
				9	8855-1104	2	LOCKWASHER, #10, (hi-collar)

## CAB & RELATED COMPONENTS

### Cab Assembly

4x2 or 4x4 Undercarriage

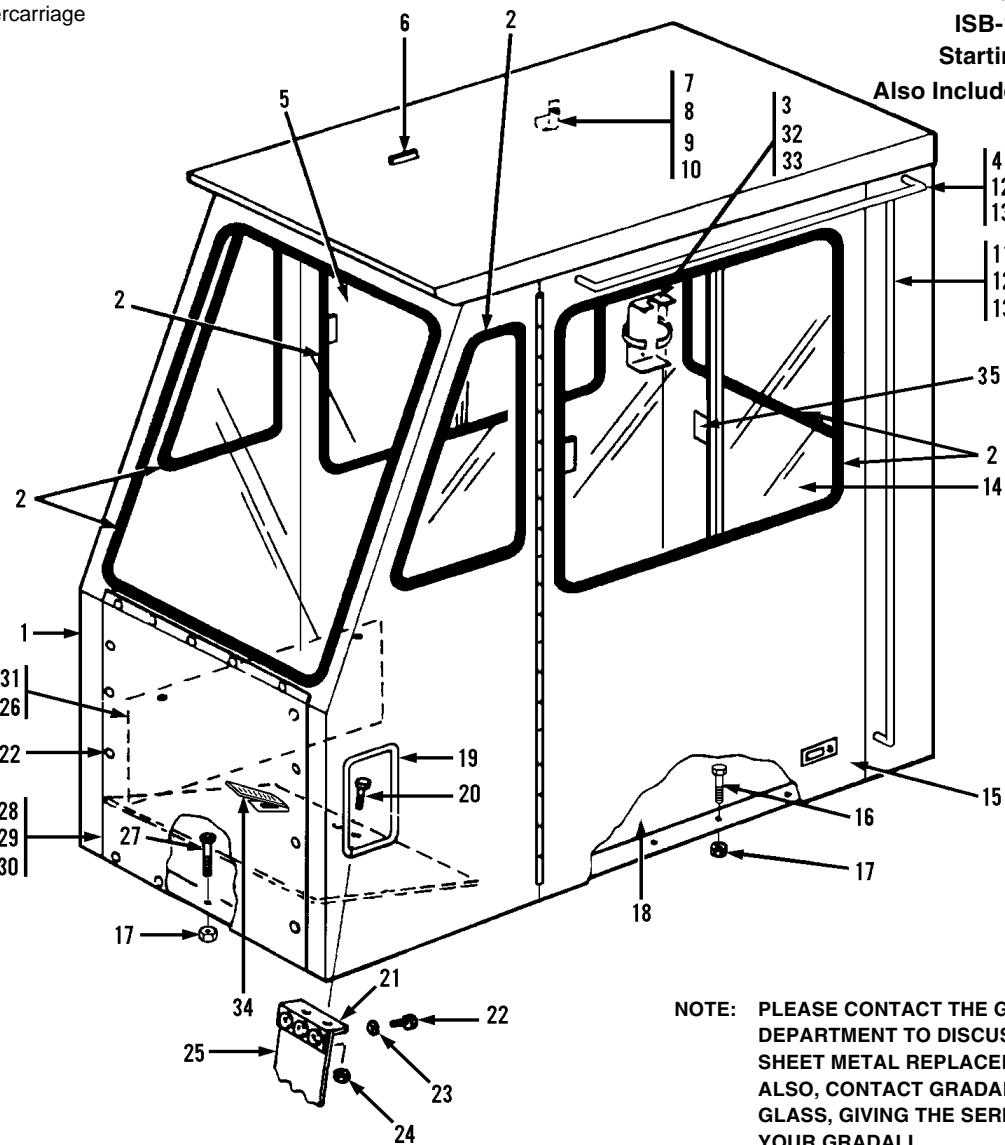
ISB-190 Cummins Diesel

Starting Serial No. G03319

Also Includes Serial No. G03317

Original Issue 10-98

Revised 8-17-01



NOTE: PLEASE CONTACT THE GRADALL PARTS  
DEPARTMENT TO DISCUSS YOUR CAB  
SHEET METAL REPLACEMENT REQUIREMENTS.  
ALSO, CONTACT GRADALL, FOR WINDOW  
GLASS, GIVING THE SERIAL NUMBER OF  
YOUR GRADALL.

Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1		1	CAB ASSY, (see note)	17	7714-3015	14	WHIZ-LOK NUT, 3/8-16
2	8366-1145	AR	WEATHER STRIP	18	7738-3245	1	FLOOR MAT
3	8832-1039	2	SELF-TAPPING SCREW, #10-32X1/2	19	8505-1366	1	VENT
4	8368-3565	1	GRAB BAR	20	7714-3004	2	WHIZ-LOK NUT, 5/16-18X1-1/4
5	8368-3591	1	WINDOW ASSY, R.H.	21	7738-6061	1	ANGLE WELDMENT
6	8368-3516	1	BUMPER PAD	22	7714-3003	17	WHIZ-LOK SCREW, 5/16-18X5/8
7	8348-3597	1	CLOSE LINK	23	8856-1108	3	FLAT WASHER, 5/16
8	8820-1019	1	HEX HD CAPSCREW, 5/16-18X7/8, GR5	24	7714-3006	2	WHIZ-LOK NUT, 5/16-18
9	8850-1105	1	HEX NUT, 5/16-18	25	7738-3246	1	RUBBER FLAP
10	8855-1010	1	LOCKWASHER, 5/16	26	7714-3006	2	WHIZ-LOK NUT, 5/16-18
11	8368-3564	1	GRAB BAR	27	8097-3025	11	WHIZ-LOCK SCREW, 3/8-16X1
12	8820-1063	4	HEX HD CAPSCREW, 1/2-13X3/4, GR5	28	7738-1568	1	COVER PANEL
13	8855-1013	4	LOCKWASHER, 1/2	29	9020-0755	AR	WEATHER STRIP, (92" long)
14	8368-3590	1	WINDOW ASSY, L.H.	30	8368-3540	AR	TRIM-LOK, (68" long)
15	Ref		DOOR ASSY, (see page UN7-2 for details)	31	7738-1410	1	ACCESS PANEL
16	8830-1341	3	FLAT HD MACHINE SCREW, 3/8-16X1-1/2	32	8369-3016	1	FIRE EXTINGUISHER
				33	8369-3017	1	FIRE EXTINGUISHER BRACKET
				34	Ref		ELECTRONIC FOOT PEDAL, (see page UN7-8 for details)
				*35	8368-7085	1	LATCH KIT

\* - Changed part number on item 35.

## CAB & RELATED COMPONENTS

### Cab Door Assembly

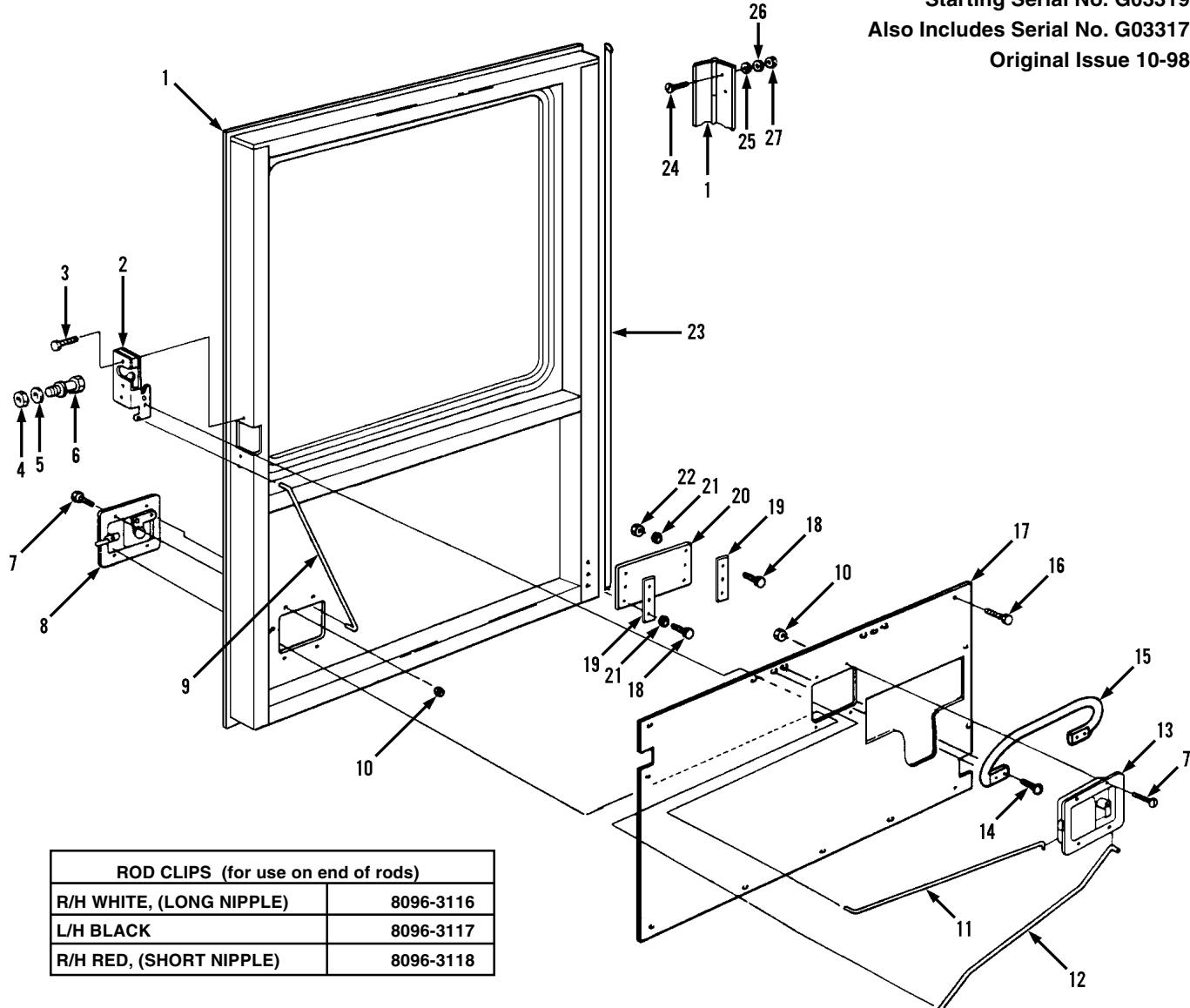
4x2 or 4x4 Undercarriage

ISB-190 Cummins Diesel

Starting Serial No. G03319

Also Includes Serial No. G03317

Original Issue 10-98



Item	Part No.	Qty.	Description Of Part
1	7738-6084	1	DOOR WELDMENT
2	7738-3446	1	ROTARY LATCH
3	8320-1060	3	HEX HD CAPSCREW, 5/16-18X1-1/4, GR8, SELF-LOCKING, (nylok)
4	8850-1007	1	HEX NUT, 7/16-14
5	8668-3431	1	WASHER, 7/16
6	7716-3104	1	STRIKER PIN
7	8830-4925	8	FILLISTER HD MACHINE SCREW, #8-32X1/2
8	8368-3385	1	OUTSIDE PADDLE LATCH
9	7738-1522	1	ROD
10	8852-1604	8	HEX LOCKNUT, #8-32
11	8368-1795	1	ROD
12	7738-3575	1	ROD
13	8368-3387	1	INSIDE PADDLE LATCH

Item	Part No.	Qty.	Description Of Part
14	8832-1051	4	SELF-TAPPING SCREW, 1/4-20X1
15	8368-3910	1	CAB DOOR HANDLE
16	8832-1029	12	SELF-TAPPING SCREW, #10-32X3/8
17	8368-6168	1	DOOR COVER WELDMENT
18	8820-4912	6	HEX HD CAPSCREW, 1/4-20X2, GR5
19	8505-1278	2	TAB
20	8505-1308	1	DOOR STRAP
21	8855-4918	6	LOCKWASHER, 1/4
22	8505-1318	3	HEX NUT
23	7716-3064	AR	WEATHERSTRIP
24	8830-4926	10	FLAT HD MACHINE SCREW, 1/4-20X1
25	8505-1317	10	FLAT WASHER
26	8855-4918	10	LOCKWASHER, 1/4
27	8505-1318	10	HEX NUT

**Cab Accoustical Liners**

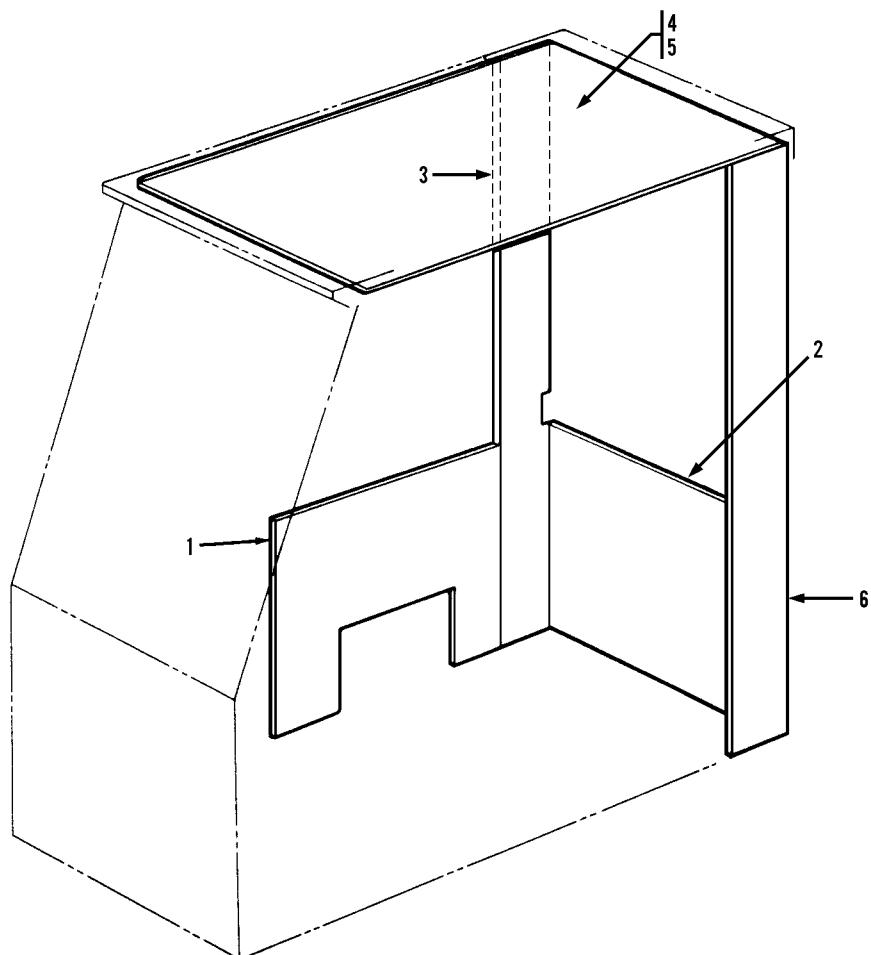
**4x2 or 4x4 Undercarriage**

**ISB-190 Cummins Diesel**

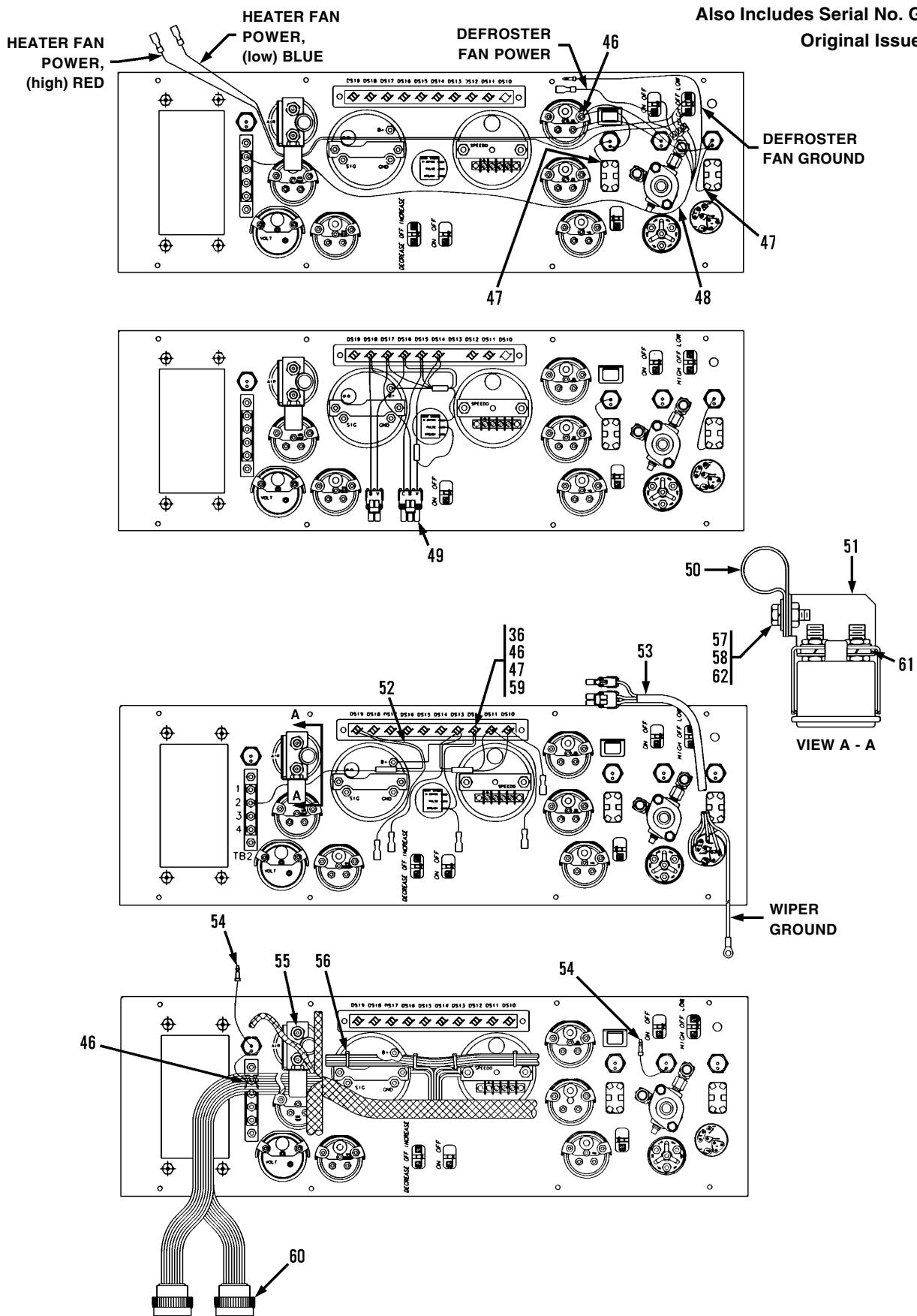
**Starting Serial No. G03319**

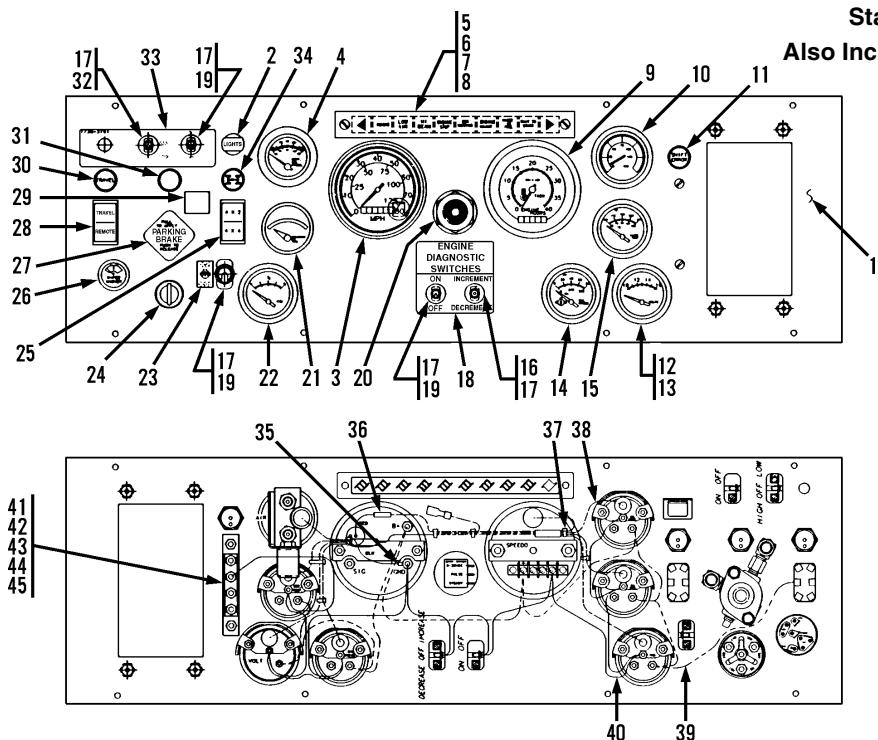
**Also Includes Serial No. G03317**

**Original Issue 10-98**

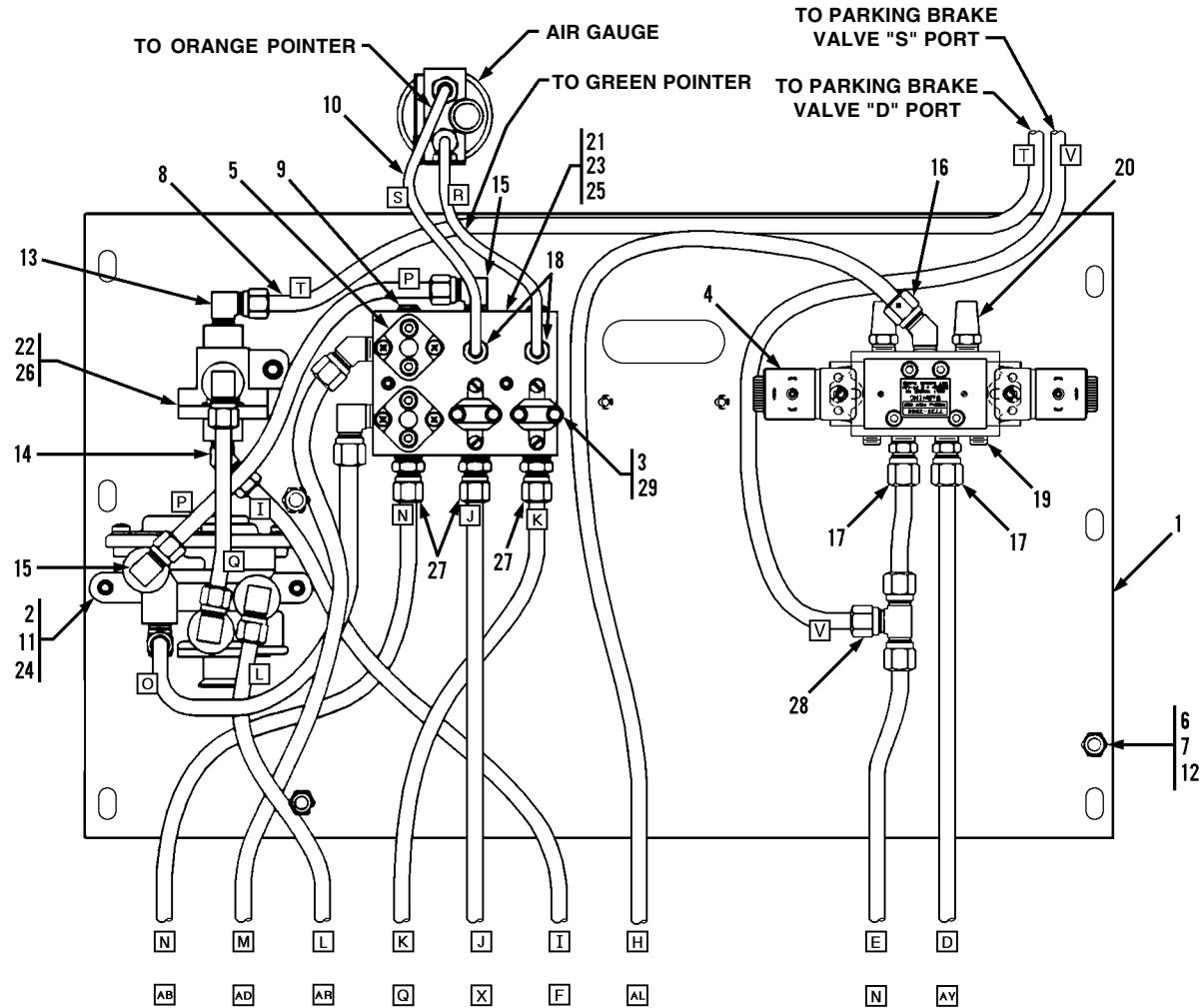


Item	Part No.	Qty.	Description Of Part
1	7737-3052	1	BOTTOM RIGHT SIDE LINER
2	7737-3049	1	BOTTOM BACK LINER
3	7737-3051	1	RIGHT REAR SIDE LINER
4	7737-3045	1	CEILING PANEL
5	8098-3160	7	RETAINER SCREW
6	7737-3050	1	LEFT REAR SIDE LINER

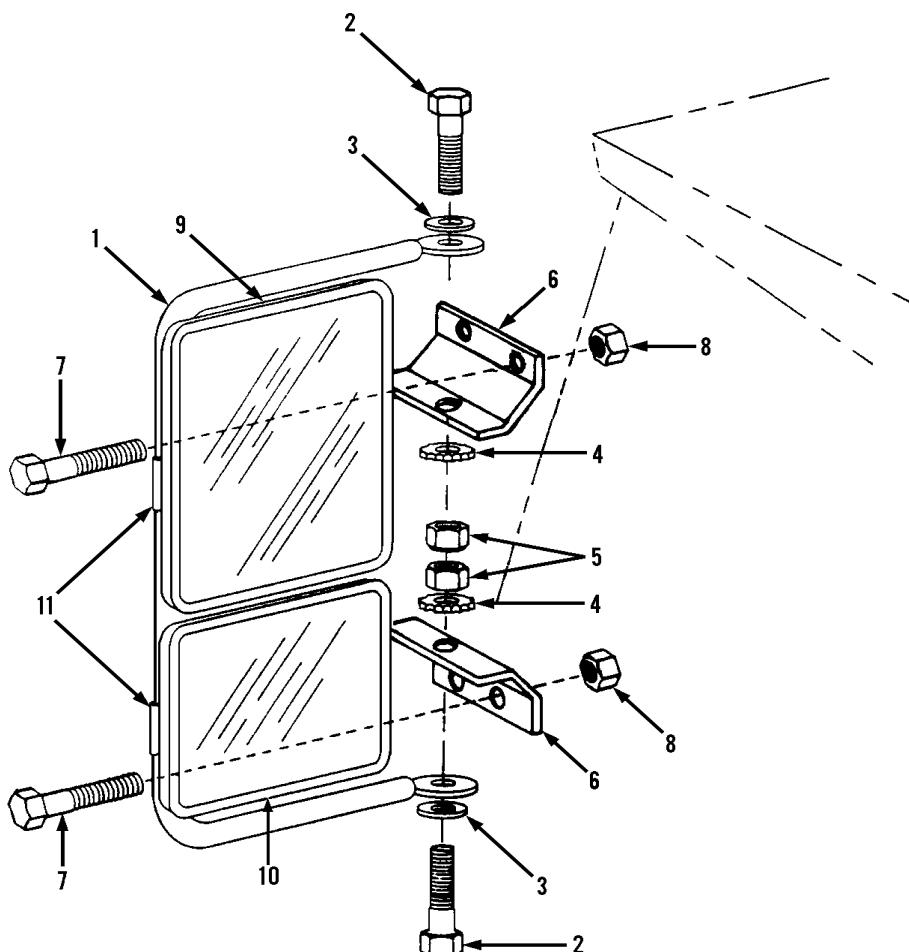




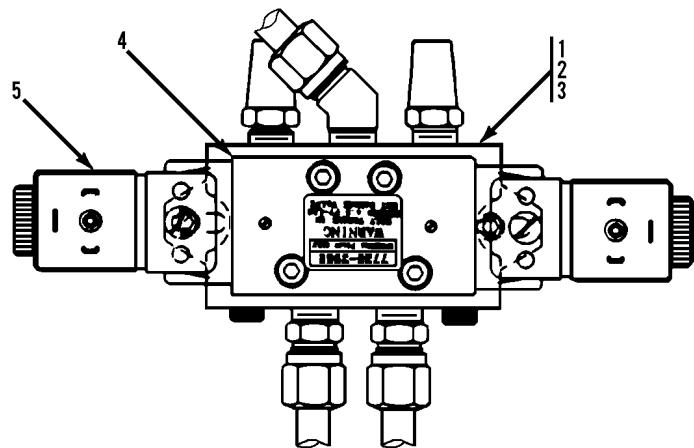
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-5273	1	4 x 2 DASH PANEL ASSEMBLY, (includes all items except item 29)	29	7738-3422	1	DECAL, (4 x 4 only)
2	7738-5272	1	4 x 4 DASH PANEL ASSEMBLY, (includes all items)	30	7738-3909	1	TRAVEL INDICATOR LIGHT
3	7738-1850	1	DASH PANEL	31	7738-3604	1	DIFFERENTIAL LOCK INDICATOR LIGHT
4	8668-3127	1	HEADLAMP SWITCH	32	7738-3744	1	HEATER SWITCH
5	7738-3665	1	SPEEDOMETER, (use with 18:00 x 22.5 tires)	33	7738-3741	1	DECAL
6	7738-3192	1	SPEEDOMETER, (use with 11:00 x 20 radial tires)	34	7738-3603	1	4 x 4 INDICATOR LIGHT, (4 x 4)
7	7738-3762	1	CONVERTER OIL PRESSURE GAUGE	35	7738-3696	1	HOLE PLUG, 3/4, (4 x 2)
8	7738-3023	Ref	CONVERTER OIL PRESSURE SENDER	36	8698-3187	1	RING TERMINAL #8
9	7737-3054	1	LABEL	37	7716-3105	2	FEMALE BULLET
10	8832-1029	2	SELF TAPPING SCREW, #10-24X3/8	38	9105-3419	7	TIE WRAP
11	7738-3512	1	10 - BULB HOUSING	39	7737-3038	1	LAMP JUMPER
12	7738-3513	10	BULB	40	7737-3039	1	INSTRUMENT POWER JUMPER
13	8664-1467	1	TACHOMETER w/HOURMETER	41	7737-3037	1	GROUND JUMPER
14	8348-1296	1	DUAL PRESSURE GAUGE	42	8856-1105	4	FLATWASHER, #10
15	7738-3910	1	SHIFT ERROR INDICATOR LIGHT	43	8368-3132	1	TERMINAL BOARD
16	7738-3709	1	VOLTMETER	44	8850-1612	2	HEX NUT, 10-24
17	9103-3360	7	GAUGE LIGHT KIT	45	8830-1092	2	ROUND HD MACHINE SCREW, 10-24X5/8
18	9103-3247	1	OIL PRESSURE GAUGE	46	8855-1007	2	LOCKWASHER, #10
19	9103-3246	Ref	OIL PRESSURE SENDER	47	8698-3188	3	RING TERMINAL
20	9020-5687	1	WATER TEMPERATURE GAUGE	48	8348-3075	1	RING TERMINAL, #6, (4 x 2)
21	9103-3246	Ref	WATER TEMPERATURE SENDER	49	8348-3075	2	RING TERMINAL, #6, (4 x 4)
22	7738-3466	1	TOGGLE SWITCH	50	7738-3490	1	HEATER/DEFROST JUMPER
23	7738-3470	5	TOGGLE SWITCH BOOT	51	7737-3036	1	JUMPER INDICATOR LAMP
24	7737-3034	1	LABEL	52	8594-1017	1	CLAMP
25	7738-3467	2	TOGGLE SWITCH	53	7738-1537	1	CLAMPBRACKET
26	7738-3433	1	MINI SIREN	54	7737-3040	1	GROUND HARNESS INDICATOR LAMP
27	9103-3282	1	CONVERTER OIL TEMP GAUGE	55	8395-3039	1	WIPER HARNESS
28	7738-3760	Ref	CONVERTER OIL TEMP SENDER	56	8698-3193	2	MALE BULLET
29	9020-5686	1	FUEL GAUGE	57	8368-3435	2	TUBE FITTING
30	7738-3673	1	DIFFERENTIAL LOCK DECAL	58	9105-3419	4	TIE WRAP
31	9103-3317	1	IGNITION SWITCH w/KEY	59	8856-1002	1	FLATWASHER, 1/4
32	7738-3169	1	ROCKER SWITCH, (4 x 4)	60	8855-1009	1	LOCKWASHER, 1/4
33	8395-3038	1	WIPER & WASHER SWITCH	61	7738-3514	1	LIGHT SOCKET
34	Ref	PARK BRAKE ASSY, (see page UN6-3 for details)	62	7737-3035	1	DASH HARNESS	
35	7738-3159	1	ROCKER SWITCH	63	8855-1012	2	LOCKWASHER, 7/16



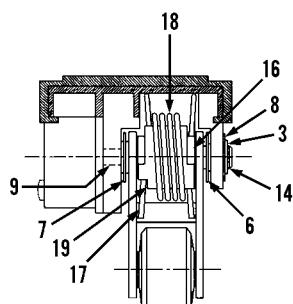
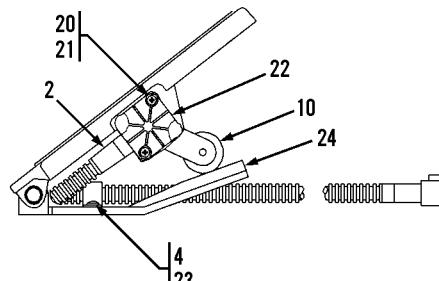
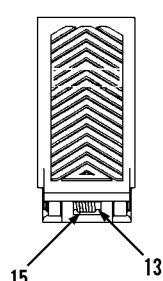
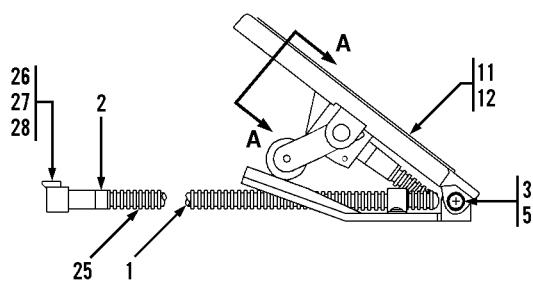
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-5271	1	ACCESSORY PANEL ASSY, (includes all items on pages UN7-5 & UN7-7, except items 6, 7 & 12 on page UN7-5)	15	8688-3046	5	TUBE FITTING, 90 DEGREES, 1/4X3/8
2	7738-1788	1	ACCESSORY PANEL	16	8688-3063	1	TUBE FITTING, 45 DEGREES, 1/4X3/8
3	8688-3030	1	SPRING BRAKE VALVE	17	8688-3047	2	TUBE CONNECTOR, 1/4X3/8
4	8688-3033	2	LOW PRESSURE SWITCH	18	8688-3217	2	TUBE CONNECTOR, 1/4X1/4
	Ref		FOUR-WAY AIR VALVE w/SOLENOID, (see page UN7-7 for details)	19	8871-1280	2	PIPE PLUG, 1/8
5	7716-3231	2	STOP LIGHT SWITCH	20	7738-3551	2	MUFFLER, 1/4
6	8820-1020	2	HEX HD CAPSCREW, 5/16-18X1, GR5	21	8821-1035	2	SOCKET HD CAPSCREW, #10-24X1-3/4, GR8
7	8855-1010	8	LOCKWASHER, 5/16	22	8821-2225	1	SOCKET HD CAPSCREW, 5/16-18X3/4, GR8
8	AR		3/8 NYLON TUBING	23	8855-1104	2	LOCKWASHER, (hi-collar), #10
9	8871-1281	2	PIPE PLUG, 1/4	24	8821-1039	2	SOCKET HD CAPSCREW, 1/4-20X5/8, GR8
10	AR		1/4 NYLON TUBING	25	7738-1608	1	PNEUMATIC DISTRIBUTOR MANIFOLD
11	8856-1002	2	FLAT WASHER, 1/4	26	8668-3293	1	DUAL CHECK VALVE
12	8850-1005	8	HEX NUT, 5/16-18	27	8688-3044	3	TUBE CONNECTOR, 3/8X3/8 TUBE
13	8688-3045	3	TUBE FITTING, 90 DEGREES, 3/8X3/8	28	8688-3073	1	TUBE TEE, 3/8
14	8688-3216	2	TUBE FITTING, 45 DEGREES, 1/4X3/8	29	8998-1036	4	PAN HD SCREW, #8-32X3/8



Item	Part No.	Qty.	Description Of Part
1	8368-3545	1	MIRROR SET, (includes items 2, 3, 4, 5, 9 & 10; each mirror set includes two mirror assemblies, one L.H. & R.H., see page UN2-8 for details).
2	8820-1023	2	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5
3	8856-1003	2	FLAT WASHER, 5/16
4	8855-1408	2	LOCKWASHER, (external tooth), 5/16
5	8852-1305	2	HEX LOCKNUT, 5/16
6	8368-1802	2	MOUNTING BRACKET
7	8820-1018	4	HEX HD CAPSCREW, 5/16-18X3/4, GR5
8	7714-3006	4	WHIZ-LOK NUT, 5/16-18
9	8368-7047	1	MIRROR HEAD, FLAT
10	8368-3291	1	MIRROR HEAD, CONVEX, (includes item 11)
11	8368-7062	2	MIRROR CLAMP KIT, (includes hardware)



Item	Part No.	Qty.	Description Of Part
1	7738-4780	AR	SEAL KIT
2	7738-3550	2	MANIFOLD
2	8821-1030	4	SOCKET HD CAPSCREW, #10-24X3/4, GR8, (lubricate & torque to 4.5 ft. lbs.)
3	8855-1104	4	LOCKWASHER, #10, (Hi-Collar)
4	7738-3968	1	FOUR-WAY AIR VALVE, (double solenoid), (includes mounting hardware)
5	7738-4789	2	COIL, STD. 12 VDC, (less connector)

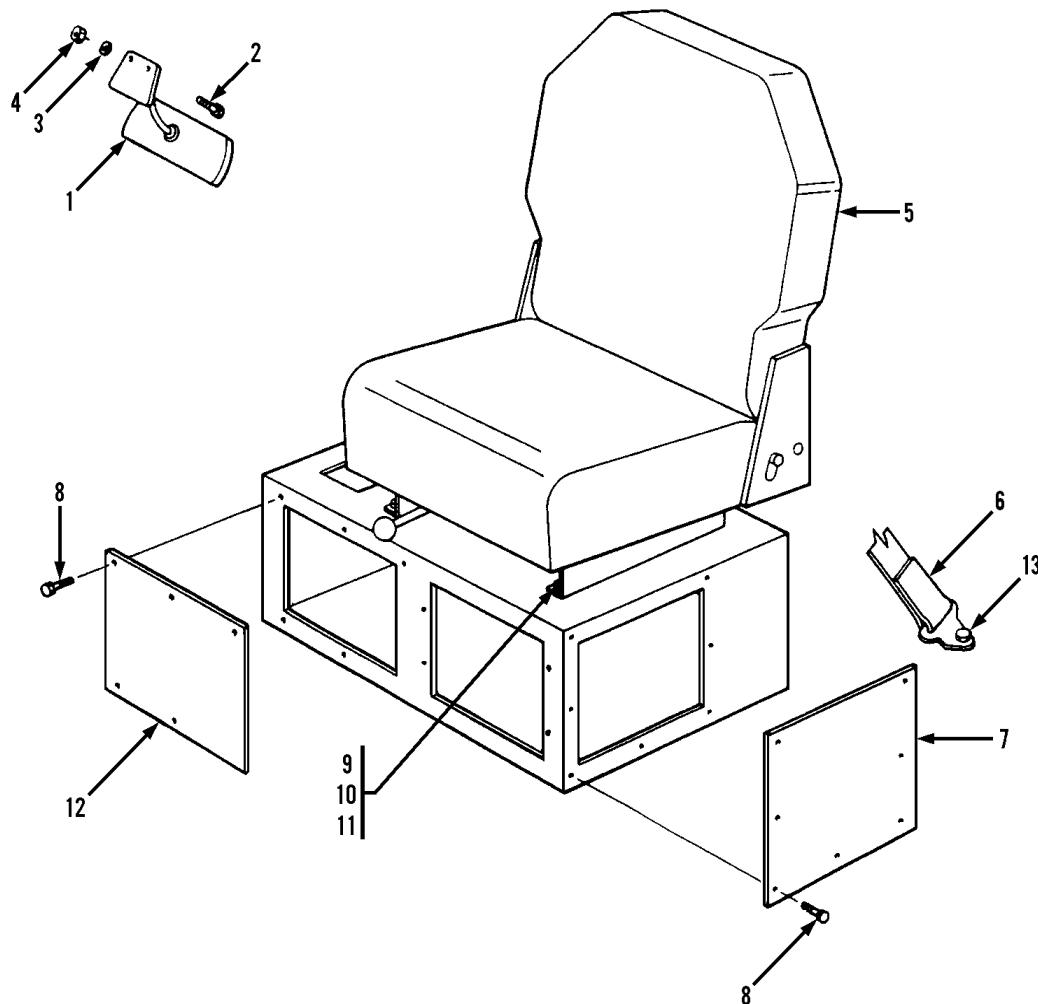


VIEW A - A

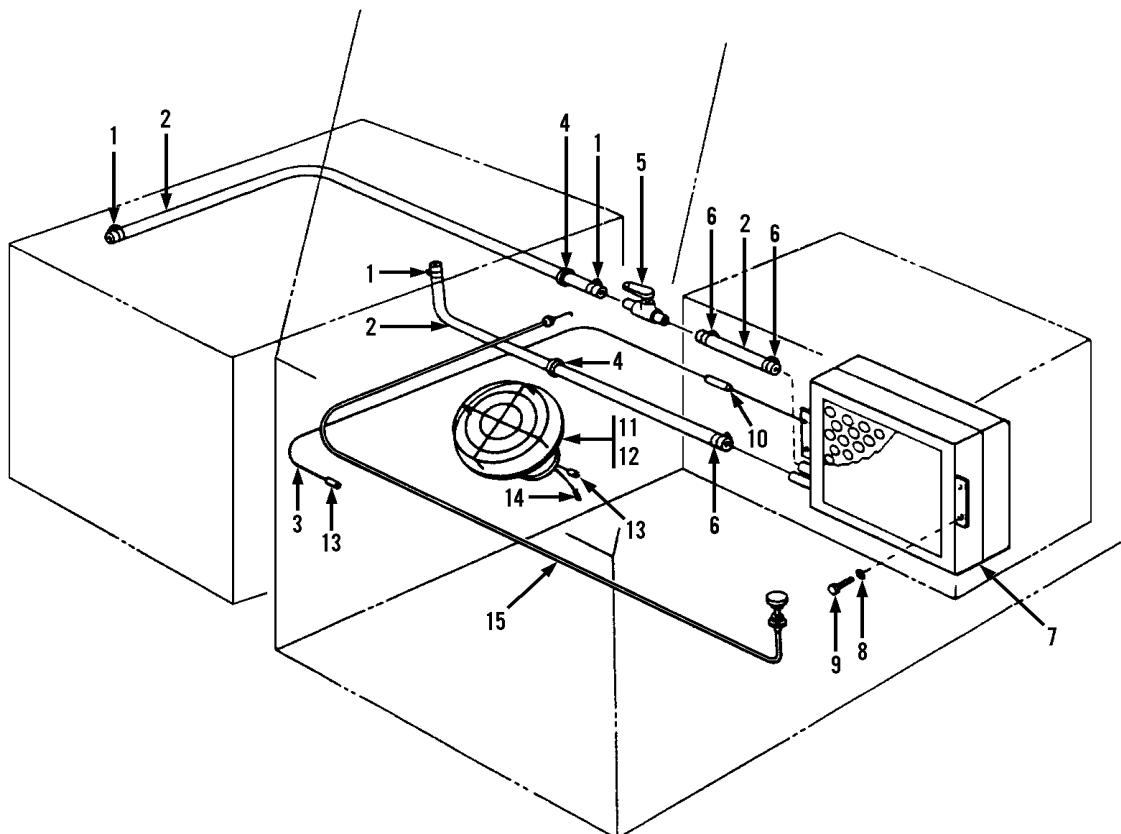
**WIRING TABLE**

PIN	FUNCTION	WIRE
1	IDLE SWITCH, SUPPLY	YELLOW
2	IDLE SWITCH, CONTACTS OPEN AT IDLE	ORANGE
3	THROTTLE POSITION, SIGNAL	GREEN
4	THROTTLE POSITION, GROUND	BLACK
5	THROTTLE POSITION, SUPPLY	RED
6	IDLE SWITCH, CONTACTS AT IDLE	VIOLET

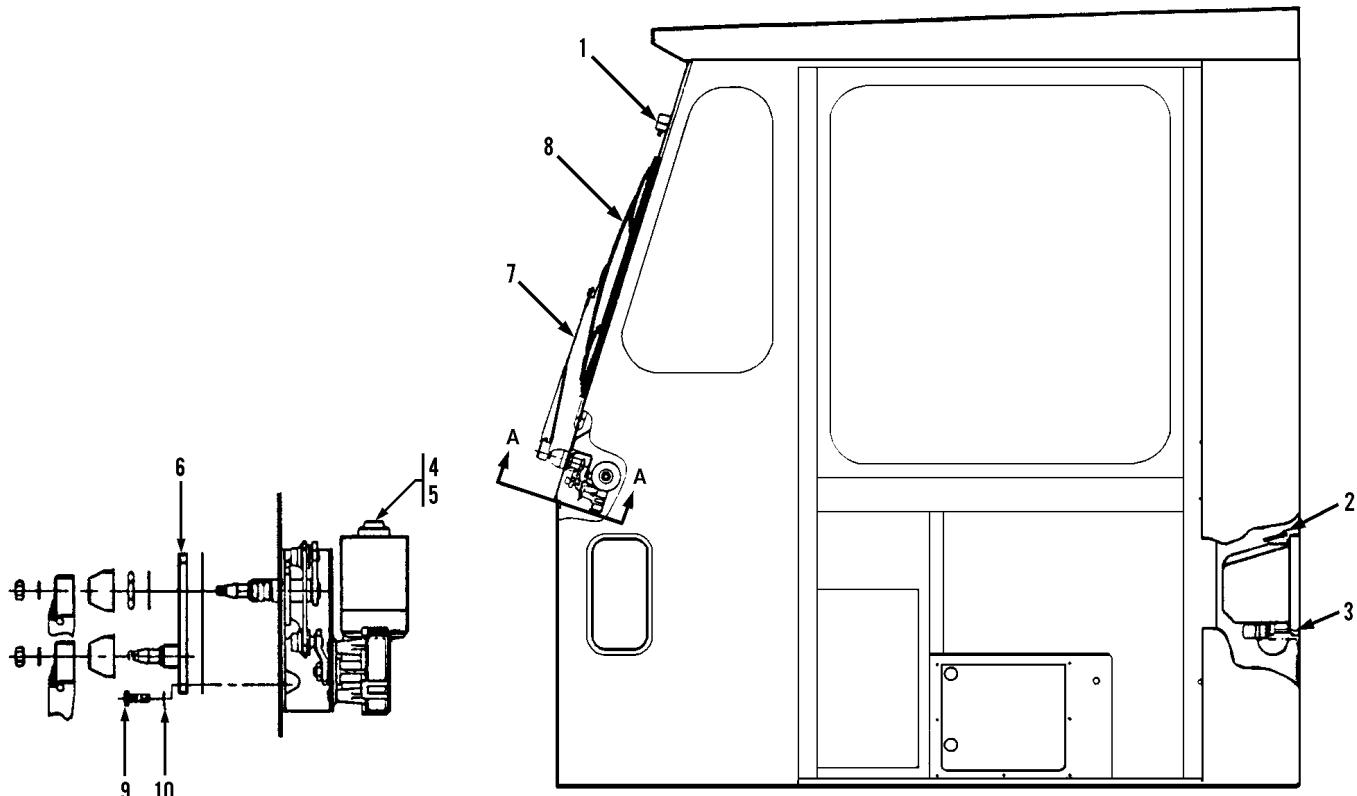
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-3999	1	ELECTRONIC FOOT PEDAL, (includes all items)	17	7738-4816	1	INNER SPRING
2	7738-4800	1	PVC TUBING	18	7738-4817	1	OUTER SPRING
3	7738-4801	2	HEAT SHRINK	19	7738-4818	1	SPRING SPACER
4	7738-4802	2	CIRCLIP	20	7738-4819	2	SCREW
5	7738-4803	1	P-CLIP	21	7738-4820	2	INTERNAL LOCK WASHER
6	7738-4804	4	BEARING	*22		1	SENSOR, 30 DEGREE HARNESS
7	7738-4805	1	BEARING	23	7738-4822	1	SCREW
8	7738-4806	1	WASHER	24	7738-4823	1	BASE PLATE
9	7738-4807	1	WASHER	25	7738-4824	1	CONVOLUTED TUBING
10	7738-4808	1	BEARING	26	7738-4825	6	TERMINAL
11	7738-4809	1	ROLLER ASSY	27	7738-4826	1	CONNECTOR
12	7738-4810	1	FLOOR PLATE COVER	28	7738-4827	1	CONNECTOR LOCK
13	7738-4811	1	FLOOR PLATE				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.
14	7738-4812	1	PIVOT SPINDLE				
15	7738-4813	1	SPINDLE				
16	7738-4814	1	PIVOT SPRING				
	7738-4815	1	ARBOR				



Item	Part No.	Qty.	Description Of Part
1	8368-3278	1	SUN VISOR
2	8832-1031	2	SELF TAPPING SCREW, #10-24X5/8
3	8856-1105	2	FLAT WASHER, #10
4	8850-1612	2	HEX NUT, #10-24
5	8668-3499	1	SEAT ASSY
6	8688-3173	1	SEAT BELT KIT
7	7738-1029	1	COVER PLATE
8	8832-1039	12	SELF TAPPING SCREW, #10-32X1/2
9	8850-1005	4	HEX NUT, 5/16-18
10	8855-1010	4	LOCK WASHER, 5/16
11	8856-1003	4	FLAT WASHER, 5/16
12	7738-1030	1	COVER PLATE
13	8850-1307	2	HEX NUT, 7/16-20



Item	Part No.	Qty.	Description Of Part
1	8667-1187	3	HOSE CLAMP
2	AR	1	HEATER HOSE, 1/2 I.D.
3	AR	1	WIRE, 16 GA., RED
4	8656-1279	2	GROMMET
5	8368-3182	1	HEATER CONTROL VALVE
6	8668-3193	3	HOSE CLAMP
7	8368-3480	1	HEATER ASSY
8	8855-1010	4	LOCKWASHER, 5/16
9	8820-1018	4	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5
10	2460-1587	1	CONNECTOR
11	8832-1039	4	SELF-TAPPING SCREW, #10-32X1/2
12	8668-3154	1	DEFROSTER
13	8698-3193	2	BULLET TERMINAL
14	7716-3105	1	FEMALE BULLET
15	7738-3056	1	HEATER CONTROL CABLE



**VIEW A - A**

Item	Part No.	Qty.	Description Of Part
1	8368-3103	1	WASHER NOZZLE KIT, (kit includes mounting parts)
2	8368-3085	1	WASHER & BOTTLE ASSY, (includes mounting screws)
3	8395-3047	AR	WASHER HOSE
4	8395-3036	1	ELECTRIC WIPER KIT, (includes item 5)
5	8395-3047	1	HARDWARE KIT
6	8395-3048	1	SLAVE PIVOT KIT
7	8395-3049	1	PANTOGRAPH WIPER ARM ASSY
8	8395-3050	1	WIPER BLADE
9	8820-1502	1	HEX HD CAPSCREW, 1/4-28X3/4, GR5
10	8855-1009	1	LOCKWASHER, 1/4
NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.			

## STEERING & RELATED COMPONENTS

### (8368-3453) Steering Column Assembly

4x2 or 4x4 Undercarriage

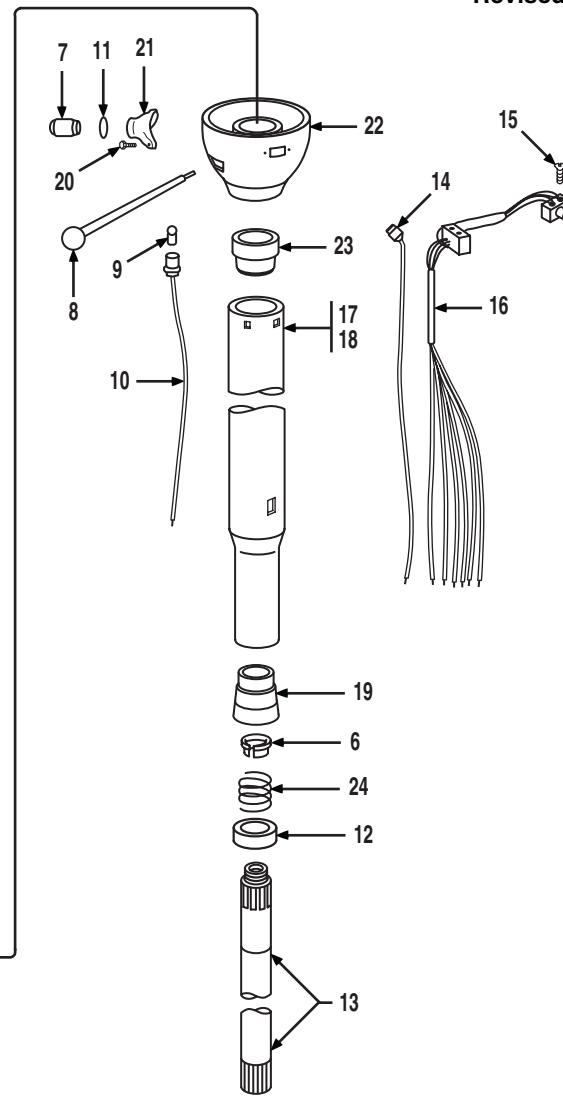
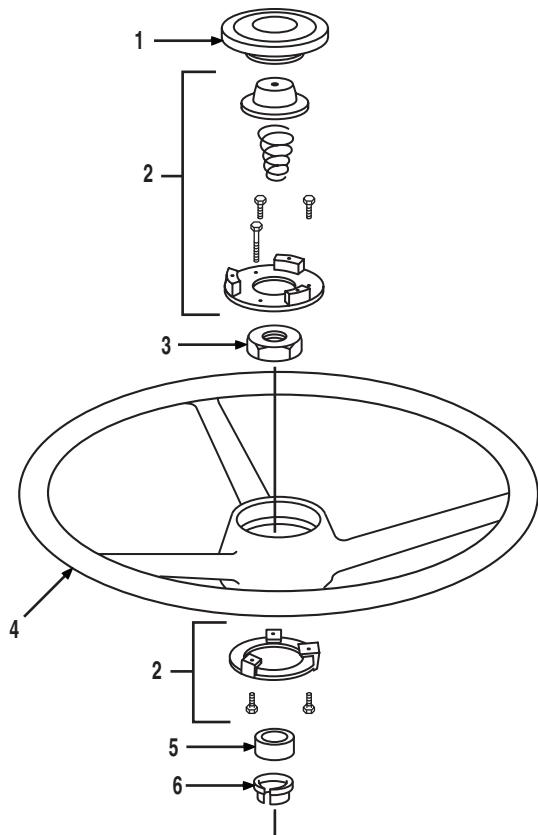
ISB-190 Cummins Diesel

Starting Serial No. G03319

Also Includes Serial No. G03317

Original Issue 10-98

Revised 5-28-02



Item	Part No.	Qty.	Description Of Part
	8368-3453	1	STEERING COLUMN ASSY, (includes all items except 1, 2, 4 & 8)
1	8668-3425	1	HORN BUTTON
2	8668-3424	1	HORN BUTTON PARTS GROUP, (component parts not sold separately)
3	8307-1559	1	WHEEL NUT
4	8688-3131	1	STEERING WHEEL
5	8368-7079	1	SPACER
6	8307-1557	2	SEAT
7	8307-2170	1	COVER
8	8668-3423	1	LEVER
9	8668-3109	1	BULB
10	8368-4480	1	SOCKET ASSY
11	8368-4481	1	O-RING
12	8307-4404	1	DUST CAP

Item	Part No.	Qty.	Description Of Part
13	8307-4402	1	WHEEL SHAFT
14	8368-4482	1	CONTACT BRUSH ASSY
15	8368-7080	4	MACHINE SCREW
16	8368-4484	1	TURN SIGNAL SWITCH ASSY
17	8368-4485	1	JACKET TUBE & TURN SIGNAL HOUSING ASSY, (includes items 18 thru 23)
18	8368-4486	1	JACKET TUBE ASSY, (includes item 19)
19	8307-4401	1	BEARING ASSY
20	8368-7081	2	PAN HEAD SCREW
21	8307-2164	1	LIGHT HOUSING
22	8368-4488	1	TURN SIGNAL HOUSING SERVICE ASSY, (includes item 23)
23	8307-2160	1	BEARING ASSY
24	8368-4489	1	SPRING

\* - Revised inclusion note for 8368-3453.

**Steering Drive Shaft**

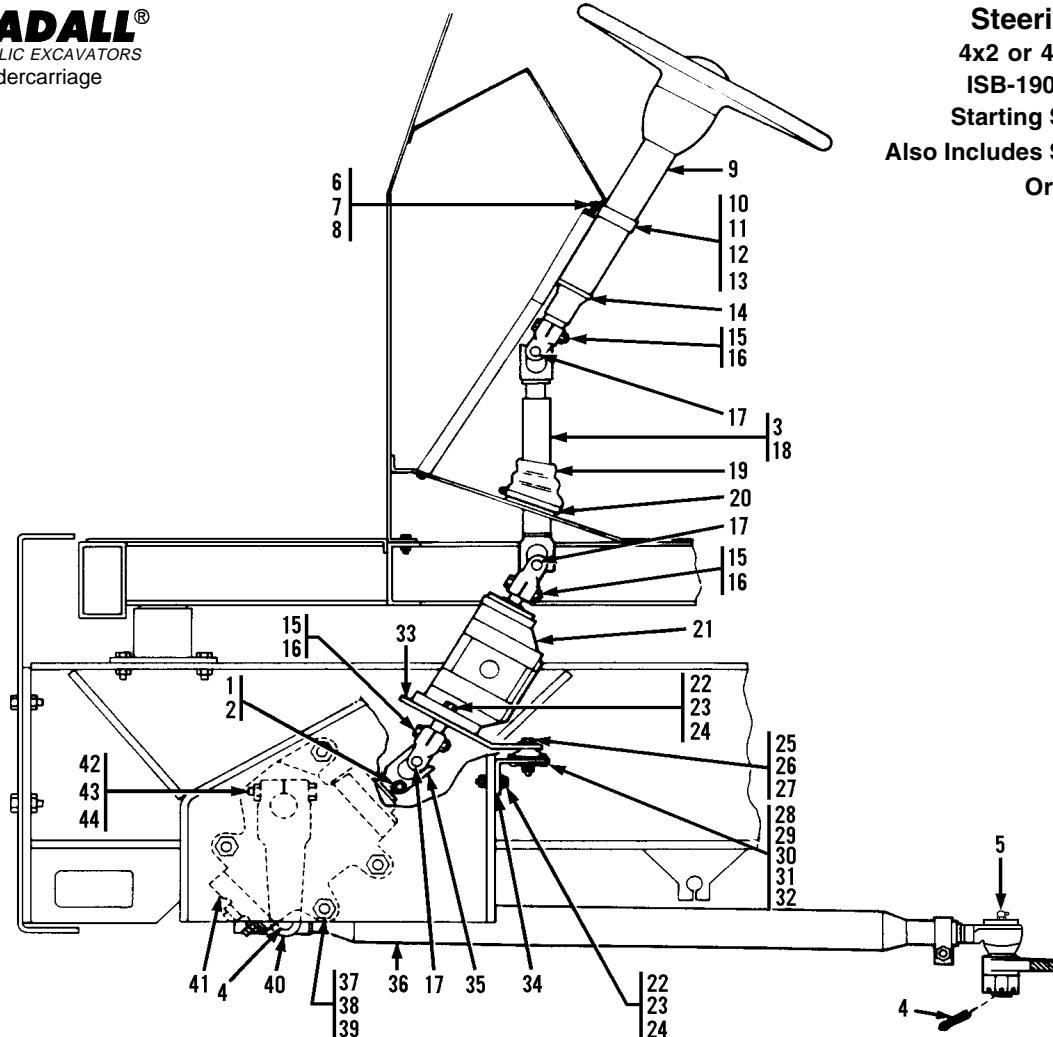
4x2 or 4x4 Undercarriage

ISB-190 Cummins Diesel

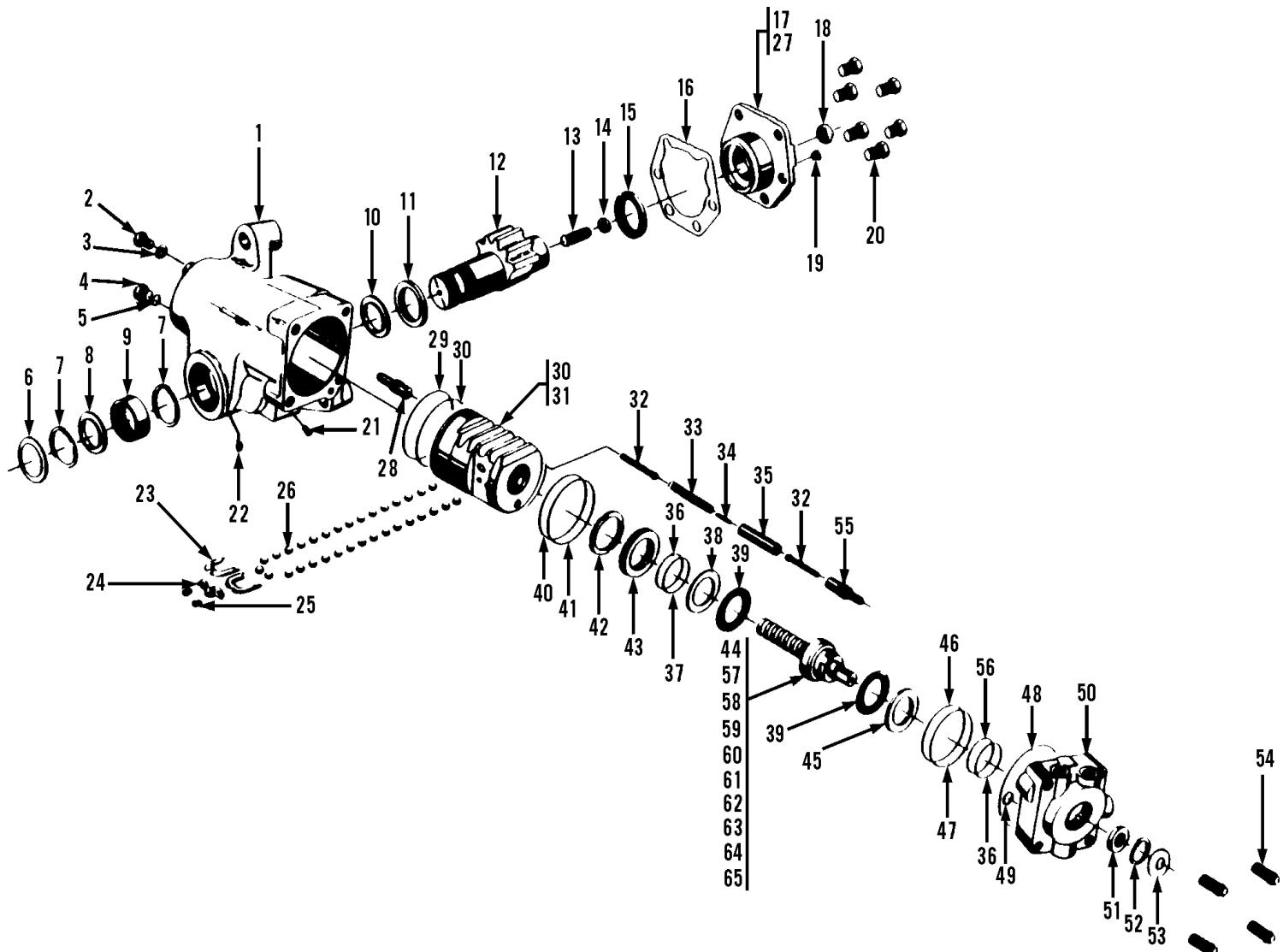
Starting Serial No. G03319

Also Includes Serial No. G03317

Original Issue 10-98

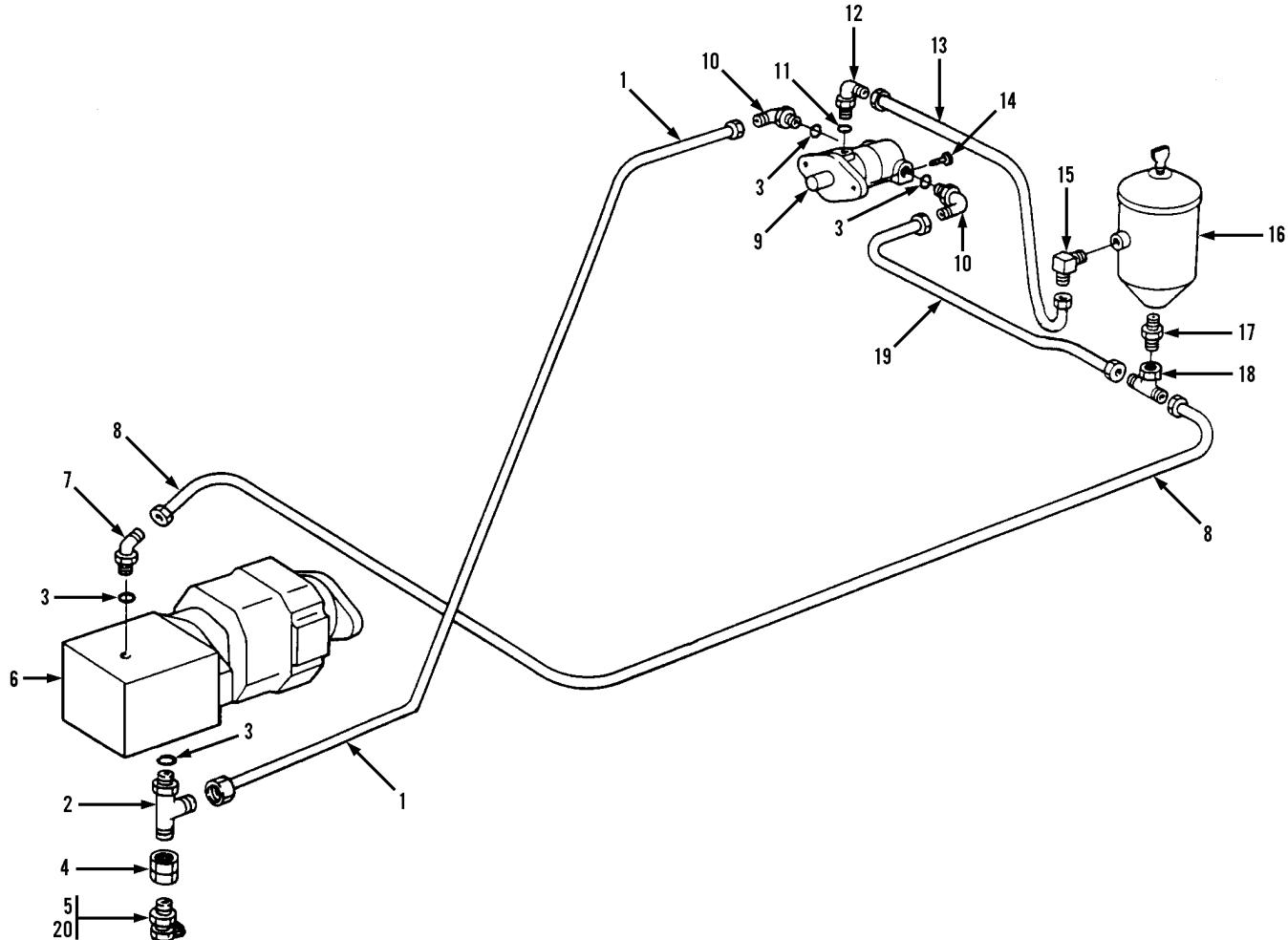


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8320-1109	1	HEX HD CAPSCREW, 7/16-14X2, GR8	24	8856-1111	6	FLAT WASHER, 1/2
2	8852-1007	1	HEX LOCKNUT, 7/16-14	25	8820-1043	2	HEX HD CAPSCREW, 3/8-16X3, GR5
3	8822-1182	1	HEX SOCKET SETSCREW, (cup point), 1/4-28X3/16	26	8856-1109	4	FLAT WASHER, 3/8
4	8863-1321	2	COTTER PIN	27	8852-1006	2	HEX LOCKNUT, 3/8-16
5	8867-1027	2	LUBE FITTING, 30 DEGREES 1/8	28	7738-3241	2	LORD MOUNT
6	8830-2162	2	ROUND HD MACHINE SCREW, 3/8-16X2	29	7738-3319	2	SNUBBER WASHER
7	8855-4929	2	LOCKWASHER, 3/8	30	8830-1093	8	ROUND HD MACHINE SCREW, #10-24X3/4
8	8850-1620	2	HEX NUT, 3/8-16	31	8855-1007	8	LOCKWASHER, #10
9		Ref	STEERING COLUMN ASSY, (see page UN8-1 for details)	32	8850-1612	8	HEX NUT, #10-24
10	8668-3189	2	LINER	33	7738-1317	1	MOUNTING PLATE
11	8668-3188	2	INSULATOR	34	7738-1318	1	MOUNTING ANGLE
12	8698-1162	1	STRAP	35	7738-3072	1	YOKE ASSY, (includes item 17)
13	8698-1161	1	BRACKET	36		Ref	STEERING DRAG LINK ASSY, (see page UN8-10 for details)
14	8668-1474	1	CLAP ASSY	37	8320-1096	4	HEX HD CAPSCREW, 7/8-14X4, GR8
15	8320-1057	3	HEX HD CAPSCREW, 3/8-16X2, GR8	38	8850-1314	4	HEX NUT, 7/8-14, (loctite & torque to 490-510 ft. lbs.)
16	8852-1006	3	HEX LOCKNUT, 3/8-16	39	7738-3118	4	HARDENED WASHER
17	8368-3785	3	UNIVERSAL JOINT	40	7738-3853	1	PITTMAN ARM
18	7738-3071	1	DRIVE SHAFT ASSY, (includes item 17)	41		Ref	STEERING-GEAR ASSY, (see pages UN8-3 & UN8-4 for details)
19	7738-3198	1	STEERING HOLE BOOT	42	8320-1001	1	HEX HD CAPSCREW, 3/4-10X4-1/4, GR8, SELF-LOCKING, (nylok)
20	8503-1160	1	CLAMP	43	8852-1012	1	HEX LOCKNUT, 3/4-10
21		Ref	HYDRAULIC STEERING MOTOR, (see page UN8-8 for details)	44	8856-1115	1	FLAT WASHER, 3/4
22	8612-1186	4	HEX HD CAPSCREW				
23	8852-1008	4	HEX LOCKNUT, 1/2-13				

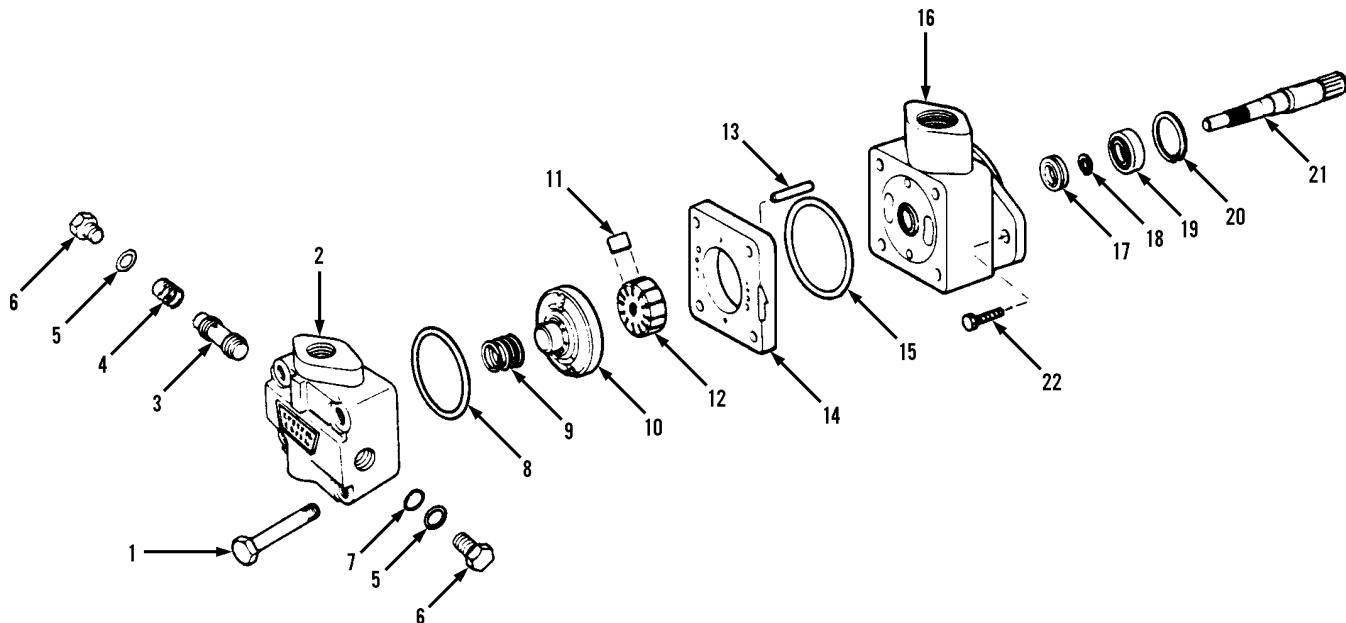


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-3697	1	STEERING GEAR ASSY, (includes all items)	30	8368-3876	1	O-RING
*	7738-3746	Ref	POPPET ADJUSTING KIT	31	7738-4686	1	WORM, VALVE & RACK ASSY, (includes items 23 thru 26, 28 thru 35 & 56)
	7738-4774	1	STEERING GEAR SEAL KIT, (includes items 5, 6, 8, 15, 16, 19, 23, 24, 29, 30, 36, 37, 40, 41, 42, 46, 47, 48, 49, 52, 53 & 56)	32	7738-4687	2	POPPET
	7738-4799	1	INPUT SHAFT SEAL KIT, (includes items 51 thru 53)	33	7738-4688	1	POPPET SPRING
1	7738-4670	1	HOUSING ASSY, (includes items 7, 8, 9, 10, 11, 22 & 55)	34	7738-4715	1	SPACE ROD
2	7738-4671	1	HEX HD CAPSCREW, 7/16-20X1-1/4	35	7738-4689	1	PUSH TUBE
3	7738-4672	1	FLAT WASHER, 7/16, (copper)	36	7738-4690	2	O-RING
4	7738-4673	1	PLUG, 9/16	37	7738-4691	1	SEAL
5	7738-4277	1	O-RING	38	7738-4692	1	THRUST WASHER, (thin)
6	7738-4674	1	DIRT & WATER SEAL	39	7738-4693	2	THRUST BEARING
7	7738-4675	2	RETAINING RING	40	8368-3876	1	O-RING
8	7738-4676	1	DIRT SEAL	41	8368-3875	1	SEAL RING
9	7738-4677	1	ROLLER BEARING	42	7738-4694	1	ADJUSTER LOCKNUT
10	7738-4678	1	WASHER - SPACER	43	7738-4695	1	BEARING ADJUSTER
11	7738-4679	1	OUTPUT SEAL	44	7738-4696	1	WORM & VALVE SERVICE ASSY, (includes item 57 thru 65)
12	7738-4283	1	SECTOR SHAFT ASSY, (includes items 13 & 14)	45	7738-4716	1	THRUST WASHER, (thick)
13	8688-1522	1	ADJUSTING SCREW	46	7738-4697	1	SEAL
14	8688-1521	1	RETAINER	47	7738-4698	1	O-RING
15	7738-4282	1	OUTPUT SEAL	48	8368-3871	1	SEAL RING
16	8368-3900	1	SIDE COVER GASKET	49	7738-4699	1	O-RING
17	7738-4680	1	SIDE COVER ASSY, (includes items 15 & 27)	50	7738-4700	1	VALVE HOUSING ASSY
18	7738-4278	1	HEX JAM NUT, 1/2-20	51		1	INPUT SEAL
19	8688-1514	1	VENT PLUG	52		1	RETAINING RING
20	7738-4279	5	HEX HD CAPSCREW	53		1	DIRT & WATER SEAL
21	7738-4275	1	BLEEDER SCREW, (lubricate & torque to 27-33 in. lbs.)	54	7738-4285	4	VALVE HOUSING BOLT
22	7738-4681	1	GREASE FITTING	55	7738-4704	1	POPPET ADJUSTER SEAT & SLEEVE
23	7738-4682	2	BALL RETURN GUIDE	56	7738-4697	1	SEAL
24	7738-4683	1	BALL RETURN GUIDE CLIP	57	7738-4706	1	INPUT & WORM ASSY
25	7738-4289	2	HEX HD CAPSCREW	58	7738-4707	1	WORM SCREW
26	7738-4684	32	BALL	59	7738-4708	1	INPUT SHAFT
27	7738-4521	1	BUSHING	60	7738-4709	1	O-RING
28	7738-4685	1	POPPET ADJUSTER SEAT & SLEEVE	61	7738-4710	1	T-BAR PIN
29	8368-3875	1	SEAL RING	62	7738-4711	1	BALL, 7/32
				63	7738-4712	1	T-BAR
				64	7738-4713	1	T-BAR PIN
				65	7738-4714	1	O-RING
							NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.

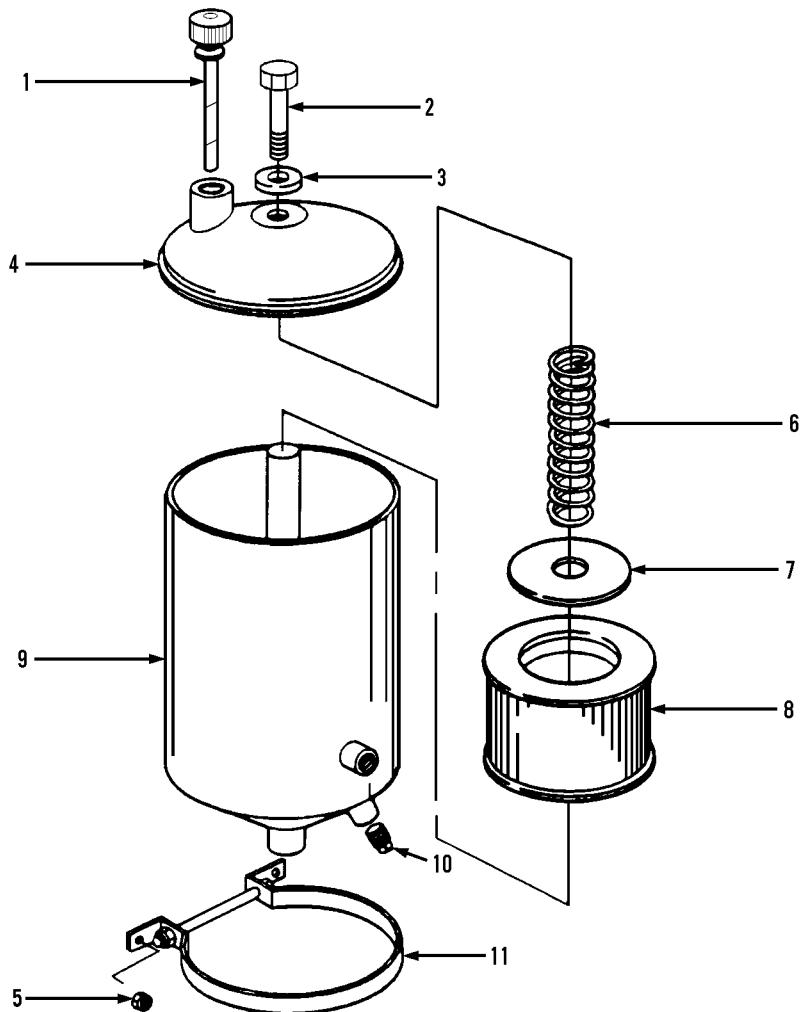
\* - Revised inclusion note for 7738-4774.



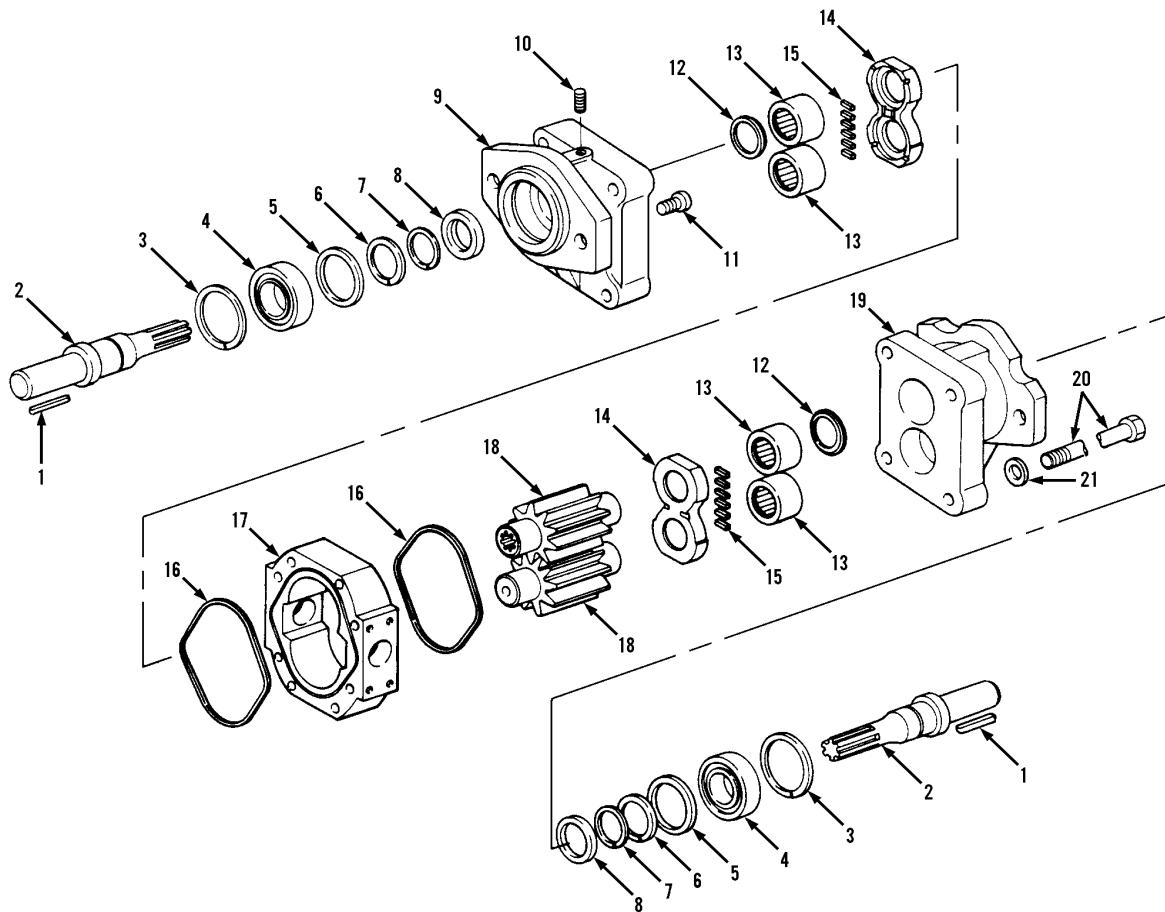
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7713-3193	1	HOSE ASSY	11	8859-1209	1	O-RING
2	8866-2140	1	RUN TEE, (includes item 3)	12	8866-2069	1	ELBOW, 90 DEGREES, (includes item 11)
3	8859-1205	4	O-RING	13	7713-3084	1	HOSE ASSY
4	7724-1003	1	ADAPTER	14	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5
5	7713-3089	1	MINI-CHECK COUPLING, (includes item 20)	15	8874-3077	1	MALE ELBOW, 90 DEGREES, 3/4X3/4 TUBE
6		Ref	STEERING GEAR ASSY, (see page UN8-3 & UN8-4 for details)	16		Ref	POWER STEERING RESERVOIR ASSY, (see page UN8-7 for details)
7	8866-2085	1	ELBOW, 45 DEGREES, (includes item 3)	17	7736-3079	1	ADAPTER
8	8471-7455	1	HOSE ASSY	18	8866-2240	1	SWIVEL NUT RUN TEE, 1/2 TUBE
9		Ref	POWER STEERING PUMP ASSY, (see page UN8-6 for details)	19	7713-3458	1	HOSE ASSY
10	8866-2065	2	ELBOW, 90 DEGREES, (includes item 3)	20	8376-3056	1	VITON O-RING, (lubricate lightly)



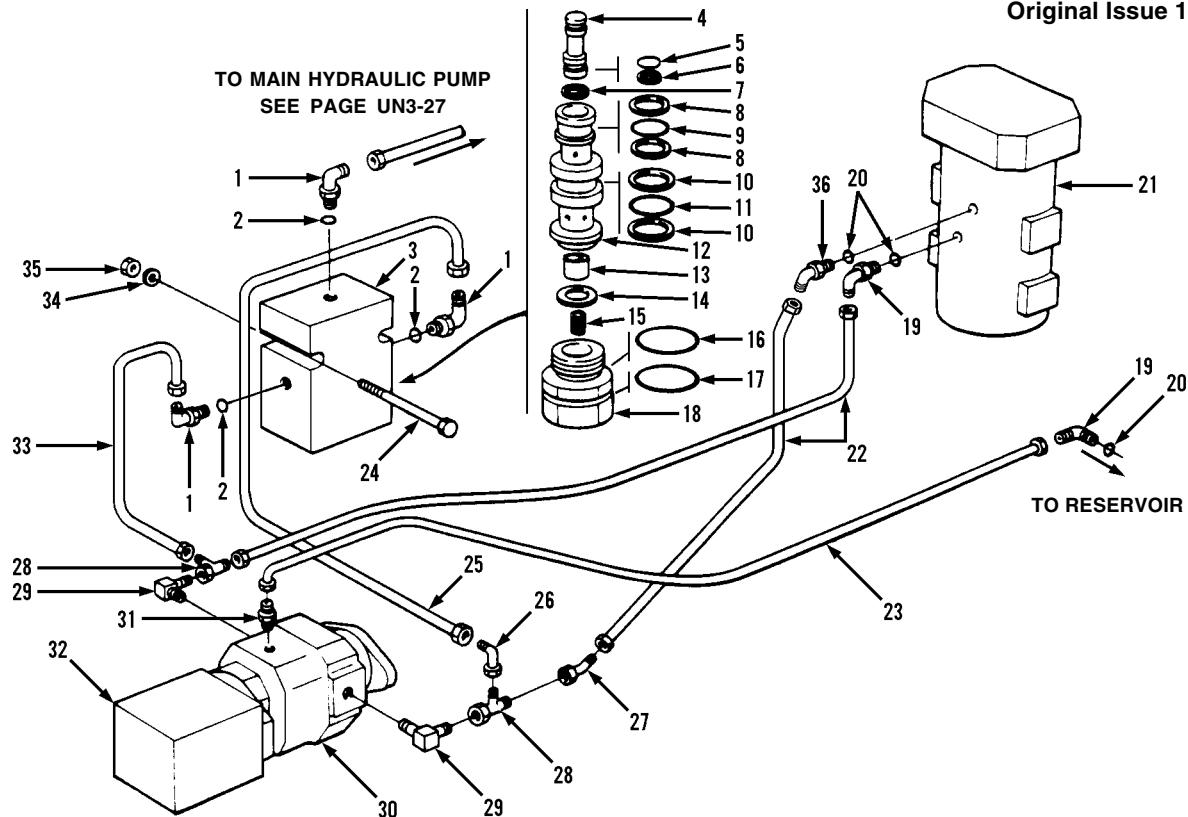
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-3065	1	POWER STEERING PUMP ASSY, (includes all items except item 22)	10	8367-4043	1	PRESSURE PLATE ASSY
	8367-4034	1	SEAL KIT, (includes items 5, 8, 15 & 17)	11	7738-4023	1	VANE KIT, (kit contains 12 vanes)
	7738-4019	1	CARTRIDGE KIT, (includes items 8, 11, 12, 14 & 15)	12	7738-4024	1	ROTOR
	7738-4020	4	HEX HD CAPSCREW, (lubricate and torque to 35-45 ft. lbs.)	13	7738-4025	2	PIN
	7738-4021	1	COVER	14	7738-4026	1	RING
	7738-4022	1	CONTROL VALVE ASSY	15	8367-4048	1	O-RING
	8367-4038	1	SPRING	16	8367-4049	1	BODY
	8511-1407	2	O-RING	17	8367-4050	1	SHAFT SEAL, (seal must be bottomed against shoulder when installed)
	8367-4039	2	HEX HD PLUG	18	8367-4051	1	RETAINING RING
7	8367-4040	1	SNAP RING	19	8367-4026	1	BEARING
8	8367-4041	1	O-RING	20	8367-4052	1	RETAINING RING
9	8367-4042	1	SPRING	21	7738-4027	1	SHAFT
				22	8820-1035	2	HEX HD CAPSCREW, 3/8-16X1, GR5



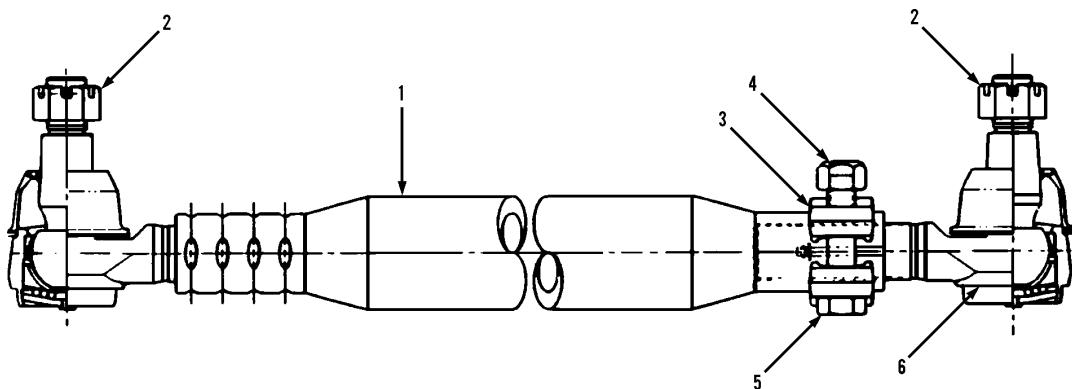
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	8068-3072	1	POWER STEERING RESERVOIR ASSY, (includes all items except 5 & 10)	8	8068-4118	1	FILTER ELEMENT
2	8068-4111	1	DIPSTICK	9	8068-4113	1	RESERVOIR BODY
3	8068-4114	1	CAPSCREW	10	8871-1253	1	SQUARE HD PIPE PLUG, 1/2
4	8068-4115	1	SEAL	11	8068-4119	2	MOUNTING BRACKET
5	8068-4112	1	COVER				
6	7714-3006	4	WHIZ-LOK NUT, 5/16-18				
7	8068-4116	1	SPRING				
	8068-4117	1	WASHER				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-3001	1	REMOTE STEERING HYDRAULIC MOTOR ASSY, (includes all items)	10	7713-4037	1	PLUG
	7738-4597	1	SEAL & BEARING KIT, (includes items 3 thru 8 & 12 thru 16)	11	7713-4085	2	CHECK ASSY
1	7738-4001	2	KEY	12	7713-4029	2	RING SEAL
2	7738-4002	2	DRIVE SHAFT	13	7713-4030	4	ROLLED BEARING
3	7713-4079	2	SNAPRING	14	8368-4106	2	THRUST PLATE
4	7738-4003	2	BALL BEARING	15	7736-4034	1	POCKET SEAL STRIP
5	7713-4081	2	SEAL RETAINER	16	7713-4034	2	GASKET SEAL
6	7738-4004	2	BEARING RETAINER RING	17	7738-4008	1	GEAR HOUSING
7	7738-4005	2	RETAINING RING	18	7738-4009	1	GEAR SET
8	7738-4006	2	LIP SEAL	19	7738-4010	1	PORT END COVER
9	7738-4007	1	SHAFT END COVER	20	7713-4089	4	HEX HD CAPSCREW
				21	8594-1043	4	FLAT WASHER



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7738-5053	1	HYDRAULIC VALVE ASSY, (includes items 1 thru 18)	20	8859-1204	3	O-RING
	7738-3847	1	HYDRAULIC VALVE ASSY, (includes items 3 thru 18)	21	Ref		CENTER PIN ASSY, (see page UP4-2 for details)
	7738-4755	1	CARTRIDGE ASSY, (includes items 4 thru 18)	22	8471-7453	2	HOSE ASSY
	7738-4411	1	SEAL KIT, (includes items 8, 9, 10, 11 & 17)	23	8471-7467	1	HOSE ASSY
1	8866-2064	3	ELBOW, 90 DEGREES, (includes item 2)	24	8820-1010	2	HEX HD CAPSCREW, 1/4-20X2-1/4, GR5
2	8859-1204	3	O-RING	25	7736-3127	1	HOSE ASSY
3	7738-4412	1	VALVE MANIFOLD	26	8866-2105	1	ELBOW, 90 DEGREES, (swivel nut)
4		1	SPOOL	27	8866-2119	1	ELBOW, 45 DEGREES, (swivel nut)
5		1	O-RING	28	8866-2239	2	SWIVEL NUT RUN TEE
6		1	BACK-UP WASHER	29	8866-1110	2	MALE ELBOW, 90 DEGREES, 1/2X3/8 TUBE
7		1	SPRING RING	30	Ref		REMOTE STEERING HYDRAULIC MOTOR ASSY, (see page UN8-8 for details)
8		2	BACK-UP WASHER	31	8874-3002	1	ADAPTER
9		1	O-RING	32	Ref		STEERING GEAR ASSY, (see page UN8-3 & UN8-4 for details)
10		2	BACK-UP WASHER	33	7736-3126	1	HOSE ASSY
11		1	O-RING	34	8856-1002	2	FLAT WASHER, 1/4
12		1	CAGE	35	8850-1004	2	HEX NUT, 1/4-20
13		1	SPRING GUIDE	36	8866-2084	1	ELBOW, 45 DEGREES, (includes item 20)
14		1	SEALING WASHER				
15		1	SPRING				
16		1	O-RING				
17		1	O-RING				
18		1	RETAINER				
19	8866-2064	2	ELBOW, 90 DEGREES, (includes item 20)				
							NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.



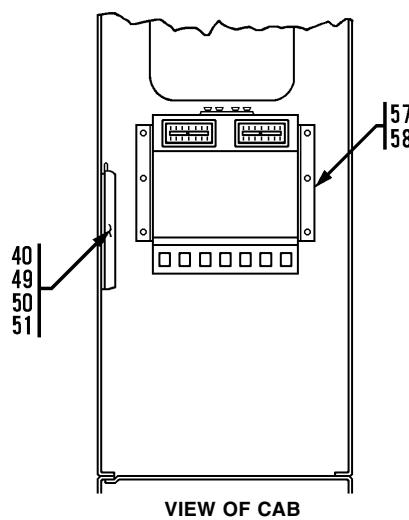
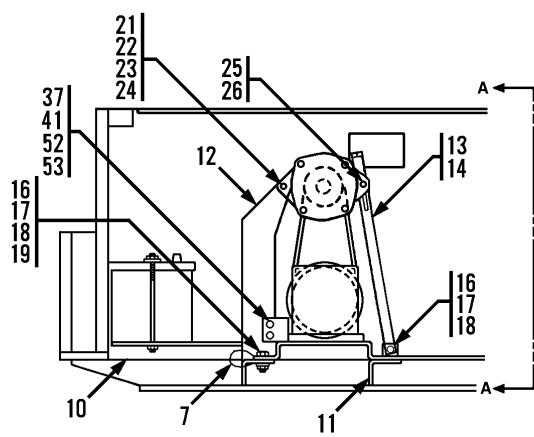
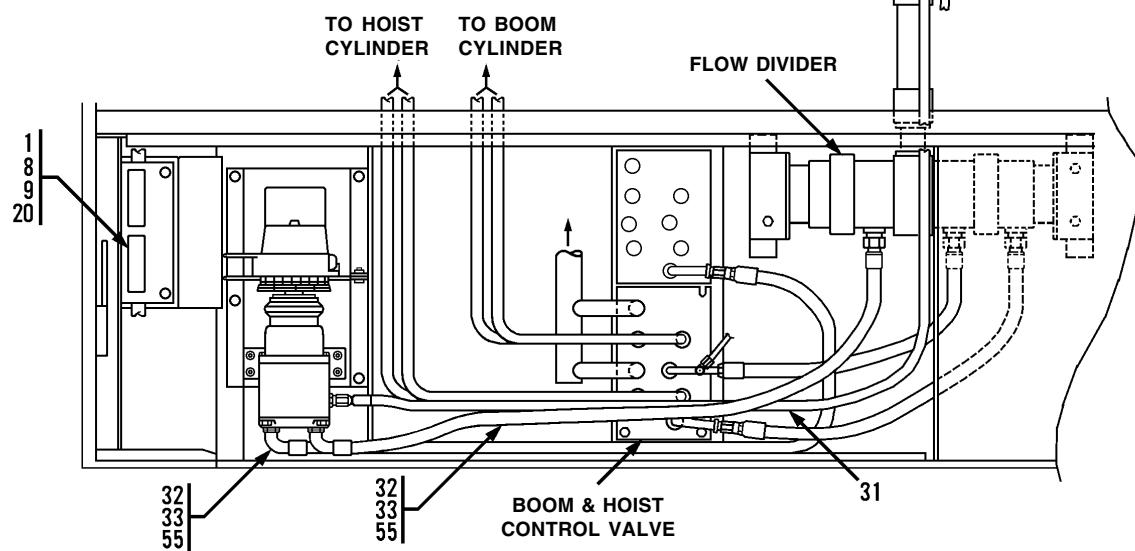
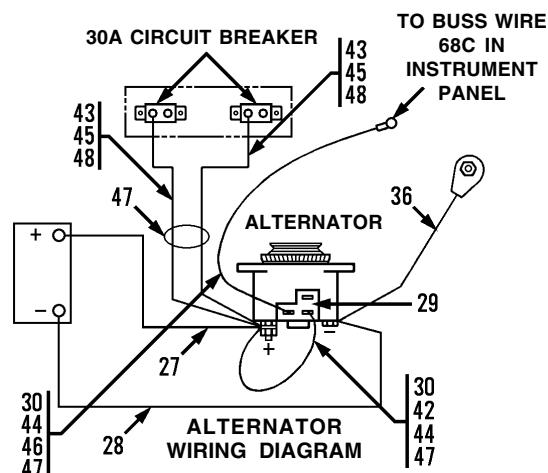
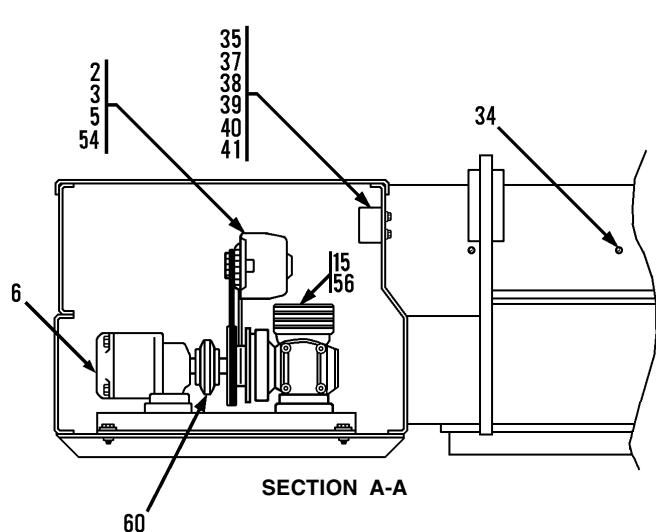
Item	Part No.	Qty.	Description Of Part
1	7738-3852	1	STEERING DRAG LINK ASSY, (includes all items)
2	7738-4759	1	BENT TUBE ASSY w/SOCKET END STAKED IN, (includes one of item 2, plus items 3, 4 & 5)
3	7738-4760	2	HEX CASTLE NUT, (lubricate & torque to 100-125 ft.lbs.)
4		1	CLAMP
5		1	BOLT, 5/8-11X2-1/2, GR5
6		1	LOCKNUT, 5/8, (lubricate & torque to 80-90 ft.lbs.)
	8395-4117	1	ADJUSTABLE SOCKET END, (includes one of item 2)
NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.			

Upperstructure Starting Serial No. 0134371  
Also includes Starting Serial No. 0132371  
Undercarriage Starting Serial No. GO3319  
Also includes Starting Serial No. G03317  
Original Issue 1-99  
Revised 11-19-99

Air Conditioner, (Upperstructure) .....	7734-5017
Air Restriction Light, (Undercarriage) .....	8368-5237
Air Seat Installation, (Undercarriage) .....	7738-5126
* Auxiliary Hydraulic Control Installation, (Upperstructure) .....	7738-5228
 Battery, Extra, (Undercarriage) .....	8096-5017
 Dome Light, (Upperstructure) .....	8364-5034
* Droop Hose Installation, (Upperstructure) .....	7738-5159
 Floodlight, (Upperstructure) .....	7736-5065
 Heater, (Propane), (Upperstructure) .....	7734-5008
Heater, (Hydraulic), (Upperstructure) .....	7734-5022
 Lexan Cab Glass, (Upperstructure) .....	8366-5067
 Seat Belt .....	9103-3029
 T-Bar Seat, (Upperstructure) .....	8368-3086
Tool Box, (Upperstructure) .....	8364-5059
Tow Hooks, (Undercarriage) .....	7738-9040
 Vandal Kit, (Upperstructure) .....	7733-5004
Vandal Kit Less Window Covers, (Undercarriage) .....	7733-5005
Vandal Kit With Window Covers, (Undercarriage) .....	7733-5003
 Warning Light, (Upperstructure) .....	8364-5082
Wiper & Washer, (Single), (Upperstructure) .....	7734-9002

\* - Added 7738-5228, Aux Hyd Control Installation, & 7738-5159, Droop Hose Installation, to section.

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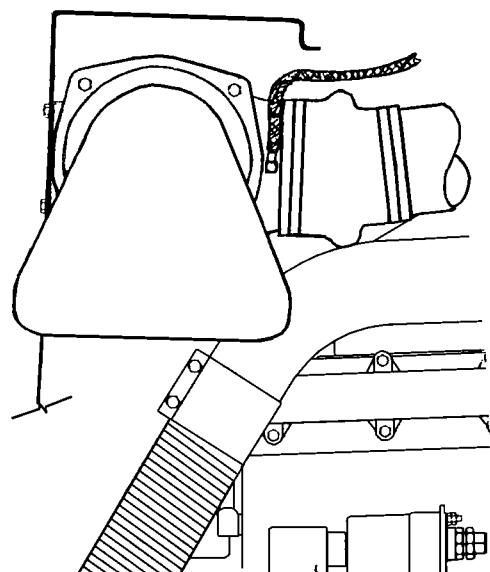
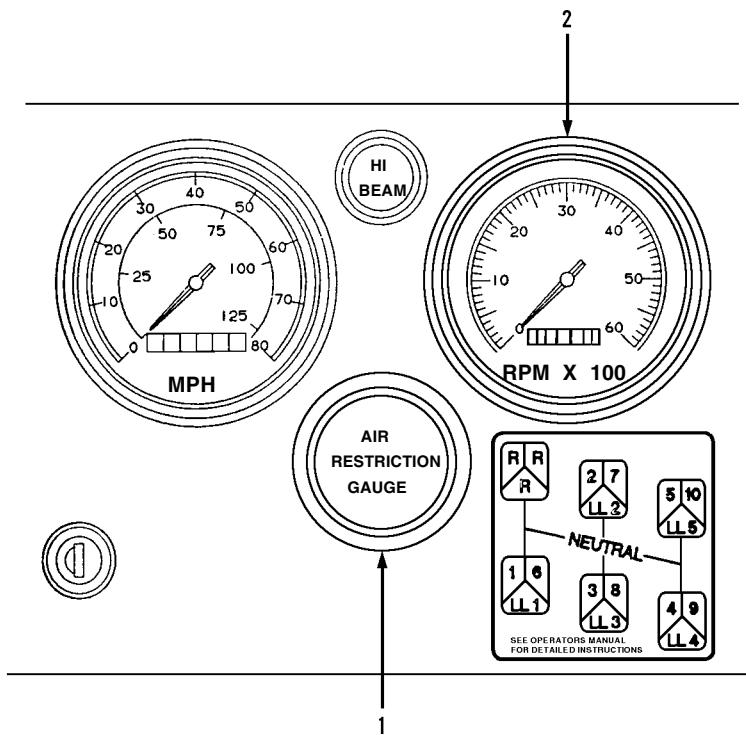


(7734-5017) AIR CONDITIONER ASSEMBLY

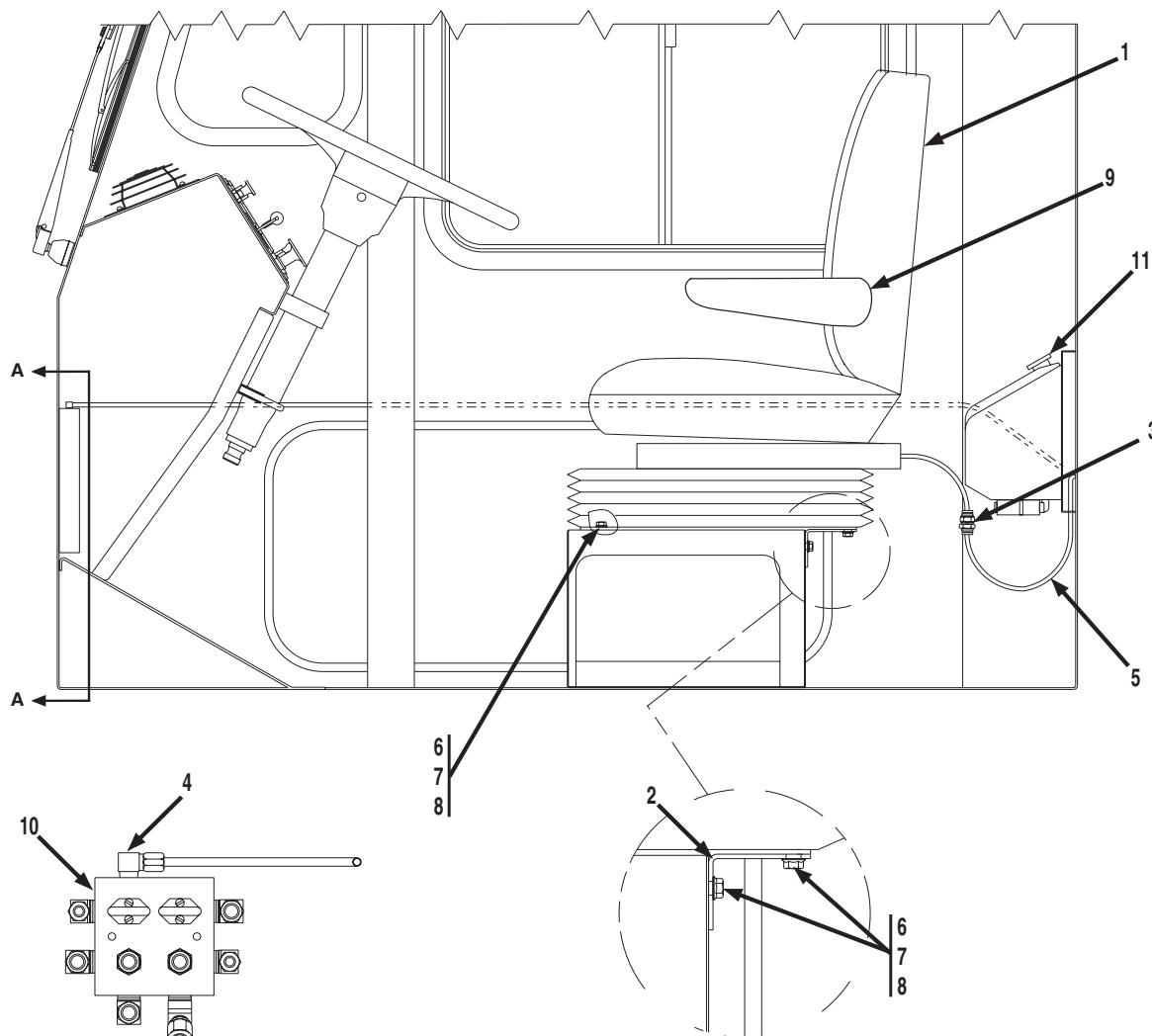
Original Issue 1-99

Revised 8-15-03

Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7734-5017	1	AIR CONDITIONER ASSY, (upper), (includes all items)	31	8471-8708	1	HOSE ASSY
	9020-3359	1	BATTERY, 12V BCI GRP 27, 600 CCA, 105 RC, (purchase locally)	32	8471-7456	2	HOSE
2	9108-3503	1	ALTERNATOR	33	8866-2332	2	ELBOW, 90 DEGREES, (includes item 55)
3	7721-1052	1	SHEAVE, 2-3/4 O.D.	34	8820-1035	3	HEX HD CAPSCREW, 3/8-16X1, GR5
4	8866-2239	1	SWIVEL NUT RUN TEE, 3/8 TUBE	35	7734-3035	1	WEATHER-PROOF BOX
5	7734-3048	1	V-BELT	36	8688-1303	1	GROUND WIRE, 30"
*6	7734-4063	1	HYDRAULIC DRIVE MOTOR	37	8820-1003	4	HEX HD CAPSCREW, 1/4-20X3/4, GR5
7	9104-3428	1	CABLE	38	7734-3103	1	BLANK COVER
8	7734-6025	1	BATTERY HOLDDOWN	39	8684-1082	2	CIRCUIT BREAKER, 30A
9	8841-1060	2	ROUND HD CARRIAGE BOLT, 5/16-18X10	40	8830-1193	5	ROUND HD MACHINE SCREW, #10-32X1/2
10	7734-1094	1	BATTERY SUPPORT	41	8852-1304	4	HEX LOCKNUT, 1/4-20
11	7734-1184	2	COMPRESSOR SUPPORT ANGLE	42	8698-3191	1	TERMINAL
12	7734-6024	1	ALTERNATOR MOUNT	43	8698-3192	2	TERMINAL
13	7734-1084	1	ADJUSTING BAR	44	AR	WIRE, 16 GA.	
14	7734-1086	1	BAR	45	AR	WIRE, 10 GA.	
15	7734-3027	1	AIR CONDITIONER ASSY, (includes items 56 thru 59, lot, mounting hardware & hoses.)	46	8698-3188	1	TERMINAL
16	8820-1036	2	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	47	AR	LOOM, 5/16	
17	8850-1006	2	HEX NUT, 3/8-16	48	8698-3190	2	TERMINAL
18	8855-1011	2	LOCKWASHER, 3/8	49	9103-3102	1	MANUAL HOLDER
19	8856-1004	5	FLATWASHER, 3/8	50	8855-1007	4	LOCKWASHER, #10
20	7714-3006	2	WHIZ-LOK NUT, 5/16-18	51	8850-1613	4	HEX NUT, #10-32
21	8820-1046	1	HEX HD CAPSCREW, 3/8-16X3-3/4, GR5	52	7734-1140	1	ANGLE
22	8856-1109	1	FLATWASHER, 3/8	53	8856-1002	2	FLATWASHER, 1/4
23	8855-1011	1	LOCKWASHER, 3/8	54	9108-3504	1	REGULATOR
24	8850-1106	1	HEAVY HEX JAM NUT, 3/8-16	55	8859-1207	2	O-RING
25	8319-1045	1	HEX HD CAPSCREW, M8, 1-1/4-30	56	7734-4056	1	AIR COMPRESSOR
26	8319-1011	1	LOCKWASHER, M8	57	7734-4057	1	EVAPORATOR & BLOWER UNIT, (includes item 58)
27	8348-3446	1	BATTERY CABLE, POSITIVE	58	7734-4059	1	BLOWER MOTOR
28	8348-3120	1	BATTERY CABLE, NEGATIVE	59	7734-4058	1	CONDENSOR UNIT, (not shown)
29	8368-3254	1	3 CONTACT PLUG	*60	7734-4062	1	COUPLER
30	8368-3255	2	TERMINAL CLIP				NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.



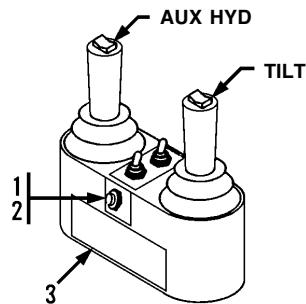
Item	Part No.	Qty.	Description Of Part
	8368-5237	1	AIR FILTER RESTRICTION GAUGE, (includes all items)
1	7738-3536	1	AIR RESTRICTION GAUGE
2	8664-1467	1	TACHOMETER W/HOUR METER



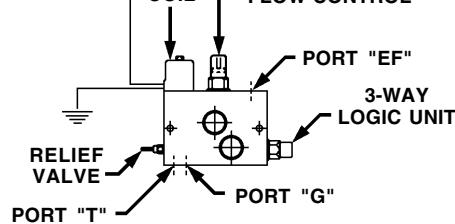
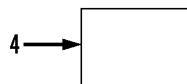
SECTION VIEW A-A

Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-5126	1	AIR SEAT INSTALLATION, (includes items 1 thru 8)	6	8820-1020	6	HEX HD CAPSCREW, 5/16-18X1, GR5
2	7738-3526	1	AIR SEAT	7	8850-1005	6	HEX NUT, 5/16-18
3	7738-1460	1	EXTENSION BRACKET	8	8855-1010	6	LOCKWASHER, 5/16
4	8038-3277	1	BRASS AIR BULKHEAD FITTING, 1/4X1/4	9	7738-3360	1	ARM REST KIT, (optional)
5	8367-1138	1	ELBOW, 90 DEGREES, 1/4-18X1/4	10		Ref	MANIFOLD ASSY, (see page UN 6-1 & UN 6-2 for details)
	AR		NYLON TUBE, 1/4 O.D.	11		Ref	WATER BOTTLE ASSY, (see page UN 7-8 for details)

\* - Revised illustration and parts list.

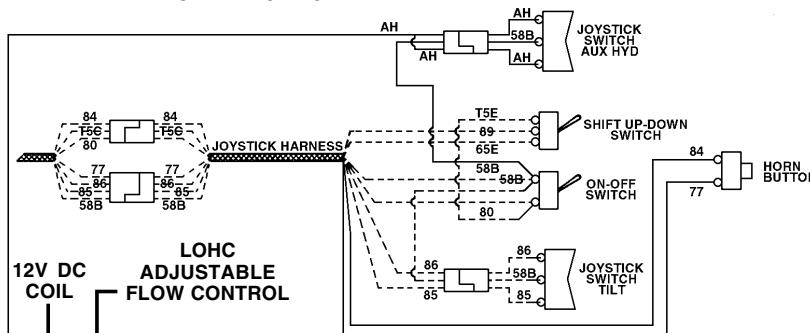


VIEW OF JOYSTICK CONSOLE

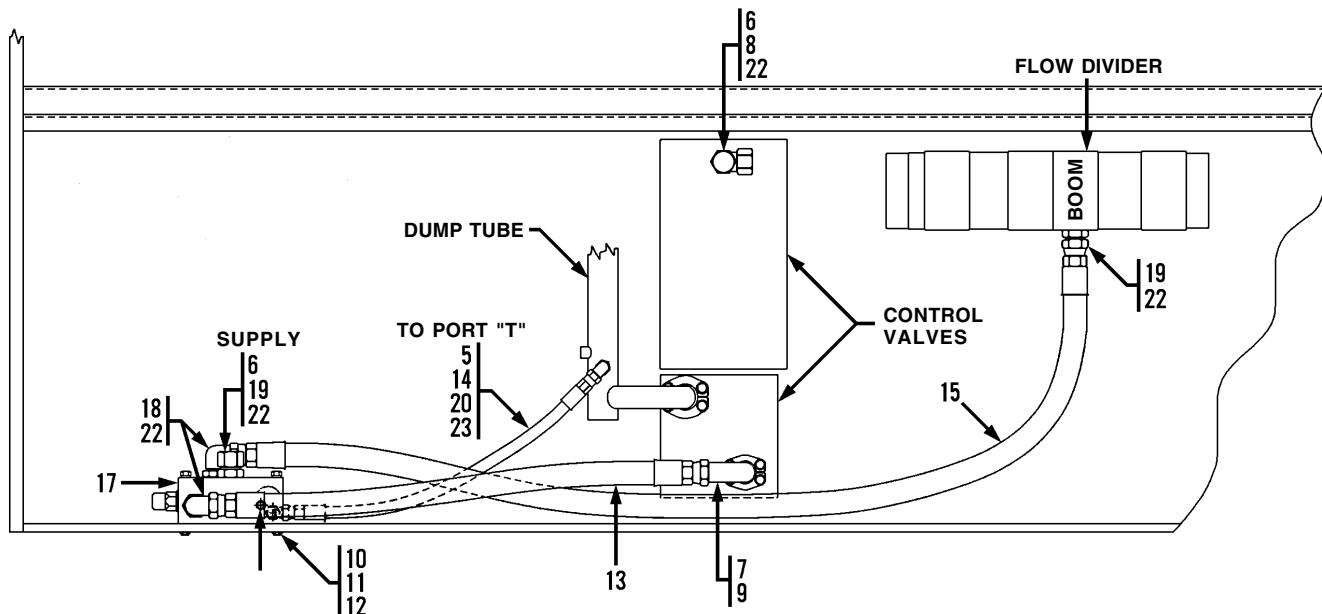


**ELECTRICAL DIAGRAM**

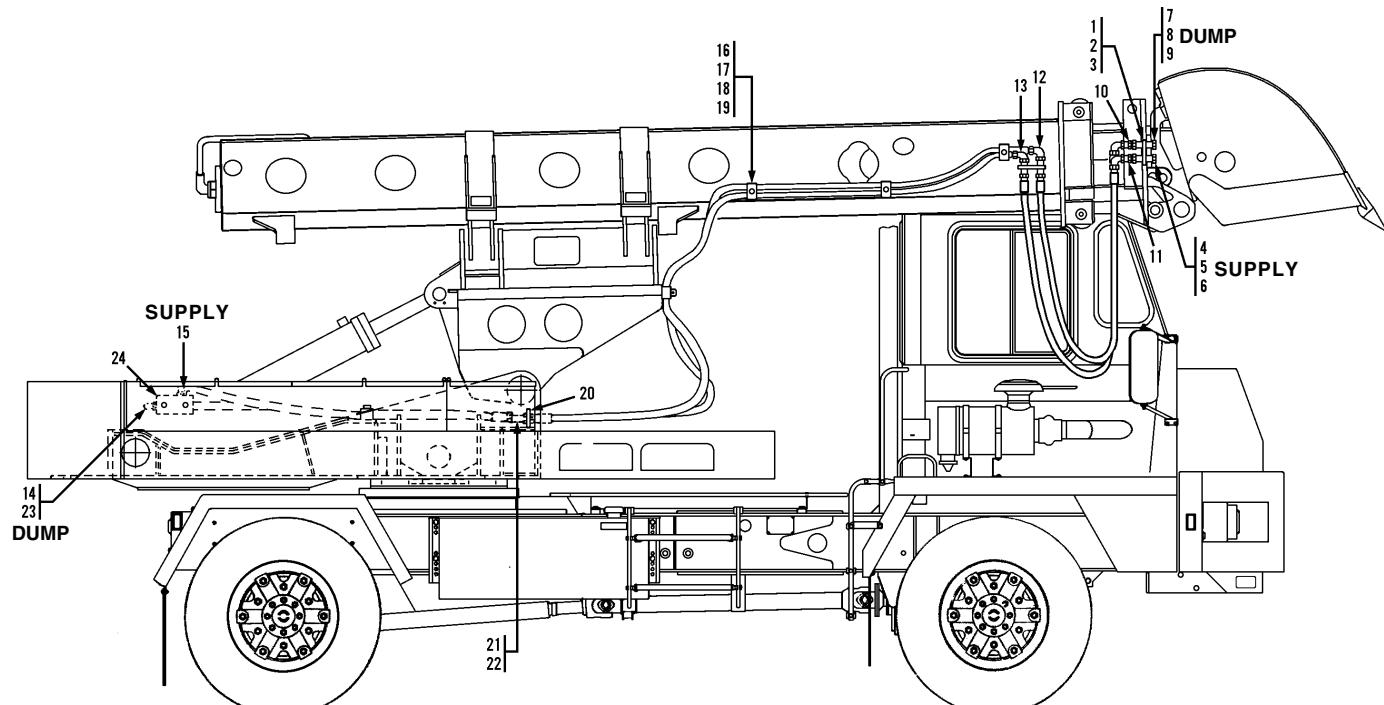
----- STANDARD WIRING  
— WIRING REQUIRED FOR  
AUX HYD OPTION



AUX. HYD. CONTROL VALVE INFO.		
PORT	THREAD SIZE	FUNCTION
P	1 5/16-12	H.P. OIL INLET
EF	1 5/16-12	EXCESS FLOW (power beyond)
CF	1 5/16-12	CONTROL FLOW TO ATTACHMENT
T	3/4-16	RELIEF OUTLET TO TANK
G	7/16-20	GAUGE PORT (attachment pressure)
LOHC		PORT FOR FLOW SETTING CARTRIDGE



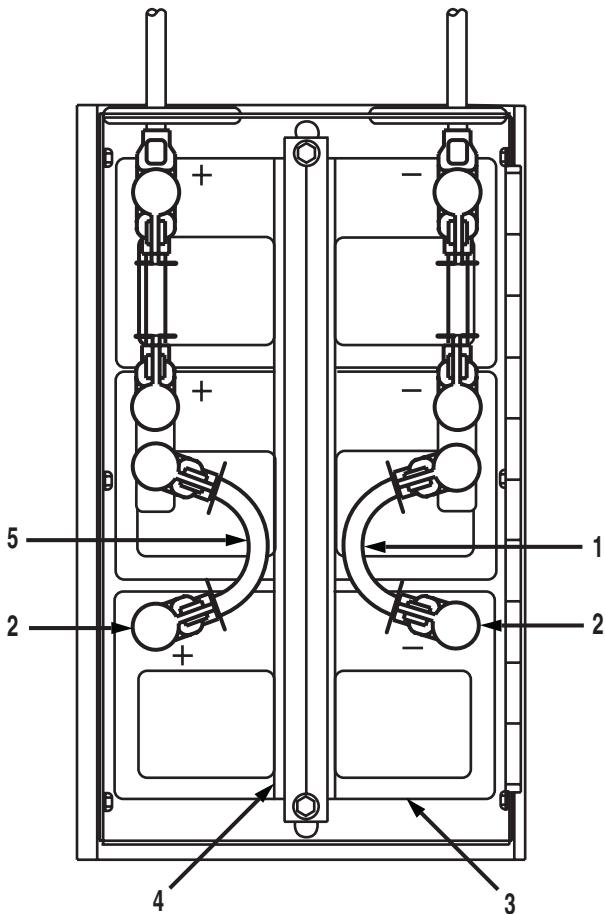
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-5228	1	AUX HYD CONTROL INSTALLATION, (includes all items)	12	8850-1005	2	HEX NUT, 5/16-18
1	9020-0434	1	HORN BUTTON	13	8471-6302	1	HOSE ASSY
2	9103-3089	1	HORN BUTTON DECAL	14	7713-3459	1	HOSE ASSY
3	7733-3030	1	OPERATING DECAL, (replaces standard decal, 7733-3029)	15	8471-6847	1	HOSE ASSY
4	7733-3031	1	OPERATING NAMEPLATE, (replaces standard nameplate, 7733-3024)	16	9105-3020	1	TEST COUPLING
5	7713-1088	1	ELBOW, 90 DEGREE	17	8364-1583	1	CONTROL VALVE
6	8866-1369	3	CAP	18	8866-2069	2	ELBOW, 90 DEGREE, (includes item 22)
7	8366-1058	1	ELBOW w/ TEST PORT	19	8866-2010	2	CONNECTOR, (includes item 22)
8	8866-2144	1	BRANCH TEE, (includes item 22)	20	8866-2065	1	ELBOW, 90 DEGREE, (includes item 23)
9	7713-3089	1	MINI-CHECK, (includes item 21)	21	8376-3056	1	VITON O-RING, (lubricate lightly)
10	8320-1069	2	HEX HD CAPSCREW, 5/16-18X4	22	8859-1209	5	O-RING
11	8855-1010	2	LOCKWASHER, 5/16	23	8859-1205	1	O-RING



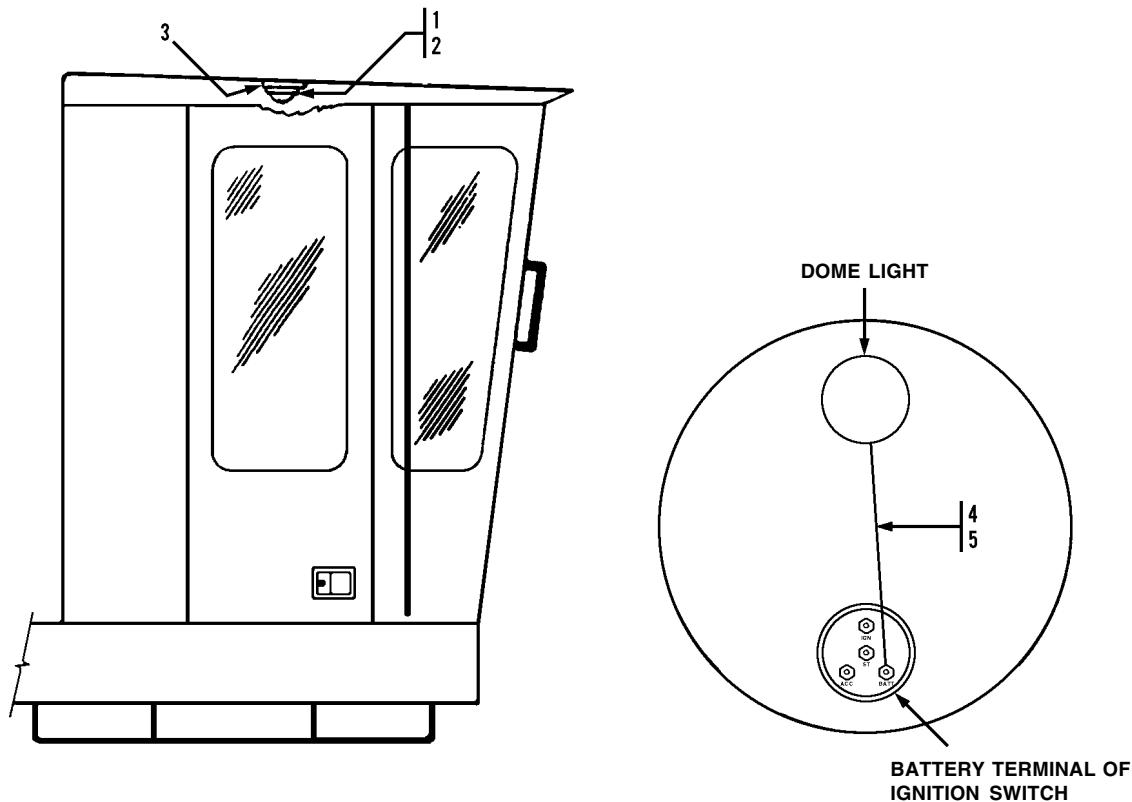
**CONTACT ENGINEERING FOR PART NUMBERS ON HOSES**

SUPPORT HOSE	-	3/4"
DUMP HOSE	-	1"
REAR HOSES	-	APPROX. 10'
MIDDLE HOSES	-	APPROX. 18'
FRONT DROOP HOSES	-	APPROX. 14'

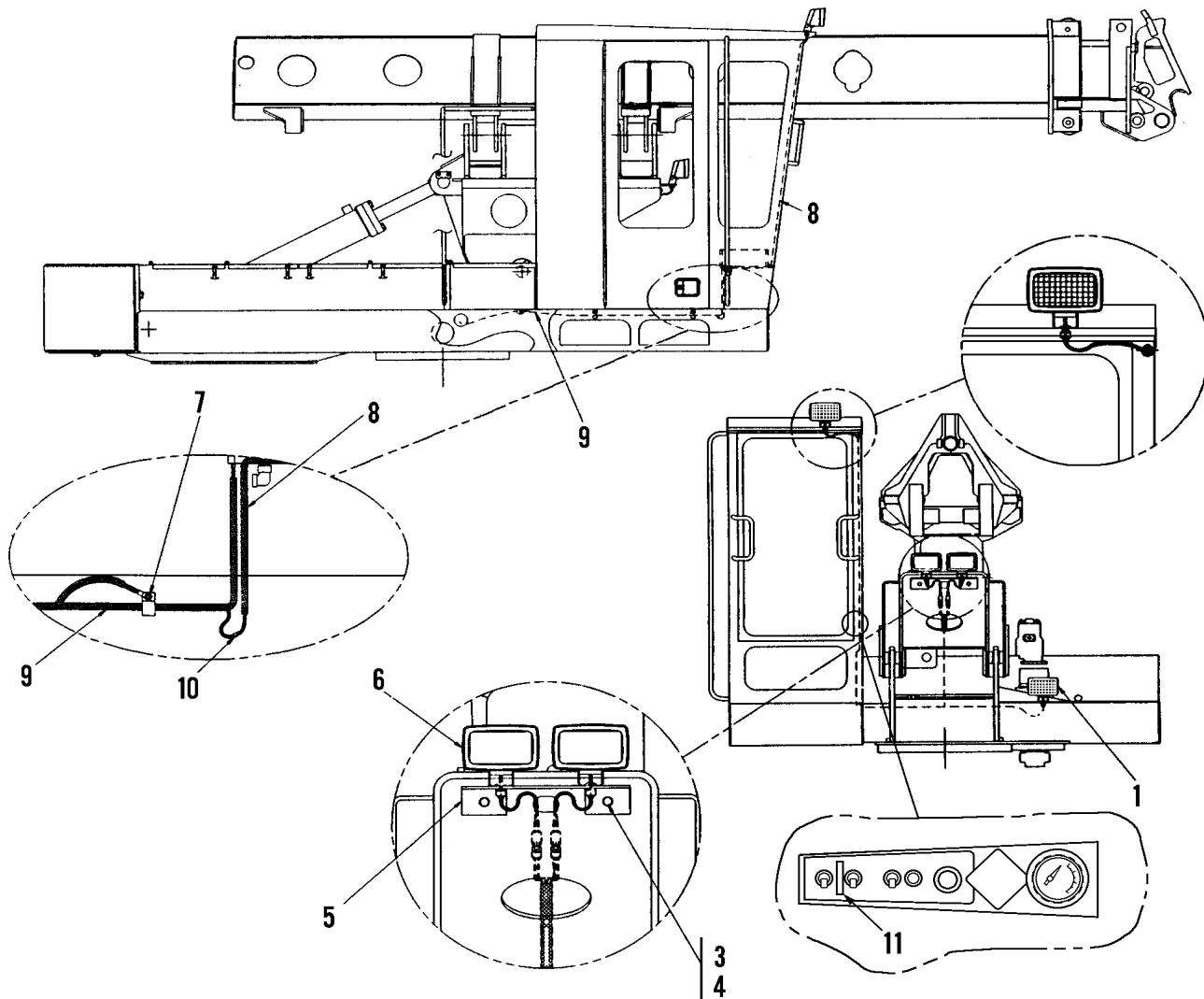
Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7738-5159	1	DROOP HOSE INSTALLATION, (includes all items)	14	8866-2069	1	ELBOW, 90 DEGREE, (Includes item 23)
1	8362-1304	2	CLAMP SET	15	8325-1198	1	STR. THREAD, 90 DEGREE ELBOW
2	8855-1011	6	LOCKWASHER, 3/8	16	7713-3278	5	BASE PLATE
3	8820-1040	6	HEX HD CAPSCREW, 3/8-16X2 1/4, GR5	17	7713-3280	5	CLAMP SET
4	8362-3027	2	DUST PLUG, 3/4	18	7713-3281	5	COVER PLATE
5	8362-3026	2	DUST CAP, 3/4	19	8820-1026	5	CAPSCREW, 5/16-18X2-1/2
6	8364-1564	2	DISCONNECT, 3/4	20	7734-1162	1	BULKHEAD PLATE
7	8364-1567	2	DISCONNECT, 1	21	8866-1087	1	BULKHEAD UNION, 1-1/16-12X3/4, TUBE
8	8362-3028	2	DUST CAP, 1	22	8866-1089	1	BULKHEAD UNION, 1-5/16-12X1, TUBE
9	8362-3029	2	DUST PLUG, 1	23	8859-1209	1	O-RING
10	8866-1021	2	MALE CONNECTOR	24		Ref	AUX HYD CONTROL INSTALLATION, (see page 7738-5228 for details)
11	8866-1018	2	MALE CONNECTOR, 3/4X3/4 TUBE				
12	8866-2110	1	ELBOW, 90 DEGREE, (swivel nut)				
13	8866-2108	1	ELBOW, 90 DEGREE, (swivel nut)				



Item	Part No.	Qty.	Description Of Part
1	8096-5017	1	EXTRA BATTERY, (includes all items)
2	8097-3048	1	NEGATIVE BATTERY CABLE
3	7738-3567	2	NUT
4	8097-3041	1	BATTERY, 12V BCI GRP 31, 810 CCA, 170 RC, (buy locally)
5	8097-3058	1	RUBBER GUARD
			POSITIVE BATTERY CABLE
NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.			



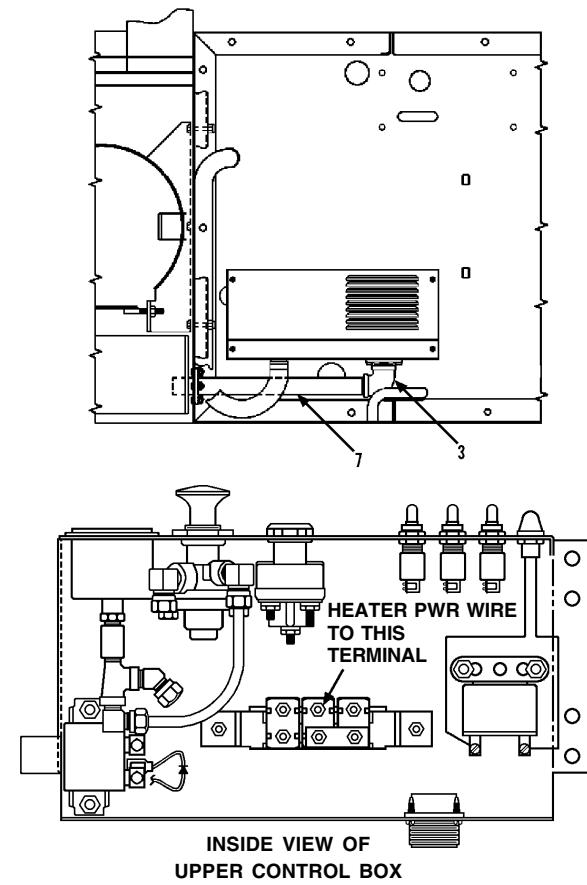
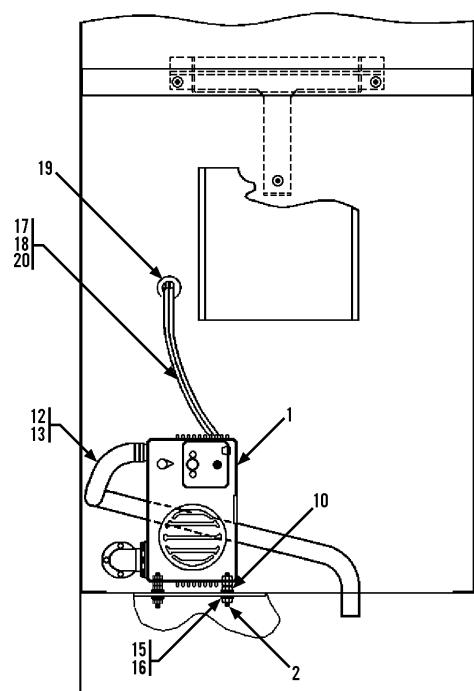
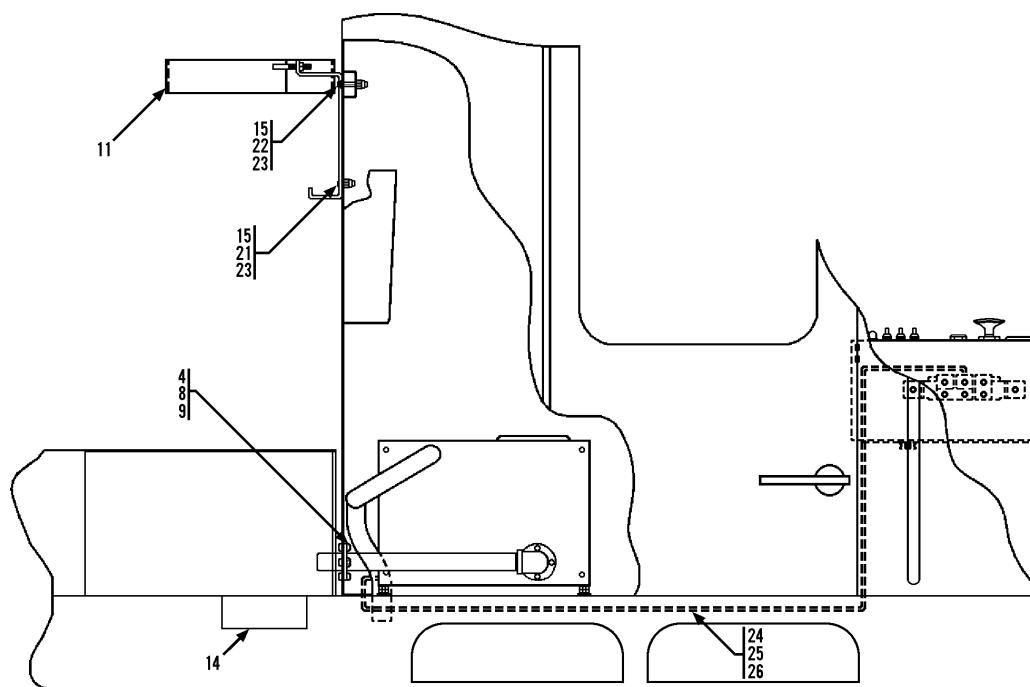
Item	Part No.	Qty.	Description Of Part
	8364-5034	1	DOME LIGHT INSTALLATION, (includes all items)
1	2486-1167	1	DOME LIGHT
2	8832-1020	3	SELTAPPING SCREW, #8-32X1/4
3	8364-1537	1	DOME LIGHT BRACKET
4	AR	WIRE #14 - BLACK	
5	8903-1114	1	PRESSURE TERMINAL
NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.			



Item	Part No.	Qty.	Description Of Part
	7736-5065	1	FLOODLIGHT INSTALLATION COMPONENTS, (includes all items)
1	8096-3050	2	UTILITY FLOODLIGHT
2	8096-5011	2	BOOM LIGHT ASSY
3	7736-1141	1	LIGHT MOUNTING BAR
4	8820-1069	2	HEX HD CAPSCREW, 1/2-13X2, GR5
5	8855-1013	2	LOCKWASHER, 1/2
6	9103-3380	1	GROMMET
7	7736-3327	1	CAB LIGHT HARNESS
8	7736-3328	1	AUX. LIGHT HARNESS
9	8850-1620	1	HEX NUT, 3/8-16
10	8698-3193	2	MALE BULLET TERMINAL
*11	7736-3360	1	SWITCH DECAL

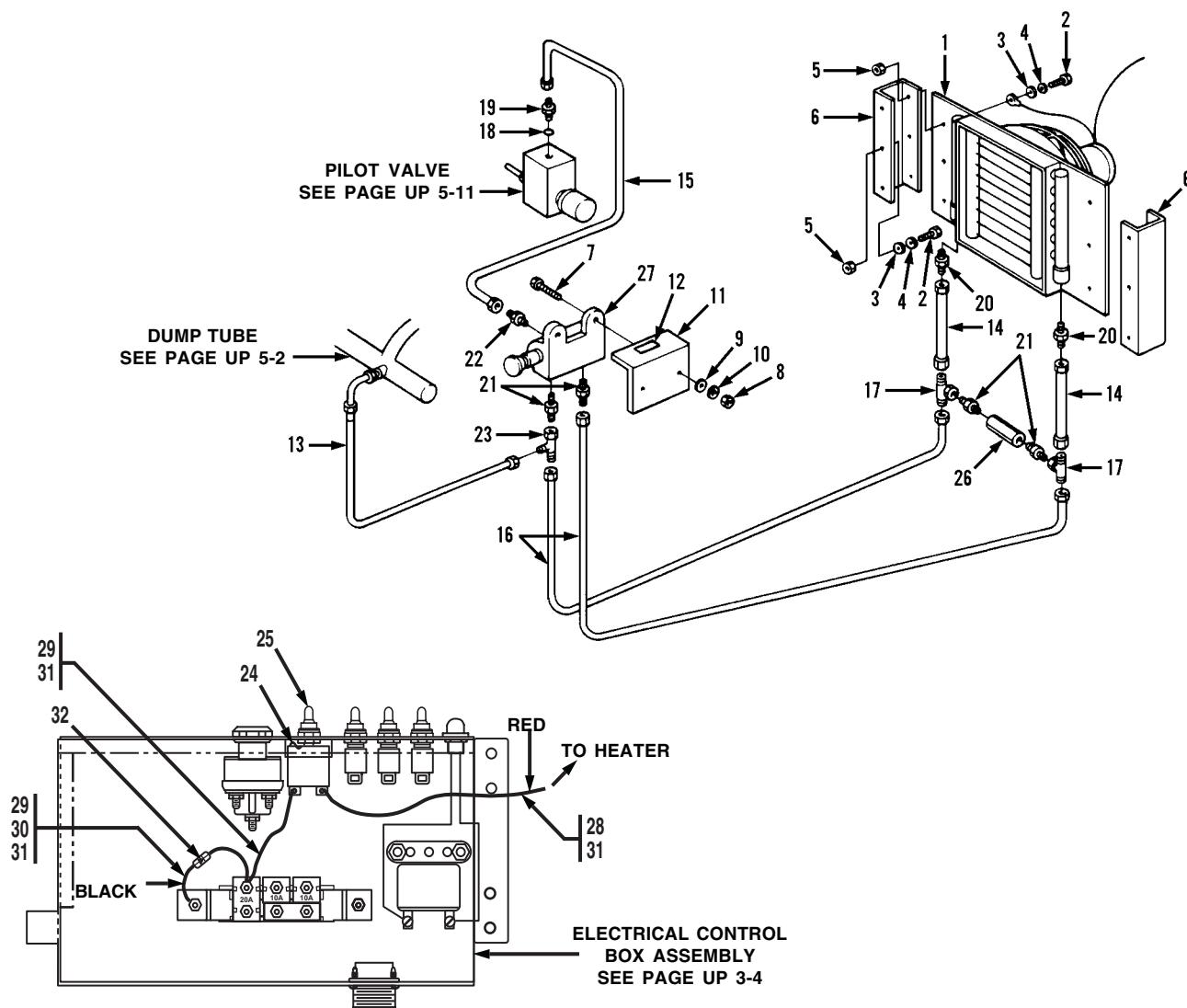
\* - Added item 11.  
PCN-990211 MF

**7736-5065**



Item	Part No.	Qty.	Description Of Part
	7734-5008	1	UPPER HEATER INSTALLATION, (includes all items)
*	7736-4358	1	IGNITION PACK
*	7736-4359	1	IGNITER
1	7736-3080	1	CAB HEATER, (propane), (includes items 2 thru 6)
2		4	STUD
3		1	EXHAUST ELBOW
4		1	EXHAUST INSULATOR
5		1	REGULATOR
6		1	POL CONNECTOR
7	8870-2837	1	PIPE, 1X15-1/2"
8	8820-1003	3	HEX HD CAPSCREW, 1/4-20X3/4, GR5
9	8026-3012	3	WHIZ-LOK NUT
10	8850-1004	16	HEX NUT, 1/4-20
11	7734-6054	1	TANK BRACKET
12	7738-3272	1	HOSE
13	8504-1654	1	HOSE CLAMP
14	7734-3018	1	WARNING DECAL
15	8856-1003	11	FLAT WASHER, 5/16
16	7734-3020	4	GROMMET
17	7734-3019	1	HOSE ASSEMBLY
18	7734-3021	1	ELBOW, 90 DEGREES
19	8656-1279	1	GROMMET
20	8871-1573	1	REDUCING BUSHING, 1/2X3/8
21	8820-1020	1	HEX HD CAPSCREW, 5/16-18X1, GR5
22	8820-1024	2	HEX HD CAPSCREW, 5/16-18X2, GR5
23	8852-1205	1	HEX LOCKNUT, 5/16-18
24	8666-1147	16'	16 GAUGE WIRE, (black)
25	8698-3188	1	RING TERMINAL
26	8668-3480	1	BUTT CONNECTOR
			NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.

\* - Added ignition pack and igniter.

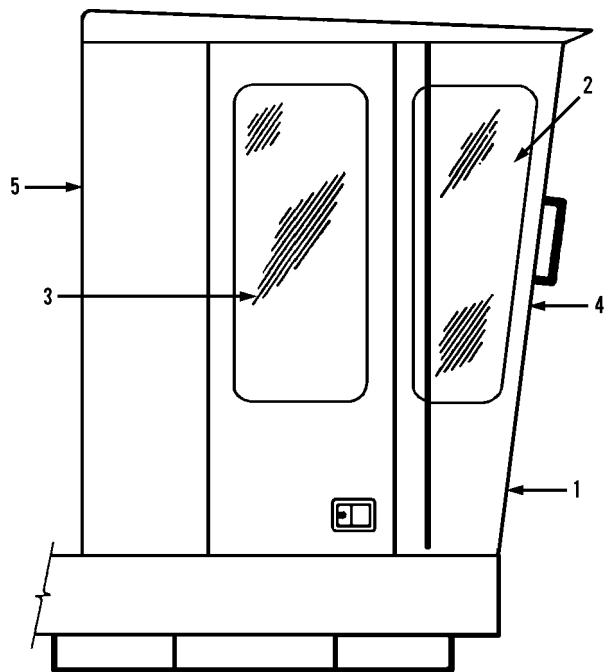


Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
1	7734-5022	1	HEATER INSTALLATION, (hydraulic), (includes all items)	15	7713-3340	1	HOSE ASSY
2	7734-3038	1	HEATER, (hydraulic)	16	8471-8025	2	HOSE ASSY
3	8820-1018	12	HEX HD CAPSCREW, 5/16-18X3/4, GR5	17	1080-2614	2	ADAPTER
4	8856-1108	12	FLAT WASHER, 5/16	18	8859-1204	1	O-RING
5	8855-1010	12	LOCKWASHER, 5/16	19	8866-2005	1	CONNECTOR, (includes item 18)
6	8850-1005	12	HEX NUT, 5/16-20	20	8874-3017	2	MALE ADAPTER, 1/2X3/4 TUBE
7	7734-1118	2	HEATER BRACKET	21	8866-1013	4	MALE CONNECTOR, 1/2X1/2 TUBE
8	8820-1008	2	HEX HD CAPSCREW, 1/4-20X1-3/4, GR5	22	8866-1010	1	MALE CONNECTOR, 3/8X1/2 TUBE
9	8850-1004	2	HEX NUT, 1/4-20	23	8866-2240	1	SWIVEL NUT BRANCH TEE, 1/2 TUBE
10	8856-1107	2	FLAT WASHER, 1/4	24	7734-3044	1	DECAL
11	8855-1009	2	LOCKWASHER, 1/4	*25	7738-3467	1	TOGGLE SWITCH
12	7734-1137	1	ANGLE	26	7734-3043	1	CHECK VALVE
13	7734-3045	1	ON-OFF DECAL	27	8341-1016	1	SELECTOR VALVE
14	8471-6751	1	HOSE ASSY	28	AR	RED WIRE, (14 GA.)	
	8471-7468	2	HOSE ASSY	29	AR	BLACK WIRE, (14 GA.)	
				30	7716-3198	1	FEMALE SPADE, (10 GA.)
				31	8698-3188	4	RING TERMINAL, #10
				32	7738-3206	1	DIODE

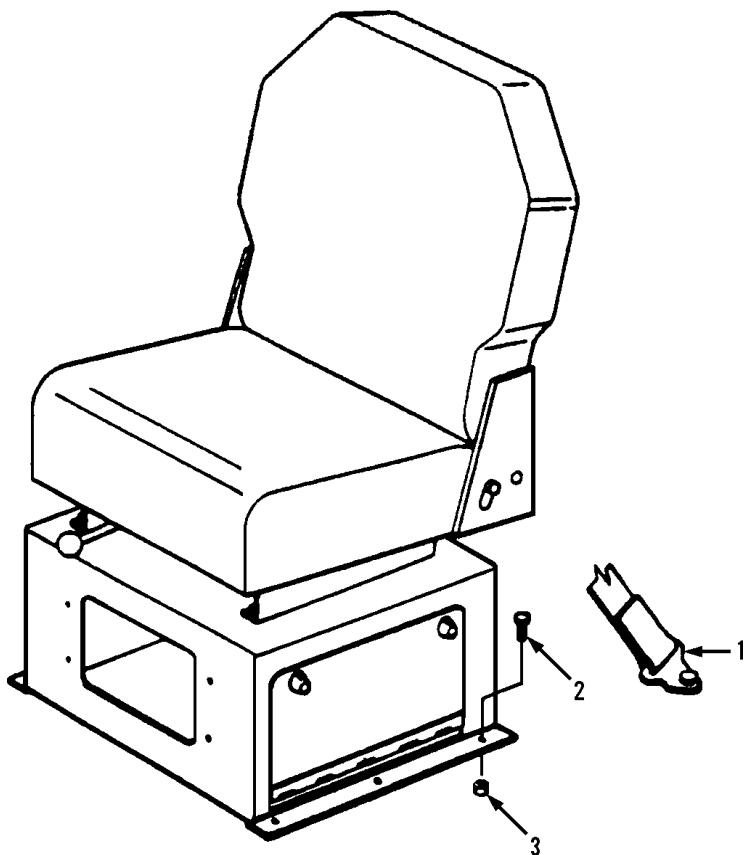
\* - Changed part number on item 25.

PCN 990185-GP

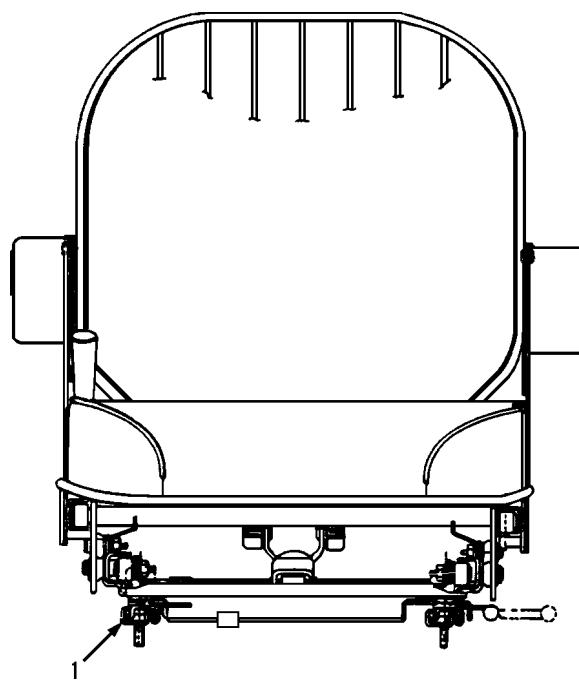
**7734-5022**



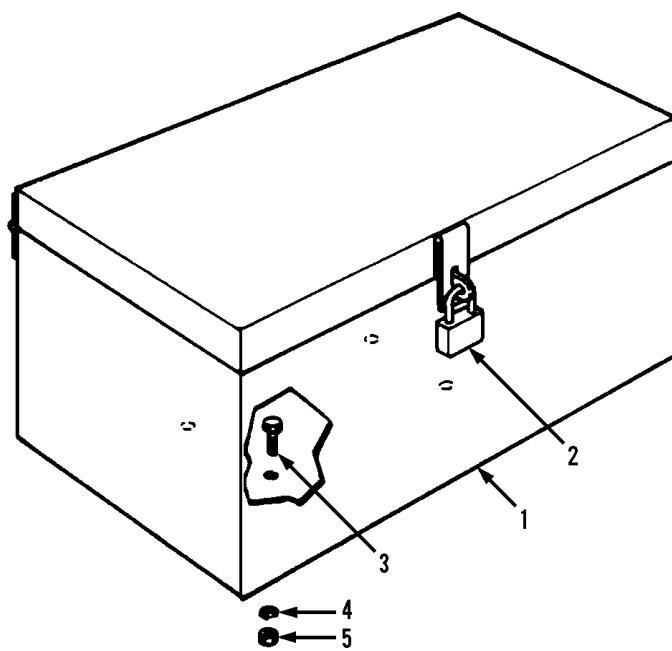
Item	Part No.	Qty.	Description Of Part
	8366-5067	1	LEXAN CAB GLASS INSTALLATION, (includes all items)
1		1	FRONT BOTTOM WINDOW
2		2	FRONT SIDE WINDOW
3		2	SIDE WINDOW
4		1	FRONT WINDOW
5		1	REAR WINDOW
NOTE: PLEASE CONTACT THE GRADALL PARTS DEPARTMENT TO DISCUSS YOUR REPLACEMENT WINDOW GLASS REQUIREMENTS. ALSO GIVE THE SERIAL NUMBER OF YOUR GRADALL.			



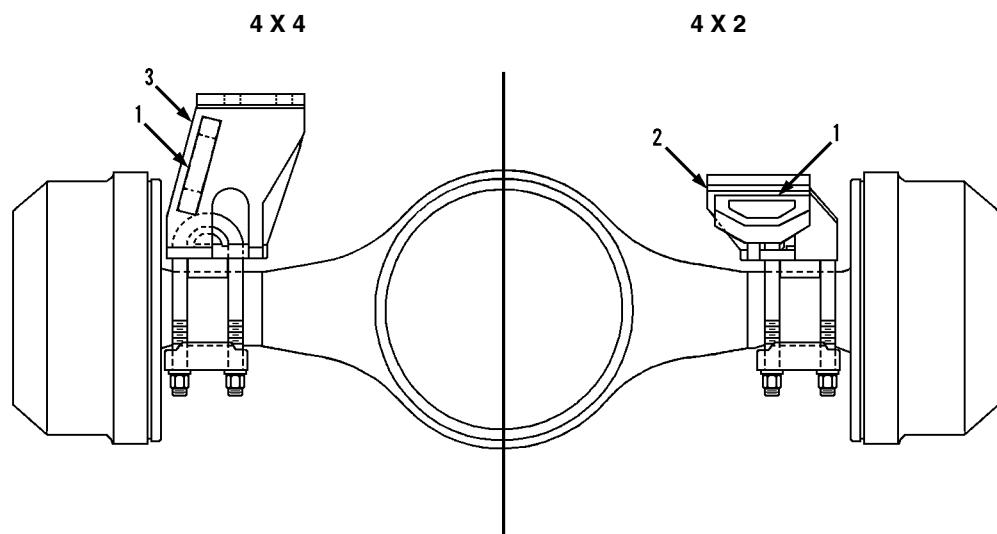
Item	Part No.	Qty.	Description Of Part
1	9103-3029	1	SEAT BELT
2	8820-1050	2	HEX HD CAPSCREW, 7/16-14X1, GR5
3	8850-1007	2	HEX NUT, 7/16-14



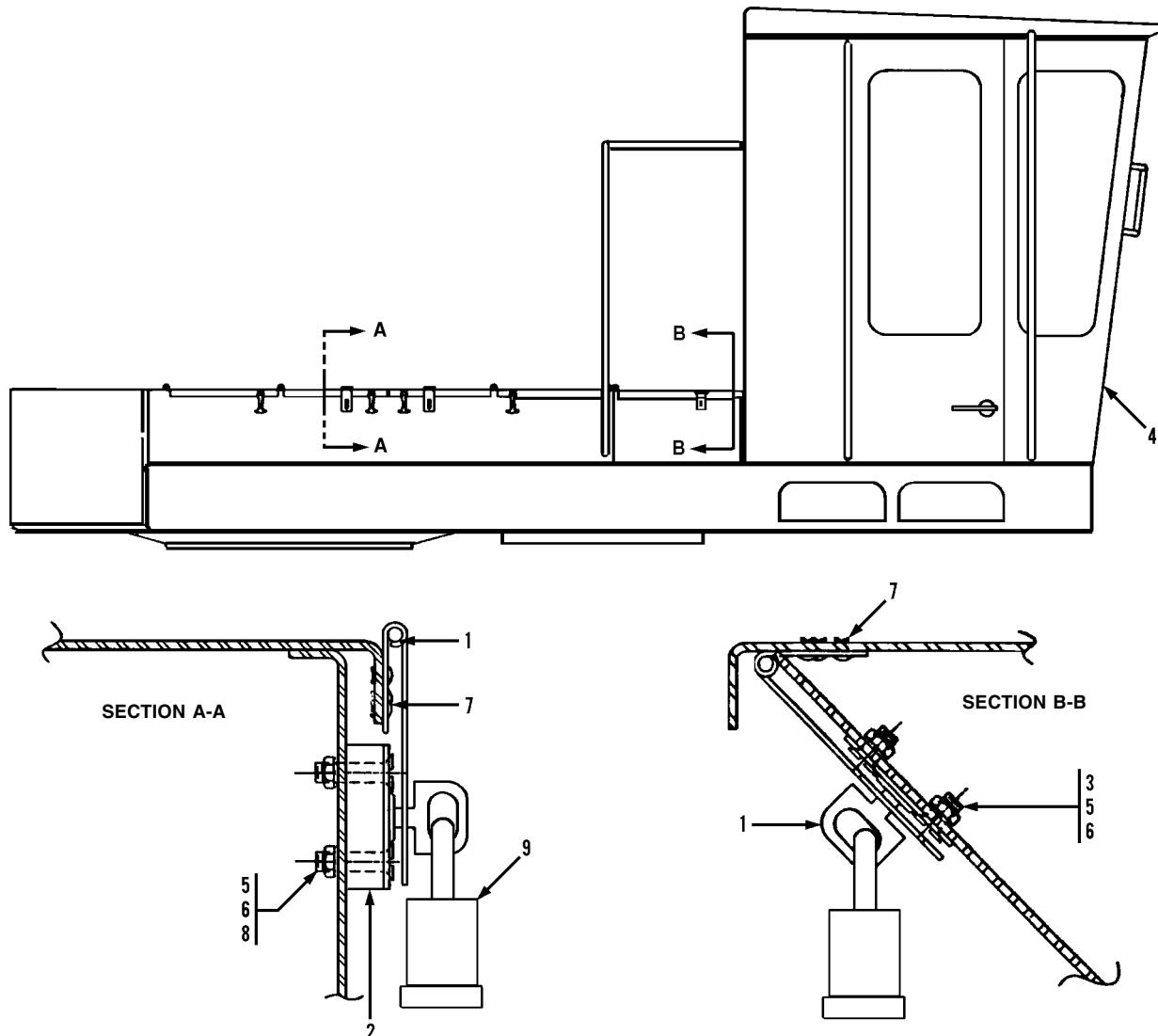
Item	Part No.	Qty.	Description Of Part
1	8368-3086 8368-4095	1 1	T-BAR SEAT, (includes item 1) SLIDE RAIL KIT



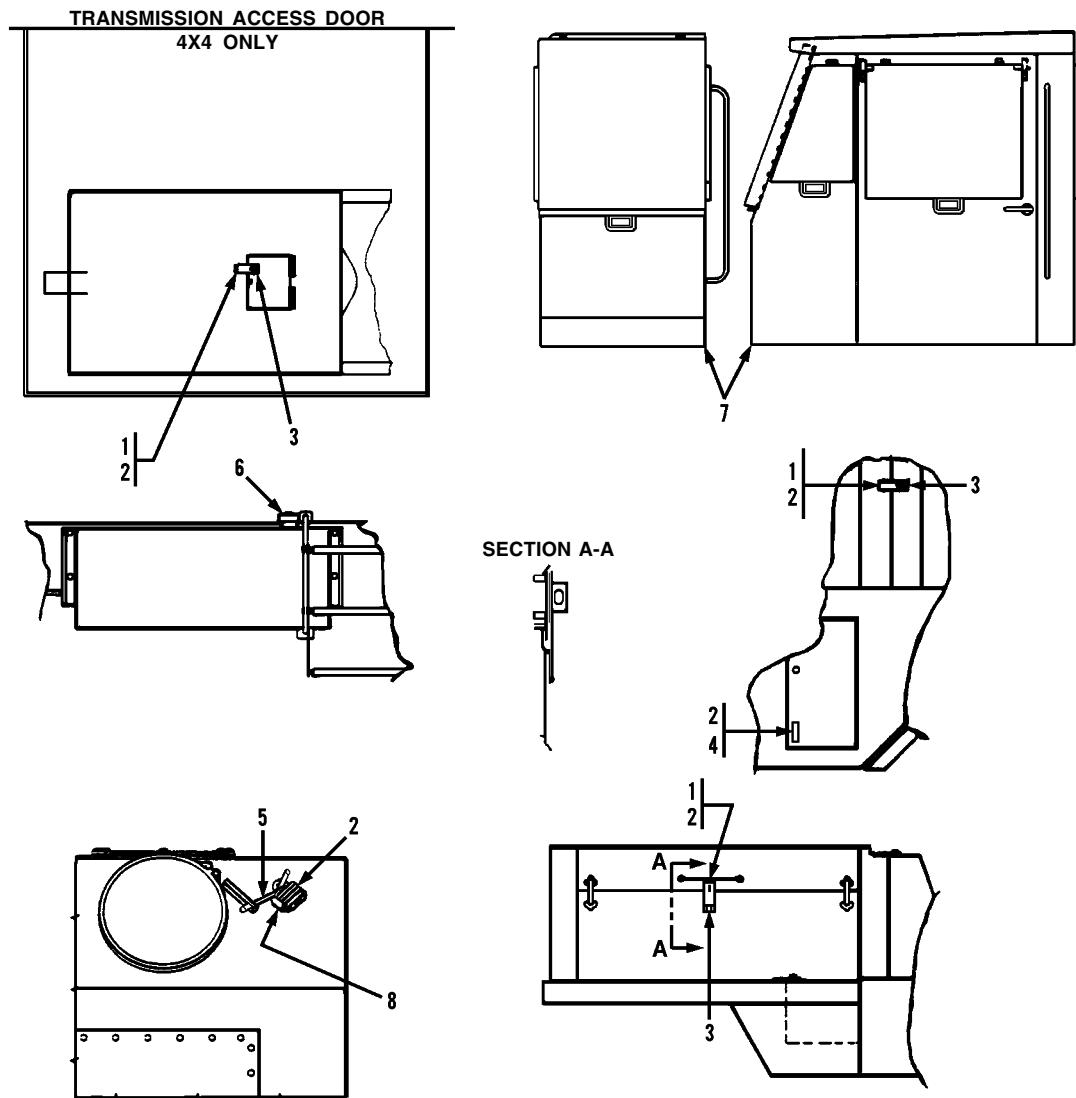
Item	Part No.	Qty.	Description Of Part
	8364-5059	1	TOOL BOX INSTALLATION, (includes all items)
1	2460-6054	1	TOOL BOX
2	8564-1094	1	PADLOCK
3	8820-1034	4	HEX HD CAPSCREW, 3/8-18X7/8, GR5
4	8855-1011	4	LOCKWASHER, 3/8
5	8850-1006	4	HEX NUT, 3/8



Item	Part No.	Qty.	Description Of Part
	7738-9040	1	TOW EYE INSTALLATION, (includes all items)
1	8368-1475	2	TOW EYE
2		Ref	REAR AXLE BRACKET, (4X2), (see page UN 5-1)
3		Ref	REAR AXLE BRACKET, (4X4), (see page UN 5-1)



Item	Part No.	Qty.	Description Of Part
	7733-5004	1	VANDAL KIT COMPONENTS, (includes all items)
1	8364-3003	3	LATCHING HASP
2	8364-1915	2	BLOCK
3	8830-1371	4	FLAT HD MACHINE SCREW, #10-32X1/2
4	8366-5067	1	LEXAN GLASS INSTALLATION
5	8850-1613	12	HEX NUT, #10-32
6	8855-1007	12	LOCKWASHER, #10
7	8864-1401	9	POP RIVET
8	8830-1375	8	FLAT HD MACHINE SCREW, #10-32X1
9	8564-1094	3	PADLOCK

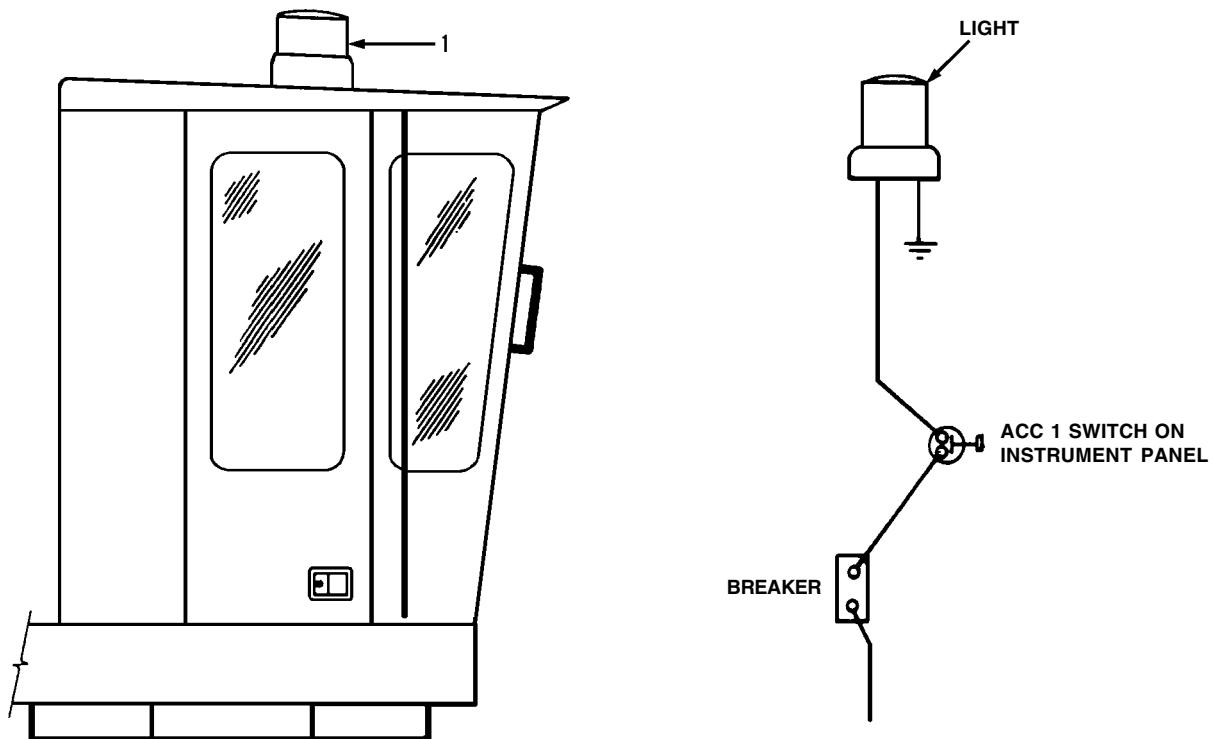


Item	Part No.	Qty.	Description Of Part
	7733-5003	1	VANDAL KIT COMPONENTS, (includes items 1 thru 7), (4X4)
	7733-5005	1	VANDAL KIT COMPONENTS, (includes items 1 thru 6 & 8), (4X4 or 4X2)
1	8364-3003	4	LATCHING HASP
2	8564-1094	5	PADLOCK
3	8864-1401	24	POP RIVET
4	7722-1123	1	VANDAL LATCH
5	7738-1464	1	BENT BAR
6	8476-1066	1	LOCKING FUEL CAP
7	8368-5291	1	VANDAL COVER INSTALLATION
8	7738-1465	1	LOCK PLATE

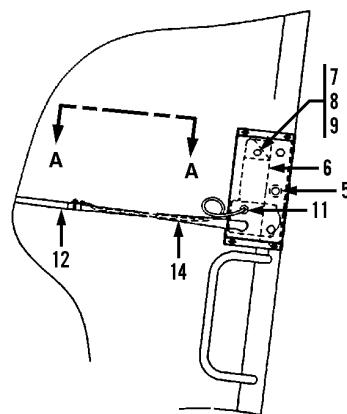
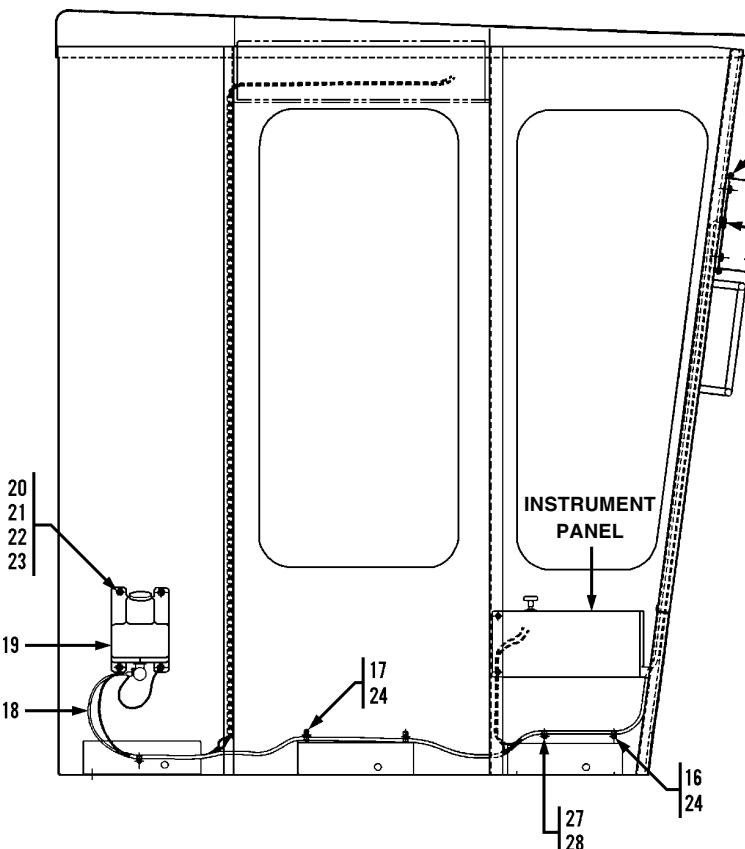
\* - Revised inclusion note on 7733-5005, vandal kit components.

MF

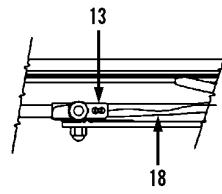
7733-5003 & 7733-5005



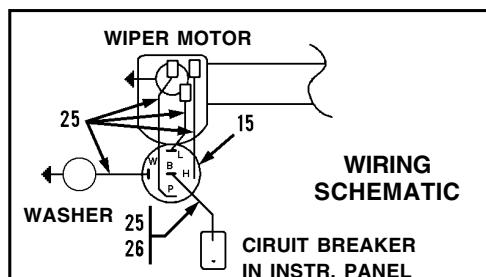
Item	Part No.	Qty.	Description Of Part
1	8364-5082 8364-1734	1	WARNING LIGHT INSTALLATION, (includes item 1) REVOLVING LIGHT



ALIGN SPACER, (item 5), WITH  
7/8" HOLE AND WELD IN PLACE.



PARTIAL VIEW A - A



Item	Part No.	Qty.	Description Of Part	Item	Part No.	Qty.	Description Of Part
	7734-9002	1	SINGLE WIPER/WASHER INSTALLATION COMPONENTS, (includes all items)	17	8869-1390	2	TUBING CLIP, DOUBLE
1	8364-1822	1	WIPER BASE PLATE	18	AR		CLEAR PLASTIC TUBING, (13 feet)
2	8364-1819	1	WIPER BOX	19	8368-3085	1	WASHER BOTTLE
3	8832-1038	4	SELF-TAPPING SCREW, #10-32X3/8	20	8820-1003	4	HEX HD CAPSCREW, 1/4-20X3/4, GR5
4	8855-1007	4	LOCKWASHER, #10	21	8850-1004	4	HEX NUT, 1/4-20
5	8364-1820	1	SPACER, (field installation only)	22	8855-1009	4	LOCKWASHER, 1/4
6	7734-3046	1	WIPER MOTOR	23	8856-1107	4	FLAT WASHER, 1/4
7	8820-1017	1	HEX HD CAPSCREW, 5/16-18X5/8	*24	8832-1022	5	SELF-TAPPING SCREW, #8-32X3/8
8	8850-1005	1	HEX NUT, 5/16-8	25	7716-3102	5	FEMALE SPADE TERMINAL
9	8855-1010	1	LOCKWASHER, 5/16	26	8698-3188	1	RING TERMINAL, #10
10	7716-3117	1	GROMMET	27	AR		NYLON WOVEN LOOM, (30 foot)
11	8668-3103	1	GROMMET	28	AR		WIRE, 16 GAUGE, BLACK, (216 inches)
12	7734-3079	1	WIPER BLADE				
13	7734-3080	1	WASHER NOZZLE KIT				
14	9103-3464	1	WIPER ARM				
15	7736-3141	1	WIPER & WASHER SWITCH				
16	8869-1387	3	TUBING CLIP, SINGLE				

\* - Changed part number on item 24.

MPC-3411 MF

7734-9002

NOTE: ONLY ITEMS WITH PART  
NUMBERS ARE AVAILABLE  
FOR SERVICE.